



- Steel What is steel?
 - Textbook definition: [e.g. Callister, Materials
 - Science and Engineering]: Fe with between



- 0.008 and 2.14 weight-% C In practice usually < 1 weight-%</p>
- Ferritic steel: BCC crystal structure, e.g. EUROFER
- Austenitic steel: FCC crystal, usually stabilized by Ni
- Can, and almost always does, contain also numerous other alloying elements; Cr, Ni, Mo, ...
- Detailed structure depends on C, alloying element content, and manufacturing conditions

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Cementite

- Cementite Fe₃C is a metastable ceramic with a complex crystal structure
- Partly covalent bonding
- Hard, brittle



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Stainless steel

- Textbook definition:
 - Stainless steel is a steel with > 12 weight-% Cr
- Fe-Cr phase diagram has a crucial role
 - Shows complex behaviour: miscible < 10% Cr, immiscible at 10 - 90% Cr (forms almost pure Cr α ' precipitates)





[Olsson et al. PRB 72 214119 2005]



Contents

- Steel and stainless steel
- Radiation damage in nuclear reactors: why study?
- An interatomic potential for stainless steel
- Test: metastability of cementite Brief overview of Fe radiation damage modelling efforts in Europe [IREMEV / EUROFusion]
- An interatomic potential for Fe-H and very first results for plasmawall interactions
- Outlook: what to do next; possible new CRP topics?

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Steels: role of cementite

The Fe-C phase diagram has a crucial role in understanding properties of steels For any C content above 0.022 w-%, formation of cementite inclusions (grains, lamellae) is expected from the phase diagram Also other carbides often present





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Other Carbides in Steels...

The Fe-Cr-C phase diagram contains the "pure" compounds Fe₃C (metastable), Cr₇C₃, Cr₃C₂, and Cr₂₃C₆ (Ref. 13). Chromium can be replaced by iron and vice versa (to some limits) in these carbides, so in general the "impure" carbides are M_3C , M_7C_3 , M_3C_2 , and $M_{23}C_6$, with M denoting a combination of iron and chromium. The carbides Cr7C3 and Cr23C6 are common in Cr steels, whereas Cr3C2 is not. This latter phase is present in some Fe-Cr-C phase diagrams but not in others^{13,14}. In the mixed carbide $(Fe_xCr_{23-x})C_6$ one usually has $x \le 8$, *i.e.* iron can replace chromium with up to 35 atomic percent¹⁵. For $(Fe_xCr_{7-x})C_3$ one similarly has $x \leq 4$, and in cementite chromium can replace one iron atom per every two cementite molecules. The chromium carbides can also be found in coating materials (see refs. in 16).

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Radiation damage in nuclear reactors: why study?

- Neutrons damage all materials in a nuclear reactor
 - The amount of primary defects produced, as well as whether they are isolated or clustered defects, will affect all longer time scale damage evolution
- The primary state of damage is formed when a MeV neutron occasionally hits a lattice atom nucleus and gives it a recoil enerav
 - E range typically ~ 1 100 keV







[Olkiluoto 3 pressure vessel, Finland]





Radiation damage in nuclear reactors: long-term effects

Via a complex set of additional processes (not well understood) the damage eventually can lead to major macroscopic consequences: swelling, embrittlement, ...





[B.N. Singh, A.J.E. Foreman, H. Trinkaus, of Nuclear Materials 249, (1997) 103-115]

EFDA

Comparison: ITER, DEMO and Power Reactor

	ITER	DEMO	Reactor			
Fusion Power	0.5 GW	2 – 2.5 GW	3 - 4 GW			
Heat flux (FW)	0.1-0.3 MW/m ²	0.5 MW/m ²	0.5 MW/m²			
Neutron Wall Load (First Wall)	0.78 MW/m ²	< 2 MW/m ²	~ 2 <i>MW/m</i> ²			
Integrated wall load (First Wall)	0.07 MW.year/m ² (3 years Inductive operation I)	5 - 8 MW.year/m ²	10 - 15 MW.year/m²			
Displacement per atom (dpa)	< 3 dpa	50 - 80 dpa	100 - 150 dpa			
	The challenge					
Transmutation product rates at first wall	~10 appm Helium / dpa ~45 appm H / dpa					

R. Lässer, 24th SOFT, 11-15 Sept 2006, Warsaw

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Test of FeC part: metastability of cementite

- As one of the first dynamic tests, we examined the melting properties of cementite
- Experimentally cementite is metastable, and decomposes into graphite around 1100-1200 K
 - We found decomposition around 1200 K 1300 K!
- In a cell with both cementite and graphite inclusion, the graphite grows - excellent agreement with experiments!



Fusion-relevant steels

What steels will be used in fusion reactors, and under v

vhich	conditions?	
		-

	First Wall	Dose (dpa)	Temperature	
ITER	Austenitic steel	<3 dpa	<300 °C	
DEMO	EUROFER	50-89 dpa	<550°C	
Power Plant	ODS Ferritic Steels	100-150 dpa	<750 °C	
Power Plant	SiC/SiC Composites	100-150 dpa	upto 1100°C	

[By Jean-Louis Boutard, ICFRM-14, 7th to 11th of September 2009, Sapporo (Japan)]





ITER



alue (v

0.120

0.60

0.005

0.25

0.045

0.09

0.01

0.090

0.20

0.15

0.015

0.05

Cu

Targ

0.11

0.4

ALAP, <0.00

0.03

1.1

LAP, <0. ALAP, < 0.00

ALAP. <0.005

ALAP, < 0,01

ALAP*),< 0.00 < 0.05



What is EUROFER?

Definitions presented by Rainer Laesser at SOFT conference in 2006 [Presentation available in web: laesser materials soft06.ppt]

"EUROFER is a RAFM steel developed on the basis of conventional 9%Cr-1%Mo steels used in fission, where • Highly activating alloying elements (Mo,

- Nb) were replaced by those (W, Ta) offering lower activation. 8-10% Cr: optimized concentration for good fracture properties and corrosion esistance.
- 1-2% W: optimized for mechanical properties (ductility, strength, fracture properties). 0.07% Ta: stabilizes grain size and
- improves strength



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Interatomic potential for stainless steel + He

To enable modelling stainless steels we made in 2009-2012 an interatomic potential for the Fe-Cr-C system



[FeC: Henriksson and Nordlund, Phys. Rev. B 79, 144107 (2009)] [FeHe: Juslin and Nordlund, J. Nucl. Mater 382, 143 (2008)] [CrHe: Terentyev, Juslin and Nordlund, J.Appl. Phys. 105, 103509 (2009)] [FeCrC: K. O. E. Henriksson, C. Björkas, and K. Nordlund, J. Phys. Condens. Matt. 25, 445401 (2013)]



Alternative interatomic potentials: EAM family

- For metals the embedded-atom-method formalism is more commonly used, and Fe and steels have a large number of alternatives:
 - Pure Fe: tens of EAM potentials, important ones: Ackland-Mendelev, Dudarev-Derlet ("magnetic")
 - Fe-Cr: several potentials, e.g. Olsson, Caro, Marinica
 - Fe-W, Fe-Ni: recent potentials by Bonny-Malerba et al
 - Fe-C: Hepburn potential for C in Fe, does not work for pure C though
 - Fe-He, Cr-He: Juslin potential
 - Fe-H: At least by Carter group
- Not all combinations of these possible, though



Radiation damage in Fe: Status in 2006

- In 2006 Lorenzo Malerba reviewed the status of damage production simulations in Fe
- Factor of 2 difference between results! ③



[L. Malerba, J. Nucl. Mater. 351 (2006) 28]



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Radiation damage in Fe: 2009: Back to the drawingboard...

- However, slightly after that we realized that depending on how the low-energy limit of electronic stopping is treated, one can get a major (~factor of 2) variation in damage production and ion beam mixing
 - Even primary damage production not reliably predictable in spite of 5 decades of studies in Fe …





Partners in materials: almost all EFDA partners



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Interatomic potential for FeH

- Since steels became a plasma-facing material in latest ITER redesign, we have now developed an interatomic potential for H-Fe (H-C parts for 'free' from Brenner potential)
 - Extension of previous Fe-Cr-Cr potential but without Cr-H part





Radiation damage in Fe: Status in 2007: quantitative reliability!?

Association Irratorn-Teles Ho

However, in 2007 we restricted the comparison to modern potentials and ran new simulations in a consistent manner

It appeared that quantitative reliability was achieved
Gray area shows variation of previous potentials, lines 3



[Björkas and Nordlund, NIM B 259 (2007) 853]



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Radiation damage in Fe: Overall Fe activities in Europe: IREMEV

 EFDA / EUROFUSION is coordinating a major EU-effort where all levels of multiscale modelling are used to attempt to finally understand radiation damage in steels
Now Sergei Dudarev task coordinator, Sehila Gonzalez, ...

* _____,



[Review: S. Dudarev, J.-L. Boutard, R. Lässer, M. Caturla, P.M.Derlet, M. Fivel, C.-C. Fu, M. Lavrentiev, L. Malerba, M. Mrovec, D. Nguyen-Manh, K. Nordlund, M. Perlado, R. Schäublin, H. V. Swygenhoven, I Nordund, D. Terentyev, J. Wallenius, D. Weygand, and F. Willaime, J. Nucl. Mater. 386-388, 1 (2009)]



(c)

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Radiation damage in Fe: Highlight of numerous IREMEV results





[M. Victoria, S. Dudarev, J. L. Boutard, E. Diegele, R. Lässer, A. Almazouzi, M. J. Caturla, C. C. Fu, J. Kallne, L. Malerba, K. Nordlund, M. Perlado, M. Rieth, M. Samaras, R. oft, Schaeublin, B. Singh, and F. Willaime, Fusion and engineering design 82, 2413 (2007).]



Interatomic potential for FeH

- DFT-based, DFT calcs. by Erin Hayward and Chu-Chun Fu [CEA]:
- Fit to several crystal structures, defect properties tested

	Experiment			Ab initio calculations					AP.		
FeH	Ref	. [47]]	Ref. [48]	Ref. [49]	CI/ECP	50] CASSCE	MRCI [51]	MRCPA(4) [52	MR	SDCI+Q 52	
r _b (A)	1	1.589			1.5	78	1.588	1.59	5	1.582	1.589
$E_{\rm c}/{\rm atom}~({\rm eV})$			-0.813		-0	71	-0.965	-0.9	3	-0.94	-0.815
$k ({\rm cm}^{-1})$				1774	17	01	1643	173	5	1778	1774
FeH ₂ linear	Ref	45	Ref. [46]		CASSCE	53]	CI [53]	B3LYP 54	B3L	7P/ECP [55	
r _b (Å)	1.	6484	1.665	5 1	1.7	46	1.689	1.64	5	1.645	1.630
$E_{\rm e}/{\rm atom}~({\rm eV})$						Experimen		DFT calcula	tions		AP
FeH ₃ planar D _{3h}		Defe	et			Ref. [59	PAW-GGA	[60] USPP-GG	A [61]	This work	This work
<i>г</i> ь (А)		Tetra	ahedral in	terstitial	, unrelaxed			0.29		0.484	0.515
$E_{\rm c}/{\rm atom}~({\rm eV})$		Tetra	ahedral in	terstitial	l, relaxed	0.29	5	0.20	0.30	0.234	0.240
FeH rock salt		Octa	hedral int	erstitial.	, unrelaxed	10.00 M		0.76		0.822	1.186
a (A)		Octa	hedral int	erstitial.	, relaxed			0.33		0.259	0.256
$E_{\rm c}/{\rm atom}~({\rm eV})$		Subs	titutional	defect,	unrelaxed					2.855	4.027
B (GPa)		Subs	titutional	defect, 1	relaxed					2.526	3.145
B		_			4	25	3.7	3.1			4.749

[Pekko Kuopanportti, Erin Hayward, Chu-Chun Fu, Antti Kuronen, and Kai Nordlund, submittedish (2014)]

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Interatomic potential for FeH: test

We tested the potential wrt. Tensile testing of a Fe bicrystal with a tilt grain boundary



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Plasma-wall interactions of H-Fe

Sample modification after 1000 incoming H

<u>30 eV</u>



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Plasma-wall interactions of H-Fe

We just initiated simulations of H-Fe plasma wall interactions 30 – 100 eV cumulative H bombardment of pure BCC Fe

First results (from a week ago):



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Issues to address...

- All the usual sputtering yield, T retention and D/T reflection issues etc. need to be determined See W. Jacob – TRIDYN useful for a lot
- Difference between sputtering and reflection from austenitic [ITER?] and ferritic [DEMO] steels?
- Steels always have C will it get enriched or depleted at surface
 - Will steels after all introduce hydrocarbons into the reactor??

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