

DE LA RECHERCHE À L'INDUSTRIE



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IMPACT OF HELIUM IRRADIATION ON TRITIUM RETENTION IN TUNGSTEN



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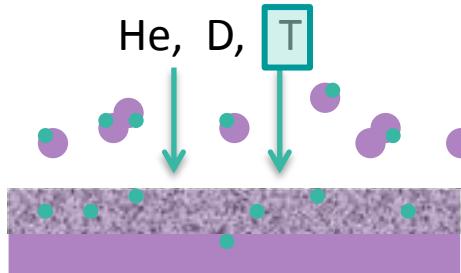
INTRODUCTION AND CONTEXT

TUNGSTEN AS A PLASMA-FACING MATERIAL

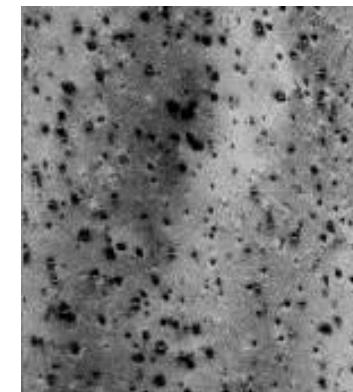
- W: used in JET, WEST, ITER
 - intensive fluxes of He and H isotopes at high temperatures
- Impact of He irradiation at the surface
 - dislocation loops } <530°C
 - bubbles } $E < E_{\text{disp. min}}$ (538 eV)
 - W-fuzz

→ ***He has a strong impact on the material.***

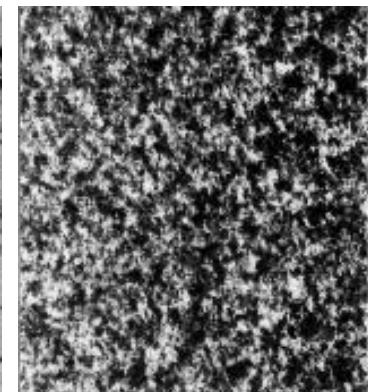
→ ***These modifications can affect the trapping of hydrogen (T).***



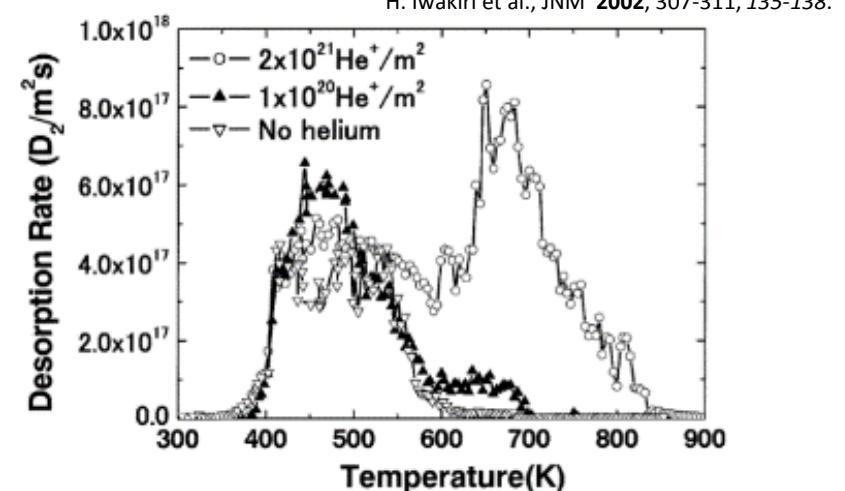
W irradiated
with 6.5×10^{19}
 H.m^{-2}



W irradiated
with 6.5×10^{19}
 He.m^{-2}



R. Sakamoto



SUMMARY

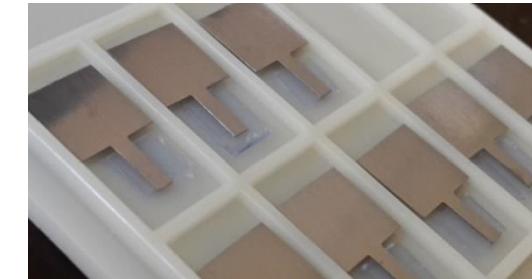
- He irradiation: experimental setups
 - In situ conditions: LHD exposures
 - Parametric study: PSI-2 exposures
- Micro and nano structure change of tungsten under helium irradiation
 - TEM observation and results
 - Larger scale characterization: TEM – GISAXS coupling
 - Defects created in the material: PAS
- Impact of He irradiation on T inventory:
 - Tritium gas loading on massive W samples
 - Parametric study
- Conclusions and perspectives

EXPERIMENTAL PROTOCOL AND IRRADIATION SETUPS

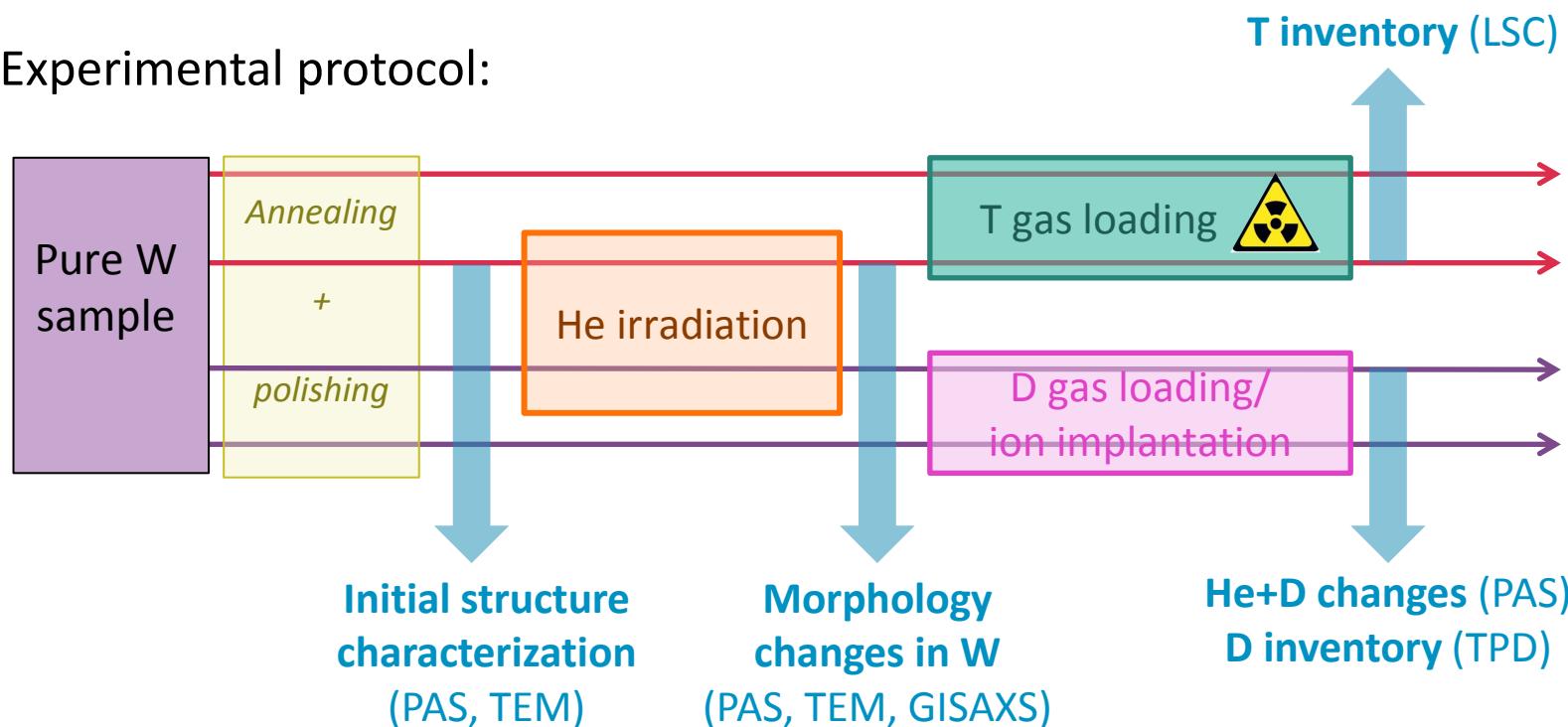
- Goal: **ideal state of the W structure before He irradiation**

- *Easier evaluation and understanding of mechanisms at stake*
- *Comparative study with “as received” W (with defects caused by the manufacturing processes)*

- Tohoku Kinzoku pure W
- 1500° C annealing for 2h
- Mechanical polishing



- Experimental protocol:



IN SITU EXPOSURE: THE LARGE HELICAL DEVICE (LHD)

- LHD and the retractable material probe:
 - LHD: Large Helical Device, a superconducting stellarator with heliotron configuration
 - A pair of continuous winding helical coils and 3 pairs of poloidal coils
 - $R=3.9\text{ m}$, $a_{\text{eff}}=0.63$, $V_p \sim 30\text{m}^3$, $B_T \sim 3\text{ T}$
 - Net-current free plasma with various heating methods (NBI, ECH and ICH)

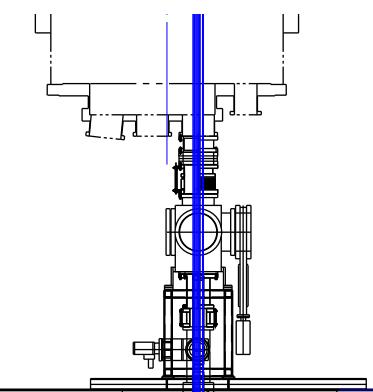
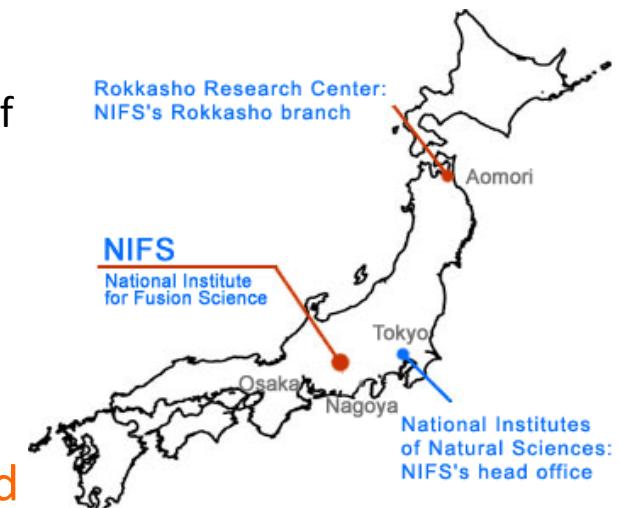
➡ Observe real plasma-wall interaction conditions and complement them with laboratory exposures

- Two retractable material probes installed for PWI studies:
 - Plasma exposure under various conditions: SOL plasma, divertor leg, CX particles
 - Electric feedthrough for controlling temperature
 - Motion feedthrough for controlling exposure condition (shutter and insertion)

Rokkasho Research Center:
NIFS's Rokkasho branch

NIFS
National Institute
for Fusion Science

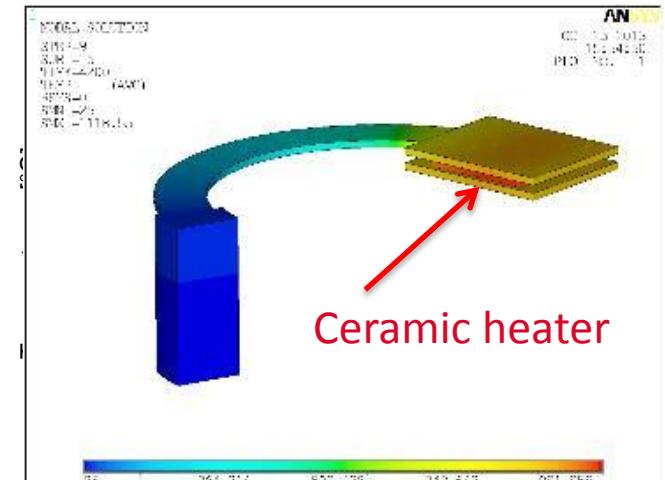
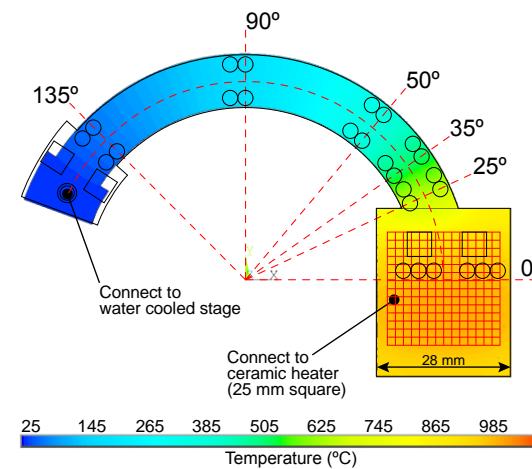
National Institutes
of Natural Sciences:
NIFS's head office



IN SITU HIGH TEMPERATURE EXPOSURES: EXPERIMENTAL SETUP

Holder 1: 17th LHD experimental campaign

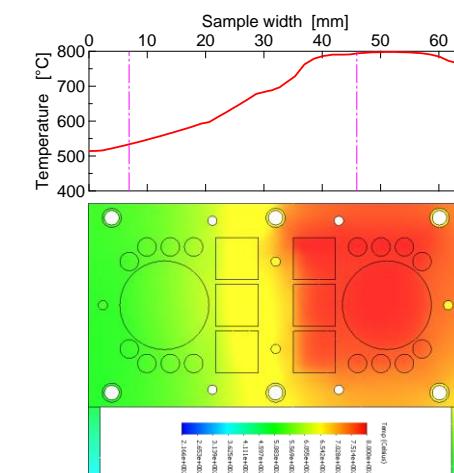
Multi temperature exposure using temperature gradient between a heater and heat sink, **65 - 600 ° C**



Holder 2:

18th LHD experimental campaign

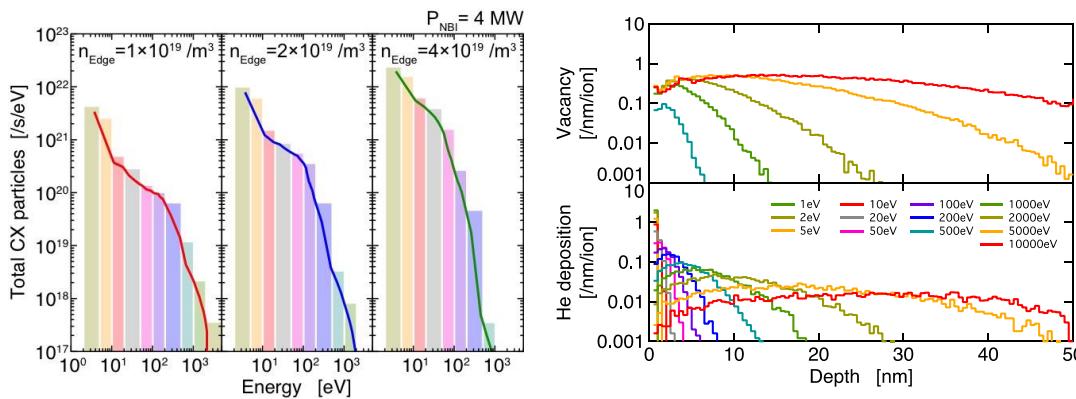
Higher temperature exposure with reduced thermal loss structure, **500 - 800 ° C**



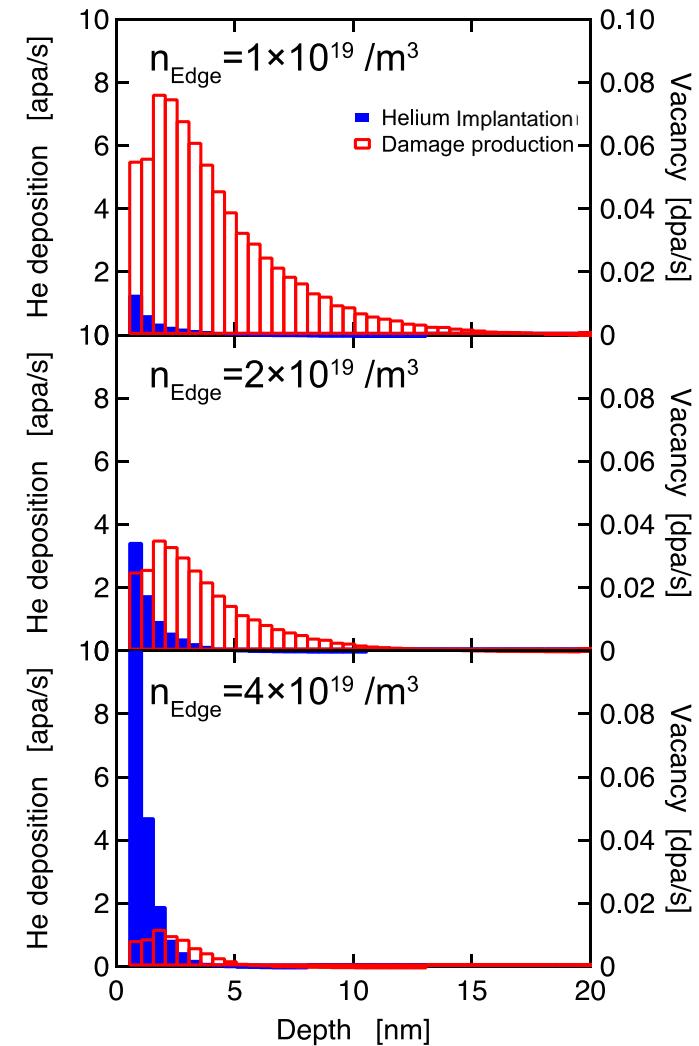
- Pre-thinned samples for TEM + large samples for Temperature Programmed Desorption (TPD)

HELIUM IRRADIATION CONDITIONS IN LHD

- Goal: expose to CX particles inserting the retractable material probe at the 1st wall position
 - Sequences of 100 shots of NBI heated plasma discharges with helium gas puff
- Estimation of radiation damage profiles created at plasma-facing surface



- $10^{22}\text{-}10^{23} \text{ He.m}^{-2}$ fluences
- $10^{21}\text{-}10^{22} \text{ He.m}^{-2}.s^{-1}$ flux
- More helium implantation than displacement damage is expected



ACCESSING A LARGER RANGE OF PARAMETERS: PSI-2

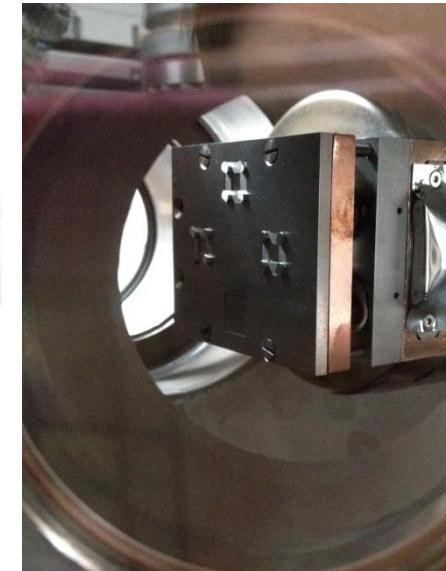
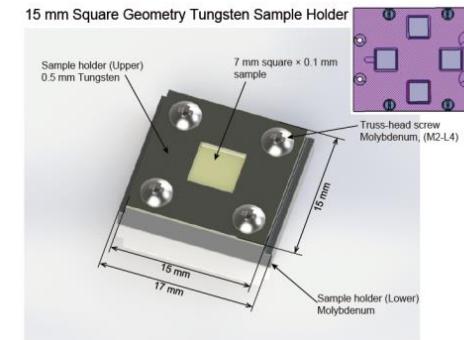
- PSI-2 (Jülich)

- A plasma-Surface Interaction laboratory device:

Stationnary plasma produced in a low pressure high-current arc discharge and directed toward a biased, temperature-controlled sample holder

- Conditions:

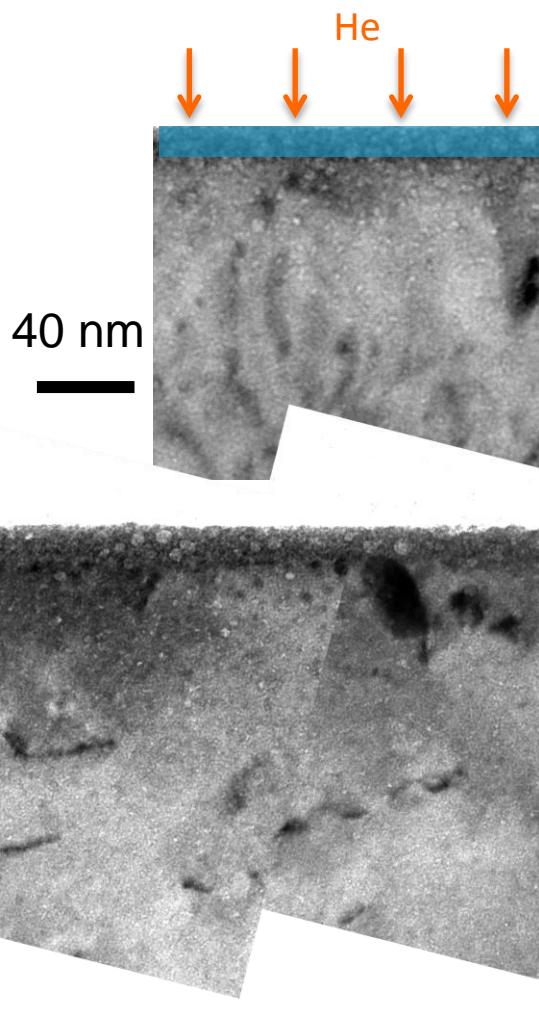
- 75 eV He plasma, 100 V bias
- Temperature: 523 to 1073 K
- Flux : 2.5×10^{20} to $2.5 \times 10^{22} \text{ s}^{-1} \cdot \text{m}^{-2}$
- Fluences : 3×10^{23} to $1 \times 10^{26} \text{ m}^{-2}$



Sample	W_{ref}	18-AL	20-CL	21-BL	21-AL	20-BL
T (K)	/	473	1023	1053	1073	473
Flux (He.m ⁻² .s ⁻¹)	/	2.2×10^{22}	2×10^{22}	2.3×10^{22}	2.9×10^{20}	2.2×10^2
Fluence (He.m ⁻²)	/	1×10^{26}	3×10^{25}	3×10^{23}	3×10^{23}	3×10^{23}

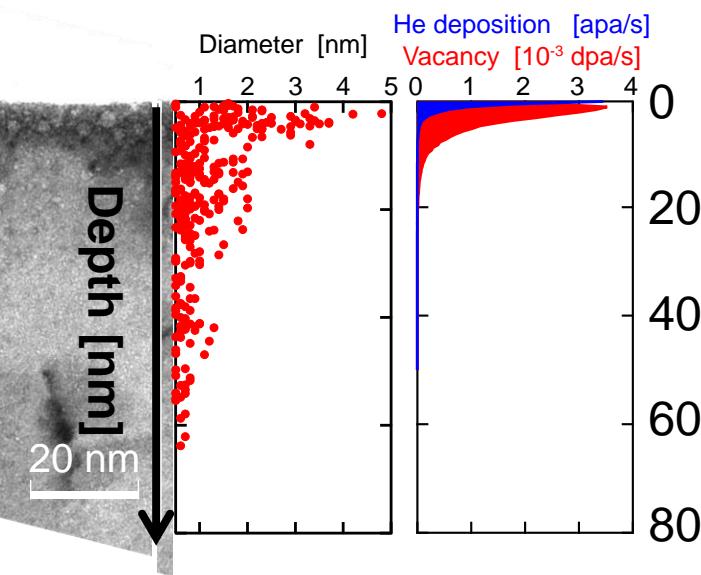
STRUCTURE CHANGES IN W CAUSED BY HE EXPOSURE

CROSS-SECTIONAL TEM OBSERVATIONS



LHD exposed samples
TEM+FIB

Heavily damaged layer formed at the surface (dislocation loops + bubbles)
→ gets thicker as He fluence increases



800 ° C LHD18_FR1

DAMAGE DISTRIBUTION

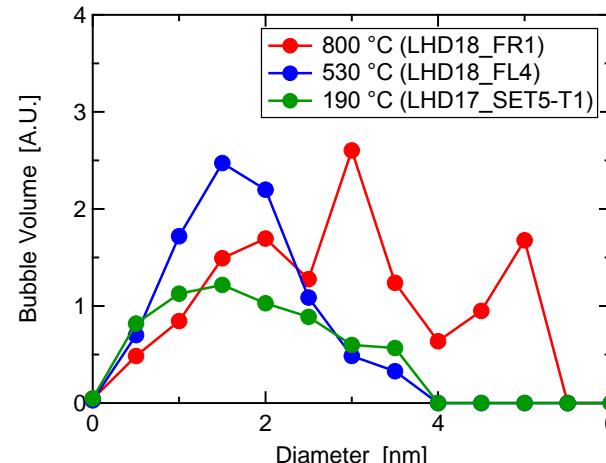
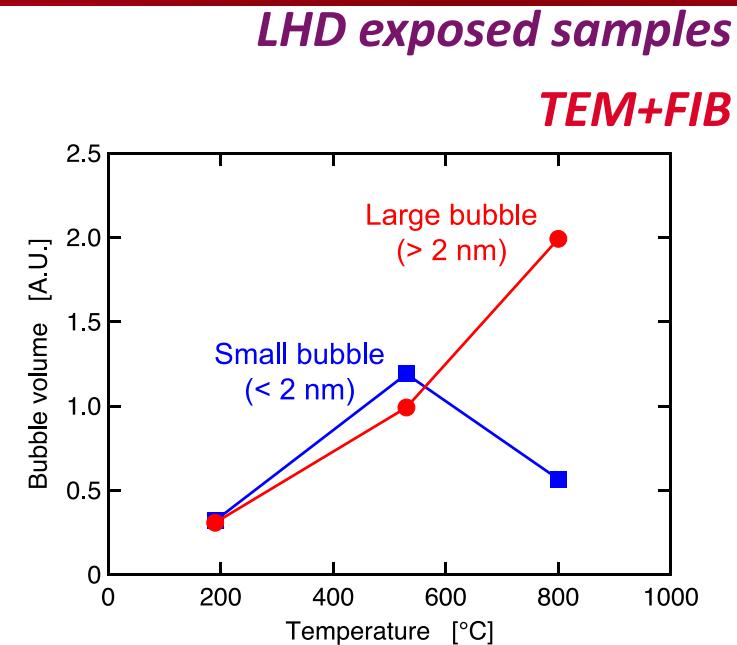
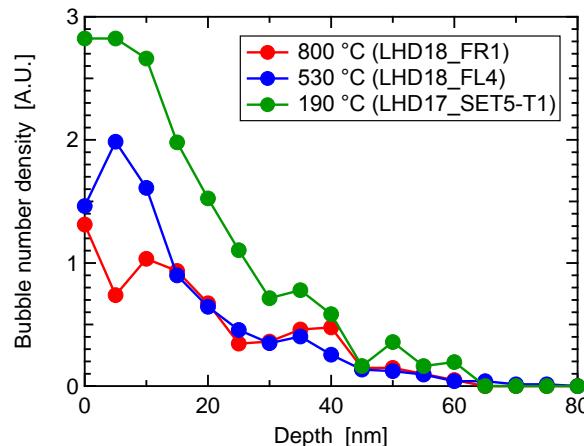
- Bubble formation

- Distributes up to 70 nm depth at any temperature range.
 - Bubble depth distribution is insensitive to vacancy mobility.
 - supported by theoretical simulations by A.M. Ito and R. Kobayashi.

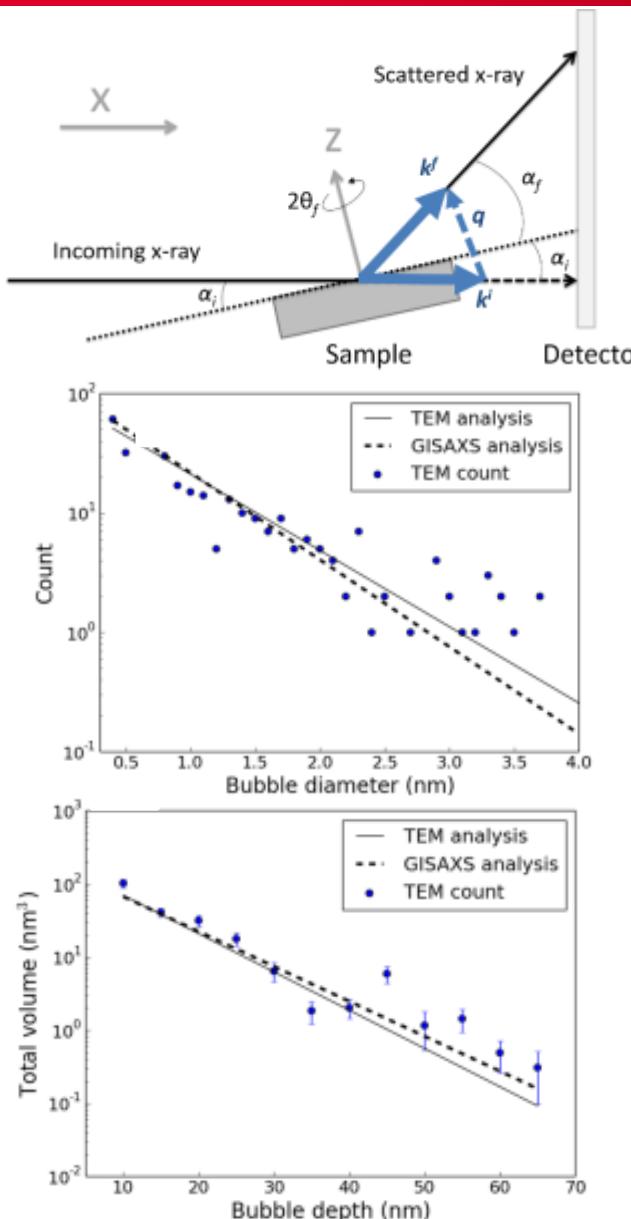
- Irradiation temperature ↗
 - ➡ Size ↗ and density ↘

- Vacancy: 1,7 eV
- He: 0.06 eV

➢ He migration at any temperature range but vacancy migration above 500°C.



LARGER SCALE CHARACTERIZATION: GISAXS



LHD exposed samples
GISAXS

- Grazing-incidence Small Angle Scattering:

- non destructive technique using a photons probe to study nanostructure materials, combining the length scales of small-angle scattering and surface sensitivity of grazing incidence diffraction.
- ideal complement for TEM: determines average particle properties on a larger scale.

→ Excellent agreement of the results on bubble characterization:

- Nano-bubbles range from spheroidal to ellipsoidal, displaying exponential diameter distributions with mean diameters μ :

$$\mu_{\text{TEM}} = 0.596 \pm 0.001 \text{ nm}$$

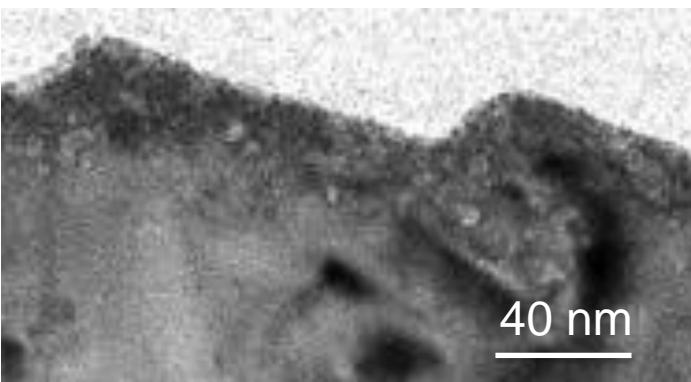
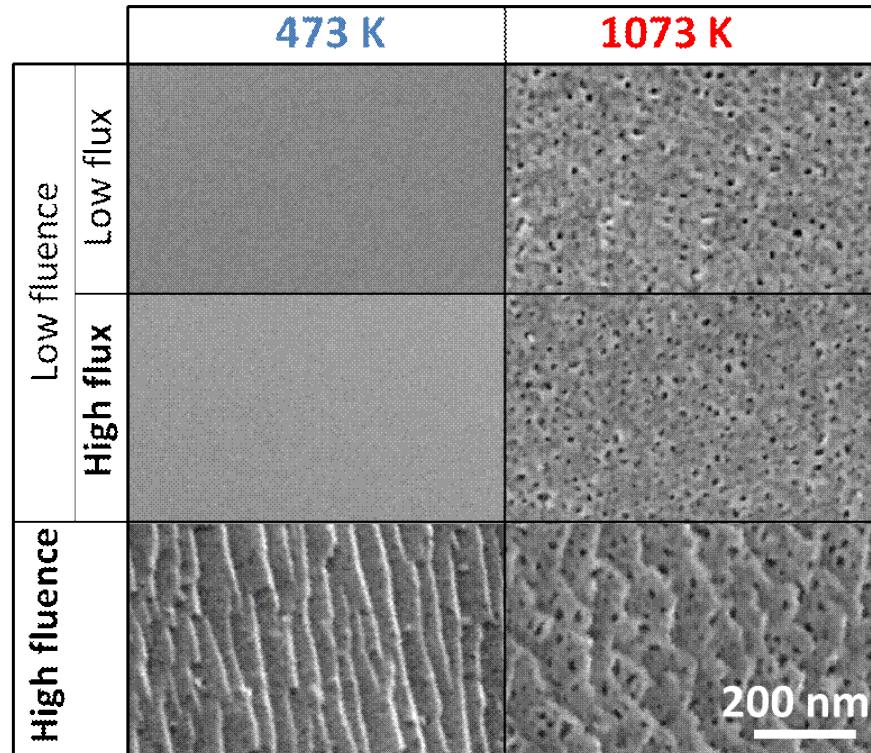
$$\mu_{\text{GISAXS}} = 0.68 \pm 0.04 \text{ nm}$$

- Depth distributions were also computed, with calculated exponential depth distributions with mean depths r :

$$r_{\text{TEM}} = 8.4 \pm 0.5 \text{ nm}$$

$$r_{\text{GISAXS}} = 9.1 \pm 0.04 \text{ nm}$$

MICROSTRUCTURE EVOLUTION AT THE SURFACE



PSI-2 exposed samples
TEM+FIB

- **Surface state:**

- No flux dependence of the damage structure
- Significant change of the surface morphology: holes, fuzz
-> Overall roughness increase
➤ $E_{He} < E_{\text{sputtering threshold}}$ yet material erosion?
- **Undulating surface structure for high fluence**

- **Cross-sectional study:**

- Large flattened bubbles (>10 nm) at 1073 K
- Surface undulation aligning with $<100>$ direction

FUNDAMENTAL CHARACTERIZATION: PAS

○ Positron Annihilation Spectroscopy (PAS)

- Non-destructive technique to characterize defects at the atomic scale located close to the surface

→ Detect presence and free volume of defects

- Traps for positrons (e^+): low electronic density areas

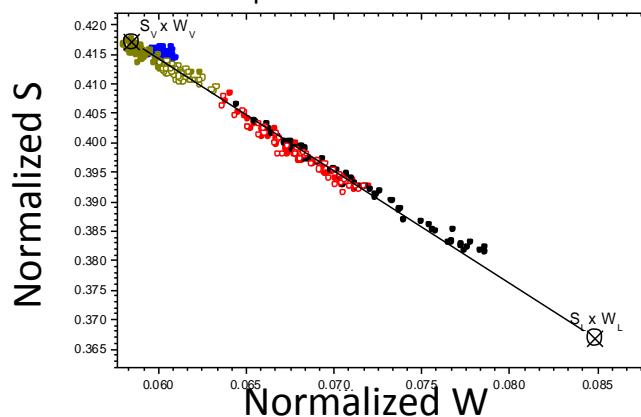
monovacancy (V) vacancy cluster (nV)

He bubbles in W nV-mHe complexes

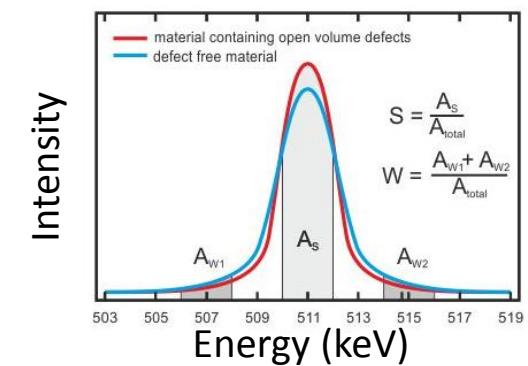
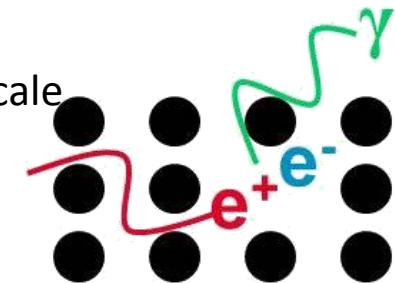
- timelife of the positron → presence of defects
- positron energy → scanned depth
- type of annihilation → electronic state

- CEMHTI:

→ $E_{\text{positron max}} = 541 \text{ keV}$, i.e. $\sim 70 \mu\text{m}$ depth scanning in W

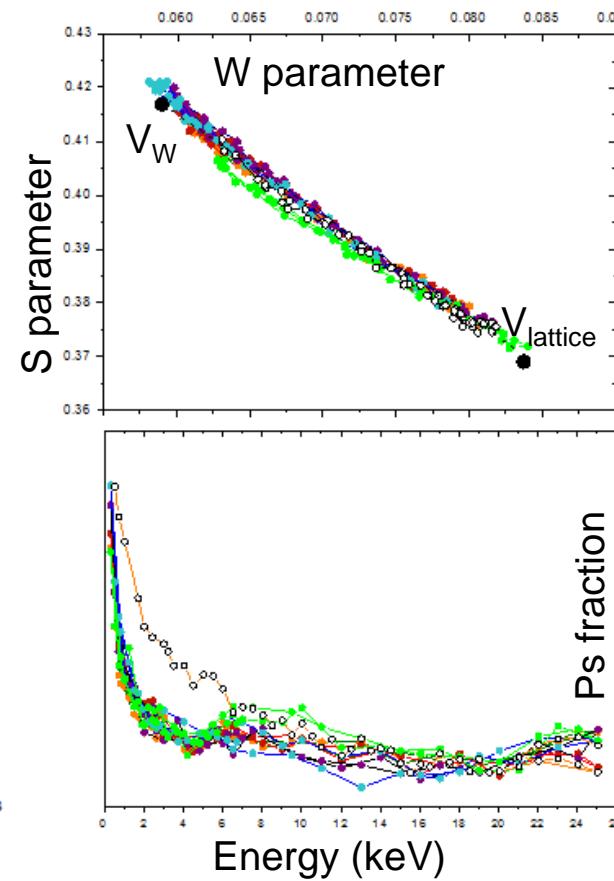
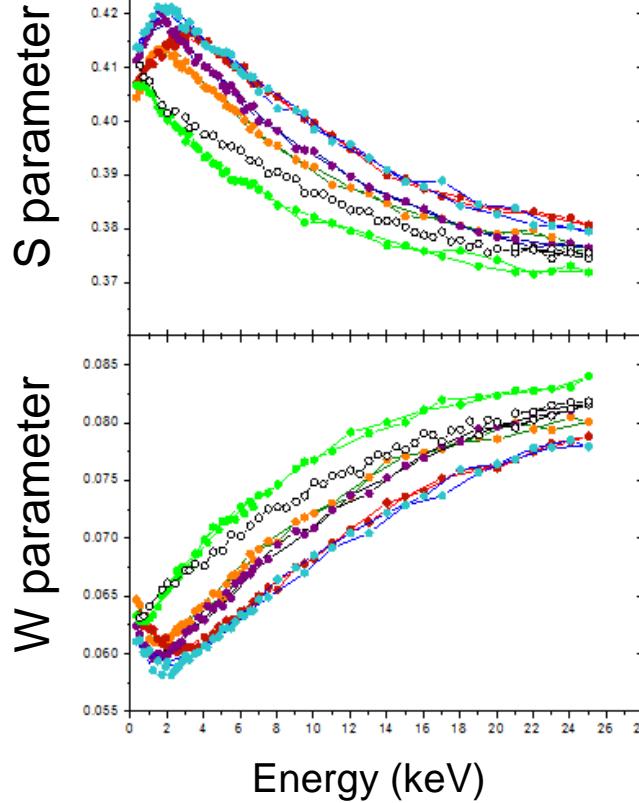


- Nilaco W, as received
- Nilaco W, 1273 K 3h annealing, MP
- Allied Materials W, 1573 K 2h annealing MP
- WPhy05, 1873 K 1h vacuum annealing



→ Great variation between materials: major role of W preparation process and pre characterization

DEFECTS CREATED IN THE W STRUCTURE: PAS



**PSI-2 exposed samples
PAS**

- W_{ref} : no defect
- Free volume traps for positrons detected under 2 keV (0-10 nm depth)
 - Traps in the heavily damaged layer
- Free volume \sim monovacancy
 - He is present in the bubbles observed
- 20-BL (low temperature, low fluence): free volumes smaller than monovacancy
 - $nV-mHe$ with $m > n$
 - low temperature: no vacancy cluster?
 - low exposure time: little He migration?

Sample	W_{ref}	18-AL	20-CL	21-BL	21-AL	20-BL
T (K)	/	473	1023	1053	1073	473
Flux ($He.m^{-2}.s^{-1}$)	/	2.2×10^{22}	2×10^{22}	2.3×10^{22}	2.9×10^{20}	2.2×10^2
Fluence ($He.m^{-2}$)	/	1×10^{26}	3×10^{25}	3×10^{23}	3×10^{23}	3×10^{23}

IMPACT ON TRITIUM RETENTION IN W

TRITIUM GAS LOADING

- Tritium handling at Saclay Tritium Lab
 - Technique: Gas overpressure at high temperature
 - **no damage** or defect created in the material structure
 - Tritium study:
 - + High sensitivity
 - + Mixed H/D/T exposures



- W experiments:
 - Gas loading procedure:
 - Oxyde reduction
 - Tritium gas loading:
 $2h$ at 450°C under 1 bar ${}^3\text{H}_2$
 - T room temperature desorption
 - T high temperature desorption (800° C)
 - Sample dissolution for in-bulk T counting
- Global T inventory in the sample



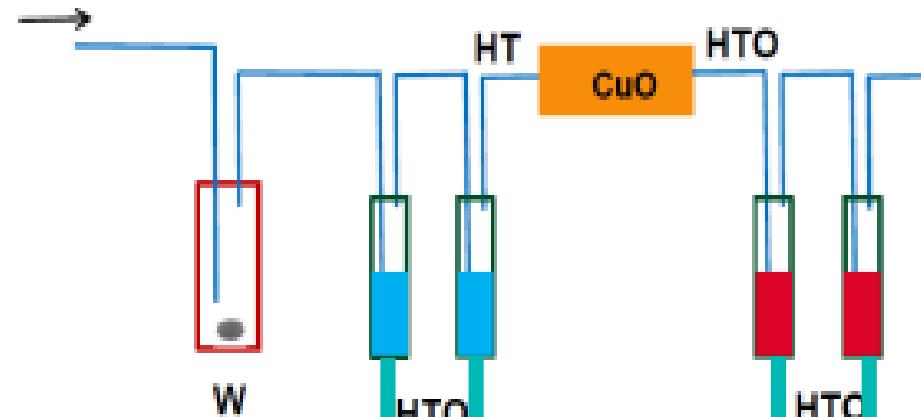
Active material:
D loading bench to couple results with surface analyses



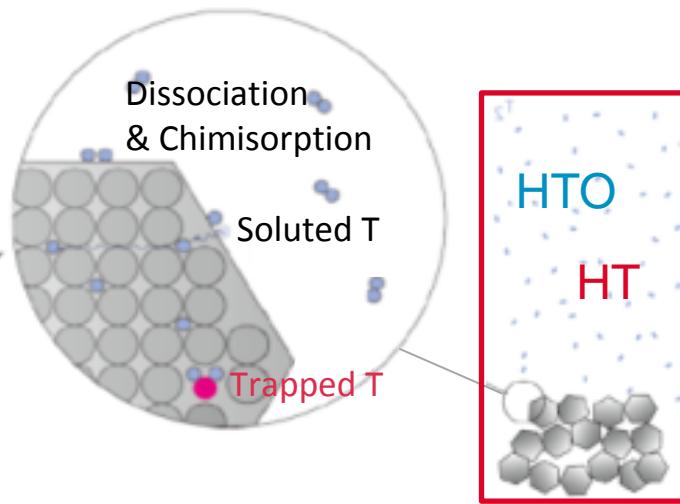
Liquid Scintillation Counting (LSC)

TRITIUM DESORPTION ANALYSIS

Carrier gas



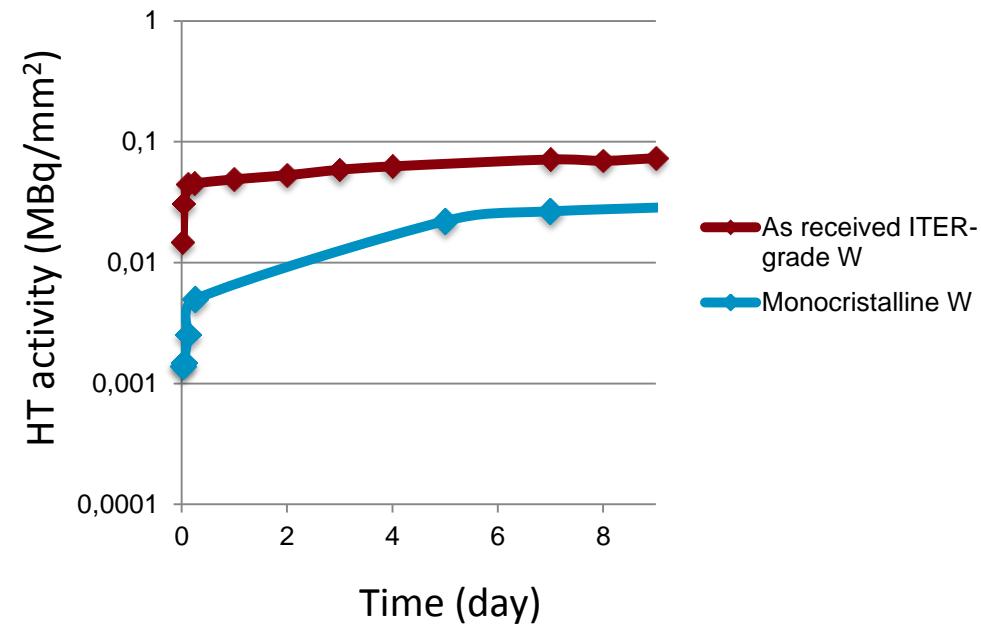
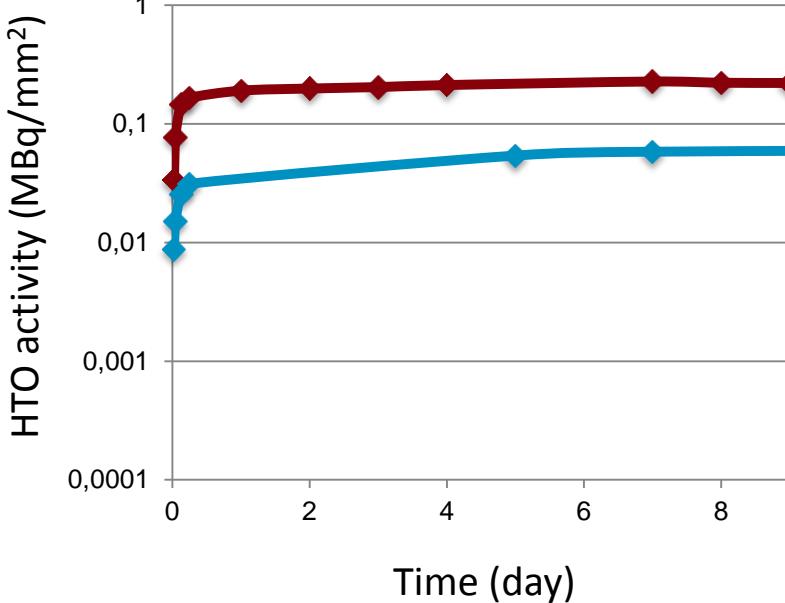
Sampling and LSC at t=0, 30 min, 1h, 3h, 1 day...
+ 250, 500, 800°C
+ Bulk sample dissolution and LSC



➡ **T global inventory with additional information on traps for H in W:**

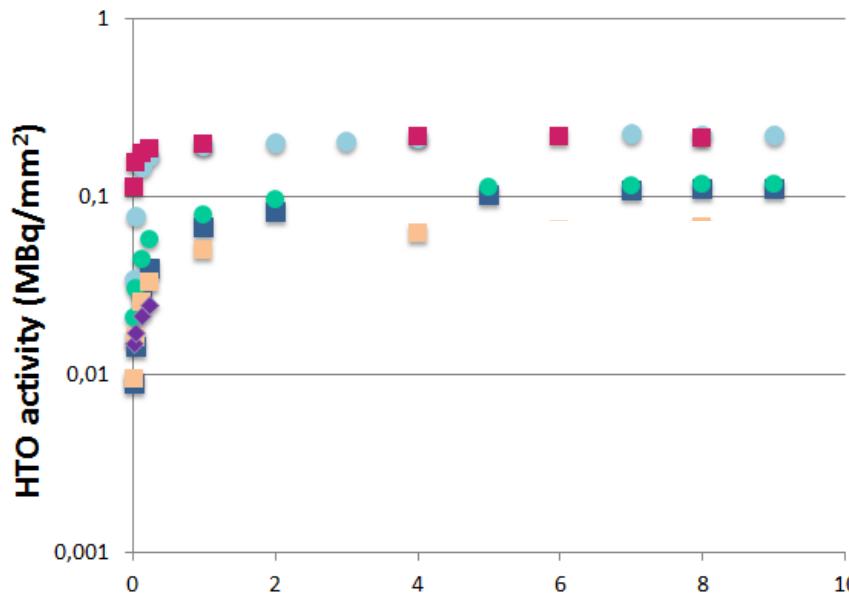
- HT/HTO desorption: trap nature
- Time/temperature desorption: trapping energy
- T/D/H mix loading: isotopic preferential trapping?

TRITIUM RETENTION IN PRISTINE SAMPLES



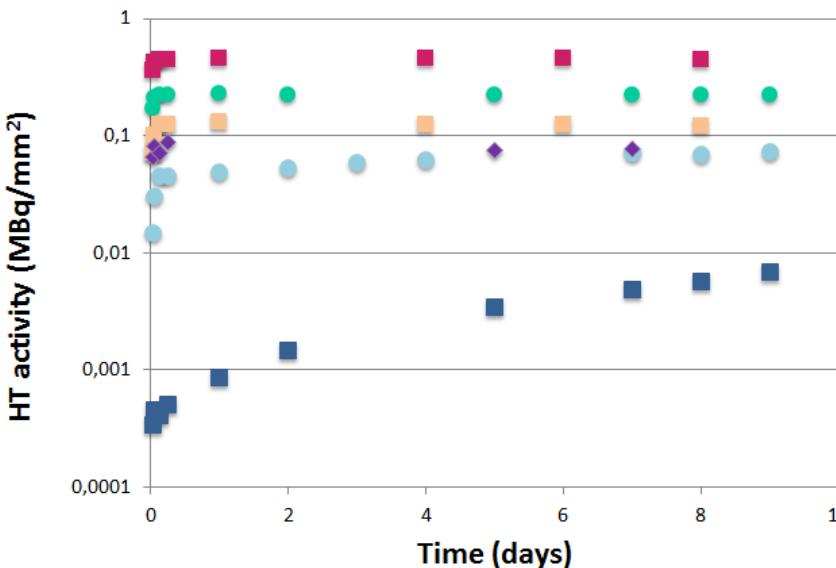
- Pristine W: T inventory is mainly linked with HTO desorption
- Grain boundaries and existing defects in ITER grade W are additional traps for T retention compared to monocrystalline W
 - Initial W structure plays a major role in retention studies
- More pristine W structures need to be studied

IRRADIATION IN PSI-2: IMPACT ON T LOADING

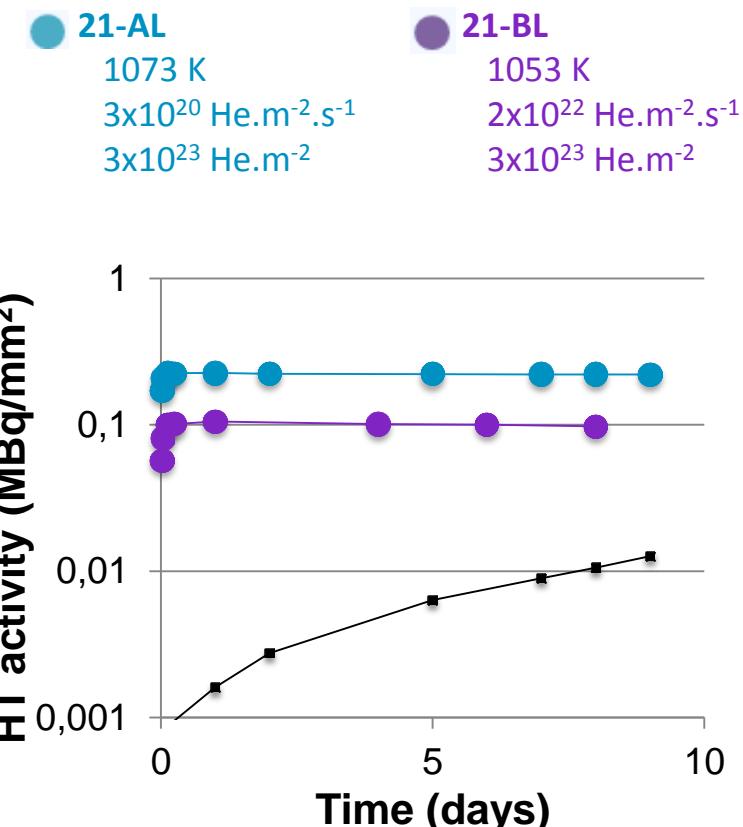
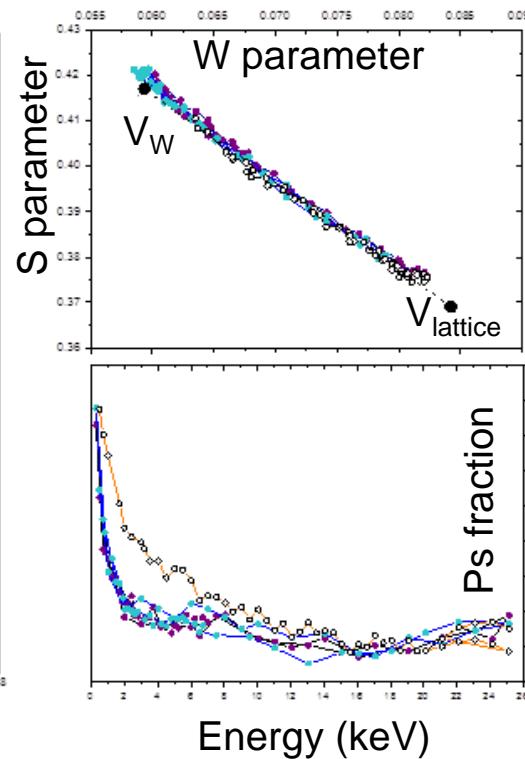
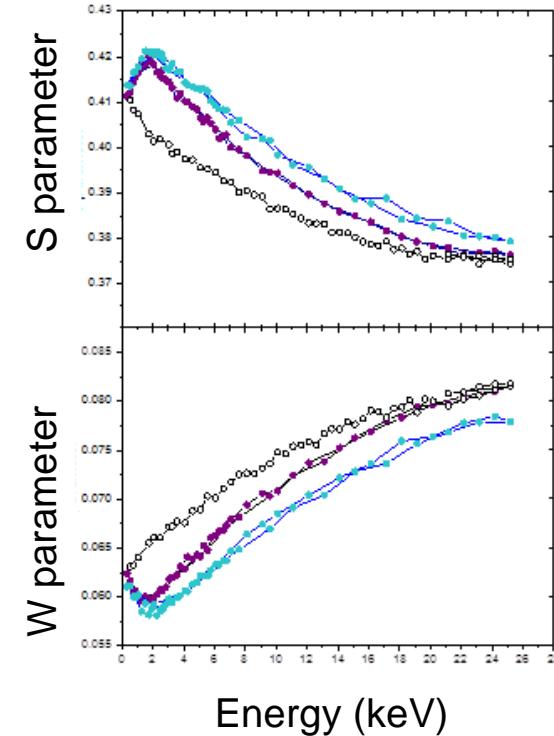


- As-received W
 - Annealed W: pristine
 - Annealed W: 800°C - $3 \times 10^{20} \text{ s}^{-1} \cdot \text{m}^{-2}$ - $3 \times 10^{23} \text{ m}^{-2}$
 - Annealed W: 800°C - $2 \times 10^{22} \text{ s}^{-1} \cdot \text{m}^{-2}$ - $3 \times 10^{25} \text{ m}^{-2}$
 - Annealed W: 800°C - $2 \times 10^{22} \text{ s}^{-1} \cdot \text{m}^{-2}$ - $3 \times 10^{23} \text{ m}^{-2}$
 - ♦ Annealed W: 300°C - $2 \times 10^{22} \text{ s}^{-1} \cdot \text{m}^{-2}$ - $1 \times 10^{26} \text{ m}^{-2}$
- T°* *Flux* *Fluence*

- Annealing decreases traps for T in W:
 - Pre existing traps in industrial W
- All He irradiation increase T trapping sites in the material
- T inventory increase linked with HT desorption: drastic increase compared to pristine W
 - Additional and specific trapping sites for T due to the He bubbles?



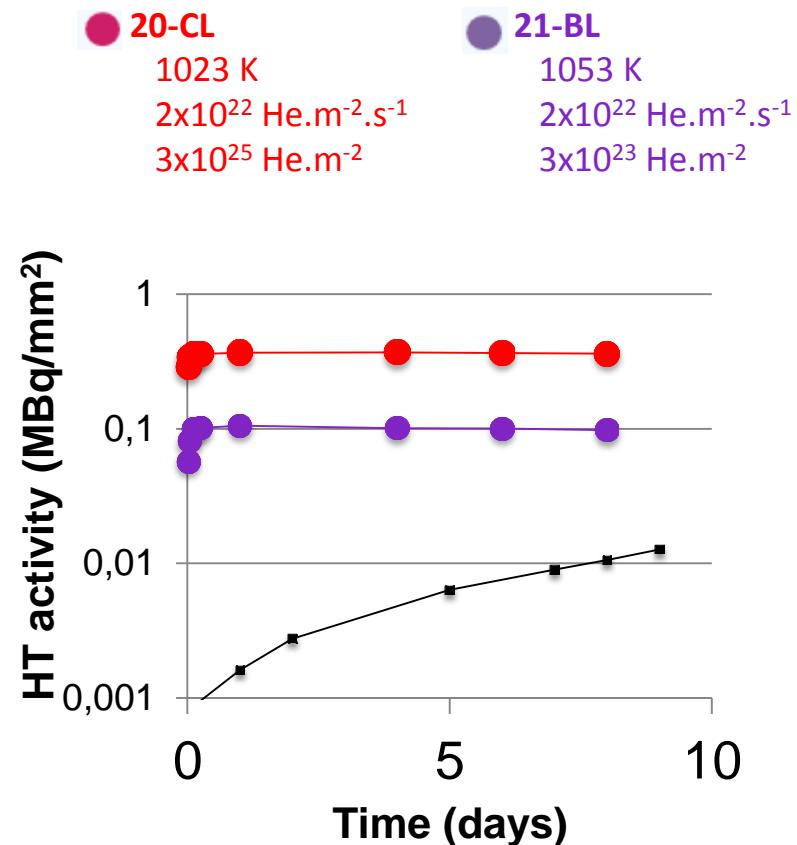
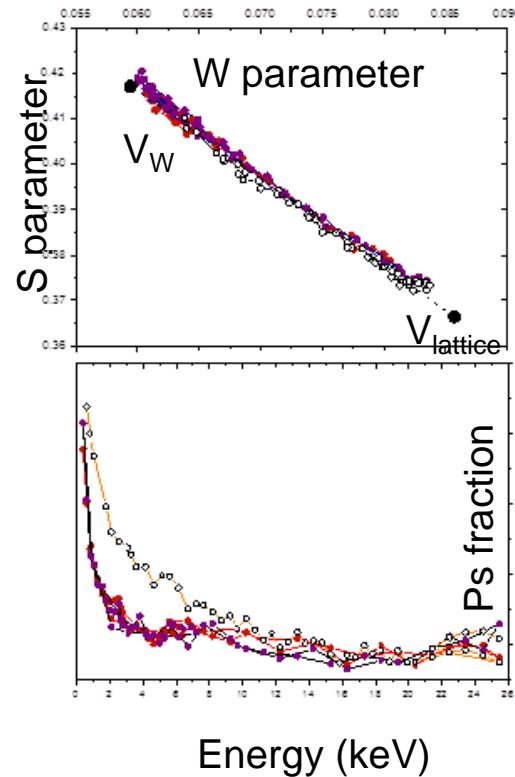
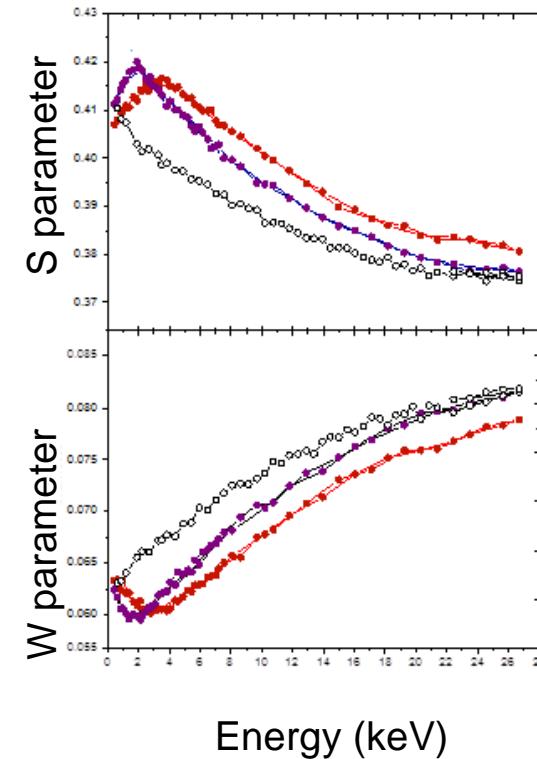
PARAMETRIC STUDY: IMPACT OF HE FLUX



- He flux ↗ → Thinner surface layer impacted
- He flux ↗ → T trapping sites ↓

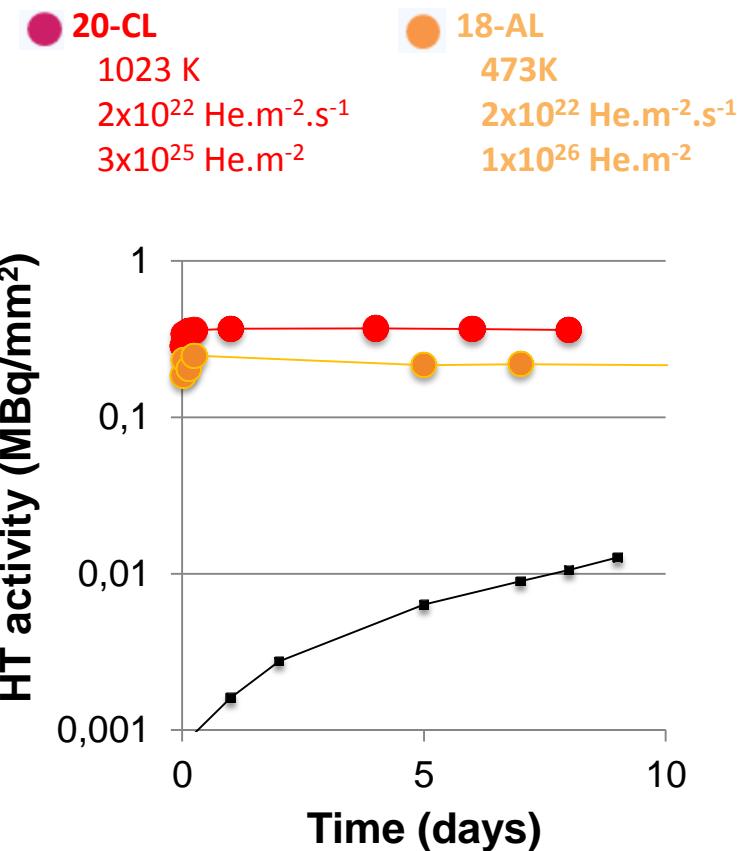
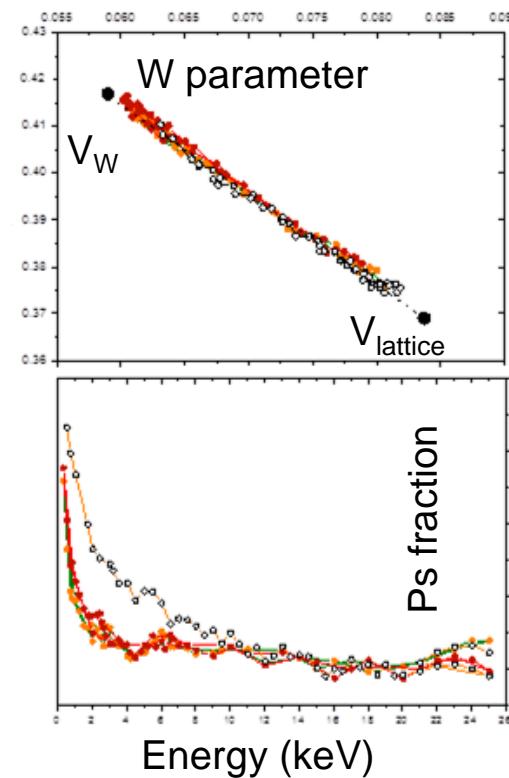
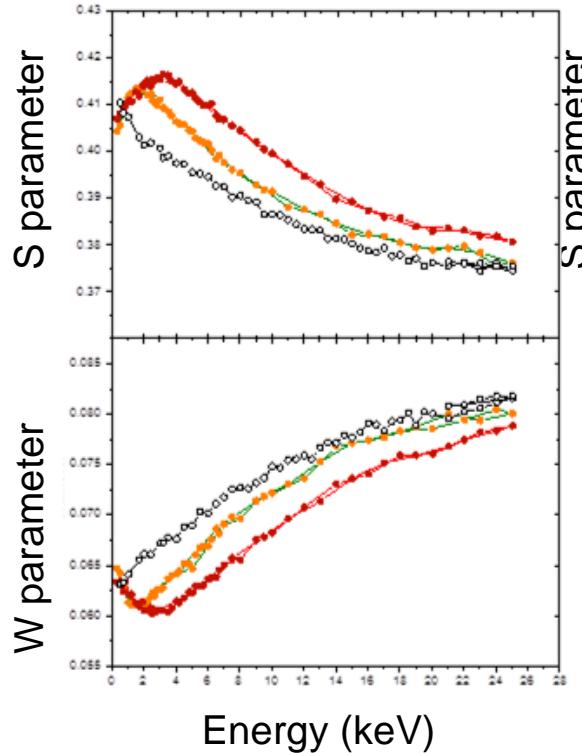
→ **Less traps when He flux ↗, i.e. exposure time ↓ : diffusional process?**

PARAMETRIC STUDY: IMPACT OF HE FLUENCE



- He fluence ↗ → Free volumes of defects ↗ and defects located deeper
 - He fluence ↗ → T trapping sites ↗
- Traps and defects increase with the incident He fluence**

PARAMETRIC STUDY: IMPACT OF TEMPERATURE



- $T^\circ \nearrow \rightarrow$ Deeper annihilation peak
- $T^\circ \nearrow$ above 773 K \rightarrow Free volumes get larger than monovacancy reference: m/n<1

- $T^\circ \nearrow \rightarrow T$ trapping sites \nearrow

→ Temperature is a crucial parameter: vacancy mobility > 773 K ?

CONCLUSION AND PERSPECTIVES

CONCLUSIONS

- Significance of **in situ exposures** experiment at **high temperatures**
 - *Complementary to laboratory studies*
- Cross-sectional TEM observation:
 - Heavily damaged layer formed at the surface, whose thickness increases with temperature.
 - Bubbles are distributed deep in W well beyond He implantation range (<15 nm) at any temperature range.
 - Helium accumulation supports bubble nucleation, without vacancy.
 - Coalescence of bubbles (larger and sparser) as temperature increases.
 - Vacancy enhances the growth of bubbles.
 - *Nano-bubbles characteristics in agreement with GISACS experiments*
- Hydrogen retention in W
 - Increase of D/T retention in defect-rich materials:
 - non annealed W
 - He-irradiated W
 - **Increase of T trapping when He fluence increases**
 - **Increase of T trapping when He flux increases** ➔ **Diffusion-like process**
 - W coated materials: both surface and bulk materials impact the retention.

PERSPECTIVES

- Extend samples panel:

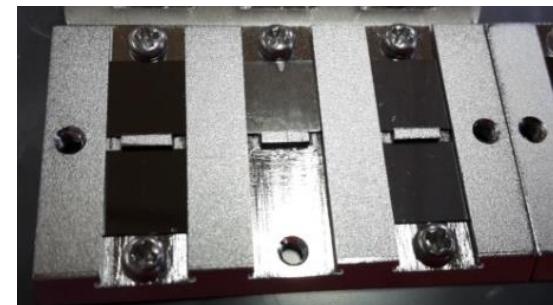
- Focus on surface impact: native oxides, rugosity (PhD)
- W « WEST-like »
- Deposited materials: W-W, Si-W (Polimi), CFC-W (JET)

- Extend irradiation ranges:

- He ion irradiation in **CAMITER** (PIIM, AMU)
- New campaigns at **PSI-2** (FZJ)
 - Extend irradiation range: fluence, impurities, He+D plasmas...
- **WEST: exposure to CX He during C4 (2018)**

- Extend the hydrogen retention study:

- D ion irradiation and TDP: **CAMITER**
- D gas loading surface analyses (Raman, EDX...)
- T/D/H gas loading: penning jauge under way at Saclay Tritium Lab



THANK YOU FOR YOUR ATTENTION

Commissariat à l'énergie atomique et aux énergies alternatives
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