

Tritium behavior in neutron-irradiated tungsten using TPE divertor plasma simulator and TMAP mass transport code

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Idaho National Laboratory (INL) and fusion safety

- INL overview:
 - Geographically, the largest lab in 10 multi-program US national laboratories
 - 52 reactors were designed and built in Idaho
 - The world's first usable electricity from nuclear energy generated in EBR-I in 1951
 - The nation's lead laboratory for nuclear energy research and development in the U.S.
- Advanced Test Reactor (ATR)
 - Light water moderated/cooled PWR with Be neutron reflector
 - Max: 250 MW_{th}, "Four Leaf Clover" design, and 120 cm axial length
 - Materials and fuels testing, isotope production (e.g. ⁶⁰Co)
- Safety and Tritium Applied Research (STAR) Facility
 - Fusion safety and tritium research
 - less than HC3



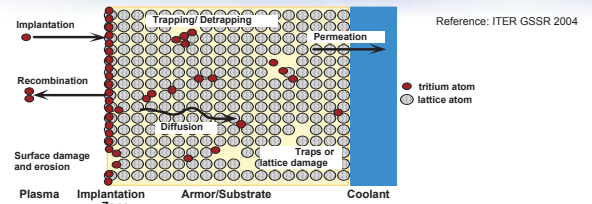
Outlines

1. Motivation for this IAEA CRP (F43021)
 - Motivation
 - INL's proposed research
2. Unique capabilities of Fusion Safety Program, INL
 - Tritium Plasma Experiment (TPE) divertor plasma simulator
 - Tritium Migration Analysis Program (TMAP) mass transport code
 - HFIR neutron-irradiation under US-Japan PHENIX program
 - Other capabilities (NIMIIX and TGAP)
3. Research highlights in "PSI with irradiated tungsten"
 - HFIR irradiation tungsten under US-Japan TITAN program
4. Summary

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Safety concern: "in-vessel inventory source term"



- Challenges in neutron-irradiated plasma facing components (PFCs)
 - The PFCs will subject to intense fusion fast neutrons to 0.7 dpa for W divertor in ITER and > 10 dpa in DEMO/future reactor
 - Radiation damages (vacancy, vacancy-cluster, void etc.) will be created by 14 MeV throughout PFCs thickness, becoming trapping site for tritium
 - Large amount of tritium can be trapped in vacancy-cluster as gas form, leading to bubble formation, and blister formation in metal
 - Tritium behavior in the fusion nuclear environment is not fully understood
- There exists large uncertainty in tritium retention assessment in neutron-irradiated PFCs

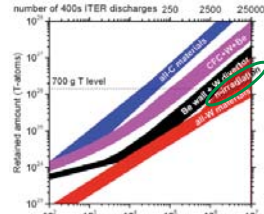
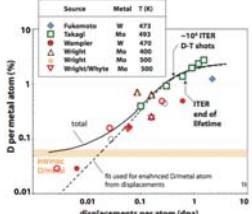
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Assessment of T retention in neutron-irradiated W

Reference: B.Lipschultz et. al. MIT report 2010

Reference: J. Roth et. al. PPCF 2008



- High energy ion beams have been used to simulate displacement damages by 14 MeV fusion neutron, and recent studies provided us three trends/assumptions:
 1. The trap concentration will most likely saturate at > 1 dpa
 2. Tritium will most likely stay with in a few micro meters from the surface
 3. Small tritium retention from damaged W at high (> 500C) temperature
- If the above three trends/assumptions are true (?), tritium retention in W will be small.

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INL's proposed research for this CRP (F43021)

- Title: "Tritium behavior in neutron-irradiated tungsten using TPE divertor plasma simulator and TMAP mass transport code"
- Objectives: to investigate tritium behavior (retention as well as gas-driven and plasma-driven permeation) in neutron-irradiated tungsten utilizing unique capabilities of the INL:
 - Tritium Plasma Experiment (TPE) divertor plasma simulator
 - Tritium Migration Analysis Program (TMAP) mass transport code.
- Under US-Japan PHENIX collaboration, ITER grade tungsten will be irradiated with neutrons at high temperature (300, 600, 1000, and 1200 °C) up to 1.5 dpa at High Flux Isotope Reactor (HFIR) with thermal neutron shielding to better represent the fusion neutron energy spectrum

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Tritium Plasma Experiment - TPE



Unique capabilities

- TPE is contained within double enclosure (PermaCon Box and Glovebox)
- TPE is unique in that it combines four specialized elements:
 - (a) the ability to handle tritium (max. T inventory: < 1.5g in STAR)
 - (b) a divertor-relevant high-flux plasma (max. ion flux: 4.0x10²² m⁻²s⁻¹)
 - (c) the ability to handle radioactive materials (STAR limit: < 100 mR/hr = 10 μSv/hr)
 - (d) the ability to handle beryllium
- Plasma-driven tritium permeation capability (under development)

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Comparison of plasma parameters among Existing and proposed US Linear Plasma Devices

	PISCES-B (UCSD)	TPE (INL)	MPEX (ORNL)
Deuterium ion flux: Γ_i (m ⁻² s ⁻¹)	10 ²¹ -10 ²³	10 ²⁰ -3.7x10 ²²	>10 ²³
Incident ion energy: E_i (eV)	20-300 (bias)	50-200 (bias)	??
Electron temperature: T_e (eV)	4-40	5-20	3-50
Ion temperature: T_i (eV)	2-5	2-5	1-200
Electron density: n_e (m ⁻³)	10 ¹⁸ -10 ¹⁹	10 ¹⁶ -3.5x10 ¹⁸	10 ¹⁸ -3x10 ¹⁹
Max. heat flux: P_{max} (MW/m ²)	5	~1.2	20
Plasma diameter (mm)	75	50	120
Max. specimen size	ϕ ~25.4 mm disc	ϕ ~50.8 mm disc	100 x 100 mm plate
Pulse length (s)	Steady state	Steady state	Pulse and Steady state
Activated targets	No	Yes	Yes
Tritium	No	Yes	No
Beryllium	Yes	Yes/No*	Yes
Permeation capability	No	Yes**	No
Ion incident angle	Normal	Normal***	Inclined and Normal
Plasma source (cathode)	Reflex arc (LaB ₆)	Reflex arc (LaB ₆)	Helicon (no cathode)
Year of operation	Since 1988	Since 1989	Proposed phase
Unique capabilities	In-situ surface analysis, transient surface heating, beryllium testing	Tritium use and diagnostics, neutron irradiated materials	Electroless plasma (Helicon + ECH + ICH) minimizes plasma contamination by impurity

NOTES: * Beryllium has been extensively tested in TPE during its tenure at TSFA, LANL, is 90's, but has not been actively tested in INL.
 ** Tritium plasma-driven permeation capability is under development with the SNL/CA collaboration
 *** Incident angle can be varied upon target holder design, and the current target holder is designed for normal incidence only.

Tritium Migration Analysis Program - TMAP

- The TMAP calculates the time-dependent response of a system of solid structures or walls (may be a composite layer), and a related gas filled enclosures or rooms by including
 - Movement of gaseous species through structures surfaces, governed by dissociation/recombination, or by solution law such as Sieverts' or Henry's Laws
 - Movement in the structure by Fick's-law of bulk diffusion with the possibility of specie trapping in material defects
 - Thermal response of structures to applied heat or boundary temperatures
 - Chemical reactions within the enclosures
 - User specified convective flow between enclosures
- Equations governing these phenomenon are non-linear and a Newton solver is used to converge the equation set each time-step

TMAP Capabilities

- TMAP does not treat plasma surface physics, such as sputter or sputtered material re-deposition. TMAP's basic equations are:

Surface Movement

Non-equilibrium Equilibrium

$$J_m = K_d p_m - K_r C_m^2 \quad C_m = K_s \sqrt{p_m}$$

Bulk Diffusion

$$\frac{\partial C_m}{\partial t} = \frac{\partial}{\partial x} \left(D \frac{\partial C_m}{\partial x} \right) + S_m - \sum_{i=1}^K \frac{\partial C_i}{\partial t}$$

Bulk Trapping

$$\frac{\partial C_i}{\partial t} = \alpha_i f_i C_m - \alpha_r C_i$$

Surface

J_m - Net specie surface flux (m²-s)
 K_d - Molecular disassociation coefficient (m²-s⁻¹)
 K_r - Atom recombination coefficient (m²-s⁻¹)
 K_s - Sievert's solubility coefficient (m²-s⁻¹)

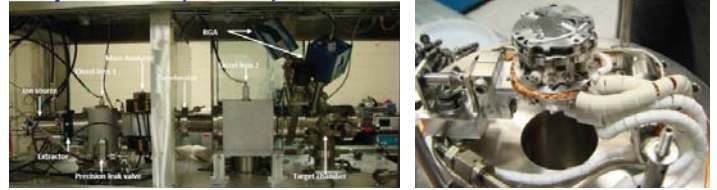
Bulk

C_m - Mobile specie concentration (m⁻³)
 D - Specie diffusion coefficient (m²-s⁻¹)
 K - Number of traps (-)
 C_i - Trapped specie concentration (m⁻³)
 α_i - Trapping rate coefficient (s⁻¹)
 f_i - Probability of landing in a trap site (-)
 C_m - Mobile concentration (m⁻³)
 α_r - Release rate coefficient (s⁻¹)

$\alpha_i = \frac{D}{\lambda^2}; f_i = \frac{c_i^0}{N}; \alpha_r = \nu_r \exp\left(-\frac{E_r}{kT}\right)$

λ - jump distance or lattice constant (m)
 c_i^0 - Trap site concentration (m⁻³)
 N - Bulk material atom density (m⁻³)
 ν_r - Debye frequency (s⁻¹)
 E_r - Trap energy (eV)

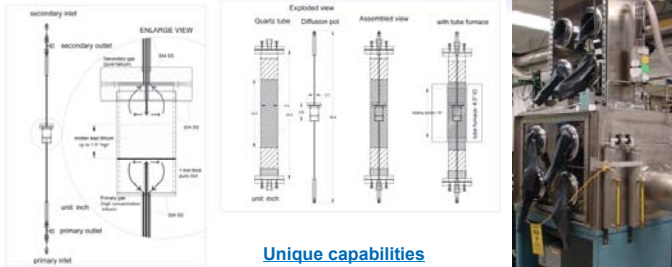
Neutron Irradiated Material Ion Implantation Experiment (NIMIX)



Unique capabilities

- One of very few high-energy ion implantation device that can handle neutron-irradiated materials.
- Moderate (10¹⁸ - 10²⁰ m⁻²s⁻¹) ion flux to study plasma surface interaction in the first wall.
- Specializes in **neutron-irradiated materials**

Tritium Gas Permeation - TGAP



Unique capabilities

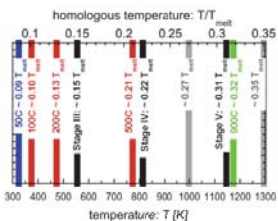
- Designed to measure transport properties (e.g. diffusivity, solubility, and permeability) of tritium at realistic blanket conditions (e.g. low tritium partial pressure < 1000 Pa)
- Capable of testing liquid breeder material (e.g. PbLi and FLiBe) and disc shaped metal
- Uniform temperature (+/- 15 C) within the test section utilizing 12" tube furnace

Outlines

- INL's proposed research for this IAEA CRP (F43021)
 - Motivation
 - INL's proposed research
 - Expected outcomes
- Unique capabilities of Fusion Safety Program, INL
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Experimental procedures

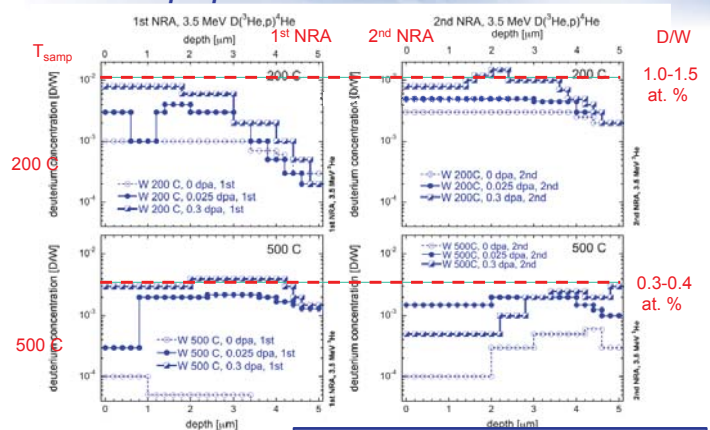
- W rod fabrication (A.L.M.T. Co., Japan) and sample preparation (slicing to 0.2 mm, polishing, and annealing at 900 °C for 0.5 hour) at Univ. Toyama, Japan
- Neutron Irradiation at 50-70 °C to 0.025 and 0.3 dpa at the HFIR
- 1st D plasma exposure at 100, 200, and 500 °C to 5x10²⁵ m⁻² ion fluence at TPE
- 1st D depth profile measurement via NRA at U. Wisconsin-Madison.
- 2nd D plasma exposure at 100, 200, and 500 °C to 5x10²⁵ m⁻² ion fluence
 → total ion fluence to 1x10²⁶ m⁻²
- 2nd D depth profile measurement via NRA at U. Wisconsin-Madison.
- D retention measurement via TDS 10 C/min to 900 °C



Stage III (0.15 Tm): Vacancy migration
 Stage V (0.31 Tm): Vacancy cluster migration

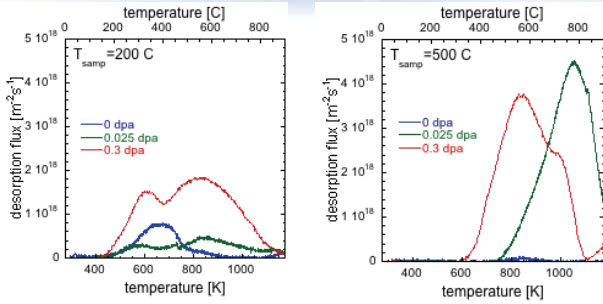
Ref: H. Schultz, Mater. Sci. Eng. '91

Deuterium depth profiles in HFIR neutron-irradiated W



D/W saturated at 1.0-1.5 at. % for 0.3 dpa W

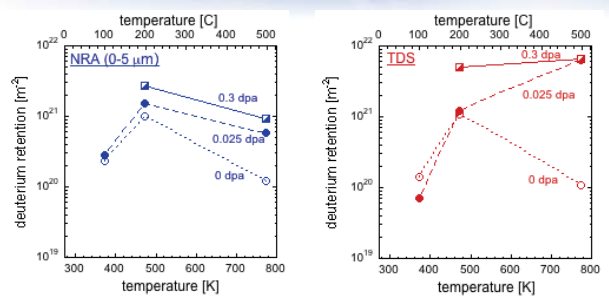
Thermal desorption spectra from HFIR neutron-irradiated W



Experimental procedure:

- 1st TPE (@INL) → 1st NRA (@U of Wisc.) → 2nd TPE → 2nd NRA → final TDS
- Flux: $5 \times 10^{21} \text{ m}^{-2} \text{ s}^{-1}$, Fluence: (4-5) $\times 10^{25} \text{ m}^{-2}$ each TPE exposure, (8-10) $\times 10^{25} \text{ m}^{-2}$ in total fluence
- Dose: 0, 0.025, and 0.3 dpa
- Plasma exposure temperature: 100, 200, and 500 C
- Ion energy: 100 eV

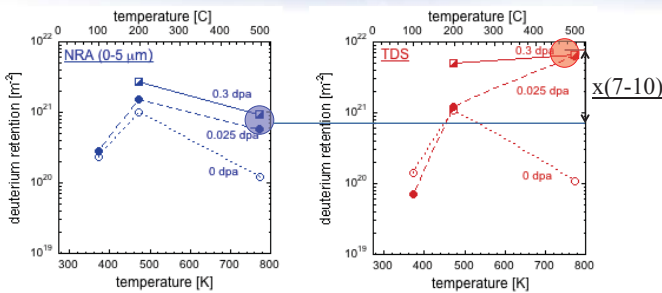
Comparison of D retention via NRA and TDS



Experimental procedure:

- 1st TPE (@INL) → 1st NRA (@U of Wisc.) → 2nd TPE → 2nd NRA → final TDS
- Flux: $5 \times 10^{21} \text{ m}^{-2} \text{ s}^{-1}$, Fluence: (4-5) $\times 10^{25} \text{ m}^{-2}$ each TPE exposure, (8-10) $\times 10^{25} \text{ m}^{-2}$ in total fluence
- Dose: 0, 0.025, and 0.3 dpa
- Plasma exposure temperature: 100, 200, and 500 C
- Ion energy: 100 eV

Deep migration of deuterium into bulk (>> 10 um)

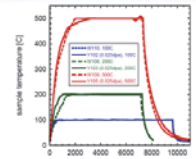


at 500 C

- ✓ NRA shows small (6-9 $\times 10^{20} \text{ m}^{-2}$) retention ↔ TDS shows Large (6 $\times 10^{21} \text{ m}^{-2}$) retention
 - ✓ Discrepancy between TDS and NRA:
 - 0.025 dpa: $\times 10 \rightarrow > 50 \mu\text{m}$ migration
 - 0.3 dpa: $\times 7 \rightarrow > 35 \mu\text{m}$ migration
- Deep migration of deuterium into bulk (> 35-50 um from plasma surface) in the ion fluence of 10^{26} m^{-2} range

Application of TMAP to plasma surface interaction

Sample ID	Weight [gram]	Sample size (diameter/ thickness) [mm]	HFIR irradiation dose [dpa]	TPE exposure temperature [°C]	1st TPE exposure time [hr]	2nd TPE exposure time [hr]	1st TPE exposure fluence [ions/cm²]	2nd TPE exposure fluence [ions/cm²]	Cumulative fluence [ions/cm²]
Y102	0.80	8.0/ 0.15	0.025	100	3.30-21	3.30-21	5.0E+23	5.0E+23	1.0E+24
Y103	0.89	8.0/ 0.16	0.025	200	7.0E-21	8.4E-21	5.0E+23	8.4E+23	9.7E+23
Y105	0.83	8.0/ 0.15	0.025	500	7.3E-21	9.3E-21	5.3E+23	8.7E+23	1.2E+24
Y107	0.90	8.0/ 0.17	0.3	200	1.1E-22	1.1E-22	5.0E+23	5.0E+23	1.0E+24
Y112	0.91	8.0/ 0.17	0.3	500	1.1E-22	9.0E-21	5.0E+23	5.0E+23	1.0E+24



- To apply TMAP to TPE results, property data for tungsten diffusivity, solubility, and surface recombination are required
- Physical data of trap density, D⁺ implantation depth, plasma surface flux intensity and target temperatures are also required
- Frauenfelder¹ measured diffusivity and solubility and Anderl's² determined surface recombination rates were adopted for this study
- An implantation depth of 3 nm estimated by Wampler³ and TPE implantation flux ($5 \times 10^{21} \text{ D}^+/\text{m}^2\text{-s}$), reflection coefficient of 0.5, and flux and temperature histories specified were used
- NRA provide (near surface) trap concentration
- **Only fitting parameter is detrapping energy**

¹ R. Frauenfelder, Vac. Sci. Tech., 6 (1969) 338.
² R. A. Anderl, et al., Fusion Technol., 21 (1992) 745.
³ W.R. Wampler, Nucl. Fusion, 49 (2009) 115023 (11pp).

Uncertainties in mass transport parameters in W

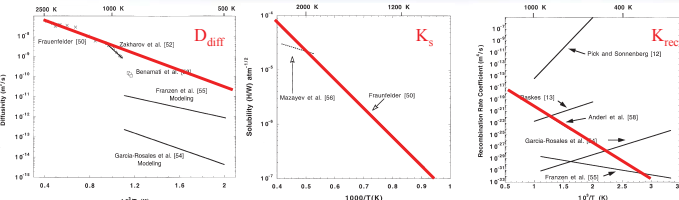


Fig. 6. Hydrogen diffusivity in tungsten.

Fig. 7. Hydrogen solubility in tungsten.

Fig. 9. Comparison of experimental and theoretical values for the hydrogen recombination rate coefficient for tungsten.

- Mass transport parameters of hydrogen (red lines):
 - Causey's review paper recommends¹:
 - Diffusivity (D_{diff}) and solubility (K_s) by Frauenfelder²
 - Recombination coefficient (K_{rec}) by Anderl³
 - Dissociation coefficient by the assumption: $K_{dis} = K_{rec} \times (K_s)^2$
 - Recombination and dissociation coefficient have largest uncertainty and subject to the surface conditions

References:
¹ R. A. Causey, J. Nucl. Mater., 300 (2002) 91
² R. Frauenfelder, Vac. Sci. Tech., 6 (1969) 338.
³ R. A. Anderl, et al., Fusion Technol., 21 (1992) 745.

Enhanced diffusion to simulate plasma implantation

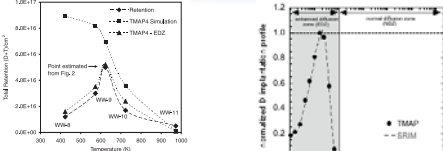
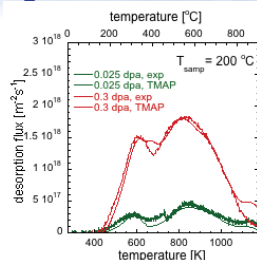


Fig. 1. Experimental retention results (●) TMAP4 simulation using best-fit parameters (○) and TMAP4 retention results using $C_s = 0$ and enhanced diffusion in the implant zone (▲).

- TMAP does not treat plasma surface physics (e.g. erosion, sputtering and deposition).
- TMAP can simulate the ion implantation with ion implantation profile
- Venhaus and Causey^{1,2} artificially increased hydrogen diffusivity in the Enhanced Diffusion Zone (EDZ) (<10 nm) during plasma implantation in order to reduce the mobile concentration and retention at low temperature in tungsten.
 - During plasma implantation:
 - Enhanced diffusivity (D_{diff}^{EDZ}) of $(0.5-2.0) \times 10^{-9} \text{ m}^2/\text{s}$ matches the experiment well.
 - During thermal desorption:
 - Diffusivity (D_{diff}) by Frauenfelder⁴

References:
¹ R.A. Causey, et al. J. Nucl. Mater. 266 (1999) 467.
² T. Venhaus and R.A. Causey, J. Nucl. Mater. 290 (2001) 505.
³ T. Venhaus and R.A. Causey, Fus. Technol. 39 (2001) 868.
⁴ R. Frauenfelder, Vac. Sci. Tech., 6 (1969) 338.

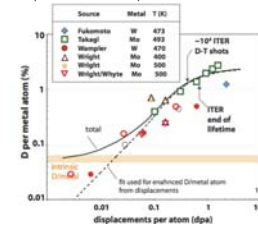
TMAP modeling in irradiated tungsten



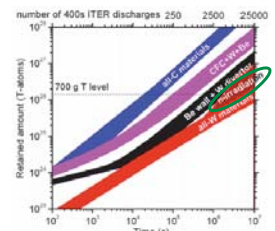
- TMAP fits the experimental data well with the following parameters for 200°C case:
 - 0.025 dpa, 200°C: $E_{detrap} = 1.25 \text{ eV}$ ($5\text{-}4 \text{ D/W}$) and 1.75 eV ($1\text{-}3 \text{ D/W}$)
 - 0.3 dpa, 200°C: $E_{detrap} = 1.22/1.24 \text{ eV}$ ($2.3\text{-}3 \text{ D/W}$) and $1.53/1.75 \text{ eV}$ ($2.5\text{-}3 \text{ D/W}$)
- Having difficulty fitting experimental data from neutron-irradiated W at 500°C case
- Some physics needs to be understood:
 - Trap annealing with $E_{v,m} = 1.7 \text{ eV}$ to remove the very high temperature tail (> 800 °C)
 - Vacancy clustering, void formation, and its associated detrapping energies (E_{detrap})

Plasma/ion machine dependence at high temp. data

Reference: B.Lipschultz et al. MIT report 2010

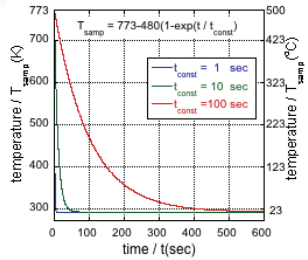


Reference: J. Roth et al. PFCF 2008



- High energy ion beams have been used to simulate displacement damages by 14 MeV fusion neutron, and recent studies provided us three trends/assumptions:
 1. The trap concentration will most likely saturate at > 1 dpa
 2. Tritium will most likely stay with in a few micro meters from the surface
 3. Small tritium retention from damaged W at high (> 500C) temperature
- If the above three trends/assumptions are true (?), tritium retention in W will be small.

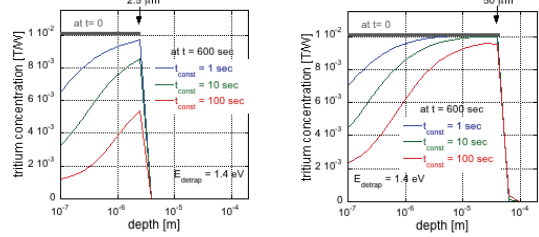
Effect of temperature profile during cooling down



- We need to know temperature profile not only during plasma/ion implantation but also during cooling down especially for high temperature case (> 500°C)
- There exists the machine dependence when comparing the D/T retention data
 - Low flux machine (< 10²¹ m⁻²s⁻¹), t_{const} > 100 sec due to active heating
 - High flux machine (> 10²² m⁻²s⁻¹), 10 < t_{const} < 100 sec due to active cooling
 - t_{const} depends on the location (divertor plate, strike point, dome) in ITER

Ion-damage W vs. neutron-irradiated W

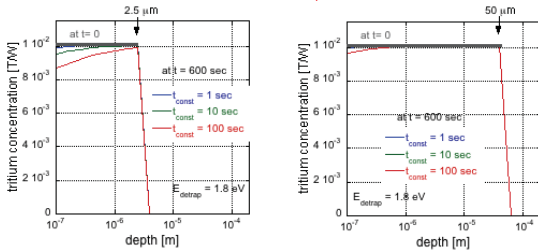
TMAP at E_{detrap} = 1.4 eV



1. The trap concentration will most likely saturate at 1 at.% at > 1 dpa
2. T is trapped in ion-damaged range (2.5 μm) vs. neutron-irradiated (>50 μm)
3. T depth profile at high (> 500C) temperature:
 - For E_{detrap} = 1.4 eV, Most of T can be desorbed during ramp-down if t_{const} > 100 sec

Ion-damage W vs. neutron-irradiated W

TMAP at E_{detrap} = 1.8 eV



1. The trap concentration will most likely saturate at 1 at.% at > 1 dpa
2. T is trapped in ion-damaged range (2.5 μm) vs. neutron-irradiated (>50 μm)
3. T depth profile at high (> 500C) temperature:
 - For E_{detrap} = 1.4 eV, Most of T can be desorbed during ramp-down if t_{const} > 100 sec
 - For E_{detrap} = 1.8 eV, T is still trapped during ramp-down if t_{const} < 100 sec

Key issues identified in TPE :

- Key issues identified in TPE in the past 3 years:

1. (0.1-1.5 at.% D/W) deuterium concentration even in low-moderate dose (0.025 - 0.3 dpa) HFIR neutron-irradiated tungsten
2. Deep (>> 10 μm) migration and trapping of deuterium and resulting high deuterium retention at high plasma exposure temperature (500 °C)
3. Raised the safety concern (e.g. possible tritium retention in bulk PFC) regarding the neutron-irradiated PFCs

Challenges in DEMO environments:

- W and W alloy, one of the promising candidate materials for first wall and divertor PFCs, are expected to receive dose up to >10 dpa at high temperature (> 500 °C)
- T will expected to migrate and find the trapping site in the bulk, increasing T retention

→ We need to understand the physics of tritium behavior in irradiated W and find the mitigation/removal technique

Critical remaining issues:

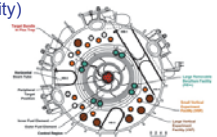
1. Radiation damage recovery temperature
 - Recovery temperature
 - Activation of defect migration
 - Defect characteristic etc.
2. Trapping mechanism(s) of tritium in radiation damage
 - Maximum trap concentration,
 - Trap concentration profile throughout material (on the order of mm),
 - De-trapping energy of tritium from trap site
 - Need to distinguish radiation damage from transmutation effects etc.
3. Diffusion mechanism(s) of tritium to bulk (>10 μm) tungsten under ITER/ DEMO divertor relevant condition
 - High ion flux (>10²² m⁻²s⁻¹)
 - Mixed (He, D, and T) plasma
 - High temperature (>500 C)
4. Mitigation of deep diffusion of tritium to bulk (>10 μm) tungsten
5. Removal of tritium from bulk (>10 μm) tungsten

NOTE:
Neutron-irradiation is the best (and only) option to create high dose (> 1 dpa) radiation damage in bulk (>10 μm) W

New challenges in PHENIX project (2013-2019):

Tritium behavior in realistic fusion nuclear environment

- Tritium behavior (retention and permeation):
 - Deuterium/tritium retention by high-flux TPE plasma
 - Gas-driven permeation in TGAP
 - Plasma-driven permeation in TPE
- Realistic plasma conditions in divertor:
 - High plasma exposure temperature (500-1000C)
 - Mixed (D/T/He) plasma
 - High flux (10²² - 10²³ m⁻²s⁻¹), high-fluence (10²⁶ - 10²⁷ m⁻²)
- Realistic fusion neutron irradiation
 - Larger irradiation port (removable beryllium facility)
 - HFIR irradiation with thermal neutron shielding
 - High irradiation temperature (500-1200C)
 - Deuterium gas environment



Summary:

- The FSP/INL possesses the unique capabilities (TPE, TMAP, NIMIIX, and TGAP) to study the PSI in irradiated tungsten, and will utilize them for this CRP (F43021)
- FSP/STAR continues to study the PSI in irradiated tungsten under the US-Japan PHENIX collaboration (April 2013-March 2019)
- Through this CRP, we hope to achieve the successful development of scientific understanding of tritium behavior in neutron-irradiated tungsten, which can be a major breakthrough in fusion technology and safety.
- This knowledge would minimize the uncertainty in tritium in-vessel inventory levels, and better understanding of tritium in-vessel inventories and ex-vessel releases will support licensing assessments.