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ATOMIC DATA FOR CONTROLLED FUSION RESEARCH  
VOLUME III  
"PARTICLE INTERACTIONS WITH SURFACES"

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## SERIES PREFACE

The primary objective of the Controlled-Fusion Atomic Data Center at Oak Ridge National Laboratory is to publish handbooks containing numerical and graphical cross sections and other physical data relevant to fusion energy research. In 1977, a two-volume compilation was published as ORNL reports ORNL-5206 and ORNL-5207. Since that time, a large volume of pertinent data has become available, necessitating an update of the previous compilation. Plans are to include both cross sections and rate coefficients for collisional processes, and to publish the revised series in handbook form. The specific volumes which are in preparation are listed below, with their expected completion dates.

Vol. 1, "Collisions of H, H<sub>2</sub>, He, and Li Atoms and Ions with Atoms and Molecules," C. F. Barnett, ORNL (January 1986).

Vol. 2, "Collisions of Electrons with Atoms and Molecules," J. W. Gallagher, Joint Institute for Laboratory Astrophysics; and C. F. Barnett, ORNL (October 1985).

Vol. 3, "Particle Interactions with Surfaces," E. W. Thomas, Georgia Institute of Technology (January 1985).

Vol. 4, "Spectroscopic Data for Iron," W. L. Wiese, National Bureau of Standards (March 1985).

Vol. 5, Collisions of Carbon and Oxygen Ions with Electrons, H, H<sub>2</sub>, and He," R. A. Phaneuf, ORNL; R. K. Janev, Institute of Physics, Yugoslavia; and M. S. Pindzola, Auburn University (March 1986).

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Abstract

This report provides a handbook of data concerning particle solid interactions that are relevant to plasma-wall interactions in fusion devices. Published data have been collected, assessed, and represented by a single functional relationship which is presented in both tabular and graphical form. Mechanisms reviewed here include sputtering, secondary electron emission, particle reflection, and trapping.



Introduction

This volume provides a compendium of data concerning processes which occur at the first wall of fusion plasma devices. Included are sputtering, ejection of electrons by impact of electrons and heavy particles, heavy particle reflection, as well as hydrogen trapping and re-emission. Plasma wall interactions are of substantial importance to device operation. Most impurities have their origin at the wall and most of the fuel recycles from the wall during a discharge; potentials in the plasma edge are much influenced by electrons ejected from the wall.

In assembling data for inclusion I have restricted myself largely to projectile-target combinations of direct importance to the fusion program. Thus projectiles are generally hydrogen, helium, common impurities, ions of these species, as well as electrons. Targets are materials commonly employed for walls, limiters and coatings. Generally I include only data for polycrystalline targets of possible technical ability. Thus I do not include here the voluminous data for single crystal surfaces and for rare gas projectiles that are of such importance for fundamental research.

A potential difficulty in the use of these data for modelling purposes is that the surface used for the measured data presented here is generally not the same as one would find in a practical fusion device. A device wall will initially carry a macroscopic layer of dirt and oxides with a topography related to the metal working processes employed in its fabrication. With cleaning (e.g., by glow discharges) and repetitive use, these surfaces change. On the one hand the surface may become cleaner and flatter due to erosion. On the other hand certain surfaces may become coated with foreign materials due to re-deposition from eroded surfaces or from subsidiary sources such as getter pumps. Thus in general the nature of the surface of the wall, limiter or other component is unknown. By contrast the data presented here is (unless otherwise indicated) for atomically clean, homogeneous, pure materials. In using these data for modelling purposes the reader will inevitably first choose a data set appropriate to the material of nominal construction. We would urge the reader also to try using data that may be appropriate to a contaminated surface and then determine whether the predicted device behavior will be significantly altered. For example, with a steel walled device operating with titanium getter pumps one should certainly compare predictions using data for a titanium surface with predictions for a steel surface. If differences are found to be critical then clearly the composition of the device wall should be monitored *in situ* and data appropriate to actual wall composition should be obtained by laboratory experiments. It is to be expected that processes involving electron ejection (i.e., secondary electron ejection coefficients) and electron transfer (excited and ionized states of reflected and sputtered species) will be very sensitive to surface contamination. Processes governed by kinematic effects (total sputtering and total projectile reflection) are likely to be fairly independent of minor surface contamination.

In choosing data for inclusion here we have concentrated on the experimental work of research groups that have an extended record of studying a specific class of processes and where one might reasonably expect that systematic errors have been eliminated. In general, we have avoided theoretical predictions. We have omitted data that appears to be inaccurate, inconsistent with the work of other well established groups or where data was extracted by use of assumptions that were not separately tested. Many sections of this volume have an introduction which includes a note giving

references to other major data compendia. Frequently those other compendia include all available data even when there are serious inconsistencies; those compendia also sometimes include semi-empirical theoretical formulations that describe much of the data by simple algebraic formulations.

The compendium has many serious gaps. Data on processes induced by impurity ion impact are generally sparse. Secondary electron emission has received little recent attention and the data presented were often acquired with antiquated and inferior technology. Synergistic effects occurring when two or more species are simultaneously (or sequentially) incident on a surface have not yet been systematically studied. It is to be hoped that the present compendium will prompt further work on areas that are now inadequately covered.

E. W. Thomas  
Atlanta, GA  
1 October 1984

**A. SPUTTERING**

SputteringIntroductory NotesA. Cautionary Notes

Light ion sputtering has been the subject of many accurate experimental studies. Algebraic representation of data are available to permit extrapolation and interpolation of data. To maintain a consistent picture we have chosen to present data drawn primarily from the group of Roth, Bohdansky and Ottenberger at MPI Garching.

Sputtering yields of alloys may be roughly estimated as a sum of the yields for the components each weighted by the proportion of the component present. However it must be recognized that sputtering will remove components at different rates so that surface composition is different from that in bulk.

Sputtering is basically a kinematic effect involving energy transfer from projectile to target. Such processes are known as physical sputtering. For certain conditions the projectiles may form volatile compounds with target atoms resulting in a chemical erosion process. This is known as chemical sputtering and can have sputtering yields some orders of magnitude higher than physical sputtering. The best known case of chemical sputtering is for H<sup>+</sup> and D<sup>+</sup> on C where CH<sub>4</sub> (or CD<sub>4</sub>) is formed giving very high erosion rates for targets at elevated temperatures (300 to 500°C).

B. Definitions

Sputtering Yield is defined as the ratio between the number of target atoms ejected to the number of projectile ions incident. Most of the data presented here were determined by weight loss from the bombarded target.

C. Algebraic Representation1. Total Yield

The total yield S of sputtered atoms due to light ion impact can be frequently represented by the following equation.

$$S = 6.4 \times 10^{-3} M_2 \left[ \frac{4 M_1 M_2}{(M_1 + M_2)^2} \right]^{5/3} E'^{1/4} \left( 1 - \frac{1}{E'} \right)^{7/2} \quad (1)$$

Where M<sub>1</sub> = projectile mass (a.m.u.)

M<sub>2</sub> = target mass (a.m.u.)

E' =  $\frac{E}{E_{th}}$

E = Projectile energy

E<sub>th</sub> = Threshold energy for sputtering

The threshold energy  $E_{th}$  is obtained by fitting to experimental data. Typical values are as follows.

		Threshold energy $E_{th}$ in eV		
Target	Ion	H	D	$\text{He}^3$
				$\text{He}^4$
Al		53	34	20.5
Au		184	94	44
Be		27.5	24	33
C		9.9	11	16
Fe		64	40	35
Mo		164	86	45
Ni		47	32.5	20
Si		24.5	17.5	14
Ta		460	235	100
Ti		43.5		22
V		76		27
W		400	175	100
Zr				60

For cases where there are no experimental data equation 1 can be used to provide a reliable prediction. In this case threshold energy  $E_{th}$  must be predicted from the equation

$$E_{th} = \frac{E_B}{\gamma(1-\gamma)}$$

$$\gamma = \frac{4 M_1 M_2}{(M_1 + M_2)^2}$$

$E_B$  = surface binding energy (can be obtained from sublimation energies as in JANAF - Thermo-Chemical Tables, Ed. D. R. Stull, H. Prophet, NSRDS-NBS 37).

This equation is valid only for  $M_1/M_2 < 0.4$  and generally overestimates  $E_{th}$ .

## 2. Dependence on Incidence Angle

The sputtering yield  $S(\theta)$  for projectiles incident at an angle of  $\theta^\circ$  to the normal is related to that for incidence at  $0^\circ$  to the normal,  $S$ , by the relation

$$S(\theta) = S \cos^{-f} \theta .$$

where  $1 \leq f \leq 2$ . This relationship is valid only to an angle  $\theta$  of about  $60^\circ$ . The value to be assigned to  $f$  is not clear but unity has been satisfactory in the few cases where experiments have been performed.

### 3. Impact of Molecules

Studies have been made of the sputtering yield  $S_{\pm}$  for impact of different molecular ions  $H_+^m$  ( $m = 1, 2, 3$ ) at various energies  $E_m^{\pm}$ . It is found that  $S_{\pm}^{\frac{1}{m}}$  plotted against  $E_m^{\pm} \div m$  is the same for all species. Thus each constituent nucleon acts as a separate particle. [See E. Hintz et al., J. Nucl. Mater. 93 & 94, 656 (1980)].

### D. Principal Compendia

Two major data compendia are available.

- 1). J. Roth, J. Bohdansky, W. Ottenberger. "Data on Low Energy Light Ion Sputtering," Report No. IPP 9/26 (May 1979), Max-Planck-Institut fur Plasmaphysik, Garching.
- 2). N. Matsunami et al., "Energy Dependence of Sputtering Yields at Monatomic Solids", Report No. IPPJ-AM-14 (June 1980), Institute of Plasma Physics, Nagoya University.

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Sputtering of C by  $H^+$ ,  $D^+$  and  $^4He^+$ 

(normal incidence, room temperature)

Energy (keV)	Sputtering Coefficient S (atoms/ion)		
	$H^+$	$D^+$	$^4He^+$
2.0E-02	6.00E-04	8.50E-04	3.30E-04
3.0E-02	1.80E-03	3.10E-03	2.20E-03
4.0E-02	3.00E-03	5.70E-03	7.20E-03
6.0E-02	4.90E-03	9.70E-03	1.80E-02
1.0E-01	7.40E-03	1.60E-02	3.60E-02
2.0E-01	9.00E-03	2.30E-02	6.40E-02
3.0E-01	9.00E-03	2.55E-02	7.80E-02
4.0E-01	8.60E-03	2.60E-02	8.30E-02
6.0E-01	7.80E-03	2.30E-02	8.90E-02
1.0E+00	6.40E-03	1.80E-02	8.80E-02
2.0E+00	4.70E-03	1.20E-02	8.20E-02
3.0E+00	3.80E-03	8.80E-03	7.80E-02
4.0E+00	3.30E-03	7.20E-03	7.45E-02

References:

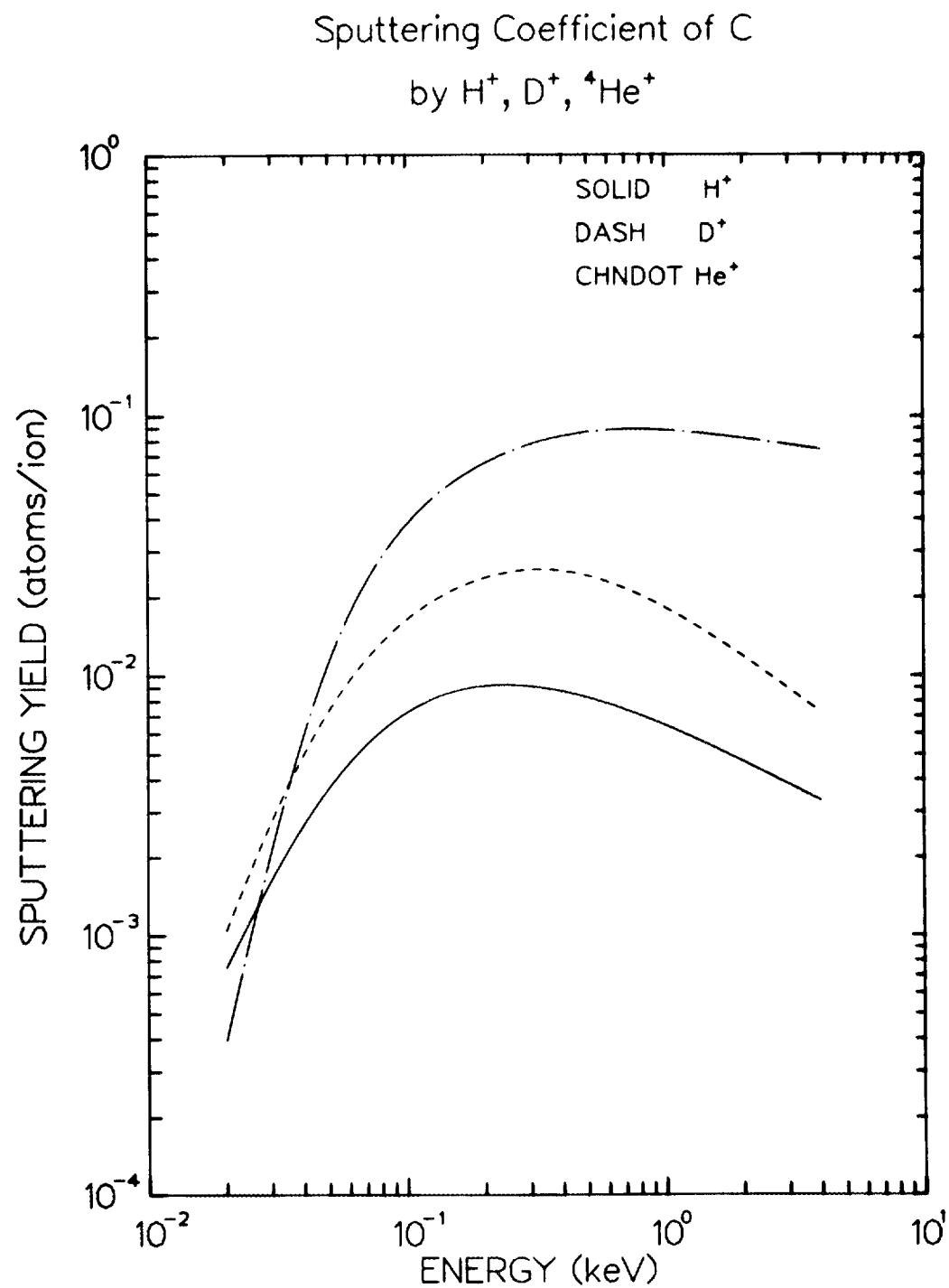
J. Roth, J. Bohdansky, and W. Ottenberger, Report IPP 9/26 (May 1979) from Max-Planck-Institut fur Plasmaphysik, Garching. This report is a compendium of data from various sources.

Accuracy:  $\pm 10\%$ .

Notes: (1) The data shown here is largely derived from a semi-empirical expression [Eq. 1 in the introduction] fitted to experimental data in the region 0.05 to 0.3 keV and extrapolated to lower energies. At higher energies it is simply a fit to experimental data. Experimental data agrees with this presentation to better than  $\pm 10\%$ .

(2) The sputtering yield for carbon varies by as much as a factor of two depending on the type and manufacturer. [See R. Behrisch *et al.*, J. Nucl. Mater. 60, 321 (1976) and J. A. Borders *et al.*, J. Nucl. Mater. 76 & 77, 168 (1978)]. These data are appropriate to pyrolytic carbon (Union Graphite).

(3) The sputtering yield of C by H and D increases by orders of magnitude at elevated temperatures due to chemical effects. [See J. Roth *et al.*, J. Nucl. Mater. 63, 222 (1976)].



Sputtering of Al by  $H^+$ ,  $D^+$  and  $^{4}He^+$ 

(normal incidence, room temperature)

Energy (keV)	Sputtering Coefficient S (atoms/ion)		
	$H^+$	$D^+$	$^{4}He^+$
4.0E-02		2.00E-04	8.20E-03
6.0E-02		1.30E-03	2.90E-02
1.0E-01	5.00E-04	6.80E-03	7.00E-02
2.0E-01	2.80E-03	2.00E-02	1.50E-01
3.0E-01	5.00E-03	2.80E-02	1.80E-01
4.0E-01	6.70E-03	3.20E-02	2.00E-01
6.0E-01	9.00E-03	3.80E-02	2.20E-01
1.0E+00	1.20E-02	4.10E-02	2.10E-01
2.0E+00	1.22E-02	3.30E-02	1.73E-01
3.0E+00	1.05E-02	2.50E-02	1.50E-01
4.0E+00	9.00E-03	2.00E-02	1.20E-01
6.0E+00	6.70E-03	1.30E-02	9.20E-02

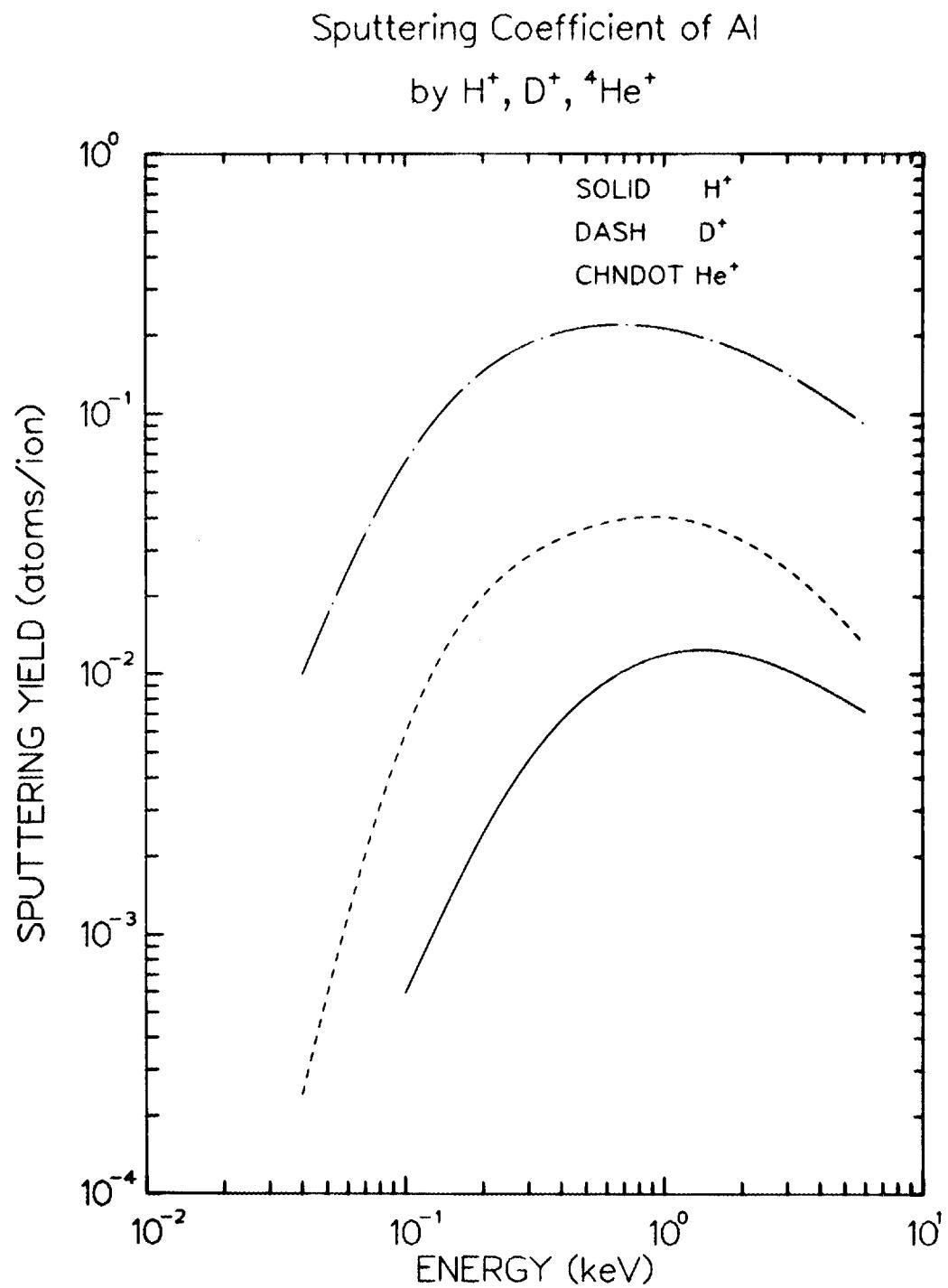
References:

J. Roth, J. Bohdansky, and W. Ottenberger, Report IPP 9/26 (May 1979) from Max-Planck-Institut für Plasmaphysik, Garching. This report is a compendium of data from various sources.

Accuracy:  $\pm 10\%$ .

Notes: (1) The data shown here is largely derived from a semi-empirical expression [Eq. 1 in the introduction] fitted to experimental data in the region 0.07 to 1.0 keV and extrapolated to lower energies. At higher energies it is simply a fit to experimental data. Experimental data agrees with this presentation to better than  $\pm 10\%$ .

(2) For  $H^+$  and  $D^+$  impact the data is very similar to that for  $Al_2O_3$  suggesting perhaps that oxide was present during the experimental measurements.



Sputtering of Ti by  $H^+$ ,  $D^+$  and  $^{4}He^+$ 

(normal incidence, room temperature)

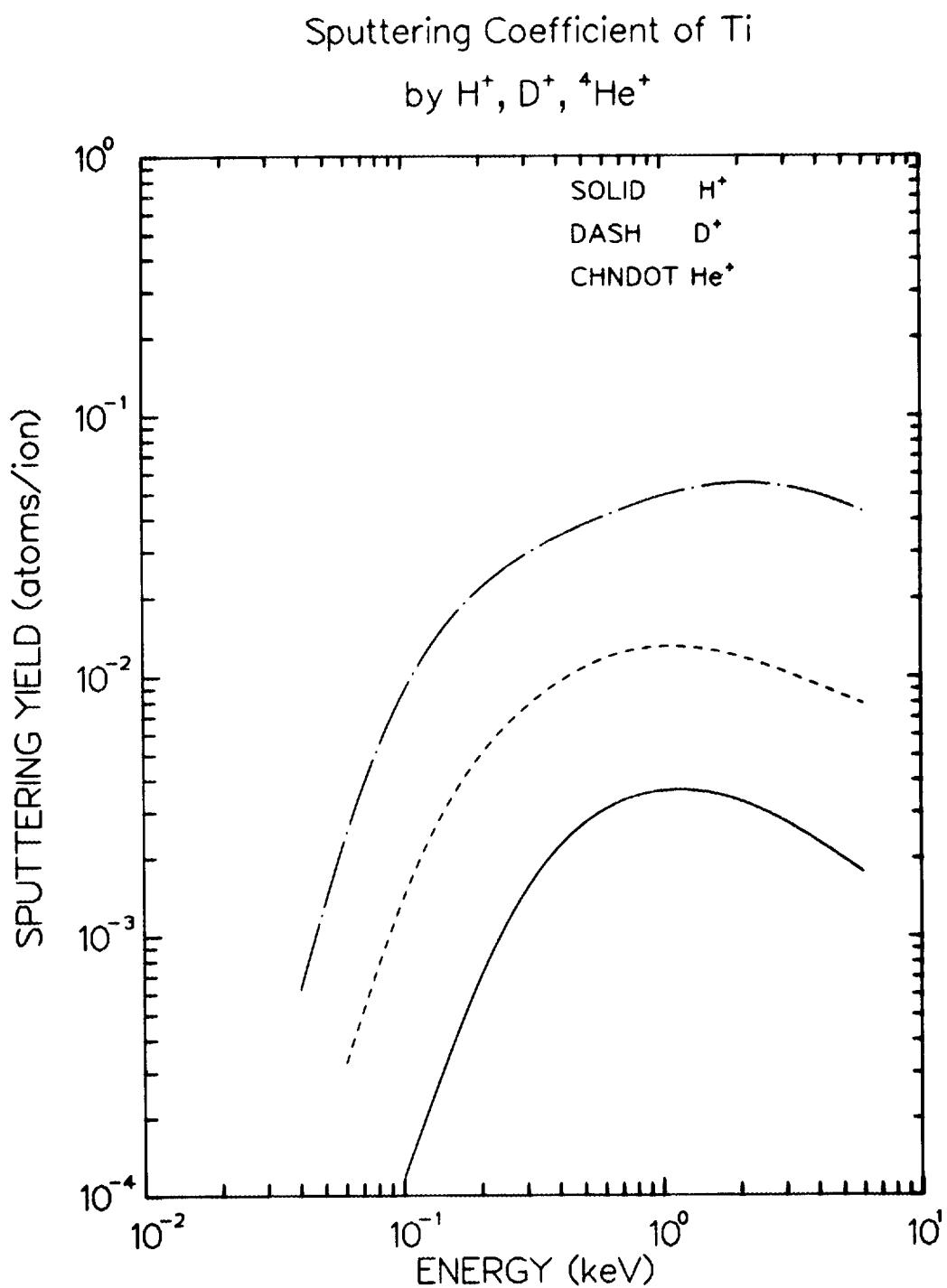
Energy (keV)	Sputtering Coefficient S (atoms/ion)		
	$H^+$	$D^+$	$^{4}He^+$
4.0E-02			5.20E-04
6.0E-02		2.80E-04	2.90E-03
1.0E-01	1.00E-04	1.70E-03	9.20E-03
2.0E-01	8.00E-04	5.10E-03	2.10E-02
3.0E-01	1.70E-03	7.40E-03	2.90E-02
4.0E-01	2.20E-03	9.30E-03	3.40E-02
6.0E-01	3.00E-03	1.20E-02	4.00E-02
1.0E+00	3.50E-03	1.30E-02	4.90E-02
2.0E+00	3.40E-03	1.20E-02	5.55E-02
3.0E+00	2.80E-03	1.04E-02	5.30E-02
4.0E+00	2.30E-03	9.20E-03	5.00E-02
6.0E+00	1.70E-03	7.90E-03	4.30E-02

References:

J. Roth, J. Bohdansky, and W. Ottenberger, Report IPP 9/26 (May 1979) from Max-Planck-Institut für Plasmaphysik, Garching. This report is a compendium of data from various sources.

Accuracy:  $\pm 20\%$ .

Notes: (1) The data shown here is largely derived from a semi-empirical expression [-Eq. 1 in the introduction] fitted to experimental data in the region 0.1 to 6.0 keV and extrapolated to lower energies. Experimental data for  $H^+$  and  $He^+$  agrees with this presentation to better than  $\pm 20\%$ .  
 (2) The data for  $D^+$  impact are interpolated by Eq. 1 in the introduction and have not been confirmed experimentally.



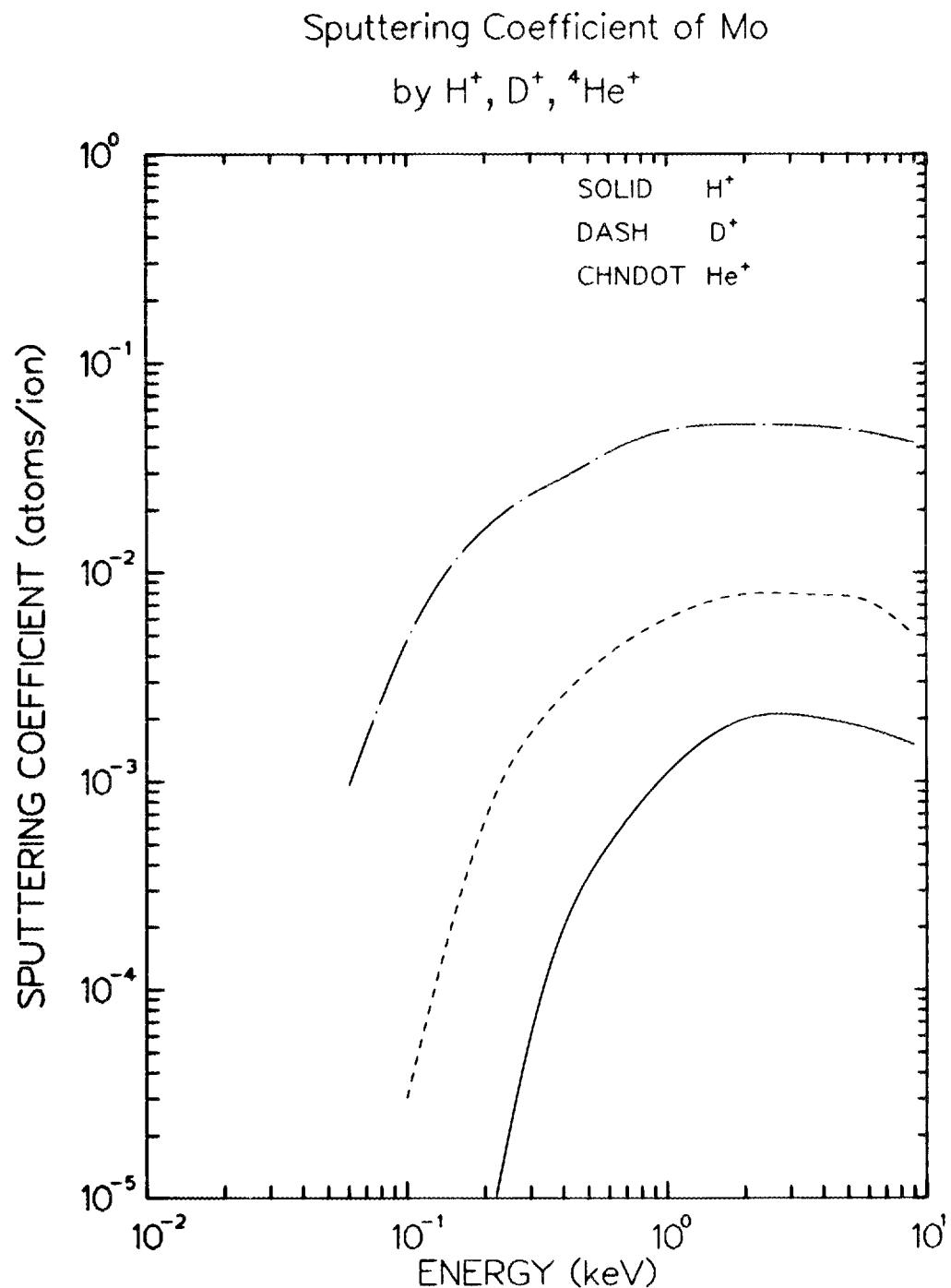
Sputtering of Mo by H<sup>+</sup>, D<sup>+</sup>, and <sup>4</sup>He<sup>+</sup>  
 (normal incidence, room temperature)

Energy (keV)	Sputtering Coefficient S (atoms/ion)		
	H <sup>+</sup>	D <sup>+</sup>	<sup>4</sup> He <sup>+</sup>
6.0 E-02			9.5 E-04
1.0 E-01		3.0 E-05	4.8 E-03
2.2 E-01	1.0 E-05	9.0 E-04	1.8 E-02
3.0 E-01	6.3 E-05	1.7 E-03	2.4 E-02
4.0 E-01	2.0 E-04	2.6 E-03	2.8 E-02
6.0 E-01	5.0 E-04	4.1 E-03	3.8 E-02
1.0 E+00	1.1 E-03	6.0 E-03	4.8 E-02
2.0 E+00	2.0 E-03	7.9 E-03	5.1 E-02
3.0 E+00	2.1 E-03	7.9 E-03	5.1 E-02
4.0 E+00	2.0 E-03	7.7 E-03	5.0 E-02
6.0 E+00	1.8 E-03	7.4 E-03	4.7 E-02
9.0 E+00	1.5 E-03	5.0 E-03	4.2 E-02

References: J. Roth, J. Bohdansky, and W. Ottenberber, Report IPP 9/26 (May 1979) from Max-Planck-Institut für Plasmaphysik, Garching. This report is a compendium of data from various sources.

Accuracy: ±10%.

Notes: (1) The data shown here are largely derived from a semi-empirical expression [Eq. 1 in the introduction] fitted to experimental data in the region 0.15 to 8.0 keV and extrapolated to lower energies. Experimental data agree with this presentation to better than ±10%.



Sputtering of Stainless Steel by  $H^+$ ,  $D^+$  and  $^4He^+$ 

(normal incidence, room temperature)

Energy (keV)	Sputtering Coefficient S (atoms/ion)		
	$H^+$	$D^+$	$^4He^+$
4.0E-02		1.00E-04	3.80E-03
6.0E-02		5.30E-04	1.40E-02
1.0E-01	4.90E-04	3.60E-03	3.50E-02
2.0E-01	2.60E-03	1.20E-02	6.50E-02
3.0E-01	4.30E-03	1.70E-02	7.90E-02
4.0E-01	5.80E-03	2.10E-02	9.10E-02
6.0E-01	7.80E-03	2.50E-02	1.10E-01
1.0E+00	9.60E-03	2.90E-02	1.30E-01
2.0E+00	9.00E-03	2.70E-02	1.40E-01
3.0E+00	8.00E-03	2.20E-02	1.40E-01
4.0E+00	6.80E-03	1.90E-02	1.30E-01
6.0E+00	4.80E-03	1.60E-02	1.17E-01

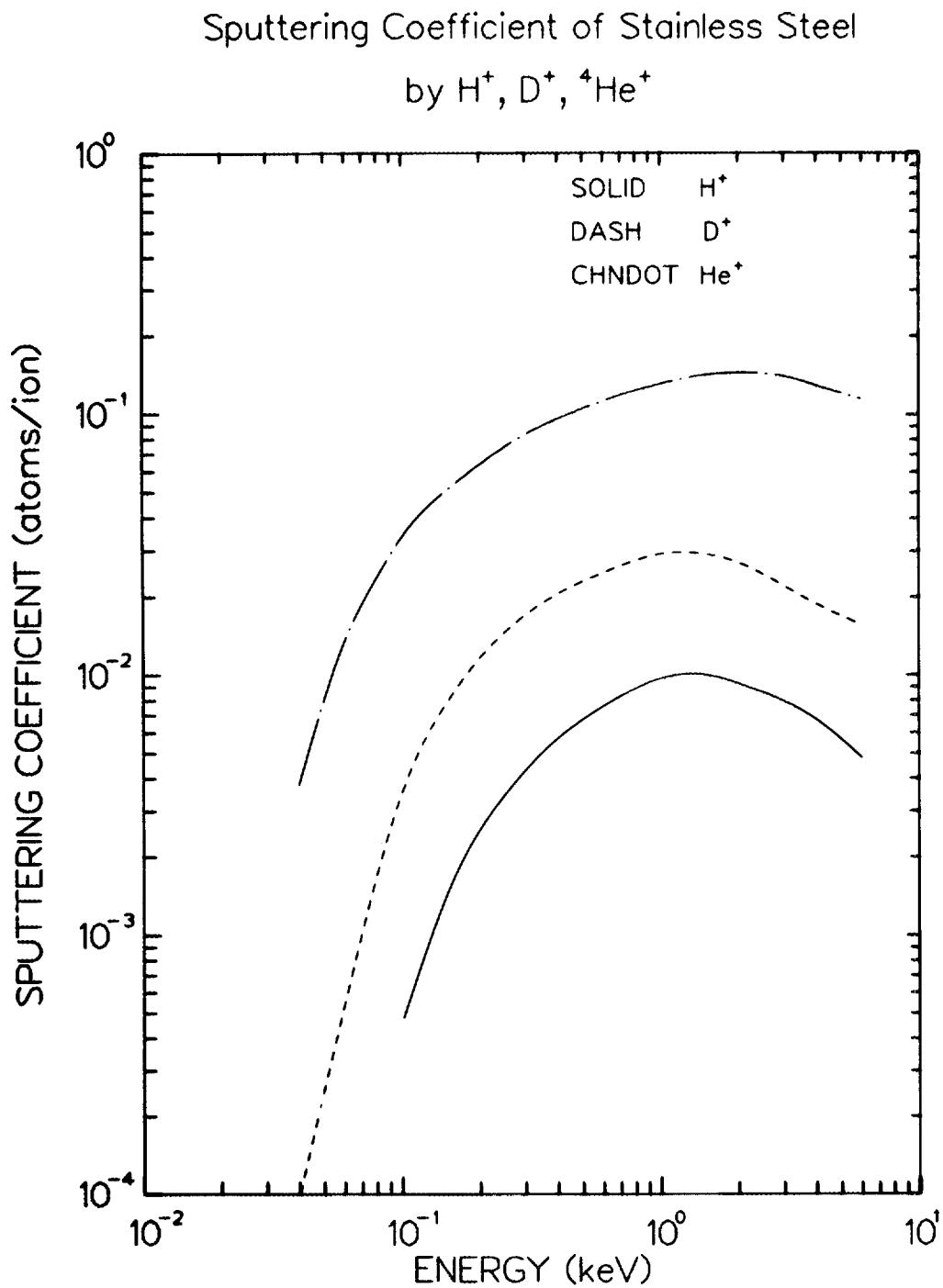
References:

J. Roth, J. Bohdansky, and W. Ottenberger, Report IPP 9/26 (May 1979) from Max-Planck-Institut für Plasmaphysik, Garching. This report is a compendium of data from various sources.

Accuracy:  $\pm 20\%$ .

Notes: (1) The data shown here is largely derived from a semi-empirical expression [Eq. 1 in the introduction] fitted to experimental data in the region 0.1 to 1.0 keV and extrapolated to lower energies. At higher energies it is simply a fit to experimental data. Experimental data agrees with this presentation to better than  $\pm 20\%$ .

(2) The stainless steel was types 316 and 304.



Sputtering of TiC by H<sup>+</sup>, D<sup>+</sup> and <sup>4</sup>He<sup>+</sup>

(normal incidence, room temperature)

Energy (keV)	Sputtering Coefficient S (atoms/ion)		
	H <sup>+</sup>	D <sup>+</sup>	<sup>4</sup> He <sup>+</sup>
4.0E-02			3.20E-04
6.0E-02		1.00E-04	2.70E-03
1.0E-01	1.10E-04	1.50E-03	1.30E-02
2.0E-01	1.30E-03	7.10E-03	3.10E-02
3.0E-01	2.80E-03	1.20E-02	4.40E-02
4.0E-01	4.00E-03	1.50E-02	5.50E-02
6.0E-01	5.80E-03	1.80E-02	6.30E-02
1.0E+00	7.20E-03	2.00E-02	7.60E-02
2.0E+00	7.20E-03	1.90E-02	8.50E-02
3.0E+00	6.80E-03	1.80E-02	8.30E-02
4.0E+00	6.10E-03	1.70E-02	8.40E-02
6.0E+00	4.50E-03	1.50E-02	7.90E-02

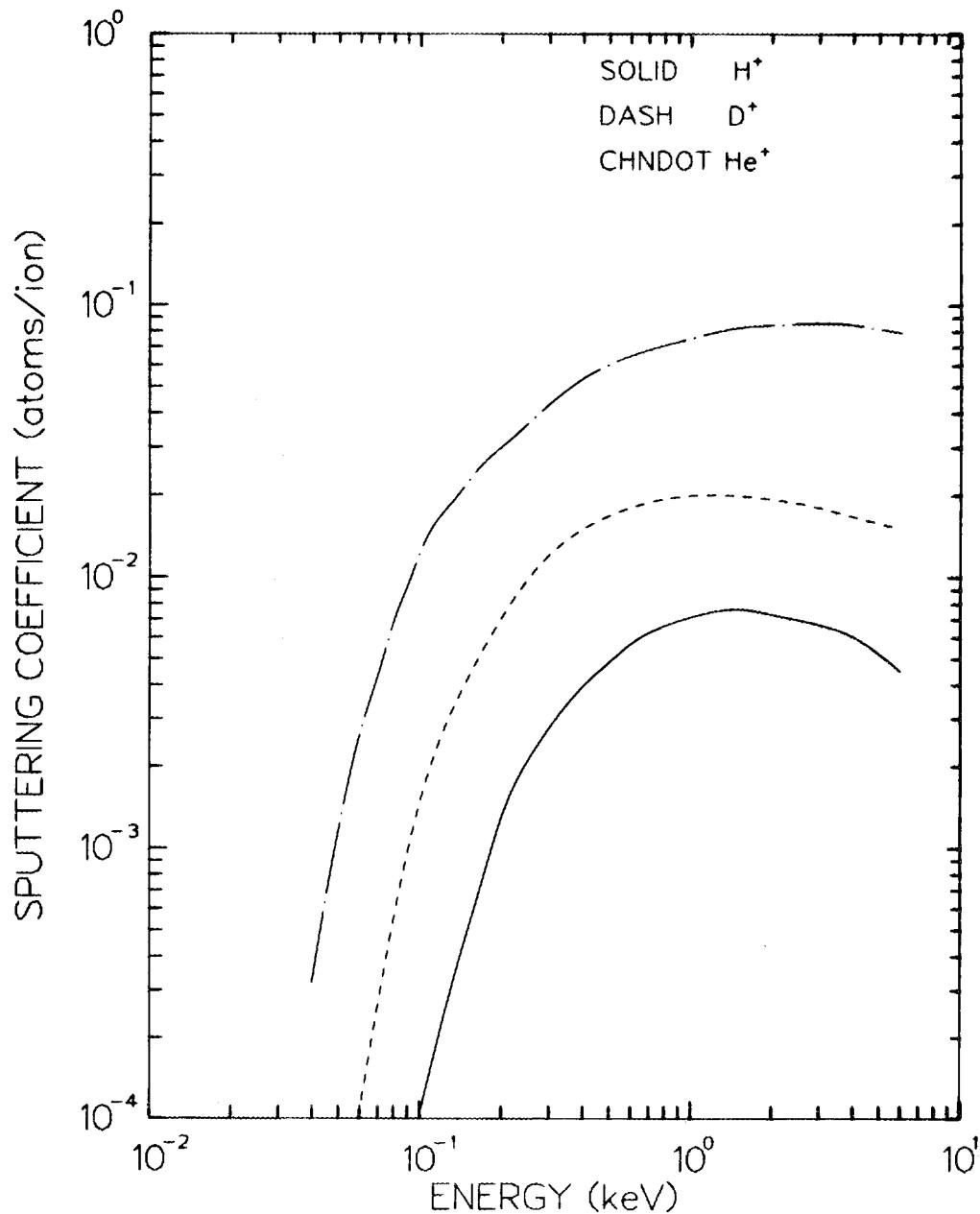
References:

J. Roth, J. Bohdansky, and W. Ottenberger, Report IPP 9/26 (May 1979) from Max-Planck-Institut fur Plasmaphysik, Garching. This report is a compendium of data from various sources.

Accuracy: ± 10%.

Notes: (1) The data shown here is largely derived from a semi-empirical expression [Eq. 1 in the introduction] fitted to experimental data in the region 0.1 to 1.0 keV and extrapolated to lower energies. At higher energies it is simply a fit to experimental data. Experimental data agrees with this presentation to better than ± 10%.

Sputtering Coefficient of TiC  
by  $H^+$ ,  $D^+$ ,  ${}^4He^+$



Self-Sputtering Coefficients for  
 Al, Cr, Ni, Cu, and Zn  
 (normal incidence, room temperature)

Energy (keV)	Self-Sputtering Coefficients, S (atoms/ion)				
	Al	Cr	Ni	Cu	Zn
2.0E-02	1.6E-02				
3.0E-02	2.5E-02	2.4E-02			1.7E-01
4.0E-02	3.7E-02	4.0E-02			3.0E-01
6.0E-02	7.1E-02	7.4E-02		2.1E-01	5.0E-01
1.0E-01	1.7E-01	2.0E-01	1.8E-01	5.3E-01	6.4E-01
2.0E-01	4.7E-01	4.6E-01	4.6E-01	1.1E+00	7.2E-01
3.0E-01	7.0E-01	7.0E-01	7.2E-01	1.7E+00	
4.0E-01	8.9E-01	9.1E-01	9.5E-01	2.0E+00	
6.0E-01	1.1E+00		1.4E+00	2.5E+00	
1.0E+00	1.3E+00		1.8E+00	3.5E+00	
2.0E+00	1.2E+00		2.5E+00	4.4E+00	
3.0E+00	1.1E+00		3.0E+00	5.0E+00	
4.0E+00	1.0E+00			5.2E+00	
6.0E+00	8.6E-01			6.0E+00	
1.0E+01	7.0E-01			6.9E+00	
2.0E+01	5.5E-01			7.8E+00	
3.0E+01	4.8E-01			8.1E+00	
4.0E+01	4.2E-01			8.2E+01	

References:

Al<sup>+</sup> + Al: W. W. Hayward and A. R. Wolter, J. Appl. Phys. 40, 2911 (1969);  
 O. Almen and G. Bruce, Nucl. Instrum. Meth. 11, 279 (1961).

Cr<sup>+</sup> + Cr: W. W. Hayward and A. R. Wolter, J. Appl. Phys. 40, 2911 (1969).

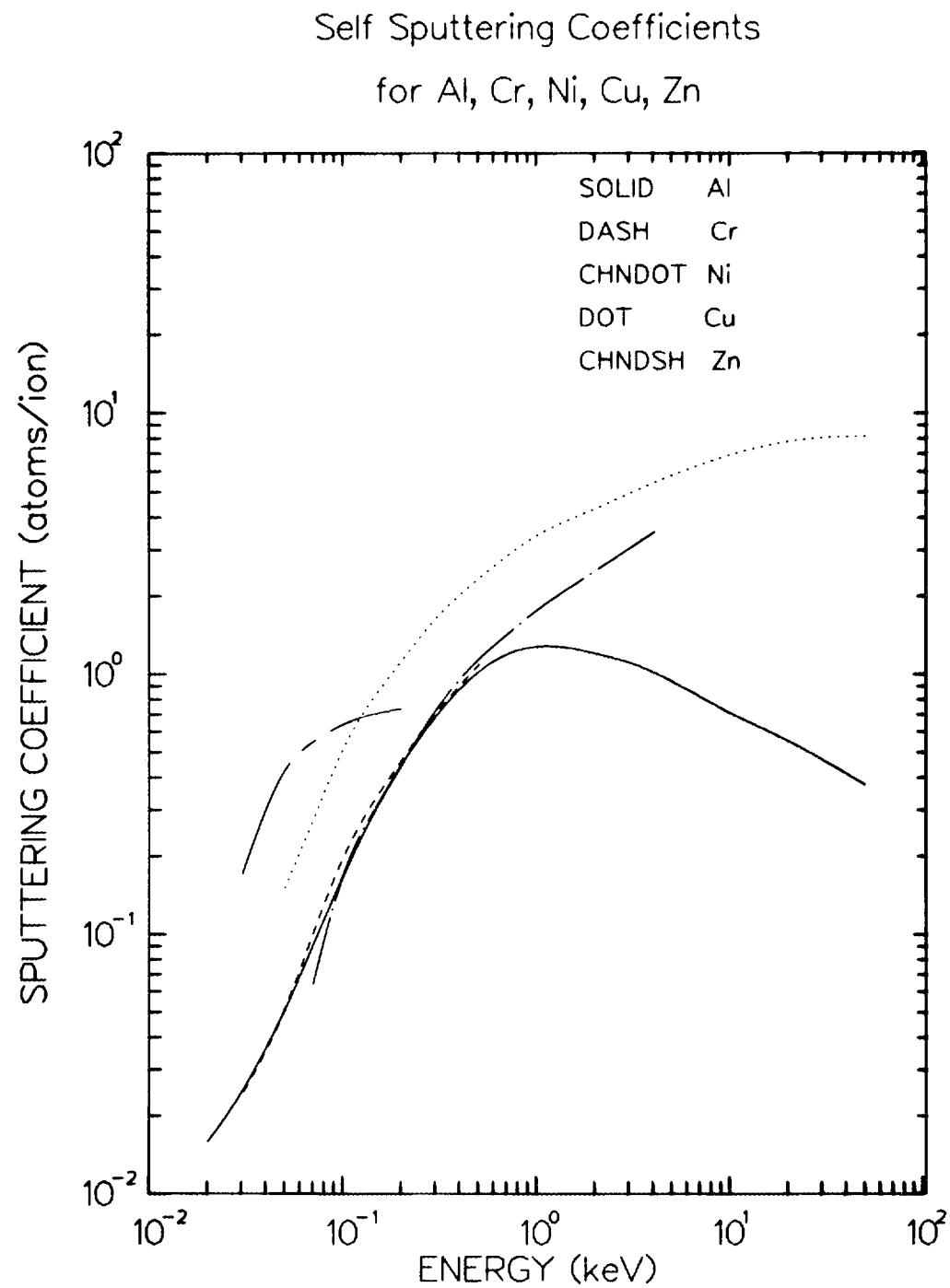
Ni<sup>+</sup> + Ni: E. Hecht1, H. L. Bay, and J. Bohdansky, Appl. Phys. (Germany) 16, 147 (1978).

Cu<sup>+</sup> + Cu: W. H. Hayward and A. R. Wolter, J. Appl. Phys. 40, 2911 (1969);  
 O. Almen and G. Bruce, Nucl. Instrum. Meth. 11, 279 (1961).

Zn<sup>+</sup> + Zn: A. Fontell and E. Arminen, Can. J. Phys. 47, 2405 (1969).

Accuracy: Unknown.

Note: The data for Al involve a liberal interpolation from 5.0E-01 to 4.0E01 keV energy.



Self-Sputtering Coefficients for  
 Ag, Au, Mo, Nb, and W  
 (normal incidence, room temperature)

Energy (keV)	Self-Sputtering Coefficients (atoms/ion)				
	Ag	Au	Mo	Nb	W
3.0E-02	1.3E-01	3.3E-02			
4.0E-02	2.7E-01	1.0E-01			
6.0E-02	5.5E-01	2.5E-01			
1.0E-01	9.7E-01	6.0E-01	4.0E-02		1.1E-01
2.0E-01	1.8E+00	1.4E+00	1.2E-01		1.9E-01
3.0E-01	2.4E+00	2.0E+00	1.9E-01		2.7E-01
4.0E-01	2.9E+00	2.5E+00	2.5E-01		3.5E-01
6.0E-01	3.9E+00	3.3E+00	3.7E-01		4.7E-01
1.0E+00	5.3E+00	4.7E+00	5.6E-01		6.9E-01
2.0E+00	7.3E+00	7.0E+00	8.3E-01		1.1E+00
3.0E+00	8.9E+00	9.0E+00	1.1E+00		1.5E+00
4.0E+00	1.0E+01	1.1E+01	1.3E+00		2.0E+00
6.0E+00	1.2E+01	1.3E+01	1.6E+00		2.5E+00
1.0E+01	1.5E+01	1.8E+01	2.1E+00	2.6E+00	3.8E+00
2.0E+01	2.0E+01	2.6E+01		2.5E+00	
3.0E+01	2.3E+01	3.3E+01		3.0E+00	
4.0E+01	2.6E+01			3.3E+00	
6.0E+01	3.1E+01			3.8E+00	
1.0E+02	3.7E+01				

References:

$\text{Ag}^+$  + Ag: H. Andersen and H. L. Bay, Radiat. Eff. 19, 139 (1973); W. H. Hayward and A. R. Wolter, J. Appl. Phys. 40, 2911 (1969).

$\text{Au}^+$  + Au: W. H. Hayward and A. R. Wolter, J. Appl. Phys. 40, 2911 (1969); E. P. Eernisse, Appl. Phys. Lett. 29, 14 (1976).

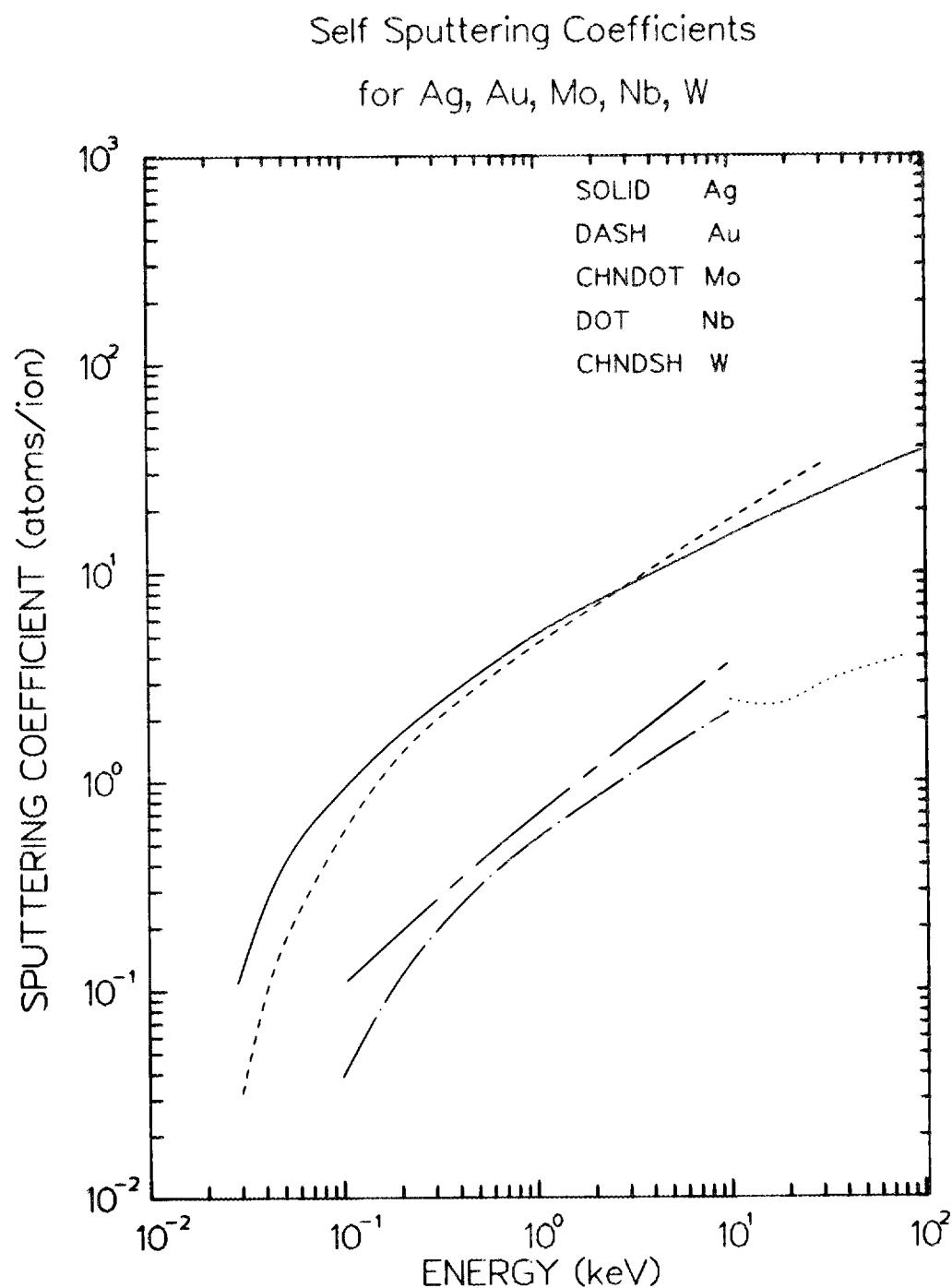
$\text{Nb}^+$  + Nb: A. J. Summers, N. J. Freeman, and N. R. Daly, J. Appl. Phys. 42, 4774 (1971).

$\text{Mo}^+$  + Mo: M. Saidoh and K. Sone, Jap. J. Appl. Phys. 22, 1361 (1983).

$\text{W}^+$  + W: M. Saidoh and K. Sone, Jap. J. Appl. Phys. 22, 1361 (1983).

Accuracy: Unknown.

Note: The data for Au involve a liberal interpolation from 4.0E-01 to 4.0E01 keV energy.



## Example of Energy Distribution of Sputtered Atoms

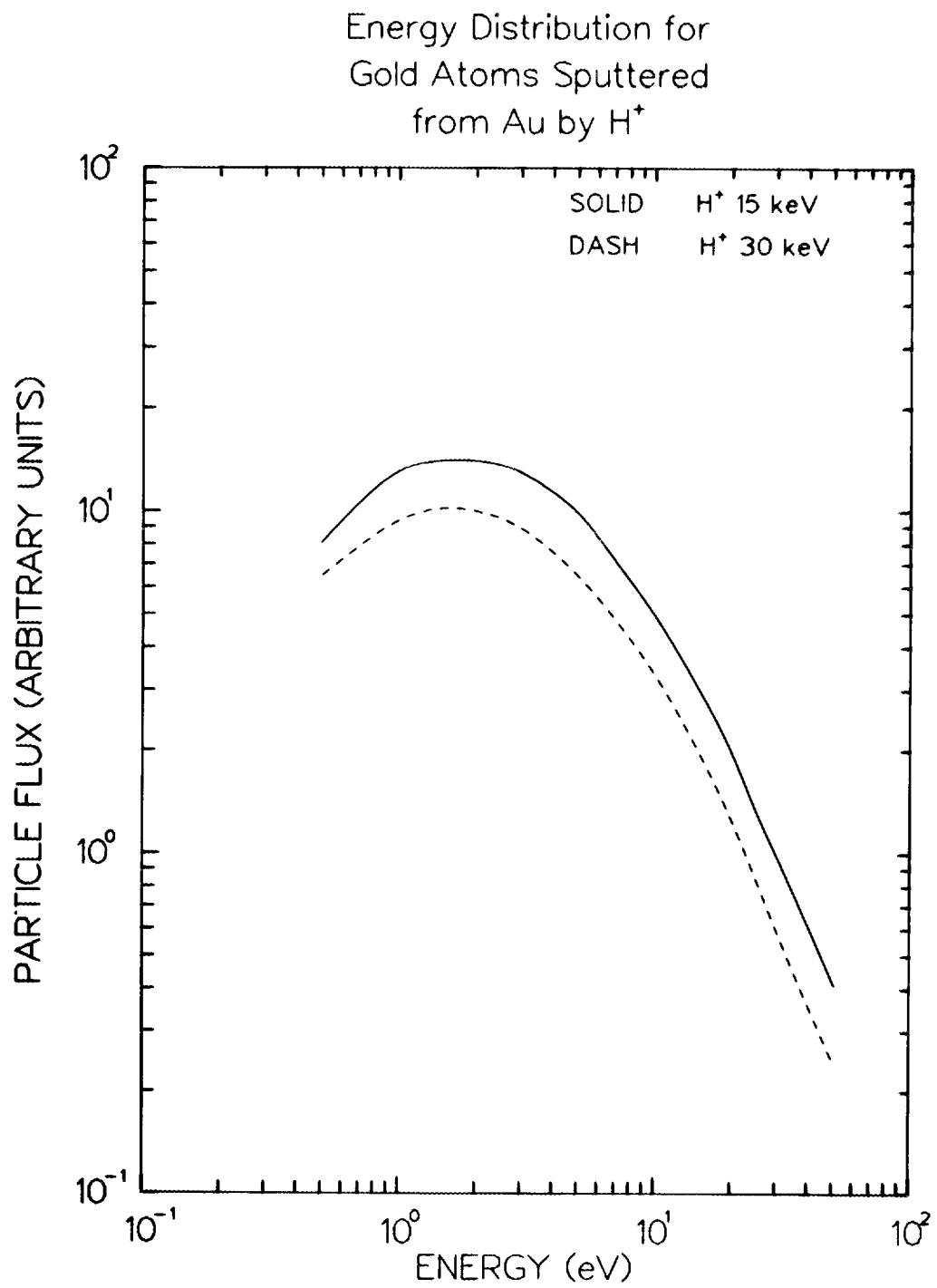
Gold Atoms Sputtered from Au by H<sup>+</sup> Impact

(normal incidence, room temperature)

Energy of Sputtered Particles (eV)	Flux of Sputtered Particles (arbitrary units)	
	H <sup>+</sup> (15-keV Impact)	H <sup>+</sup> (30-keV Impact)
5.0E-01	8.0	6.5
1.0E 00	13.0	9.5
2.0E 00	14.0	10.0
3.0E 00	13.0	9.0
5.0E 00	10.0	6.5
1.0E 01	5.0	3.4
2.0E 01	2.0	1.3
3.0E 01	1.0	0.6
5.0E 01	0.4	0.25

Reference:P. Hucks et al., J. Nucl. Mater. 76 & 77, 136 (1978).Accuracy: + 5%.

Note: (1) The fluxes are in arbitrary units; the numbers for 15-keV and 30-keV impact have no relative significance.



## Example of Chemical Sputtering

Sputtering of C (Graphite) by  $H^+$  and  $He^+$  as a Function  
of Temperature (normal incidence)

Temperature (°C)	Sputtering Coefficients, S (atoms/ion)				
	$H^+$ (0.67 keV)	$H^+$ (1.0 keV)	$H^+$ (2.0 keV)	$H^+$ (3.0 keV)	$He^+$ (6.0 keV)
2.0E 01					9.1E-02
2.0E 02		2.0E-03	4.0E-03	2.0E-03	
3.0E 02		2.5E-03	6.0E-03	3.0E-03	
4.0E 02	1.3E-02	8.0E-03	7.0E-03	5.0E-03	
4.5E 02	2.7E-02	1.6E-02	9.0E-03	8.0E-03	
5.0E 02	4.3E-02	3.0E-02	1.3E-02	1.2E-02	
5.5E 02	6.8E-02	5.1E-02	2.0E-02	1.9E-02	
6.0E 02	8.0E-02	7.0E-02	3.2E-02	3.0E-02	9.9E-02
6.5E 02	8.1E-02	7.8E-02	6.0E-02	3.0E-02	
7.0E 02	6.7E-02	5.5E-02	5.0E-02	2.0E-02	
7.5E 02		4.0E-02	3.5E-02	1.2E-02	

Reference:

J. Roth et al., J. Nucl. Mater. 63, 222 (1976).

Accuracy: ± 20%.

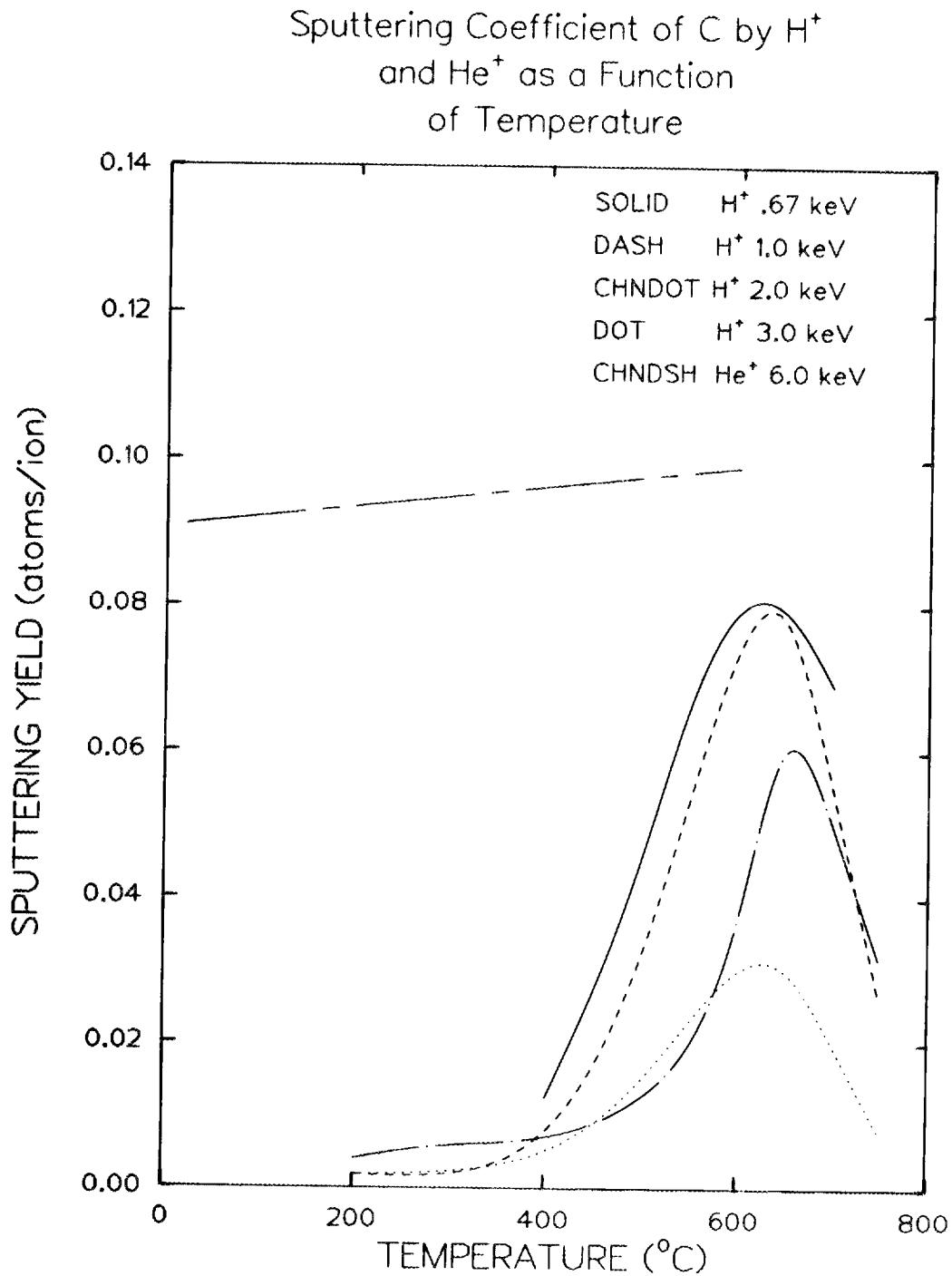
Notes: (1) The sample material is pyrolytic graphite from Union Carbide with the surface cut parallel to the c-axis. It is well known that sputtering coefficients of carbon vary greatly depending on manufacturer, form of material, and orientation of the surface; variations of at least a factor of two are to be expected - see reference cited.

(2) Many other measurements of sputtering are available, generally for incident energies of 1 eV or less. For a complete listing see B. M. U. Scherzer et al., in Proc. Int. Symposium on Plasma Wall Interaction, Julich, 1976 (Pergamon Press, Oxford, 1977), p. 353.

(3) The data were taken using  $H_2^+$  and  $H_3^+$  projectiles; they are shown here as though they were for protons of the same velocity with S given as atoms ejected per nucleon incident.

(4) It is noted that the values of S at low temperatures are inconsistent with those presented in D.1.4 and D.1.5. These differences may simply be due to different forms of carbon.

(5) Chemical sputtering may be dependent on projectile flux (see J. N. Smith and R. H. Meyer, J. Nucl. Mater. 76 & 77, 193 (1978)).



## Sputtering Coefficient of

Ni and W by O<sup>+</sup>

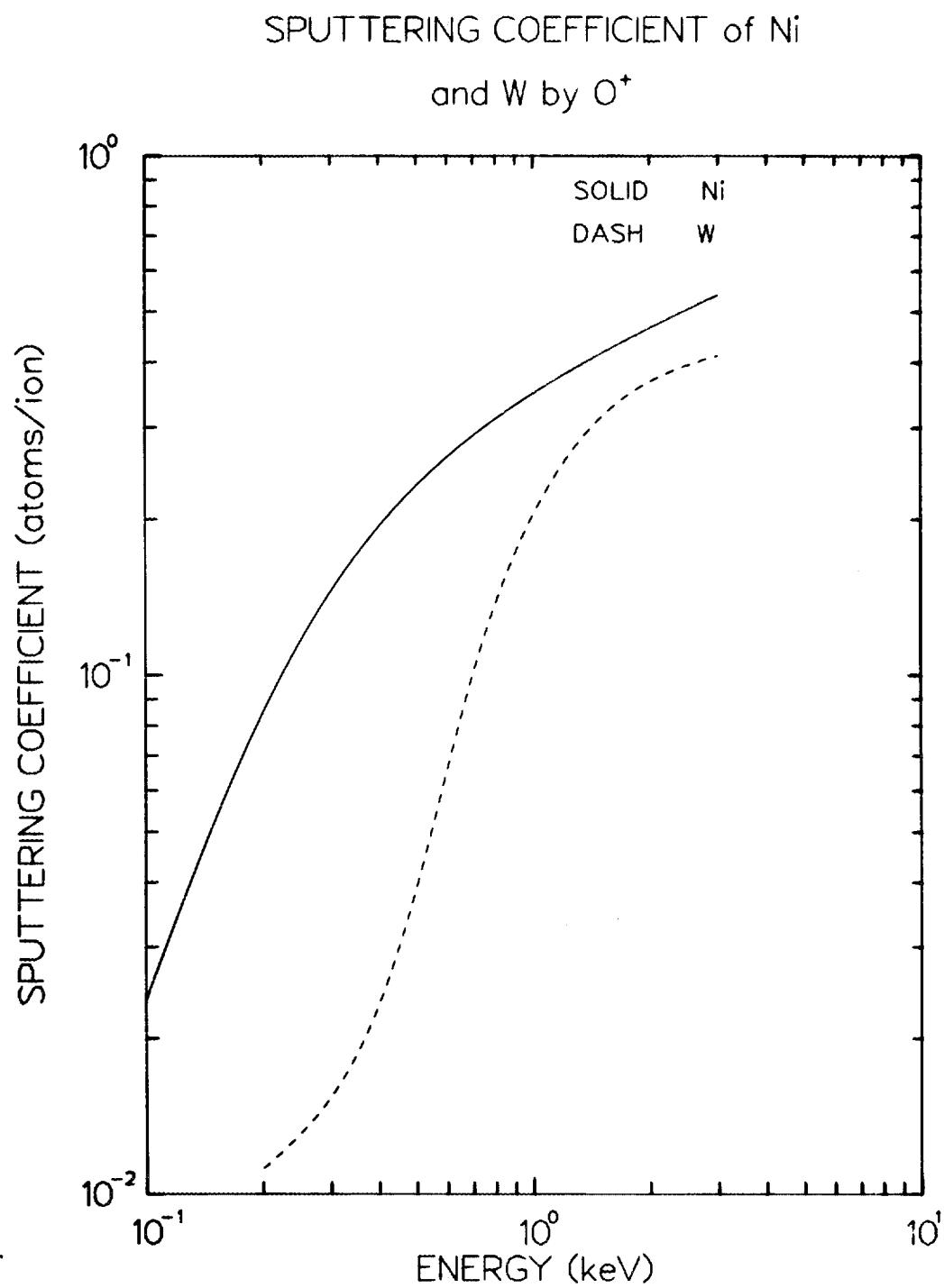
(normal incidence, room temperature)

Energy (keV)	Sputtering Coefficients, S (atoms/ion)	
	Ni	W
1.0E-01	2.46E-02	
2.0E-01	1.01E-01	1.16E-02
3.0E-01	1.62E-01	1.56E-02
4.0E-01	2.05E-01	2.23E-02
6.0E-01	2.69E-01	6.41E-02
1.0E+00	3.51E-01	1.95E-01
2.0E+00	4.81E-01	3.47E-01
3.0E+00	5.60E-01	4.06E-01

Reference: J. Roth, J. Bohdansky, and W. Ottenberger, Report IPP 9/26 (May 1979) from Max-Planck-Institut für Plasmaphysik, Garching. This report is a compendium of data from various sources.

Accuracy: Unknown.

Note: Original data points deviate from the curve shown here by up to 40% in limited energy regions.



## Neutron Sputtering of V, Co, Nb, and Au

(Materials are polycrystalline.)

Temperatures are room temperature.)

Material	Neutron Energy (MeV)	Upper Bound to Sputtering Coefficients (atoms/neutron)	Principal Reference
V	14.8	$< 5 \times 10^{-5}$	5
Co	16 (avg)	$< 2 \times 10^{-5}$	1
Nb	14.8	$< 10^{-4}$ "certain" $< 5 \times 10^{-5}$ "most likely"	2, 3
Au	14.8	$< 4 \times 10^{-5}$	1, 4

References:

- (1) L. H. Jenkins et al., J. Nucl. Mater. 63, 438 (1976).
- (2) R. Behrisch et al., J. Appl. Phys. 48, 3914 (1977).
- (3) O. K. Harling et al., J. Appl. Phys. 48, 4315 (1977).
- (4) O. K. Harling et al., J. Nucl. Mater. 63, 422 (1976).
- (5) M. Kaminsky and S. K. Das, J. Nucl. Mater. 66, 333 (1977).

Accuracy: Unknown.

Notes: (1) In most neutron sputtering measurements the quoted results are an upper bound set by the limits of detectability. Numerous earlier measurements exist (not quoted here but largely cited in references 2, 3, and 4) giving larger upper bounds reflecting poorer detection sensitivity.

(2) All quoted measurements involve removal of less than one monolayer of a surface covered with an unknown amount of oxide; consequently, the data may not be representative of bulk metal.

(3) Early reports of "chunk" ejection appear to be related to the method of target preparation and are not reported by most workers; see reference 2.

(4) For a theoretical estimate see R. Behrisch, Nucl. Instrum. Meth. 132, 293 (1976) and also H. Uecker et al., J. Nucl. Mater. 93 & 94, 670 (1980).

B. SECONDARY ELECTRON EMISSION  
BY ELECTRON IMPACT

Secondary Electron Emission Coefficients for Electron  
Impact on Clean Surfaces of C, Al, and Ti

Energy (keV)	Secondary Electron Emission Coefficient (electrons/electron)		
	C	Al	Ti
1.0 E-02		8.01 E-02	
2.0 E-02		1.99 E-01	
4.0 E-02	3.73 E-01	4.22 E-01	
7.0 E-02	5.22 E-01	6.15 E-01	4.80 E-01
1.0 E-01	6.32 E-01	7.23 E-01	5.42 E-01
2.0 E-01	8.92 E-01	9.06 E-01	7.72 E-01
4.0 E-01	9.24 E-01	9.75 E-01	8.41 E-01
7.0 E-01	7.46 E-01	9.11 E-01	7.54 E-01
1.0 E 00	6.08 E-01	8.32 E-01	6.79 E-01
1.5 E 00	4.77 E-01	7.25 E-01	6.05 E-01
2.0 E 00	3.79 E-01	6.56 E-01	
4.0 E 00	2.28 E-01		
5.0 E 00	1.87 E-01		

References: e + C - H. Bruining, Philips Tech. Rev. 3, 80 (1938); J. Hözl and K. Jacobi, Surface Sci. 14, 351 (1969); D. Ruzic, R. Moore, D. Manos, and S. Cohen, J. Vac. Sci. Technol., 20, 1313 (1982).

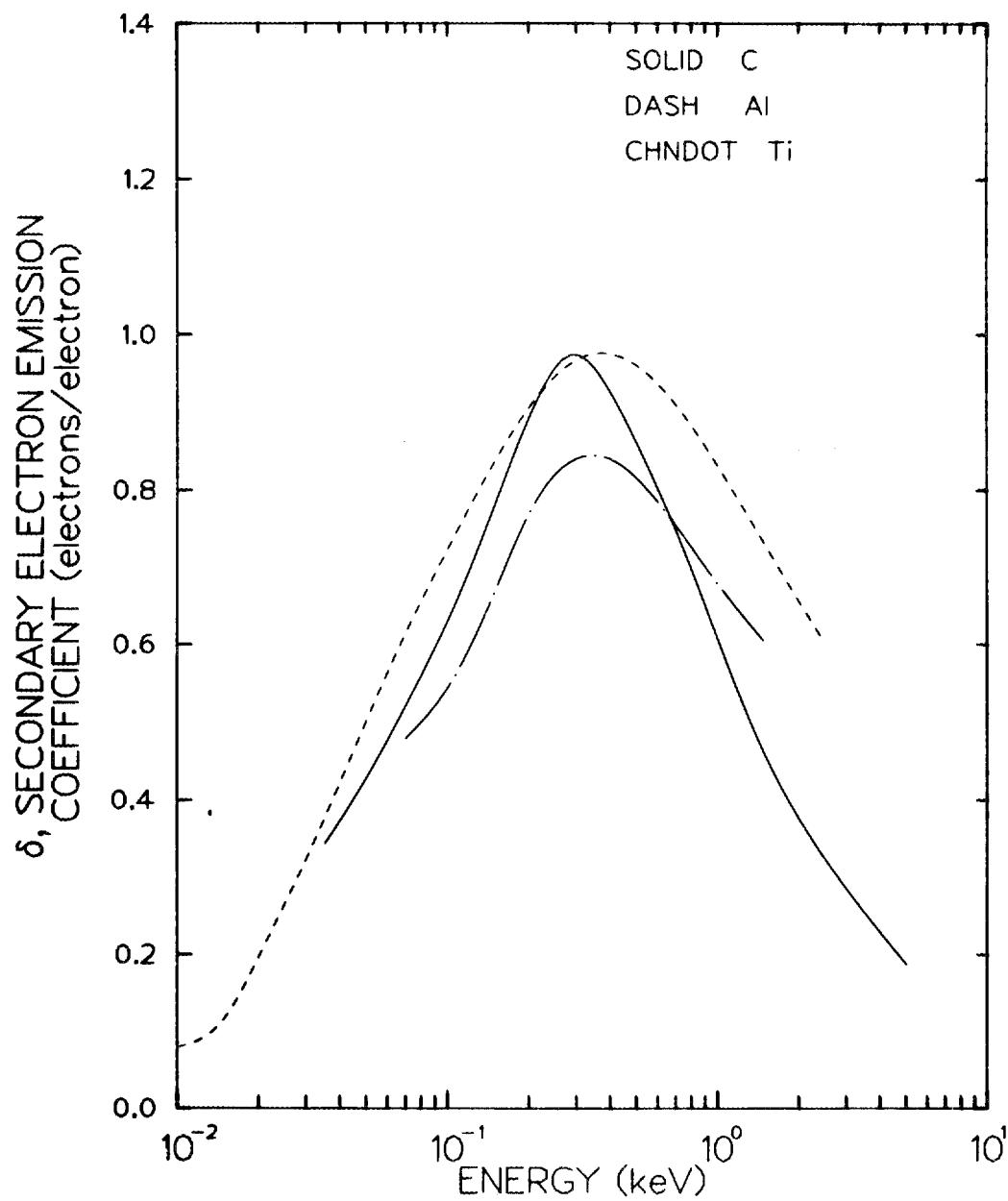
e + Al - I. M. Bronshtein and V. V. Roshchin, Sov. Phys. Tech. Phys. 3, 2271 (1958); S. Thomas and E. B. Pattinson, J. Phys. D 3, 349 (1969).

e + Ti - D. Ruzic, R. Moore, D. Manos, and S. Cohen, J. Vac. Sci. Technol. 20, 1313 (1982).

Accuracy: Random error <5% (estimated).

Note: The relative variation of the secondary emission coefficient may be reliable. The absolute data from different sources may differ up to 30% in some cases.

Secondary Electron Emission Coefficient  
for Electron Impact on Clean Surfaces  
of C, Al, and Ti



## Secondary Electron Emission Coefficients for Electrons

at Normal Incidence on Clean SS, Ni, Mo, and Au

Energy (eV)	Secondary Electron Emission Coefficient (electrons/electron)			
	SS	Ni	Mo	Au
3.4 E-03			6.16 E-03	
7.0 E-03			8.89 E-02	
1.0 E-02			1.43 E-01	2.04 E-01
2.0 E-02			2.66 E-01	3.64 E-01
4.0 E-02			4.18 E-01	6.97 E-01
7.0 E-02	5.22 E-01	6.08 E-01	5.71 E-01	9.38 E-01
1.0 E-01	6.77 E-01	8.36 E-01	6.96 E-01	1.09 E 00
2.0 E-01	1.00 E 00	1.16 E 00	1.01 E 00	1.37 E 00
4.0 E-01	1.24 E 00	1.34 E 00	1.25 E 00	1.63 E 00
7.0 E-01	1.14 E 00	1.29 E 00	1.18 E 00	1.80 E 00
1.0 E 00	1.03 E 00	1.18 E 00	1.05 E 00	1.77 E 00
2.0 E 00			7.82 E-01	1.59 E 00
4.0 E 00			4.72 E-01	
7.0 E 00			3.29 E-01	

References: E + SS - D. Ruzic, R. Moore, D. Manos, and S. Cohen, J. Vac. Sci. Technol. 20, 1313 (1982).

e + Ni - S. Thomas and E. B. Pattinson, J. Phys. D 3, 349 (1969).

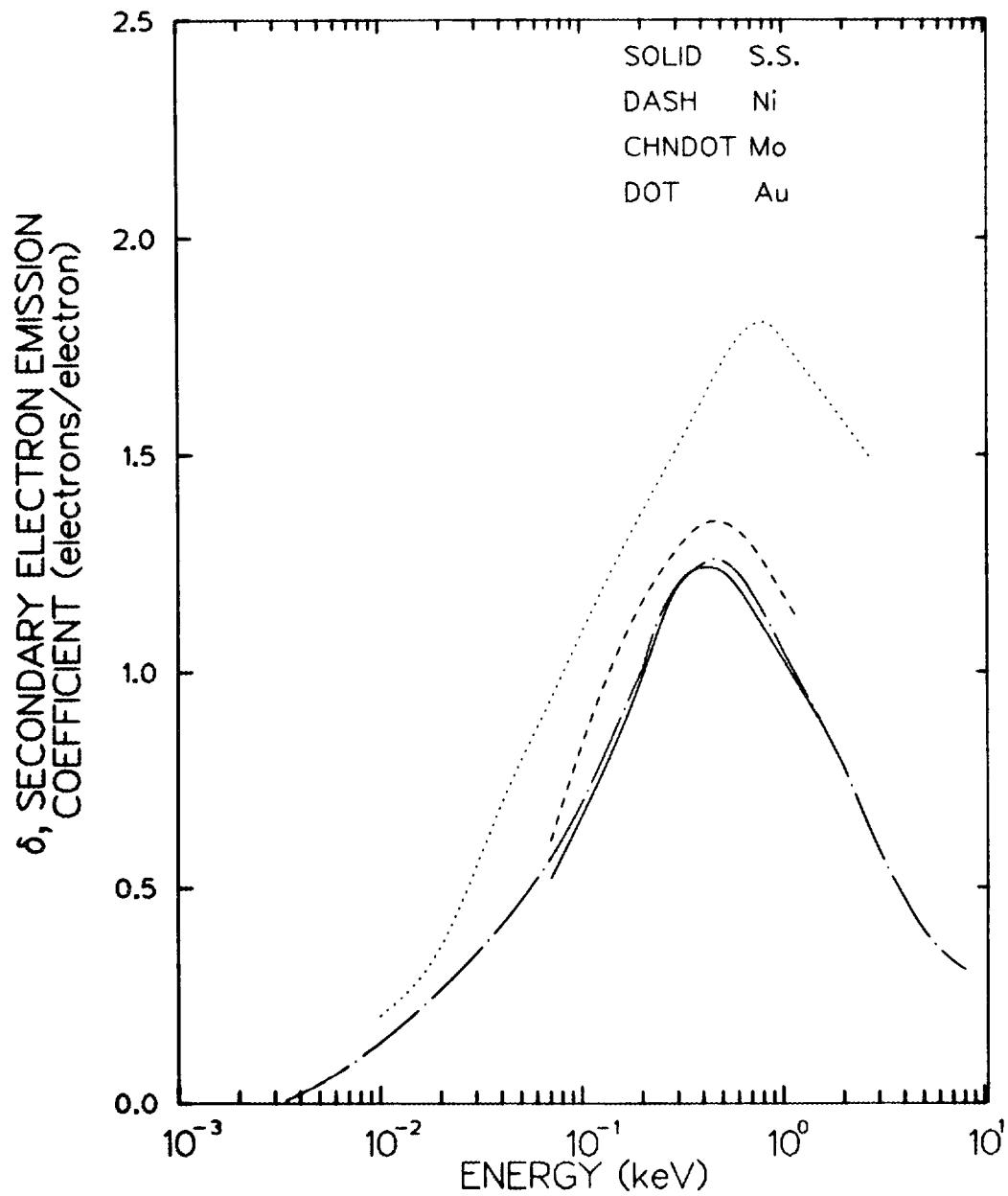
e + Mo - Von G. Blankenfeld, Ann. der Physik 9, 48 (1951); I. M. Bronshtein, Bull. Acad. Sci. USSR 22, 442 (1958); D. Ruzic, R. Moore, D. Manos, and S. Cohen, J. Vac. Sci. Technol. 20, 1313 (1982).

e + Au - I. M. Bronshtein and V. V. Roshchin, Sov. Phys. Tech. Phys. 3, 2271 (1958); S. Thomas and E. B. Pattinson, J. Phys. D 3, 349 (1969).

Accuracy: Random error <5% (estimated).

- Notes:
- (1) Errors for the four elements are estimated.
  - (2) For secondary emission from steel in the energy range 40-200 keV, see J. G. Trump and R. J. Van de Graff, Phys. Rev. 75, 44 (1948).
  - (3) The relative variation of the secondary emission coefficient may be reliable. The absolute data from different sources may differ up to 30% in some cases.

Emission of Secondary Electrons by Electron Impact  
on Clean Surfaces of  
Stainless Steel, Ni, Mo, and Au



Secondary Electron Emission Coefficients for Electrons  
at Normal Incidence on Clean and Gas Covered Ti

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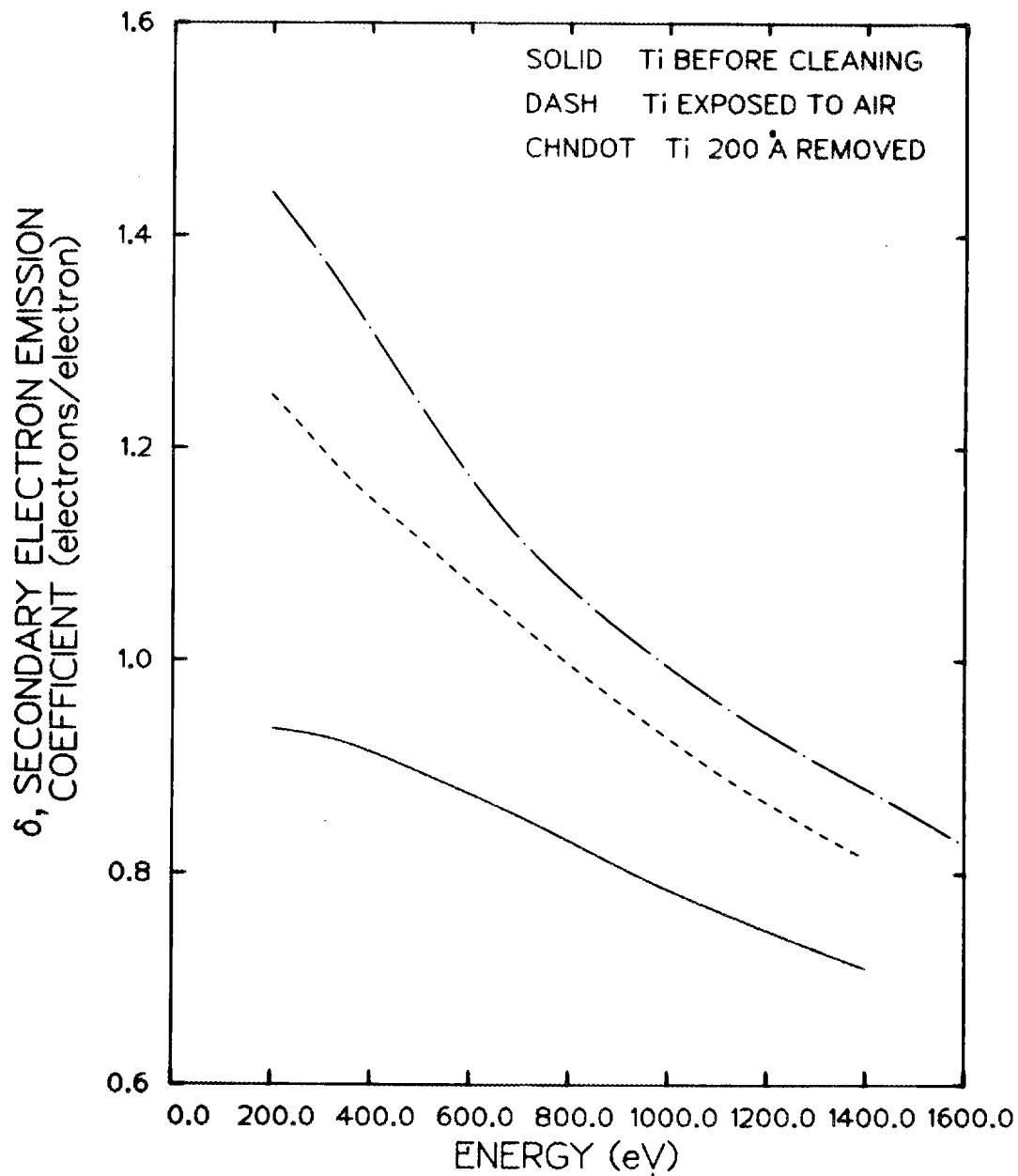
Energy (eV)	Secondary Electron Emission Coefficient (electrons/electron)		
	Before Cleaning	200 Å Removed	Air Exposure
200	9.31 E-01	1.44 E 00	1.25 E 00
400	9.13 E-01	1.31 E 00	1.15 E 00
600	8.75 E-01	1.17 E 00	1.07 E 00
800	8.31 E-01	1.07 E 00	9.96 E-01
1000	7.83 E-01	9.93 E-01	9.25 E-01
1200	7.46 E-01	9.31 E-01	8.67 E-01
1400	7.11 E-01	8.80 E-01	8.15 E-01
1600		8.27 E-01	

Reference: H. Padamsee and A. Joshi, J. Appl. Phys. 50, 1112 (1979).

Accuracy: Systematic error, uncertain; random error, <5% (estimated).

Notes: (1) The column, before cleaning, refers to the Ti as received; clean Ti refers to Ti after a 200 Å layer was removed from the surface; after exposure refers to exposing the Ti surface to air after the 200 Å layer was removed.  
 (2) The Ti data after the 200 Å layer was removed do not agree with "clean Ti" of other authors and other graphs.

Secondary Electron Emission Coefficient  
for Clean and Gassy Ti



Secondary Electron Emission Coefficients for Electrons  
at Normal Incidence on Clean and Gas Covered TiC

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Energy (eV)	Secondary Electron Emission Coefficient	
	Clean	Gassy
75		1.01 E 00
90	5.73 E-01	1.12 E 00
100	6.25 E-01	1.16 E 00
200	8.48 E-01	1.43 E 00
300	9.70 E-01	1.47 E 00
400	1.02 E 00	1.42 E 00
600	9.96 E-01	1.26 E 00
800	9.35 E-01	1.12 E 00
1000	8.33 E-01	1.00 E 00
1200	8.08 E-01	9.41 E-01

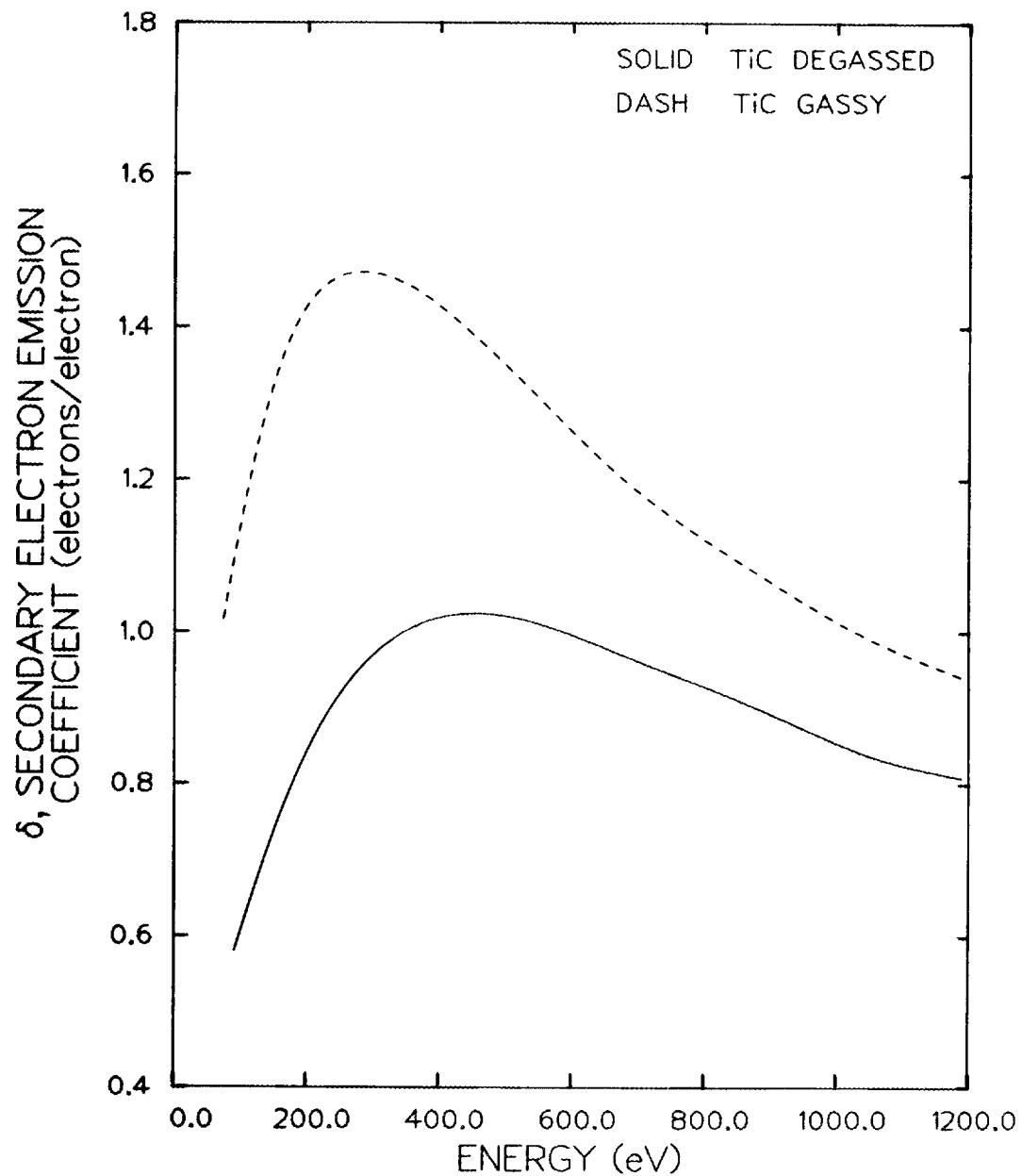
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Reference: S. Thomas and E. B. Pattinson, J. Phys. D 2, 1539 (1969).

Accuracy: Systematic error, uncertain; random error <5.

Notes: (1) TiC was deposited on a Cu substrate. The clean TiC refers to the surface after heating at 800°C for 6 hours. Gassy refers to the surface as received from the supplier.

Secondary Electron Emission Coefficient  
for Clean and Gassy TiC



## Secondary Electron Emission Coefficients for Electrons

on Ti for 0°, 30°, 45°, and 60° Incident Angle.

0° is Normal to the Surface

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 Secondary Electron Emission Coefficient  
 (electrons/electron)

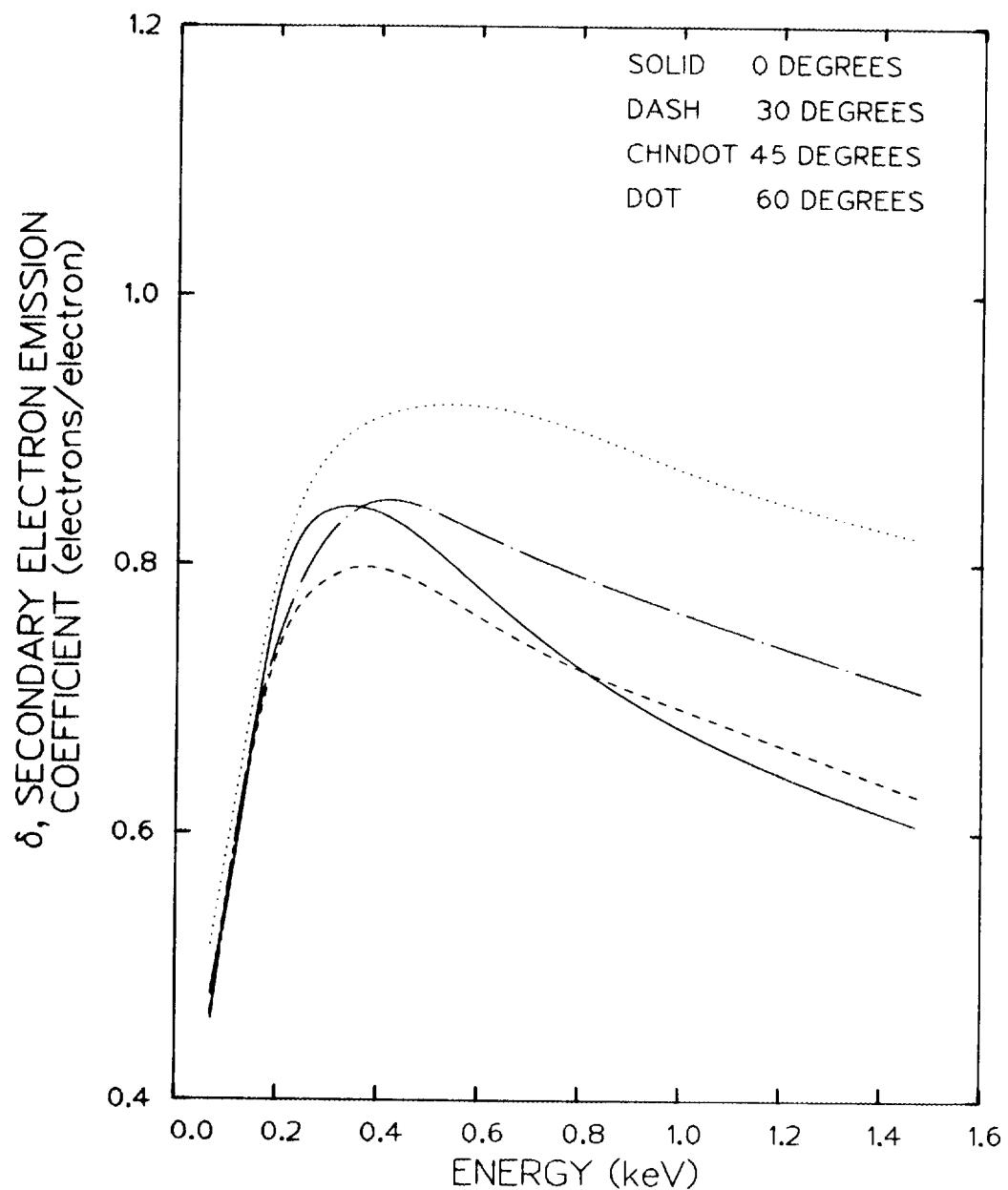
Energy (keV)	0°	30°	45°	60°
7.0 E-02	4.80 E-01	4.61 E-01	4.60 E-01	5.15 E-01
1.0 E-01	5.37 E-01	5.48 E-01	5.43 E-01	5.83 E-01
2.0 E-01	7.73 E-01	7.36 E-01	7.41 E-01	7.94 E-01
4.0 E-01	8.39 E-01	7.97 E-01	8.47 E-01	9.09 E-01
7.0 E-01	7.52 E-01	7.40 E-01	8.07 E-01	9.11 E-01
1.0 E-01	6.78 E-01	6.93 E-01	7.65 E-01	8.71 E-01
1.5 E-01	6.06 E-01	6.27 E-01	7.05 E-01	8.20 E-01

---

Reference: D. Ruzic, R. Moore, D. Manos, and S. Cohen, J. Vac. Sci. Technol. 20, 1313 (1982).

Accuracy: Systematic error, uncertain; random error <5%.

Secondary Electron Emission Coefficient  
for Ti at Four Angles of Incidence



Secondary Electron Emission Coefficients for  
 Electrons at Normal Incidence on Different Textured  
 Pyrolytic Graphite (PG) Surfaces

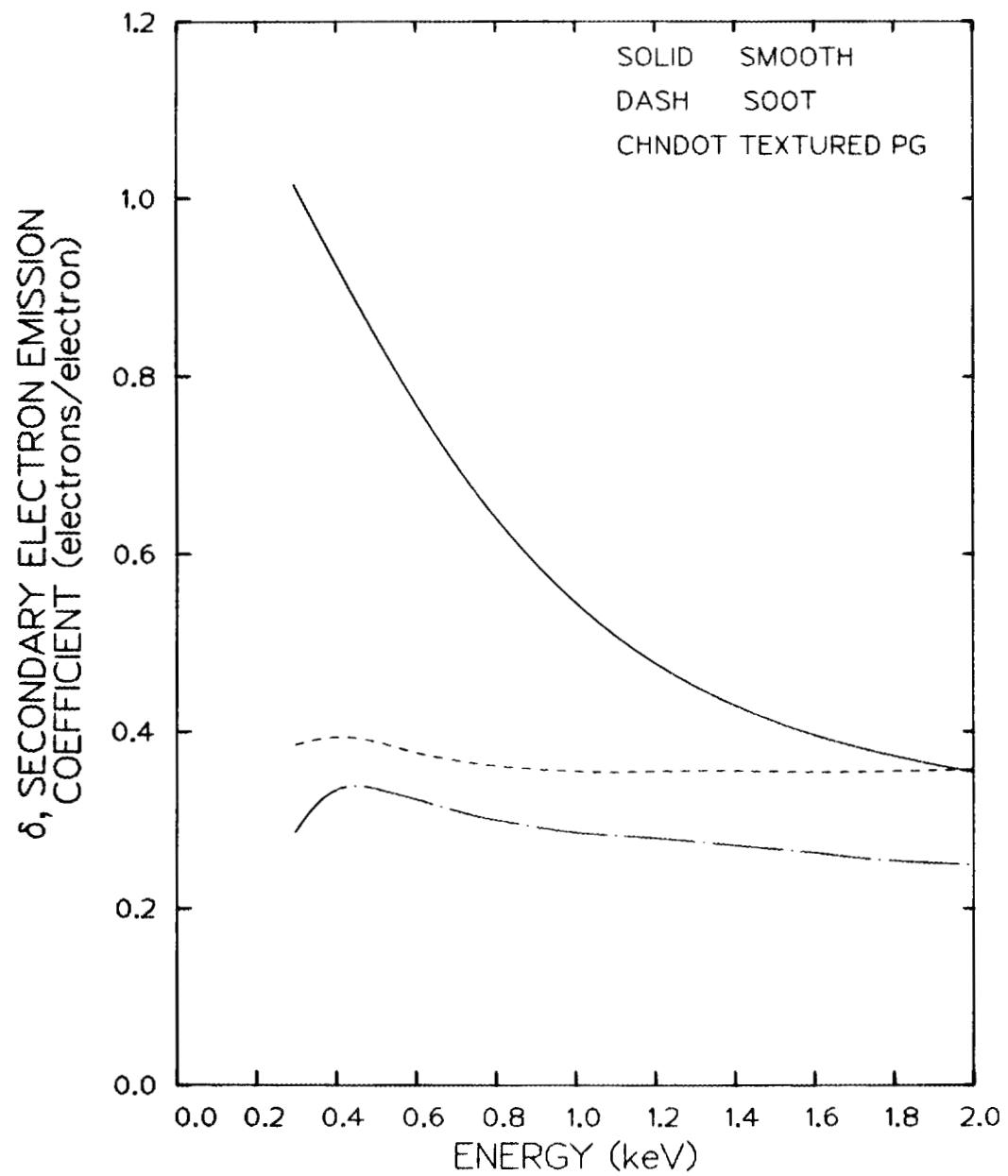
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Energy (keV)	Secondary Electron Emission Coefficient (electrons/electron)		
	Smooth PG	Textured PG	Soot
3.0 E-01	1.02 E 00	2.81 E-01	3.81 E-01
4.0 E-01	9.33 E-01	3.37 E-01	3.97 E-01
6.0 E-01	7.84 E-01	3.20 E-01	3.75 E-01
8.0 E-01	6.49 E-01	2.95 E-01	3.62 E-01
1.0 E 00	5.32 E-01	2.86 E-01	3.54 E-01
1.2 E 00	4.69 E-01	2.76 E-01	3.54 E-01
1.4 E 00	4.30 E-01	2.68 E-01	3.54 E-01
1.6 E 00	3.93 E-01	2.63 E-01	3.54 E-01
1.8 E 00	3.70 E-01	2.52 E-01	3.55 E-01
2.0 E 00	3.55 E-01	2.49 E-01	3.57 E-01

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Reference: E. G. Wintucky, A. N. Curren, and J. S. Sovey, Thin Sol. Films 84, 161 (1981).

Secondary Electron Emission Coefficient  
for Electrons Normally Incident on Different  
Textured Pyrolytic Graphite Surfaces





C. SECONDARY ELECTRON EMISSION  
BY HEAVY PARTICLE IMPACT

Secondary Electron Emission Coefficients by Impact  
of Normally Incident  $H^+$ ,  $H_2^+$  Ions on C

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Secondary Emission Coefficient  
Electrons/Ion

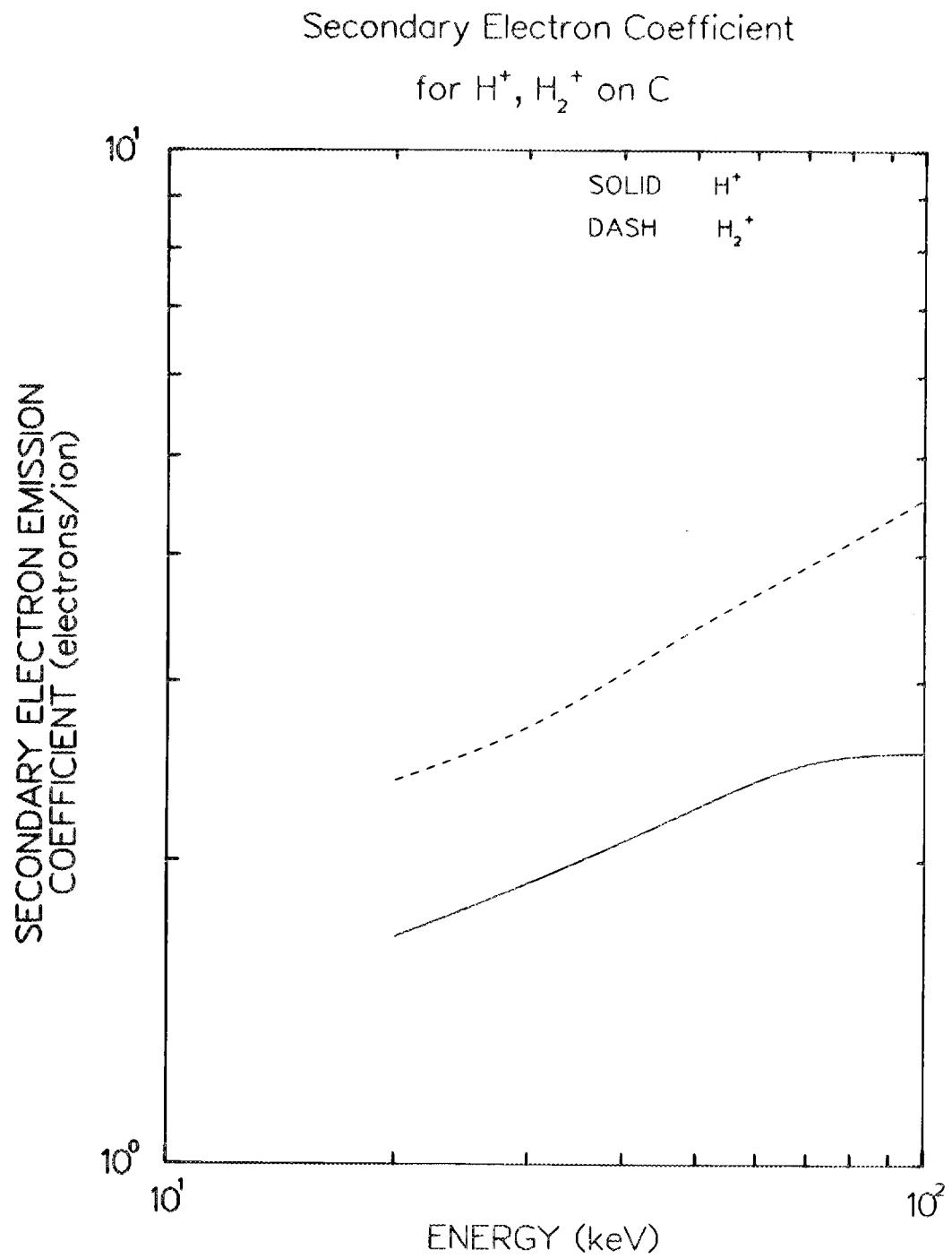
Energy (keV)	$H^+$	$H_2^+$
2.0 E+01	1.68 E 00	2.40 E 00
3.0 E+01	1.90 E 00	2.70 E 00
5.0 E+01	2.25 E 00	3.40 E 00
7.0 E+01	2.50 E 00	3.90 E 00
1.0 E+02	2.55 E 00	4.55 E 00

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References: L. N. Large and W. S. Whitlock, Proc. Phys. Soc. (London) 79, 148 (1962).

Accuracy:  $\pm 10\%$ .

Notes: (1) There is substantial evidence that coefficients for  $H^+$  and  $D^+$  are the same at equal velocities suggesting that this is true also for  $T^+$ .



Secondary Electron Emission Coefficients by Impact  
of Normally Incident  $H^+$ ,  $H_2^+$ ,  $He^+$ ,  $C^+$ , and  $O^+$  Ions on Al

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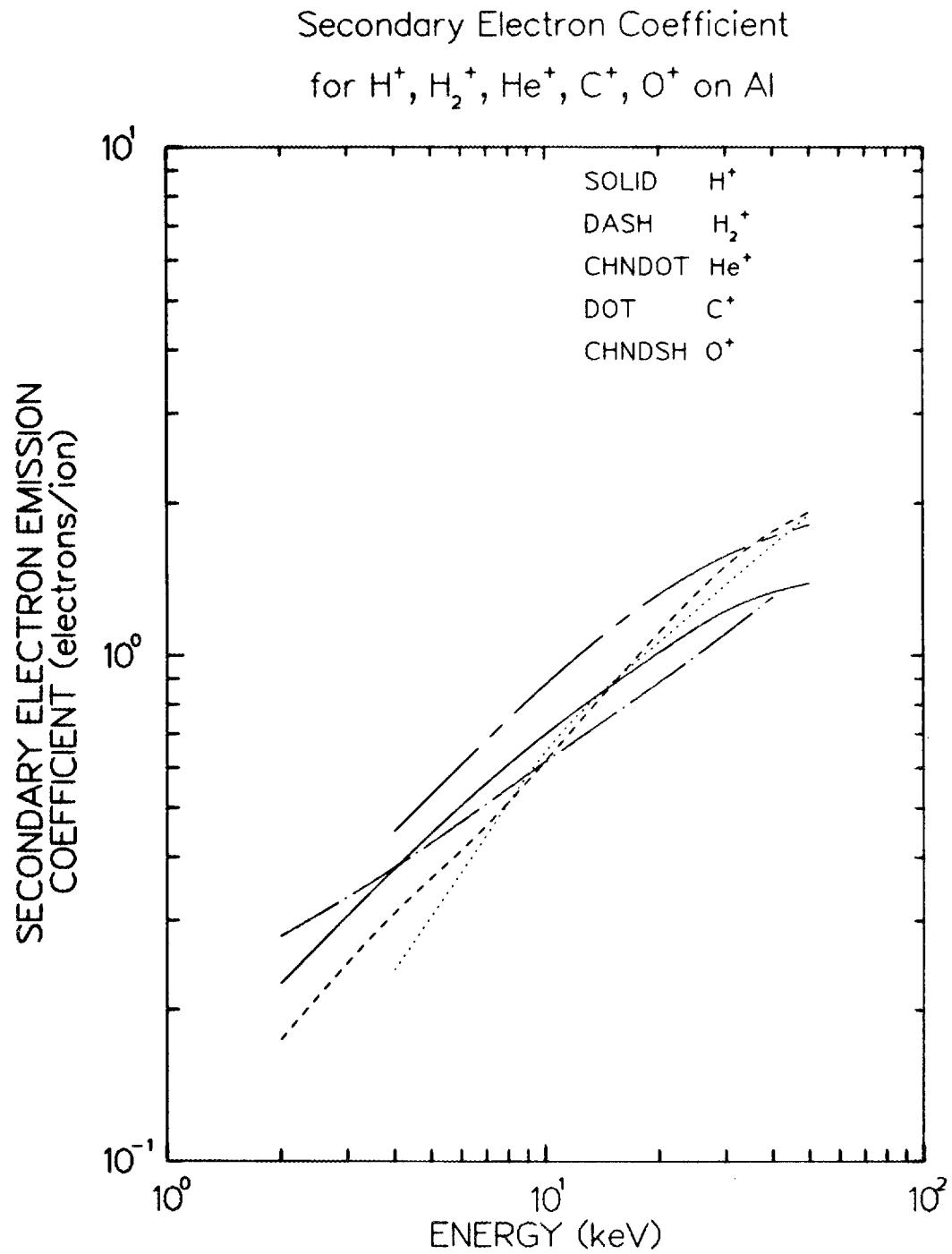
Energy (keV)	Secondary Emission Coefficient Electrons/Ion				
	$H^+$	$H_2^+$	$^4He^+$	$C^+$	$O^+$
2.0 E 00	2.25 E-01	1.74 E-01	2.80 E-01		
4.0 E 00	3.80 E-01	3.12 E-01	3.80 E-01	2.40 E-01	4.50 E-01
7.0 E 00	5.60 E-01	4.60 E-01	5.10 E-01	4.40 E-01	6.80 E-01
1.0 E+01	7.00 E-01	6.20 E-01	6.20 E-01	6.50 E-01	8.80 E-01
2.0 E+01	1.01 E 00	1.11 E 00	8.85 E-01	1.06 E 00	1.32 E 00
3.0 E+01	1.23 E 00	1.50 E 00	1.10 E 00	1.38 E 00	1.58 E 00
4.0 E+01	1.34 E 00	1.77 E 00	1.31 E 00	1.65 E 00	1.72 E 00
5.0 E+01	1.38 E 00	1.91 E 00		1.90 E 00	1.80 E 00

---

References: R. A. Baragiola, E. V. Alonso, and A. Olivia-Florio, Phys. Rev. B 19, 121 (1979). E. V. Alonso, R. A. Baragiola, J. Ferron, M. M. Jakas, and A. Olivia-Florio, Phys. Rev. A 22, 80 (1980).

Accuracy:  $\pm 10\%$ .

Notes: (1) There is substantial evidence that coefficients for  $H^+$  and  $D^+$  are the same at equal velocities suggesting that this is true also for  $T^+$ .  
 (2) Data for  $He^+$  are by Baragiola et al. Data for  $H^+$  and  $H_2^+$  come from both Baragiola and Large. Data for  $C^+$  and  $O^+$  are from Alonso.



Secondary Electron Emission Coefficients by Impact  
of Normally Incident  $H^+$  and  $H_2^+$  Ions on Ti

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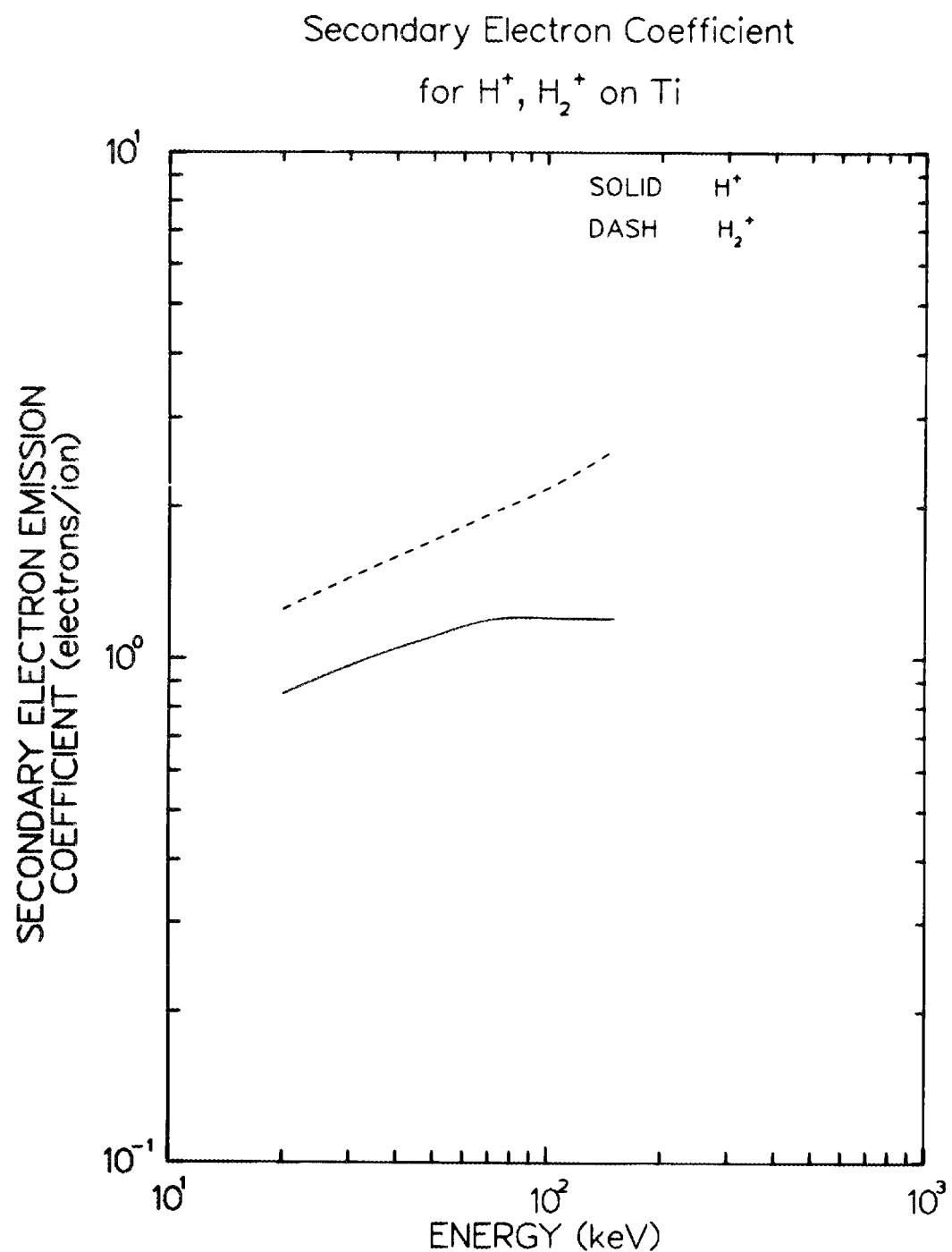
Energy (keV)	Secondary Emission Coefficient Electrons/Ion	
	$H^+$	$H_2^+$
2.0 E+01	8.50 E-01	1.25 E 00
4.0 E+01	1.07 E 00	1.60 E 00
5.0 E+01	1.12 E 00	1.74 E 00
7.0 E+01	1.18 E 00	1.95 E 00
1.0 E+02	1.20 E 00	2.23 E 00
1.5 E+02	1.20 E 00	2.57 E 00

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References: L. N. Large and W. S. Whitlock, Proc. Phys. Soc. (London) 79, 148 (1962).

Accuracy: ±10%.

Notes: (1) There is substantial evidence that coefficients for  $H^+$  and  $D^+$  are the same at equal velocities suggesting that this is true also for  $T^+$ .



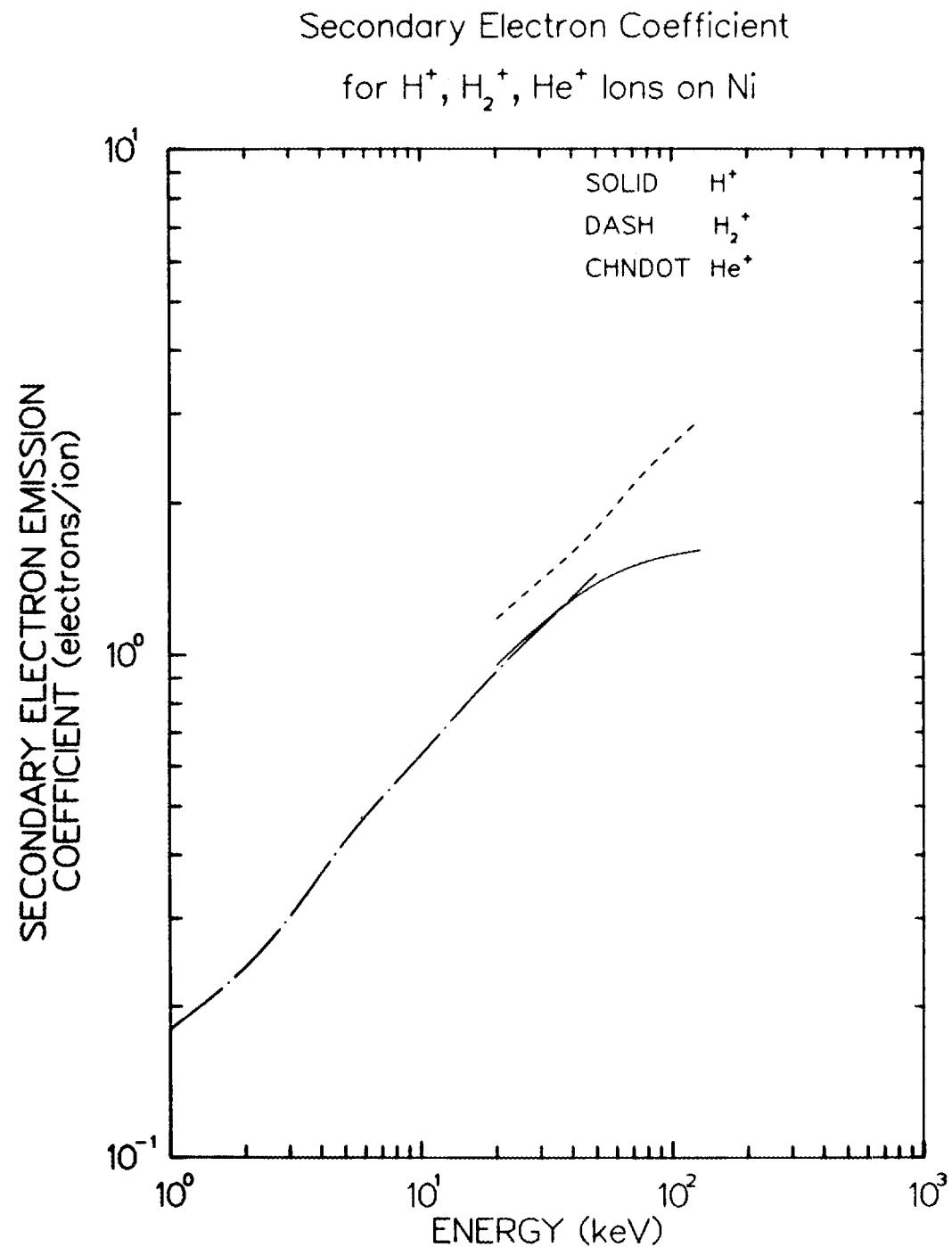
Secondary Electron Emission Coefficients by Impact  
of Normally Incident  $H^+$ ,  $H_2^+$ , and  $He^+$  Ions on Ni

Energy (keV)	Secondary Emission Coefficient Electrons/Ion		
	$H^+$	$H_2^+$	$He^+$
1.0 E 00			1.80 E-01
2.0 E 00			2.40 E-01
3.0 E 00			3.00 E-01
5.0 E 00			4.30 E-01
7.0 E 00			5.20 E-01
1.0 E+01			6.30 E-01
2.0 E+01	9.50 E-01	1.18 E-01	9.30 E-01
3.0 E+01	1.15 E 00	1.41 E 00	1.13 E 00
5.0 E+01	1.39 E 00	1.77 E 00	1.45 E 00
7.0 E+01	1.50 E 00	2.18 E 00	
1.0 E+02	1.58 E 00	2.60 E 00	
1.3 E+02	1.60 E 00	2.92 E 00	

References:  $H^+$ ,  $H_2^+$ ,  $H_3^+$  on Ni: L. N. Large and W. S. Whitlock, Proc. Phys. Soc. 79, 148 (1962).  
 $He^+$  on Ni: V. A. Arifov, R. R. Rakhimov, and O. V. Khozinskii, Bull. Acad. Sci. USSR, Phys. Ser. 26, 1422 (1962) [Izv. Akad. Nauk SSR, Ser. Fiz., 26, 1398] (1962).

Accuracy:  $\pm 10\%$ .

Notes: (1) There is substantial evidence that coefficients for  $H^+$  and  $D^+$  are the same at equal velocities suggesting that this is true also for  $T^+$ .



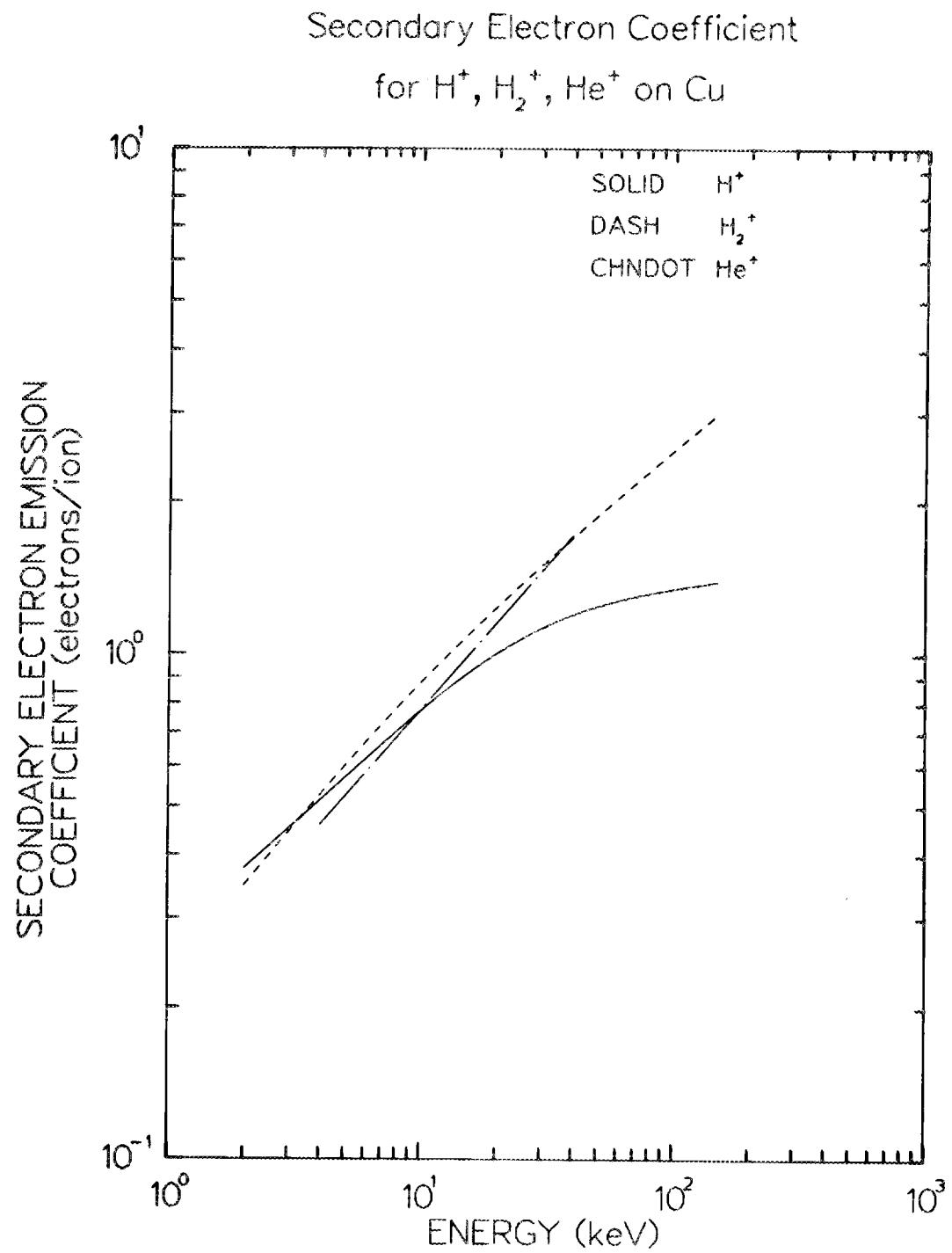
Secondary Electron Emission Coefficients by Impact  
of Normally Incident  $H^+$ ,  $H_2^+$ ,  $He^+$  Ions on Cu

Energy (keV)	Secondary Emission Coefficient Electrons/Ion		
	$H^+$	$H_2^+$	$He^+$
2.0 E 00	3.80 E-01	3.24 E-01	
4.0 E 00	4.80 E-01	5.30 E-01	4.55 E-01
7.0 E 00	6.50 E-01	7.60 E-01	6.20 E-01
1.0 E+01	7.80 E-01	8.90 E-01	8.00 E-01
2.0 E+01	1.08 E 00	1.20 E 00	1.18 E 00
3.0 E+01	1.15 E 00	1.50 E 00	1.44 E 00
4.0 E+01	1.23 E 00	1.70 E 00	1.70 E 00
7.0 E+01	1.32 E 00	2.14 E 00	
1.0 E+02	1.32 E 00	2.60 E 00	
1.5 E+02	1.32 E 00	2.90 E 00	

References: L. N. Large and W. S. Whitlock, Proc. Phys. Soc. (London) 79, 148 (1962). R. A. Baragiola, E. V. Alonso, and A. Olivia-Florio, Phys. Rev. B 19, 121 (1979).

Accuracy:  $\pm 10\%$ .

Notes: (1) There is substantial evidence that coefficients for  $H^+$  and  $D^+$  are the same at equal velocities suggesting that this is true also for  $T^+$ .  
 (2) Data for  $He^+$  are by Baragiola et al. Data for  $H^+$  and  $H_2^+$  come from both sources cited.



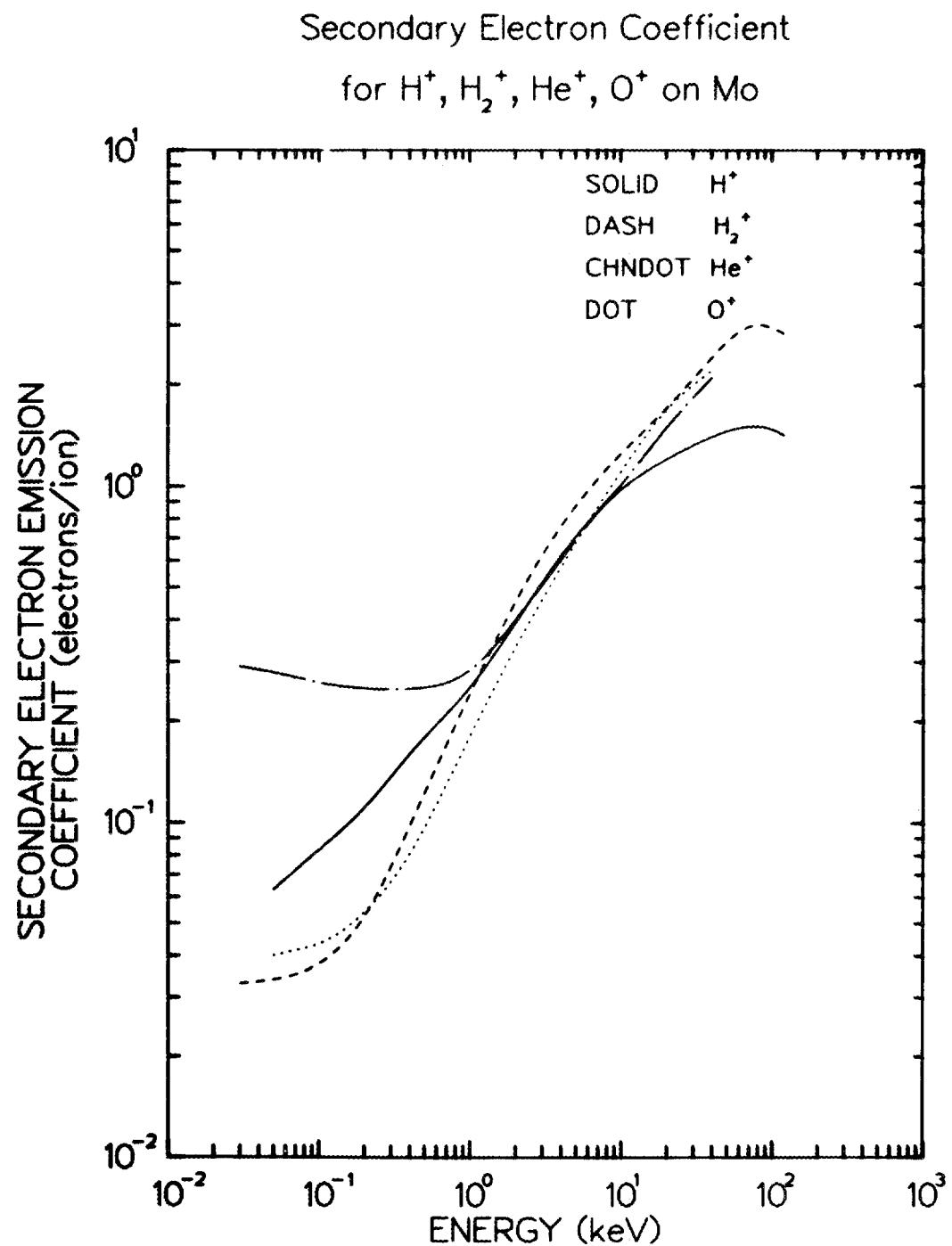
Secondary Electron Emission Coefficients by Impact  
of Normally Incident  $H^+$ ,  $H_2^+$ ,  $He^+$ , and  $O^+$  Ions on Mo

Energy (keV)	Secondary Emission Coefficient (electrons/ion)			
	$H^+$	$H_2^+$	$He^+$	$O^+$
3.0 E-02		3.3 E-02	2.9 E-01	
5.0 E-02	6.3 E-02	3.4 E-02	2.8 E-01	4.0 E-02
7.0 E-02	7.2 E-02	3.5 E-02	2.7 E-01	4.2 E-02
1.0 E-01	8.3 E-02	3.8 E-02	2.6 E-01	4.3 E-02
2.0 E-01	1.1 E-01	5.2 E-02	2.5 E-01	5.4 E-02
4.0 E-01	1.6 E-01	9.8 E-02	2.5 E-01	8.0 E-02
7.0 E-01	2.1 E-01	1.7 E-01	2.6 E-01	1.3 E-01
1.0 E 00	2.5 E-01	2.4 E-01	2.8 E-01	1.8 E-01
2.0 E 00	3.9 E-01	4.5 E-01	4.0 E-01	3.3 E-01
4.0 E 00	6.2 E-01	7.6 E-01	6.0 E-01	5.7 E-01
7.0 E 00	8.4 E-01	1.05 E 00	8.5 E-01	8.7 E-01
1.0 E+01	9.8 E-01	1.25 E 00	1.0 E 00	1.1 E 00
2.0 E+01	1.2 E 00	1.7 E 00	1.5 E 00	1.7 E 00
4.0 E+01	1.4 E 00	2.4 E 00	2.1 E 00	2.2 E 00
7.0 E+01	1.5 E 00	3.0 E 00		
1.0 E+02	1.5 E 00	3.0 E 00		
1.2 E+02	1.4 E 00	2.8 E 00		

References: U. A. Arifov, R. R. Rakhimov, and O. V. Khozinskii, Bull. Acad. Sci. USSR-Phys. Ser. 26, 1422 (1962); J. Ferrón, E. V. Alonso, R. A. Baragiola, and A. Oliva-Florio, J. Phys. D 14, 1707 (1981); H. D. Hagstrum, Phys. Rev. 104, 672 (1956); L. N. Large and W. S. Whitlock, Proc. Phys. Soc. 79, 148 (1962); W.H.P. Losch, Phys. Stat. Sol. (A) 2, 123 (1970); P. Mahadevan, G. D. Magnuson, J. K. Layton, and C. E. Carlston, Phys. Rev. 140, A1407 (1965); M. Perdix, S. Paletto, R. Goutte, and C. Guillard, Brit. J. Appl. Phys. 2, 441 (1969); D. W. Vance, Phys. Rev. 169, 252 (1968).

Accuracy:  $\pm 10\%$ .

Notes: (1) There is substantial evidence that coefficients for  $H^+$  and  $D^+$  are the same at equal velocities suggesting that this is true for  $T^+$ .  
 (2) Data for  $H^+$  taken from Ferrón et al., Large and Whitlock, Losch, Mahadevan et al., and Perdix et al.; data for  $H_2^+$  from Ferrón et al., Large and Whitlock, Losch, Mahadevan et al., and Vance; data for  $He^+$  from Arifov et al., Ferrón et al., Hagstrum, and Vance; and for  $O^+$  Ferrón et al., Mahadevan et al., and Perdix et al.



The Dependence of the Secondary Electron Emission  
 Coefficients on the Excited States of  $O_2^+$  Bombarding  
 a Clean Mo Surface at Normal Incidence

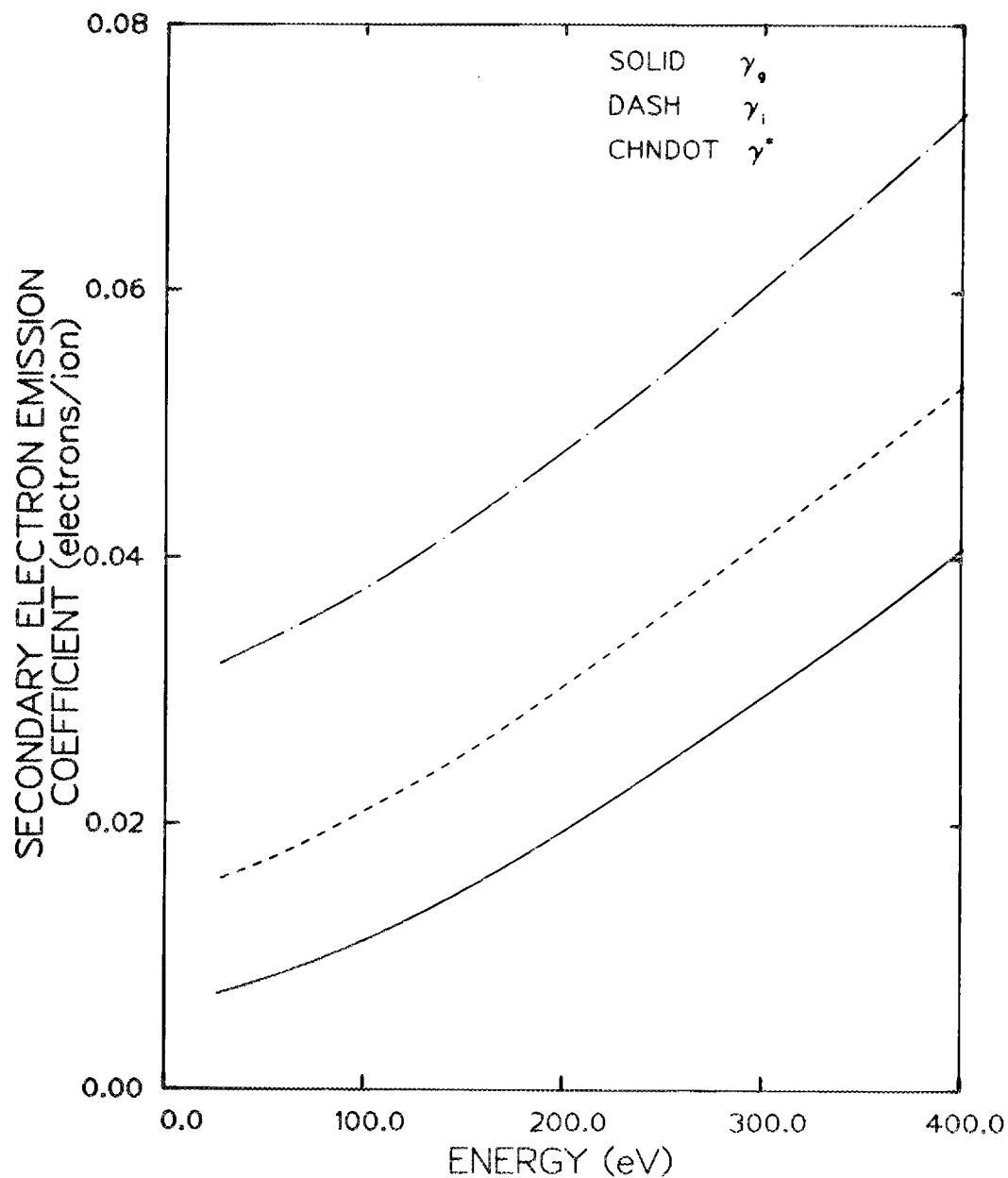
Energy (eV)	$\gamma_g$	$\gamma_i$	$\gamma^*$
25	0.7 E-02	1.6 E-02	3.2 E-02
50	0.8 E-02	1.7 E-02	3.4 E-02
100	1.1 E-02	2.1 E-02	3.7 E-02
150	1.5 E-02	2.5 E-02	4.3 E-02
200	2.0 E-02	3.1 E-02	4.8 E-02
300	3.0 E-02	4.2 E-02	6.1 E-02
400	4.1 E-02	5.3 E-02	7.3 E-02

References: D. W. Vance, Phys. Rev. 169, 263 (1968).

Accuracy: Unknown.

Notes: Curve labelled  $\gamma_g$  is for incident  $O_2^+$  in the ground electronic state;  $\gamma_i$  is for  $O_2^+$  in a mixture of electronic states; and  $\gamma^*$  is the calculated coefficient for  $O_2^+$  in the  $a^4\Pi_u$  state.

Secondary Electron Coefficient  
for Excited States of  $O_2^+$   
Bombarding a Clean Mo Surface



Typical Energy Distributions of Secondary Electron  
Emission Coefficients by  $\text{He}^+$  on a Clean Mo Surface at Normal Incidence

Energy (eV)	2 keV	5 keV	10 keV	15 keV
0.2	1.0 E-01	7.0 E-02	6.0 E-02	1.0 E-01
0.4	2.6 E-01	2.0 E-01	2.0 E-01	2.6 E-01
0.6	4.6 E-01	4.0 E-01	3.6 E-01	4.1 E-01
0.8	6.0 E-01	5.5 E-01	5.5 E-01	5.7 E-01
1.0	7.2 E-01	6.8 E-01	6.8 E-01	7.0 E-01
1.2	8.3 E-01	8.0 E-01	8.0 E-01	8.2 E-01
1.4	9.3 E-01	9.9 E-01	9.1 E-01	9.2 E-01
1.6	1.0 E 00	1.0 E 00	9.9 E-01	9.9 E-01
1.8	9.9 E-01	1.0 E 00	1.0 E 00	1.0 E 00
2.0	9.6 E-01	9.9 E-01	9.9 E-01	9.9 E-01
2.5	8.2 E-01	9.1 E-01	9.0 E-01	9.3 E-01
3.0	7.1 E-01	8.1 E-01	8.1 E-01	8.3 E-01
4.0	5.0 E-01	6.3 E-01	6.6 E-01	6.7 E-01
6.0	2.5 E-01	4.2 E-01	4.6 E-01	5.0 E-01
8.0	1.3 E-01	2.7 E-01	3.2 E-01	3.6 E-01
10.0	7.0 E-02	1.8 E-01	2.1 E-01	2.6 E-01
12.0		1.1 E-01	1.5 E-01	1.8 E-01
14.0		7.0 E-02	1.0 E-01	1.3 E-01
16.0		5.0 E-02	8.0 E-02	1.0 E-01
18.0		3.0 E-02	5.0 E-02	7.0 E-02
20.0		2.0 E-02	4.0 E-02	6.0 E-02
22.0		1.0 E-02	3.0 E-02	4.0 E-02

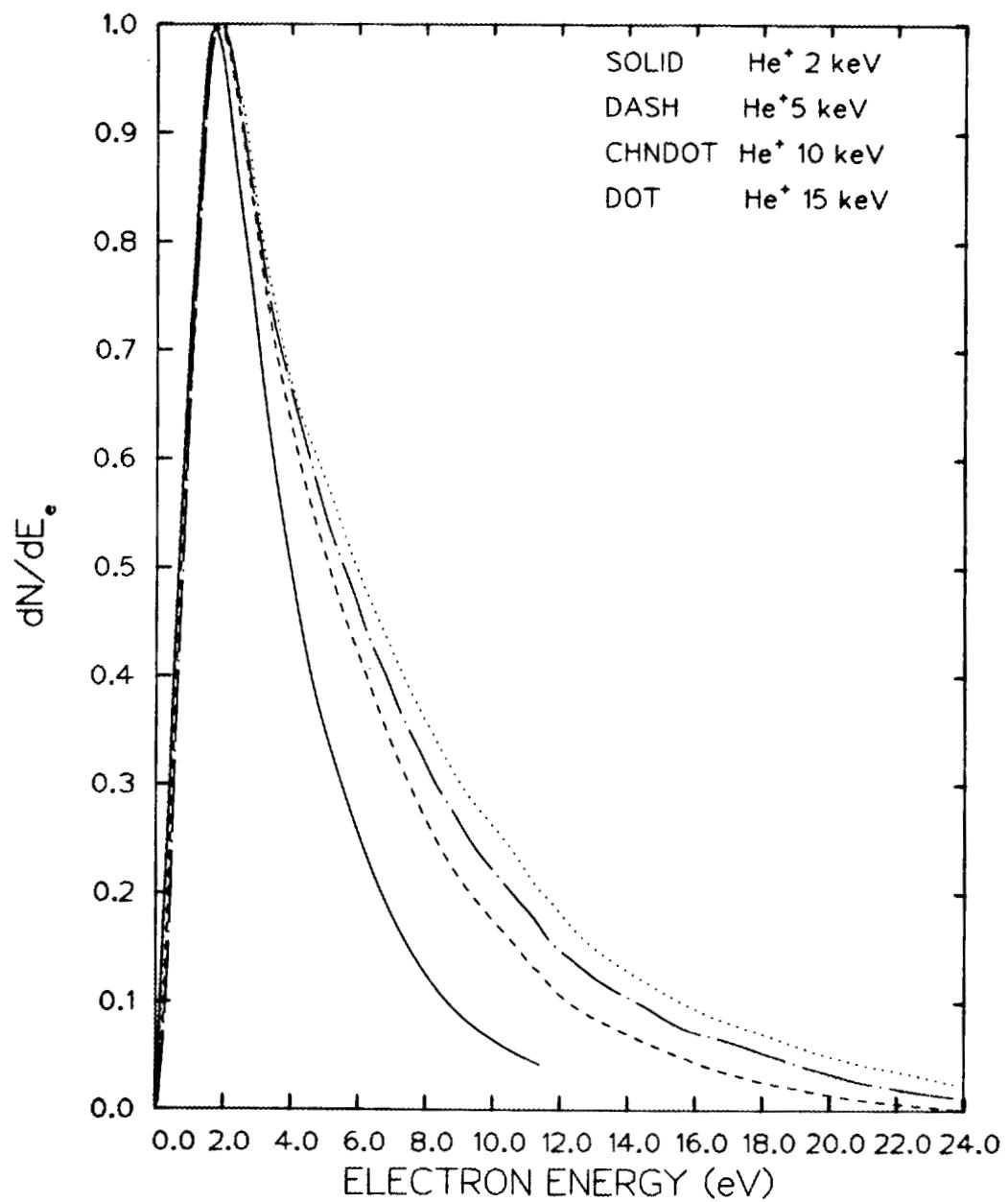
References: G. Wehner, Z. Phys. 193, 439 (1966).

Accuracy:  $\pm 10\%$ .

Notes: (1) All distributions normalized to one at the maximum emission.

(2) For metallic surfaces the maximum energy of the electrons ejected from the surface is approximately 25-30 eV.

Typical Energy Distributions of Secondary  
Emission by Atomic Particles Impact on Metal  
Surfaces ( $\text{He}^+$  on Mo)



## Energy Distributions of Secondary Electrons

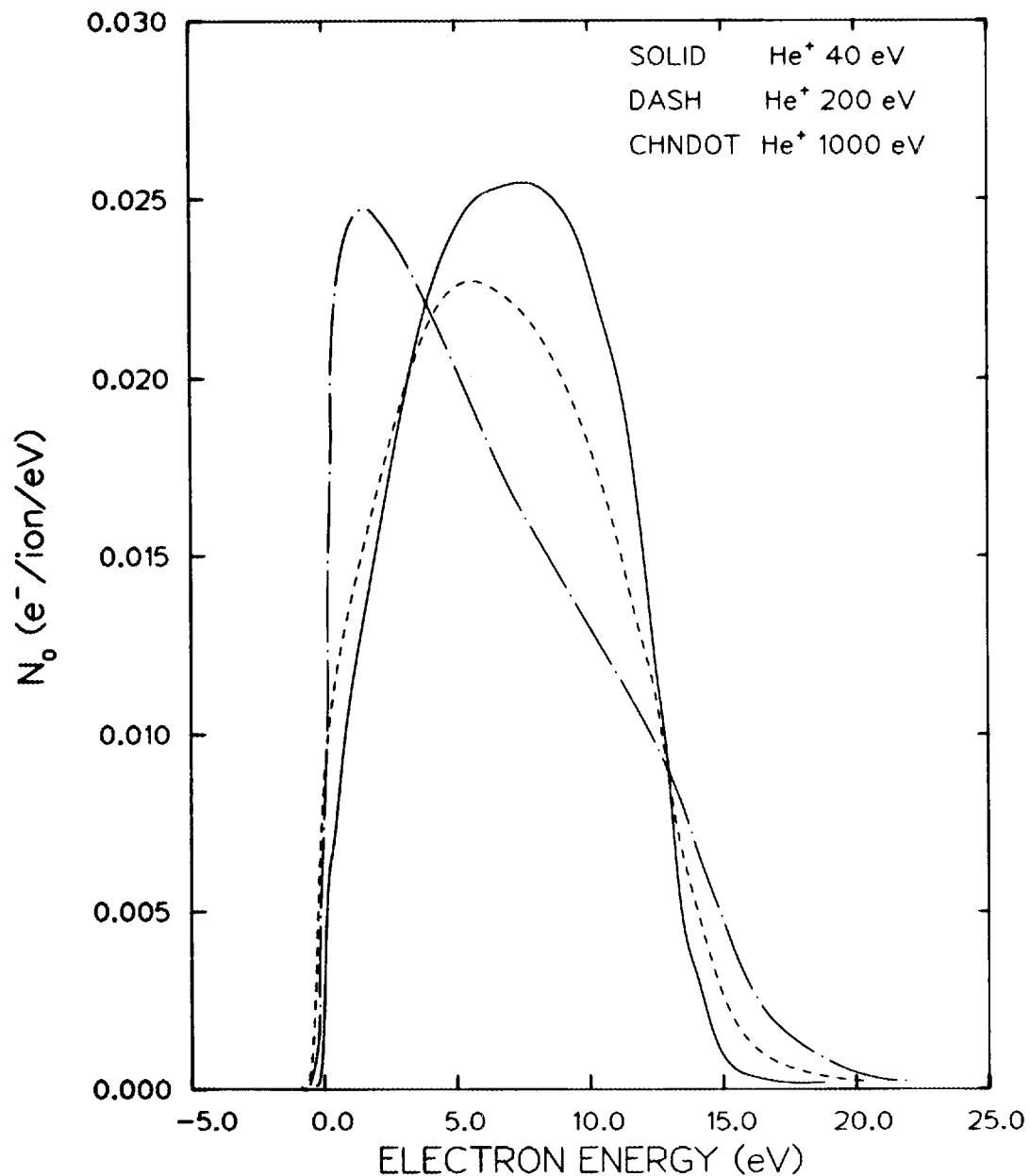
Ejected by 40, 200, and 1000 eV  $\text{He}^+$ 

Ions Incident on a Clean W Surface

Energy (keV)	Energy Distribution (e/ion/eV)		
	40 eV	200 eV	1000 eV
0	4.4 E-03	8.0 E-03	7.0 E-03
0.25	6.3 E-03	1.0 E-02	1.9 E-02
0.5	8.0 E-03	1.2 E-02	2.4 E-02
0.75	9.5 E-03	1.3 E-02	2.4 E-02
1.0	1.6 E-02	1.4 E-02	2.5 E-02
1.5	1.3 E-02	1.6 E-02	2.5 E-02
2.0	1.5 E-02	1.8 E-02	2.5 E-02
3.0	1.9 E-02	2.0 E-02	2.3 E-02
4.0	2.3 E-02	2.1 E-02	2.2 E-02
5.0	2.4 E-02	2.3 E-02	2.0 E-02
6.0	2.5 E-02	2.3 E-02	1.9 E-02
8.0	2.5 E-02	2.1 E-02	1.6 E-02
10.0	2.3 E-02	1.8 E-02	1.3 E-02
12.0	1.5 E-02	1.3 E-02	1.0 E-02
14.0	3.4 E-03	5.4 E-03	6.8 E-03
16.0	3.7 E-04	1.4 E-03	3.2 E-03
18.0	2.0 E-04	5.6 E-04	1.2 E-03
20.0		2.3 E-04	6.0 E-04

References: H. D. Hagstrum, Phys. Rev. 96, 325 (1954).Accuracy: ±10%.

Energy Distribution of Secondary Electrons  
Ejected by 40, 200, and 1000 eV  $\text{He}^+$  Ions  
Incident on Clean W



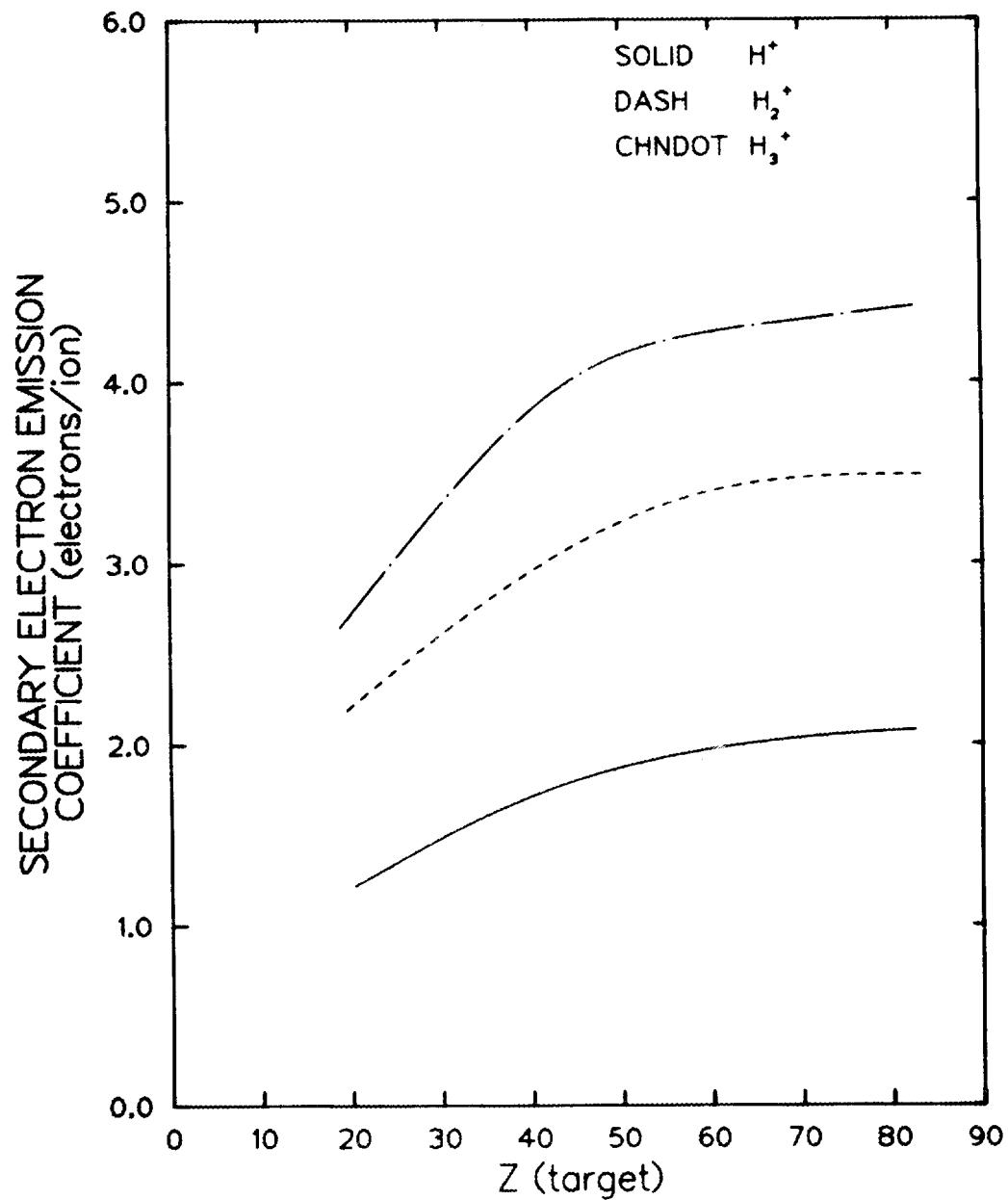
Secondary Electron Emission Coefficient for  
 100 keV  $H^+$ ,  $H_2^+$ , and  $H_3^+$  as a Function of  
 the Atomic Number of a Clean Target

Z	$H^+$	$H_2^+$	$H_3^+$
20	1.25	2.24	2.75
30	1.50	2.61	3.35
40	1.72	2.96	3.84
50	1.90	3.36	4.17
60	1.98	3.41	4.28
70	2.05	3.47	4.33
80	2.08	3.48	4.40

References: U. A. Arifov and R. R. Rakhimov, Bull. Acad. Sci. U.S.S.R., Phys. Ser. 24, 266 (1960) [Mo, Ta, and W]; G. D. Magnuson and C. E. Carlton, Phys. Rev. 129, 2403 (1963) [Al, Ni, Cu, Zr, Mo, and Ti]; L. N. Large and W. S. Whitlock, Proc. Phys. Soc. (London) 79, 148 (1962) [Ti, Ni, Cu, Zr, Mo, Ag, Au, and Pt].

Accuracy: ±25%

Secondary Electron Coefficient  
for 100 keV  $H^+$ ,  $H_2^+$ , and  $H_3^+$  as a Function of  
the Atomic Number of a Clean Target



Secondary Electron Emission Coefficients as a Function  
 of the Angle between a 120 keV Proton Beam  
 and a Clean Ni Target

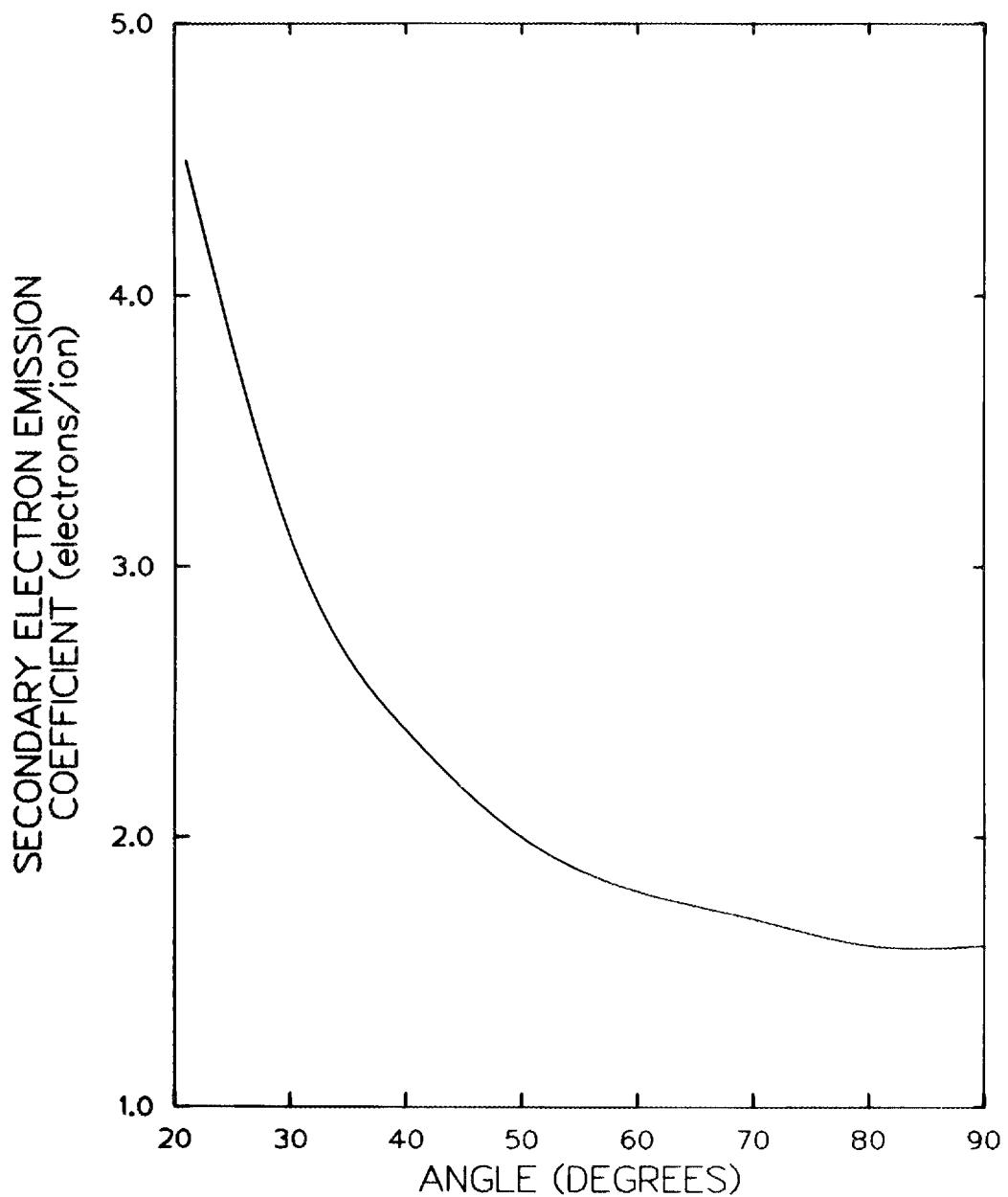
Angle (deg.)	Secondary Emission Coefficient (electrons/ion)
21	4.5
30	3.1
40	2.4
50	2.0
60	1.8
70	1.7
80	1.6
90	1.6

Reference: J. S. Allen, Phys. Rev. 55, 336 (1939).

Accuracy: Unknown

Notes: (1) For all projectile-target combinations the secondary emission coefficient decreases as the angle between projectile and target increases.  
 (2) Allen's data are normalized at 120 keV to the data given by L. N. Large and W. S. Whitlock, Proc. Phys. Soc. 79, 148 (1962).

Secondary Electron Coefficient for  
 $H^+$  on Ni as a Function of Angle



Time to Build Up a N<sub>2</sub> Monolayer on a Previously  
Clean Surface at Room Temperature

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Pressure (mm Hg)	Time (sec)
1.0 E-12	2.0 E 06
1.0 E-11	2.6 E 05
1.0 E-10	3.5 E 04
1.0 E-09	5.0 E 03
1.0 E-08	6.7 E 02
1.0 E-07	9.3 E 01
1.0 E-06	1.3 E 01
1.0 E-05	1.6 E 00
6.0 E-05	3.8 E-01

---

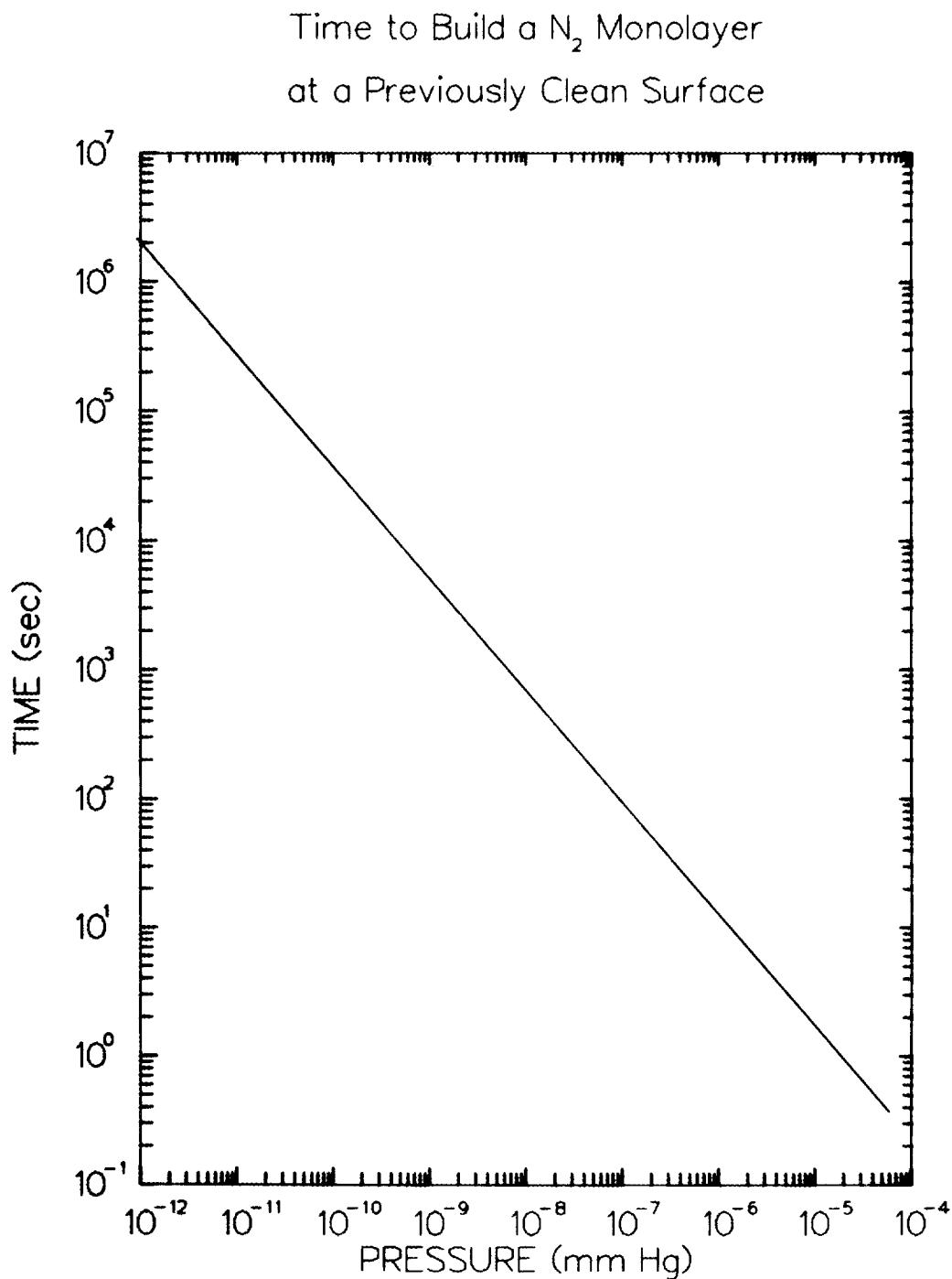
Reference: K. H. Krebs, Fortschr. Phys. 16, 419 (1968).

Accuracy: Unknown.

Notes: (1) Values are computed.

(2) The thickness of a monolayer of N<sub>2</sub> is approximately 4 Å which is comparable to the penetration depth of atomic particles in the lower keV region.

(3) Note that at a pressure of 10<sup>-9</sup> mm Hg the build up time of a monolayer is ~30 minutes.



Changes in the Secondary Electron Emission When  
 a Titanium Surface is Completely Outgassed.

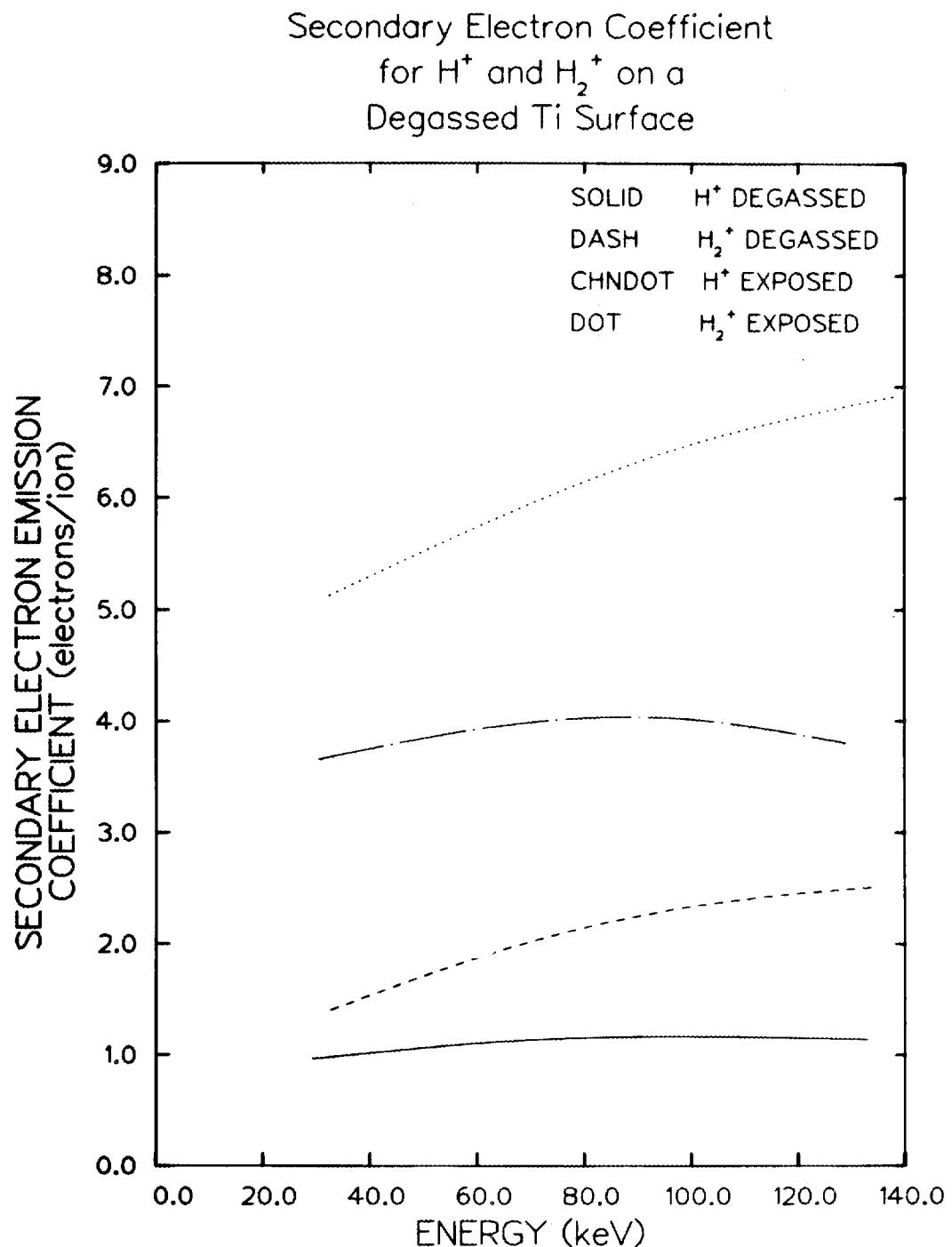
$H^+$  and  $H_2^+$  Normally Incident on Ti

Energy (keV)	Gassy		Degassed	
	$H^+$	$H_2^+$	$H^+$	$H_2^+$
30	3.62	5.03	0.94	1.32
40	3.72	5.28	1.00	1.58
60	3.90	5.70	1.08	1.86
80	4.01	6.12	1.12	2.13
100	3.98	6.48	1.12	2.30
120	3.86	6.66	1.11	2.41
130	3.75	6.78	1.10	2.48

Reference: L. N. Large, Proc. Phys. Soc. (London) 81, 175 (1963).

Accuracy: Unknown.

Notes: (1) The upper two curves were obtained from a Ti surface after exposure to air at atmospheric pressure for six months.  
 (2) The two lower curves were obtained after degassing in a background pressure of  $10^{-8}$  mm Hg. The Ti target was cleaned by flashing to  $1300^\circ C$ .



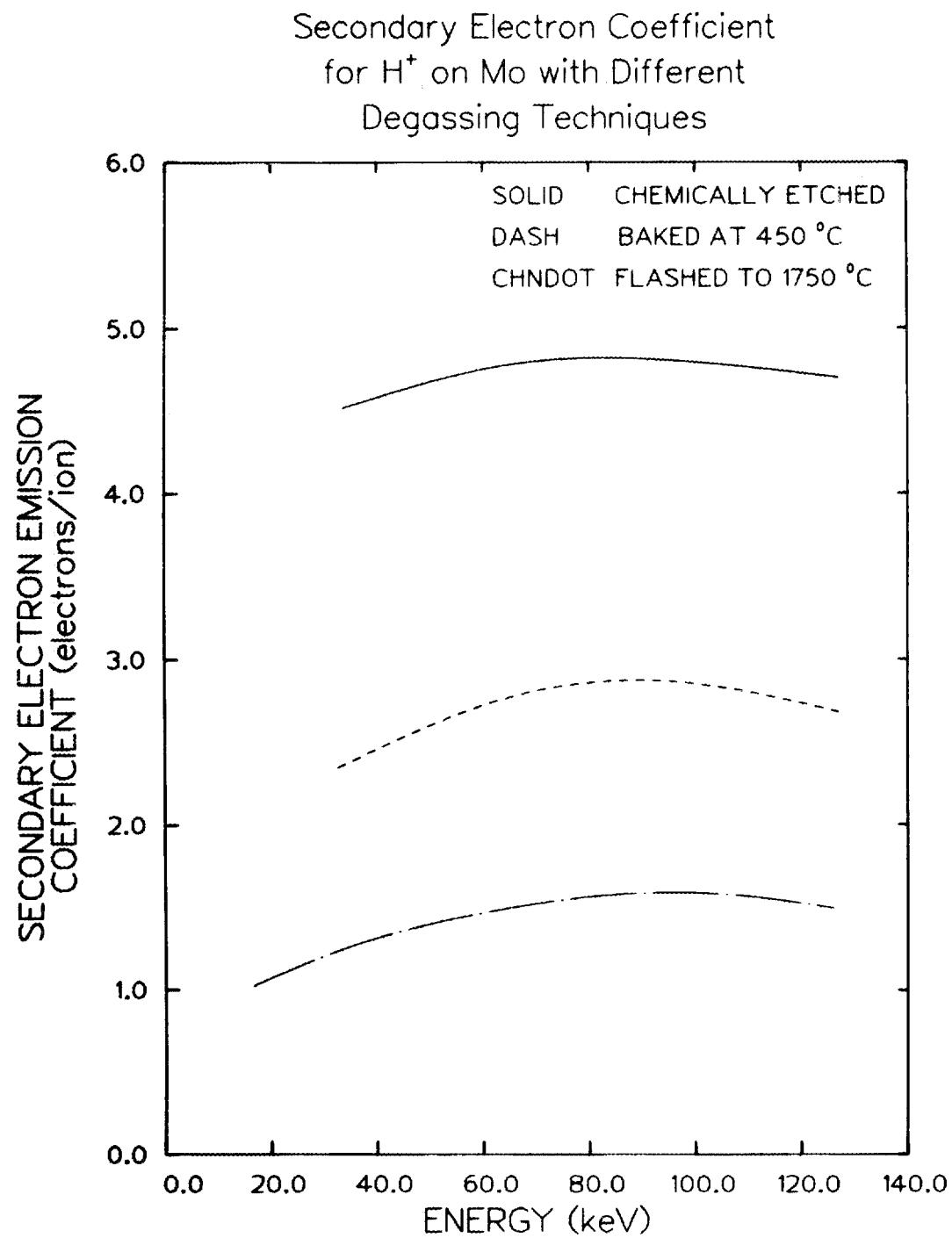
The Effect of the Secondary Electron Emission Coefficient  
 on the Degassing Technique.  $H^+$  Normally Incident on Mo

Energy (keV)	Chemically Etched	Baked at 400°C	Flashed to 1750°C
15			1.02 E 00
20			1.06 E 00
35	4.55 E 00	2.38 E 00	1.22 E 00
40	4.59 E 00	2.44 E 00	1.28 E 00
60	4.74 E 00	2.69 E 00	1.42 E 00
80	4.80 E 00	2.82 E 00	1.53 E 00
100	4.78 E 00	2.81 E 00	1.56 E 00
120	4.72 E 00	2.71 E 00	1.51 E 00
125	4.69 E 00	2.67 E 00	1.50 E 00

Reference: L. N. Large and W. S. Whitlock, Proc. Phys. Soc. (London) 79, 148 (1962).

Accuracy: Unknown.

Notes: Targets were heated and flashed in a vacuum of approximately  $10^{-8}$  mm Hg.



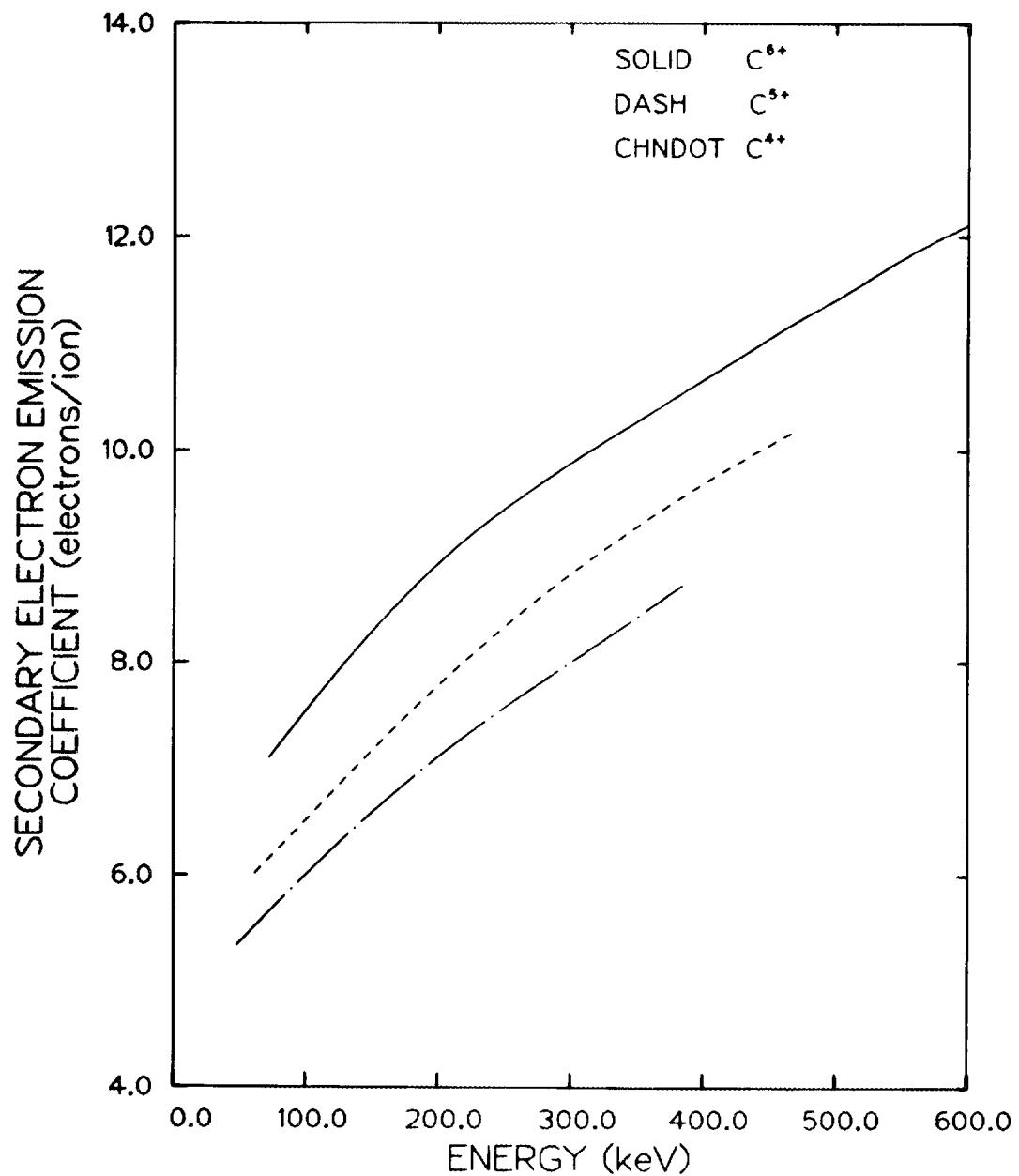
Secondary Electron Emission Coefficient for  $C^{n+}$  ( $n^+ = 4-6$ )

on Gas Covered Cu at High Energies

Energy (keV)	$C^{4+}$	$C^{5+}$	$C^{6+}$
50	5.35		
60	5.50	6.00	
70	5.65	6.15	7.10
100	6.00	6.50	7.52
200	7.08	7.75	8.90
300	7.98	8.80	9.92
385	8.70	9.58	10.55
400		9.70	10.70
470		10.20	11.20
500			11.45
600			12.10

Reference: R. Decoste and B. H. Ripin, J. Appl. Phys. 50, 1503 (1979).Accuracy:  $\pm 10\%$ .Note: (1) Since the ion kinetic energy is much greater than the multicharged ion potential energy, the kinetic emission dominates the potential emission.

Secondary Electron Coefficient  
for  $C^{n+}$  Ions ( $n=2-6$ ) on Gassy  
Cu at High Energies



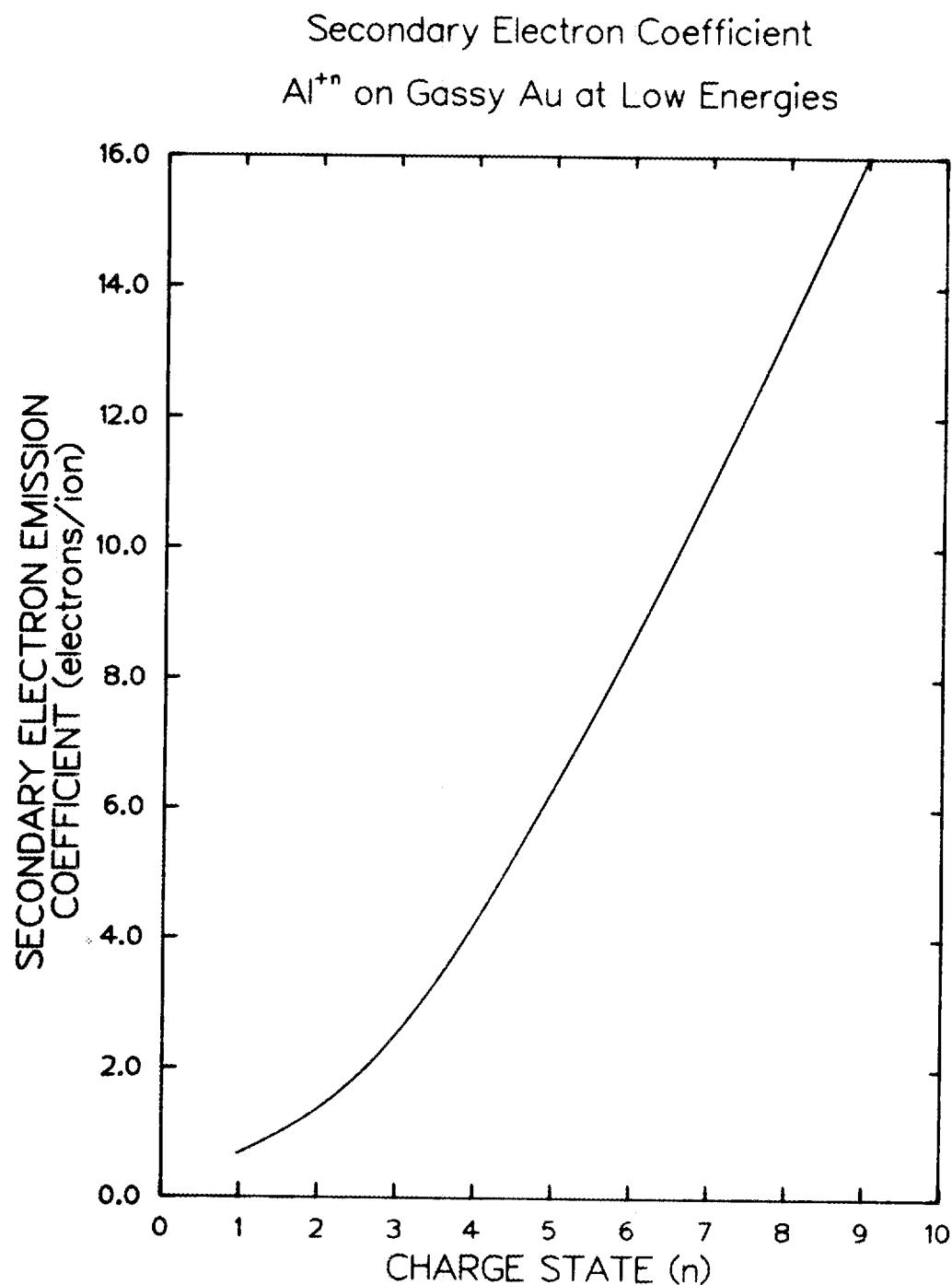
Secondary Electron Emission Coefficients by Impact of Al  
Multicharged Ions on Gas Covered Au at Low Impact Energies

n	Secondary Emission Coefficient (electrons/ion)
1	0.65
2	1.35
3	2.52
4	4.22
5	6.35
6	8.60
7	11.00
8	13.50
9	16.00

Reference: G. L. Cano, J. Appl. Phys. 44, 5293 (1973).

Accuracy:  $\pm 10\%$  (estimated).

Notes: (1) n is the ion charge state.  
(2) Data were obtained over the incident 1-6 keV energy range.  
In this energy region the coefficient is practically independent  
of the energy. The observed increase in the coefficient with n  
results from potential emission.



Ratios of the Number of Secondary Electrons from  
 $H^0$  to that of  $H^+$  Impact on Gas Covered and  
 Clean Surfaces at Normal Incidence

Energy (keV)	$H^0/H^+$ Gassy	$H^0/H^+$ Clean Ni	$H^0/H^+$ Clean Al	$H^0/H^+$ Clean Ag
3.0 E-02	1.18			
6.0 E-02	1.18			
1.0 E-01	1.18			
2.0 E-01	1.18			
4.0 E-01	1.18			
7.0 E-01	1.18			
1.0 E+00	1.18			
2.0 E+00	1.18			
4.0 E+00	1.18			
7.0 E+00	1.18			
1.0 E+01	1.18	0.37	0.29	0.24
2.0 E+01	1.18	0.45	0.38	0.34
4.0 E+01	1.18	0.60	0.55	0.54
7.0 E+01	1.19			
1.0 E+02	1.21			
2.0 E+02	1.33			
4.0 E+02	1.47			
7.0 E+02	1.55			
1.0 E+03	1.65			

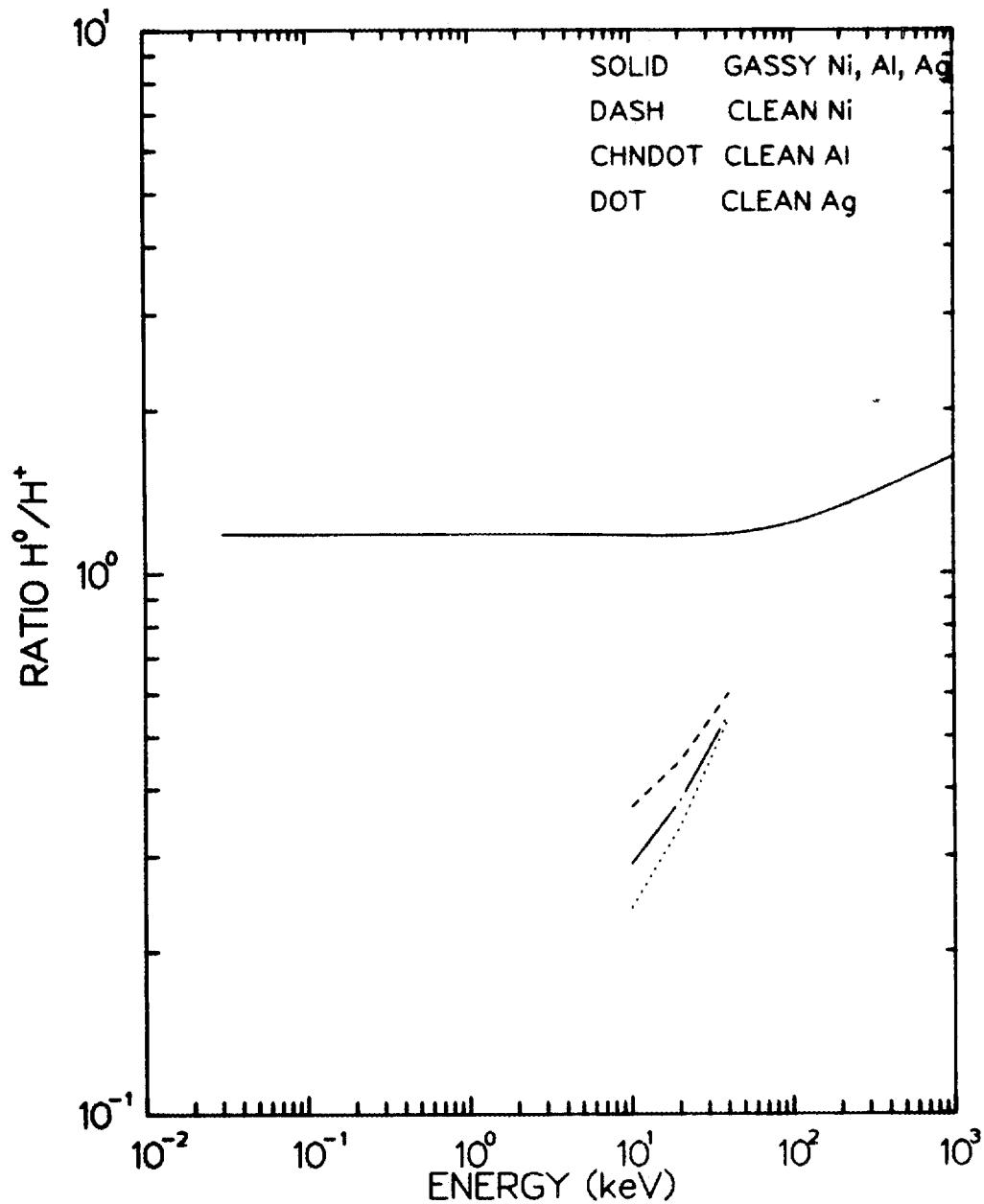
References: Gassy - C. F. Barnett and J. A. Ray, Rev. Sci. Instrum. 43, 218 (1972) [Cu]; C. F. Barnett and H. K. Reynolds, Phys. Rev. 109, 355 (1958) [brass]; R. Dagnac, D. Blanc, and D. Molina, J. Phys. B 3, 1239 (1970) [CuO-Be]; R. L. Fitzwilson and E. W. Thomas, Rev. Sci. Instrum. 42, 1864 (1971) [Ni]; M. W. Geis, K. A. Smith, and R. D. Rundel, J. Phys. E, 8, 1011 (1975) [Ag]; A. I. Kislyakov, J. Stöckel and K. Jakubka, Sov. Phys.-Tech. Phys. 20, 986 (1976) [Al, Cu, Mo]; F. W. Meyer, unpublished [SS]; J. A. Ray, C. F. Barnett, and B. Van Zyl, J. Appl. Phys. 50, 6516 (1979) [Cu]; L. E. Sharp, L. S. Holmes, P. E. Stott, and D. A. Aldcroft, Rev. Sci. Instrum. 45, 378 (1974) [Al]; K. A. Smith, M. D. Duncan, M. W. Geis, and R. D. Rundel, J. Geophys. Res. 81, 2231 (1976) [Ag]; P. M. Stier, C. F. Barnett, and G. E. Evans, Phys. Rev. 96, 973 (1954) [Ni].

Clean-Ni - Al, and Ag: K. Morita, H. Akimune, and T. Suita, Jap. J. Appl. Phys. 5, 511 (1966).

Accuracy:  $\pm 20\%$ .

Notes: For a "gassy" surface the ratio of the secondary electron emission of  $H^0$  to that of  $H^+$  is to within  $\pm 20\%$  for all those metallic surfaces indicated in brackets in the reference list. The interpretation of electron emission from a gassy surface is that the gas coverage dominates the emission process.

Ratios of the Number of Secondary Electrons  
from  $H^0$  to that of  $H^+$  Impact on Gas Covered  
and Clean Surfaces at Normal Incidence



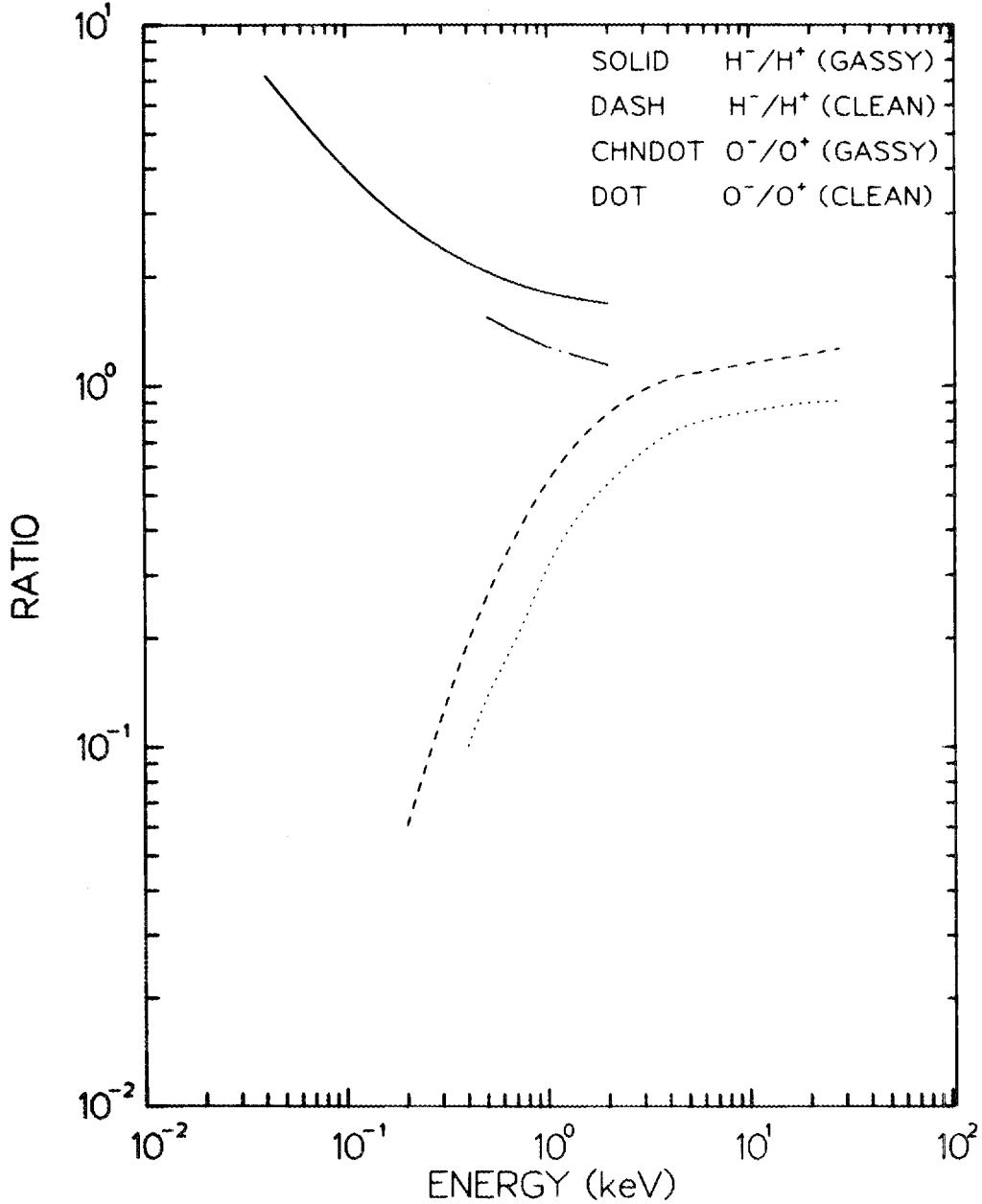
Ratios of the Number of Secondary Electrons from  
 Normally Incident  $H^-$  and  $O^-$  to that of  $H^+$  and  $O^+$   
 on Gas Covered and Clean Metallic Surfaces

Energy (keV)	Ratio		Ratio	
	$H^-/H^+$ (gassy)	$H^-/H^+$ (clean)	$O^-/O^+$ (gassy)	$O^-/O^+$ (clean)
4.0 E-02	7.3			
5.0 E-02	6.3			
7.0 E-02	5.0			
1.0 E-01	4.0			
2.0 E-01	2.8	0.06		
4.0 E-01	2.2	0.20		0.10
5.0 E-01	2.08	0.26	1.55	0.14
7.0 E-01	1.9	0.39	1.40	0.20
1.0 E+00	1.8	0.55	1.28	0.32
2.0 E+00	1.7	0.84	1.14	0.54
4.0 E+00		1.05		0.74
7.0 E+00		1.10		0.82
1.0 E+01		1.13		0.85
2.0 E+01		1.22		0.90
2.8 E+01		1.27		0.91

References:  $H^-/H^+$  - gassy - J. A. Ray, C. F. Barnett, and B. Van Zyle, J. Appl. Phys. 50, 6516 (1979) [Cu]; F. W. Meyer, unpublished [SS].  
 $H^-/H^+$  - clean - M. Perdrix, S. Paletto, R. Goutte, and C. Guillard, J. Phys. D 2, 441 (1969) [W]; P. Mahadevan, G. D. Magnuson, J. K. Layton, and C. E. Carlston, Phys. Rev. 140, A1407 (1965) [Mo].  
 $O^-/O^+$  - gassy - P. Mahadevan, G. D. Magnuson, J. K. Layton, and C. E. Carlston, Phys. Rev. 140, A1407 (1965) [Mo].  
 $O^-/O^+$  - clean - P. Mahadevan, G. D. Magnuson, J. K. Layton, and C. E. Carlston, Phys. Rev. 140, A1407 (1965) [Mo]; M. Perdrix, S. Paletto, R. Goutte, and C. Guillard, J. Phys. D 2, 441 (1969) [Mo].

Accuracy:  $\pm 20\%$  (estimated).

Ratios of the Number of Secondary Electrons  
from Negative Ions to that of Positive Ions Impact  
on Clean and Gas Covered Surfaces (Normal Incidence)



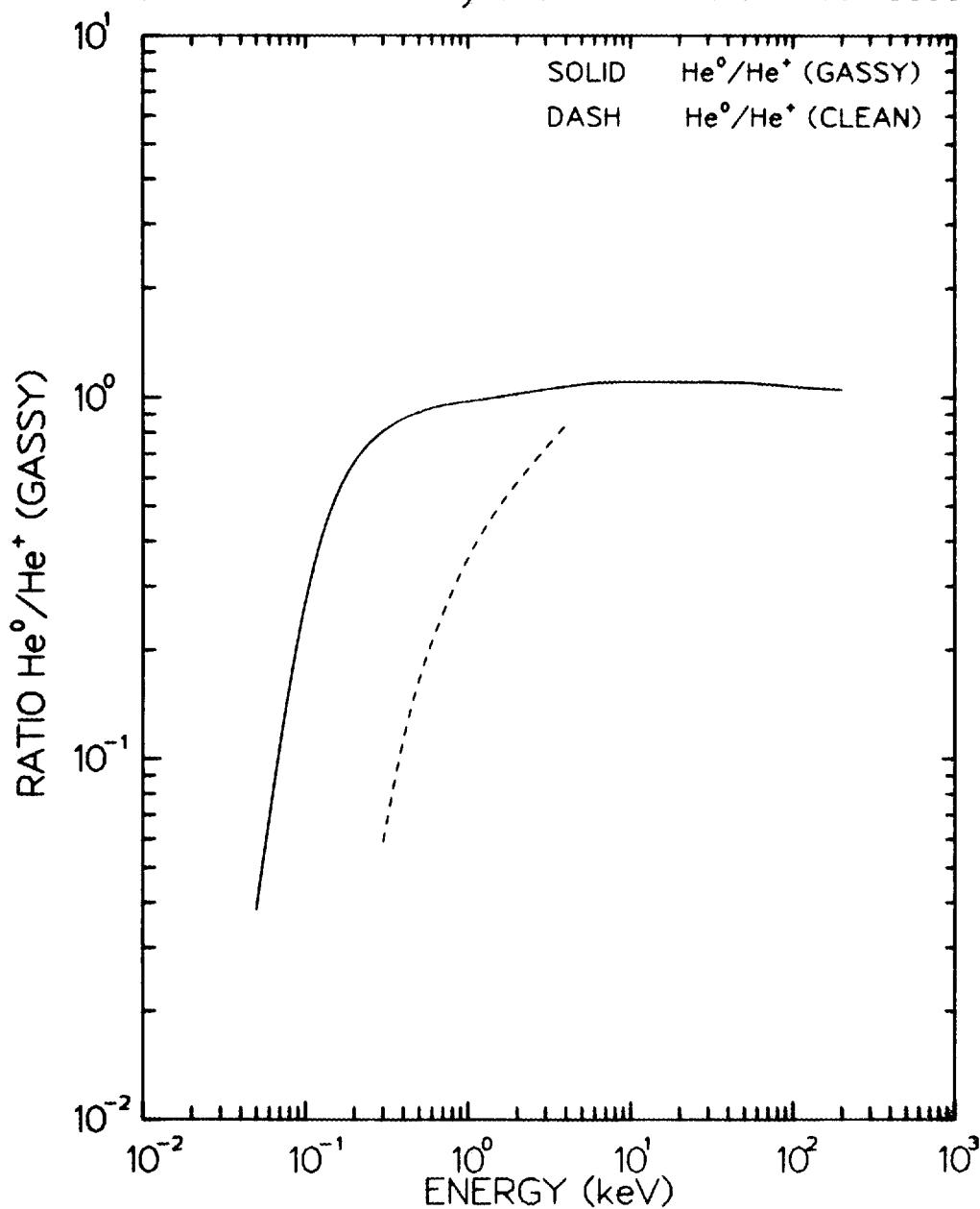
Ratios of the Number of Secondary Electrons from  
 Normally Incident Helium Atoms to that of He Ions  
 on Gas Covered and Clean Metallic Surfaces

Energy (keV)	$\text{He}^0/\text{He}^+$ (gassy)	Ratio $\text{He}^0/\text{He}^+$ (clean)
5.0 E-02	0.037	
7.0 E-02	0.11	
1.0 E-01	0.28	
2.0 E-01	0.66	
3.0 E-01	0.80	0.06
4.0 E-01	0.87	0.11
7.0 E-01	0.95	0.25
1.0 E+00	0.97	0.36
2.0 E+00	1.02	0.58
4.0 E+00	1.07	0.84
7.0 E+00	1.10	
1.0 E+01	1.10	
2.0 E+01	1.10	
4.0 E+01	1.10	
7.0 E+01	1.09	
1.0 E+02	1.07	
2.0 E+02	1.05	

References: Gassy - H. W. Berry, J. Appl. Phys. 29, 1219 (1958) [W]; M. W. Geis, K. A. Smith, and R. D. Rundel, J. Phys. E 8, 1011 (1975) [Ag]; H. C. Hayden and N. G. Utterback, Phys. Rev. 135, A1575 (1964) [Au]; J. K. Layton, J. Chem. Phys. 59, 5744 (1973); A. Rostagni, Z. Physik 88, 55 (1934) [Cu, Brass]; P. M. Stier, C. F. Barnett, and G. E. Evans, Phys. Rev. 96, 973 (1954) [Ni].  
Clean - H. W. Berry, J. Appl. Phys. 29, 1219 (1958) [W].

Accuracy: ±20% (estimated).

Ratios of the Number of Secondary Electrons  
from Normally Incident Helium Atoms to that  
of He Ions on Gassy and Clean Metallic Surfaces





D. ELECTRON REFLECTION

## Backscattering Coefficients for Electrons

Incident Normally on C, Al, Ti, and Fe

Energy (keV)	Backscattering Coefficient (electrons/electron)			
	C	Al	Ti	Fe
6.0 E-02		1.20 E-01		
1.0 E-01		1.78 E-01		
2.0 E-01	1.23 E-01	2.22 E-01		
4.0 E-01	1.43 E-01	2.31 E-01		2.11 E-01
7.0 E-01	1.49 E-01	2.31 E-01		2.06 E-01
1.0 E 00	1.45 E-01	2.31 E-01		2.11 E-01
2.0 E 00	1.20 E-01	2.21 E-01		2.54 E-01
4.0 E 00	9.63 E-02	1.96 E-01	2.59 E-01	2.84 E-01
7.0 E 00	8.16 E-02	1.76 E-01	2.62 E-01	2.93 E-01
1.0 E+01	7.49 E-02	1.65 E-01	2.59 E-01	2.86 E-01
2.0 E+01	6.43 E-02	1.50 E-01	2.52 E-01	2.77 E-01
4.0 E+01	5.68 E-02		2.40 E-01	2.66 E-01
6.0 E+01	5.39 E-02			

References: e + C - J. Hözl and K. Jacobi, Surf. Sci. 14, 351 (1969); H. J. Hunger and L. Kuchler, Phys. Stat. Sol. (a) 56, K45 (1979); G. Neubert and S. Rogaschewski, Phys. Stat. Sol. (a) 59, 35 (1980); H. Sørensen and J. Schou, J. Appl. Phys. 43, 5311 (1978).

e + Al - G. Neubert and S. Rogaschewski, Phys. Stat. Sol. (a) 59, 35 (1980); H. E. Bishop, in "Optique des Rayons X et Microanalyse," IV Congrès International sur l'optique des Rayons X et la Microanalyse," Sept. 1965, p. 153, Herman, Paris; S. Thomas and E. B. Pattinson, J. Phys. D: Appl. Phys. 2, 1539 (1969).

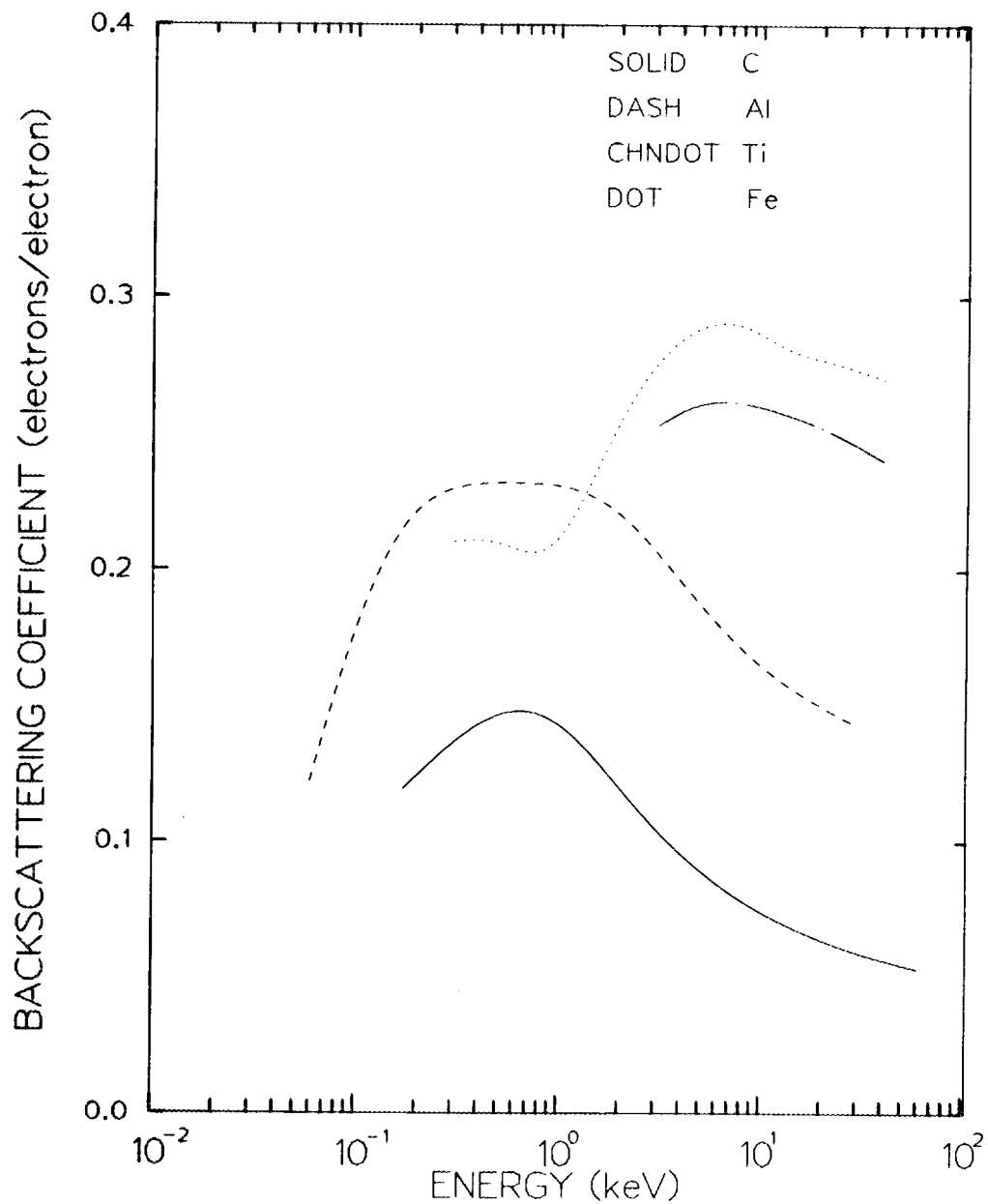
e + Ti - H. J. Hunger and L. Kuchler, Phys. Stat. Sol. (a) 56, K45 (1979).

e + Fe - H. J. Hunger and L. Kuchler, Phys. Stat. Sol. (a) 56, K45 (1979); E. J. Sternglass, Phys. Rev. 95, 345 (1954).

Accuracy: Unknown.

## Backscattering Coefficients for Electrons

Normally Incident on C, Al, Ti, and Fe



## Backscattering Coefficients for Electrons

Incident Normally on Ni, Cu, and Mo

Energy (keV)	Backscattering Coefficient (electrons/electron)		
	Ni	Cu	Mo
2.0 E-01			1.40 E-01
4.0 E-01			1.73 E-01
5.0 E-01		2.62 E-01	1.88 E-01
7.0 E-01		2.62 E-01	2.07 E-01
1.0 E 00		2.66 E-01	2.30 E-01
2.0 E 00		2.82 E-01	2.87 E-01
2.2 E 00	2.91 E-01	2.92 E-01	2.97 E-01
4.0 E 00	2.98 E-01	3.15 E-01	3.36 E-01
7.0 E 00	3.04 E-01	3.22 E-01	3.69 E-01
1.0 E+01	3.06 E-01	3.23 E-01	3.84 E-01
2.0 E+01	3.02 E-01	3.18 E-01	3.94 E-01
4.0 E+01	2.92 E-01	3.09 E-01	
7.0 E+01		2.99 E-01	
1.0 E+02		2.92 E-01	

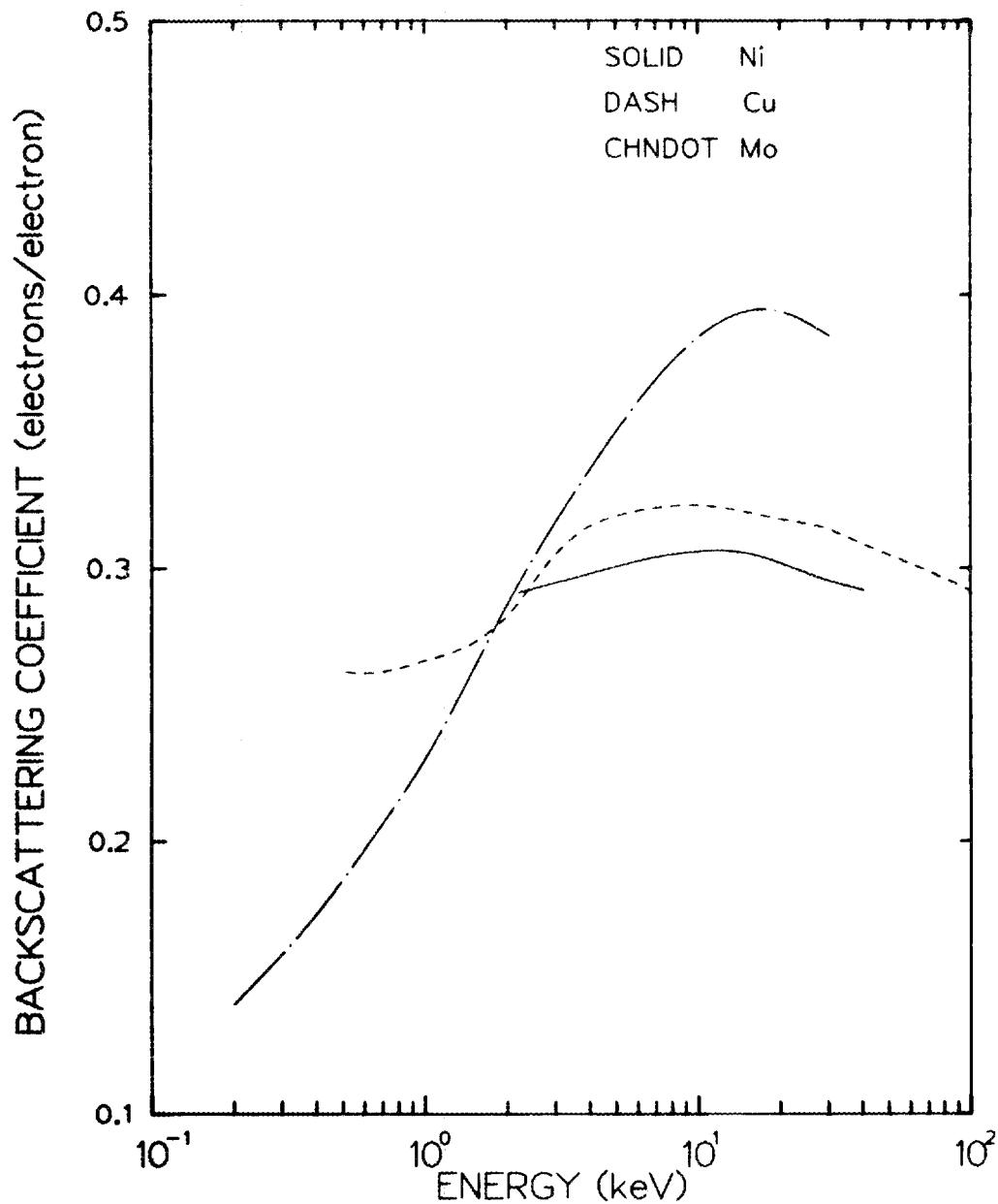
References: e + Ni - H. J. Hunger and L. Kuchler, Phys. Stat. Sol. (a) 56, K45 (1979); P. Palluel, Comptes Rendus 224, 1492 (1947).

e + Cu - H. J. Hunger and L. Kuchler, Phys. Stat. Sol (a) 56, K45 (1979); P. Palluel, Comptes Rendus 224, 1492 (1947); E. J. Sternglass, Phys. Rev. 95, 345 (1954).

e + Mo - H. E. Bishop, "Optique des Rayons x et Microanalyse," IV Congrès International sur l'optique des Rayons X et la Microanalyse, p. 153, Herman, Paris (1965); P. Palluel, Comptes Rendus 224, 1492 (1947); E. J. Sternglass, Phys. Rev. 95, 345 (1954).

Accuracy: ±5% above 5 keV; ±20% below 5 keV (estimated).

Backscattering Coefficients for Electrons  
Incident Normally on Ni, Cu, and Mo



## Backscattering Coefficients for Electrons

Incident Normally on Ag, W, and Au

Energy (keV)	Backscattering Coefficient (electrons/electrons)		
	Ag	W	Au
7.0 E-02			1.88 E-01
1.0 E-01	1.49 E-01		1.91 E-01
2.0 E-01	2.59 E-01		1.99 E-01
4.0 E-01	3.60 E-01		2.77 E-01
7.0 E-01	4.05 E-01		3.74 E-01
1.0 E 00	4.13 E-01		4.13 E-01
2.0 E 00	4.13 E-01	3.56 E-01	4.50 E-01
4.0 E 00	4.13 E-01	4.15 E-01	4.59 E-01
7.0 E 00	4.12 E-01	4.48 E-01	4.66 E-01
1.0 E+01	4.11 E-01	4.57 E-01	4.72 E-01
2.0 E+01	4.11 E-01	4.76 E-01	4.81 E-01
4.0 E+01	4.10 E-01	4.75 E-01	4.85 E-01
7.0 E+01	4.09 E-01		

References: e + Ag ~ H. E. Bishop, "Optique des Rayons X et Microanalyse," IV Congrès International sur l'optique des Rayons X et la Microanalyse, p. 153, Herman, Paris (1965); H. J. Hunger and L. Küchler, Phys. Sat. Sol. (a) 56, K45 (1979); G. Neubert and S. Rogaschewski, Phys. Stat. Sol. (a) 59, 35 (1980); S. Thomas and E. B. Pattinson, J. Phys. D: Appl. Phys. 3, 349 (1969).

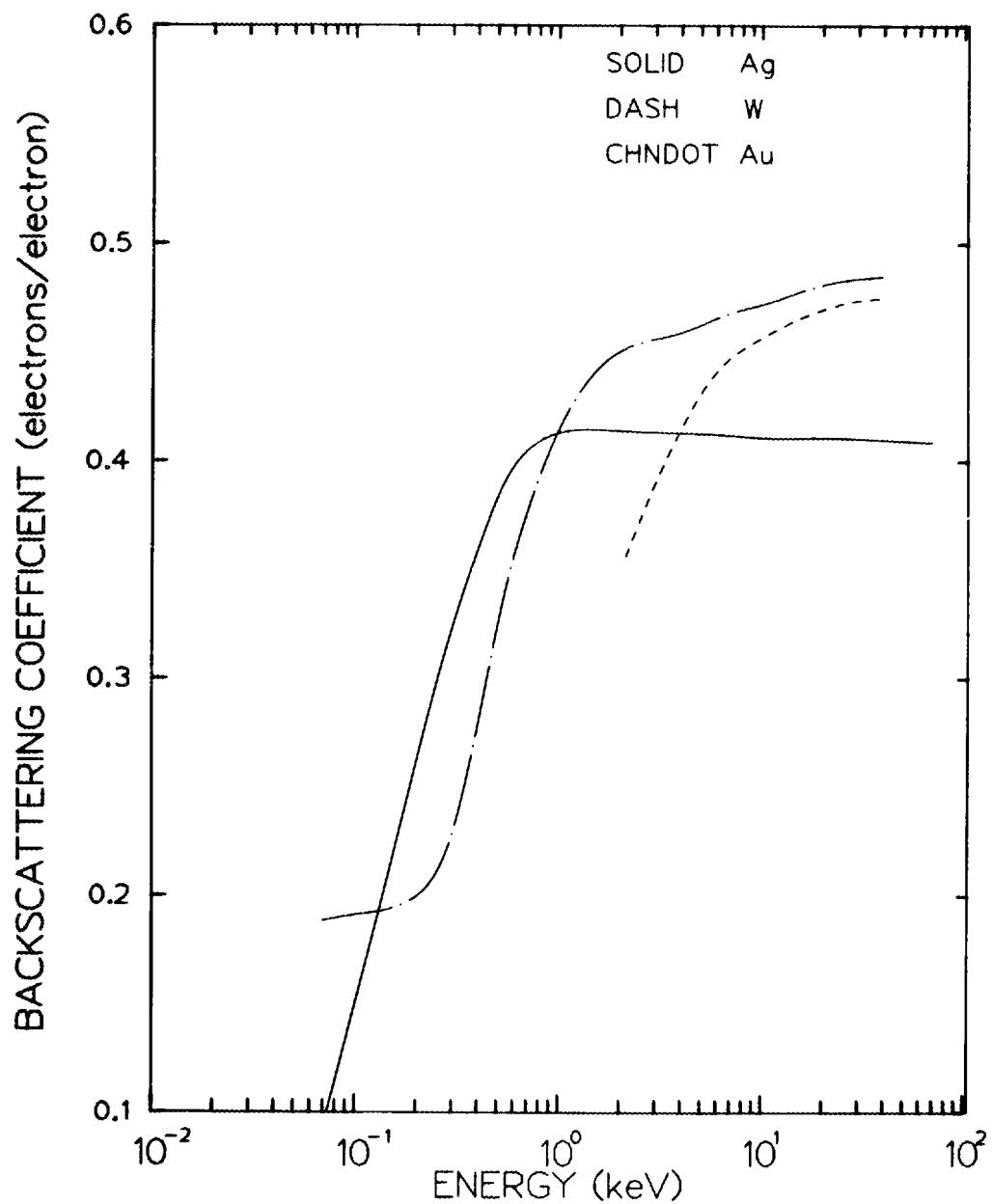
e + Au ~ H. J. Hunger and L. Küchler, Phys. Sat. Sol. (a) 56, K45 (1979); J. Schou and H. Sørensen, J. Appl. Phys. 49, 816 (1978); S. Thomas and E. B. Pattinson, J. Phys. D: Appl. Phys. 3, 349 (1969).

e + W ~ H. J. Hunger and L. Küchler, Phys. Sat. Sol. (a) 56, K45 (1979).

Accuracy: Unknown.

## Backscattering Coefficients for Electrons

Incident Normally on Ag, W, and Au



Backscattering Coefficients for Electrons Incident  
Normally on a "Gassy" and "Degassed" TiC Surface

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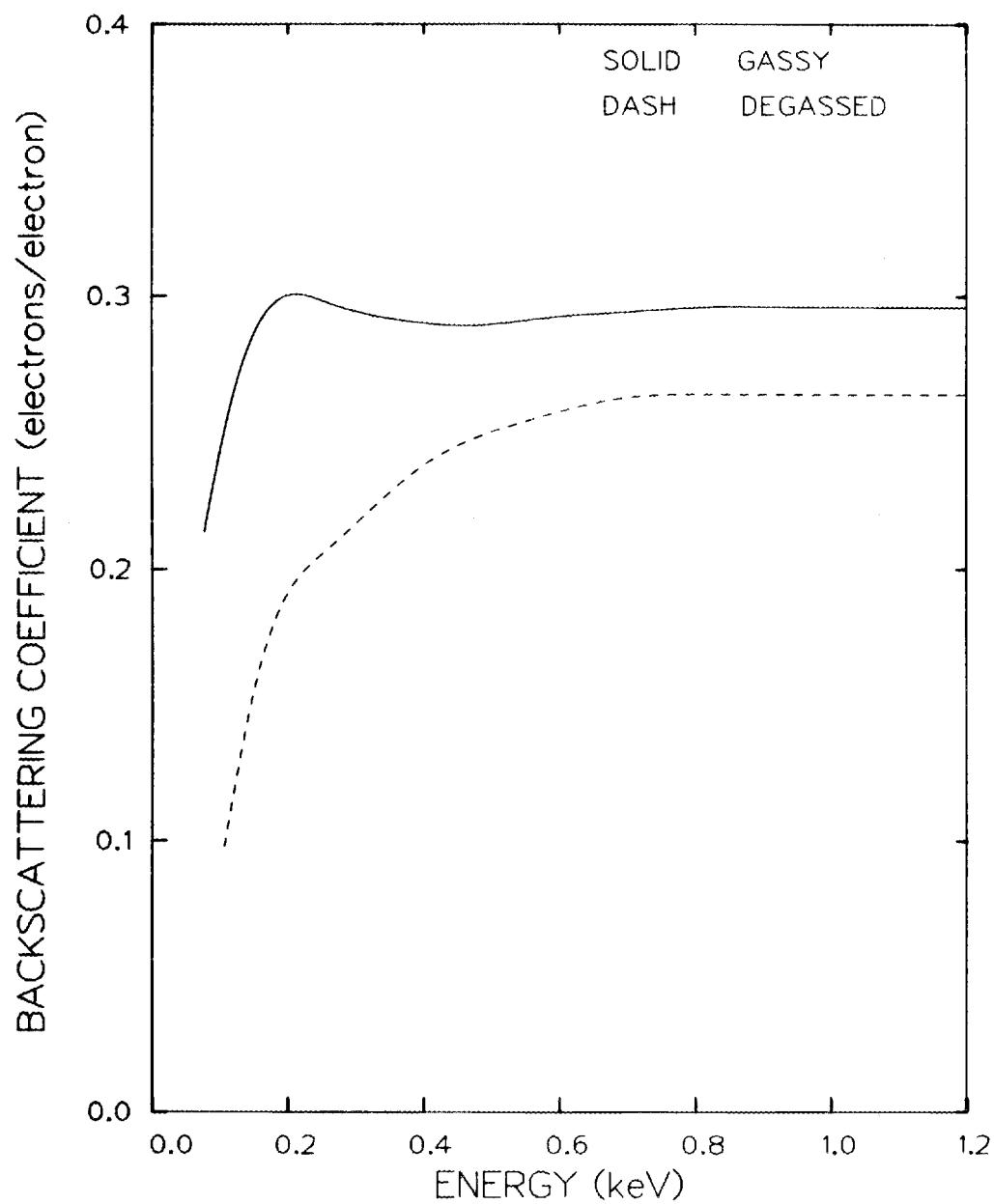
Energy (keV)	Backscattering Coefficient (electrons/electron)	
	Gassy	Degassed
0.10	2.50 E-01	9.64 E-02
0.15	2.88 E-01	1.58 E-01
0.20	3.00 E-01	1.91 E-01
0.30	2.92 E-01	2.17 E-01
0.40	2.89 E-01	2.38 E-01
0.60	2.92 E-01	2.56 E-01
0.80	2.95 E-01	2.64 E-01
1.00	2.95 E-01	2.64 E-01
1.20	2.96 E-01	2.64 E-01

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Reference: S. Thomas and E. B. Pattinson, J. Phys. D 2, 1539 (1969).

Accuracy: Unknown.

Backscattering Coefficients for Electrons  
Incident Normally on a "Gassy" and  
"Degassed" TiC Surface



## Backscattering Coefficients for 20, 40, and 60 keV

Electrons Incident on Ti as a Function of Angle

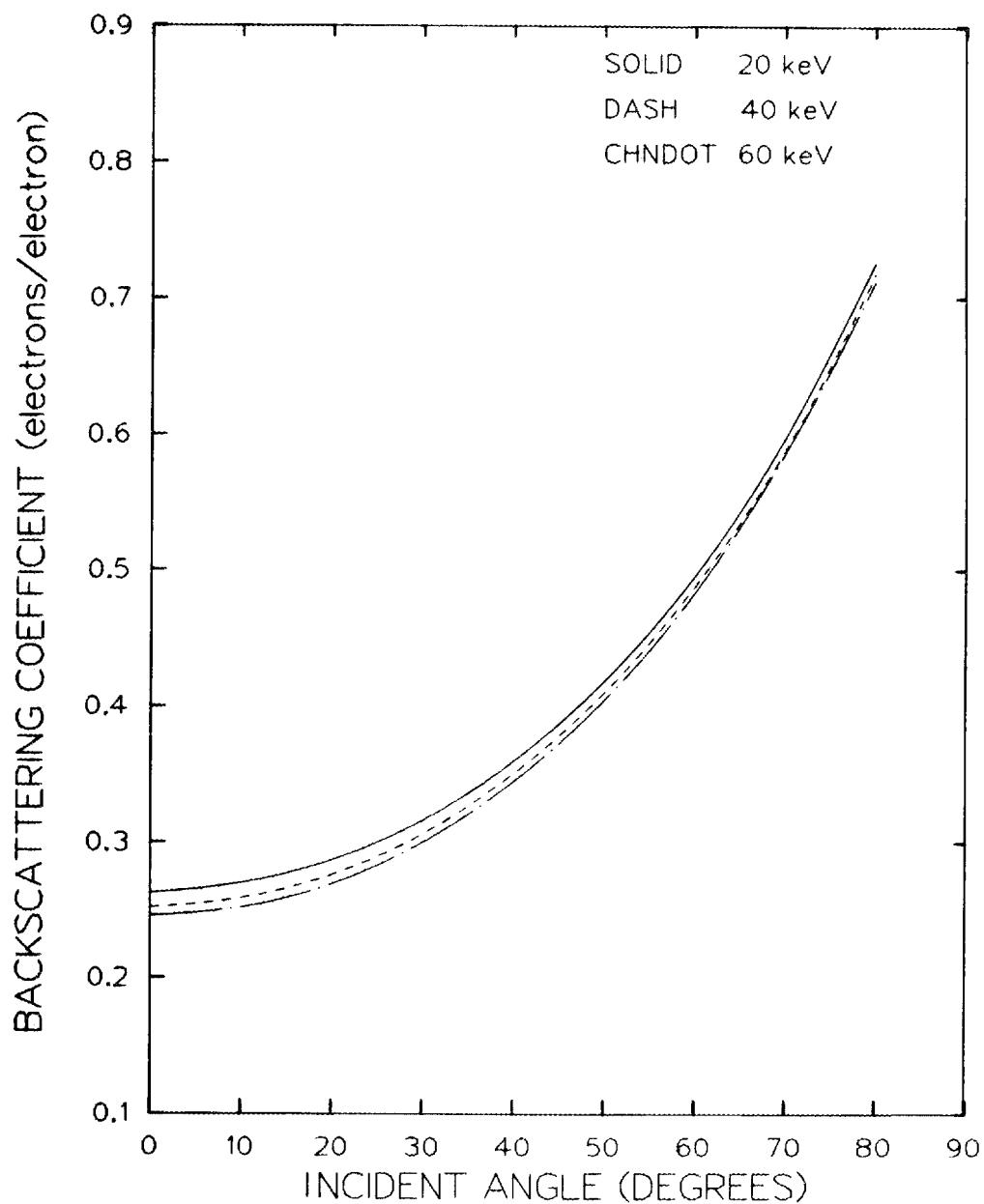
Between the Incident Electrons and the Normal to the Surface

Angle (deg)	Backscattering Coefficient (electrons/electron)		
	20 keV	40 keV	60 keV
0	2.63 E-01	2.52 E-01	2.46 E-01
10	2.69 E-01	2.58 E-01	2.51 E-01
20	2.87 E-01	2.76 E-01	2.69 E-01
30	3.16 E-01	3.06 E-01	3.00 E-01
40	3.60 E-01	3.51 E-01	3.45 E-01
50	4.19 E-01	4.10 E-01	4.05 E-01
60	4.96 E-01	4.89 E-01	4.83 E-01
70	5.95 E-01	5.87 E-01	5.87 E-01
80	7.29 E-01	7.21 E-01	7.15 E-01

Reference: G. Neubert and S. Rogaschewski, Phys. Stat. Sol. (a) 59, 35 (1980).

Accuracy: Unknown.

Backscattering Coefficients for 20, 40, and 60 keV  
Electrons Incident on Ti as a Function  
of the Incident Angle





E. HEAVY PARTICLE REFLECTION

Particle Reflection from SurfacesIntroductory NotesA. Definition of Quantities1.  $R_N$  Particle reflection coefficient

Ratio of total backscattered flux (integrated over all angles and energies) to total incident flux. Specifically if a projectile beam of energy  $E_0$  falls on a target, and a fraction  $r(E_0, E)dE$  is scattered back with energies in the interval  $E \rightarrow E + dE$  (integrated over all emergent angles) then

$$R_N = \int_0^{E_0} r(E_0, E) \cdot dE$$

2.  $R_E$  Energy reflection coefficient

Ratio of integrated energy of backscattered particles to energy of incident projectiles.

$$R_E = \frac{1}{E_0} \int_0^{E_0} E \cdot r(E_0, E) dE$$

3.  $\bar{E}$  Mean backscattered energy

Average energy of backscattered particles.

$$\begin{aligned} \bar{E} &= \frac{\int_0^{E_0} E \cdot r(E_0, E) dE}{\int_0^{E_0} r(E_0, E) dE} \\ &\equiv \frac{R_E}{R_N} E_0 \end{aligned}$$

4.  $N^i/N^T$  charge state fraction

For recoils at some energy  $E$  the ratio of the flux  $N^i$  in charge state  $i$  (e.g.,  $i = +, 0$  or  $-$  for  $H^+$ ,  $H^0$  or  $H^-$ ) to the total scattered flux  $N^T$  at that energy.

B. Scaling Laws

It has generally been found that particle or energy reflection coefficients ( $R_N$  and  $R_E$ ) are the same for most projectile-target combinations when plotted as a function of "reduced energy"  $\varepsilon$ , where

$$\varepsilon = \frac{32.5 A_2 E}{(Z_1^{2/3} + Z_2^{2/3})^{1/2} (A_1 + A_2) Z_1 Z_2}$$

Here  $Z_1$  and  $Z_2$  are the atomic numbers of the projectile and target;  $A_1$  and  $A_2$  are the masses of the projectile and target; and  $E$  is the projectile energy (in keV). [See, for example, J. Schou et al., J. Nucl. Mater. 76 and 77, 359 (1978).] This equation may be used to reliably estimate  $R_N$  or  $\bar{R}_E$  for D and T using available data for H or He. It may be used, with some caution to scale between different target material.

A more complete (and more reliable) scaling technique involving the above feature is to be found in work by Tabata [T. Tabata et al., Jap. J. Appl. Phys. 20, 1929 (1981)].

#### C. Major Data Compendia

1. "Data on the Backscattering Coefficients of Light Ions from Solids," T. Tabata et al., IPPJ-AM-18 (Institute of Plasma Physics, Nagoya, Japan). 1981
2. "Data on Light Ion Reflection," W. Eckstein and H. Verbeek, IPP 9/32 (Institute fur Plasmaphysik, Garching, Germany). 1979

#### D. Data Presentation

In Figs. 5.4 and 5.5 we display a compendium of  $R_N$  values for a variety of elements as a function of reduced energy  $\epsilon$ . The objective is to illustrate the success of scaling against reduced energy  $\epsilon$ .

Subsequent data tables shown particle and energy reflection coefficients  $R_N$  and  $R_E$  for various projectile target combinations. Samples of data on angular distributions, energy distributions and charge state distributions are shown at the end.

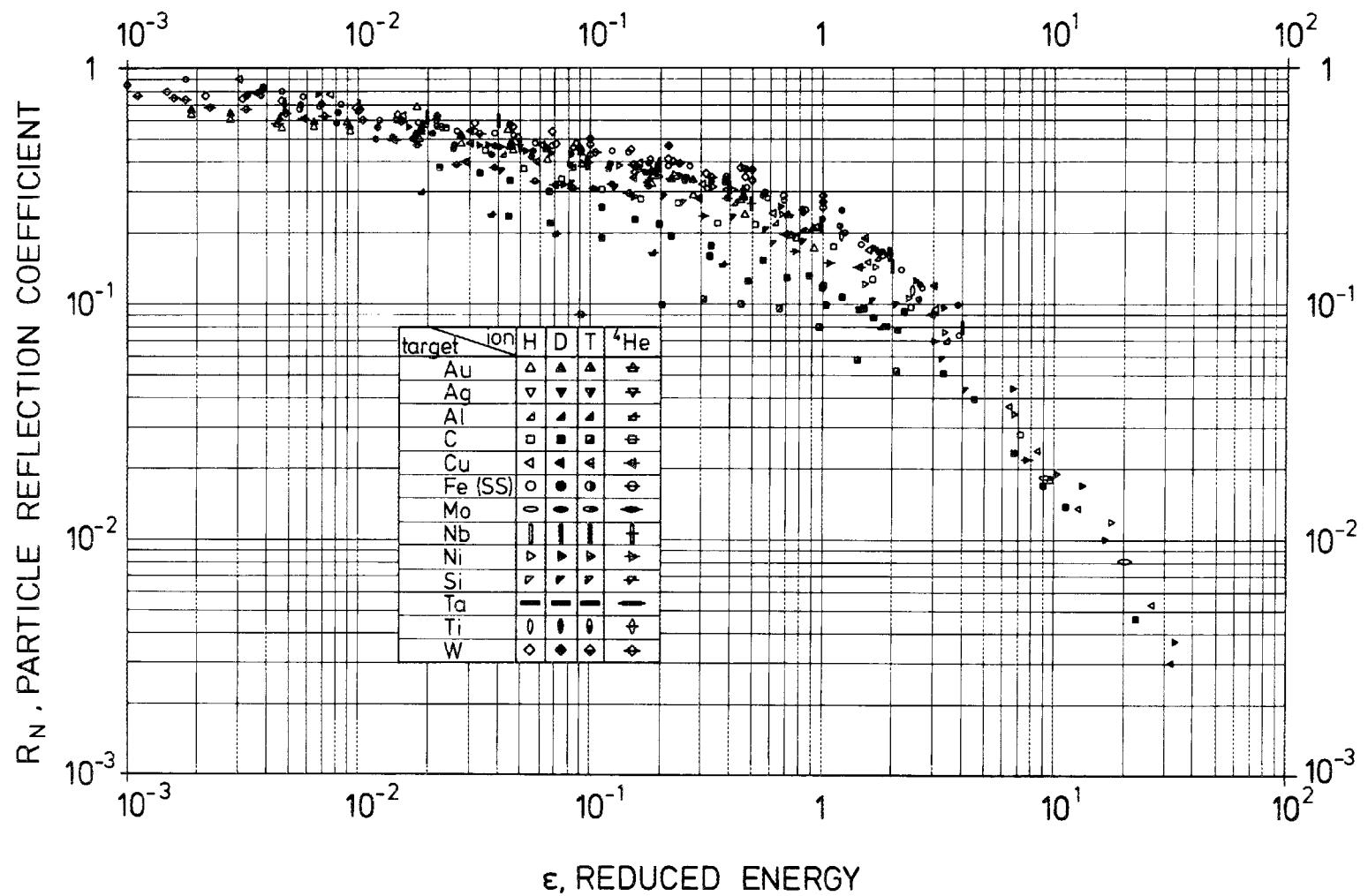


Fig. E-4. Composite Figure Showing Calculated Particle Reflection Coefficients for Several Ion-Target Combinations Versus the Reduced Energy  $\epsilon$  (defined on previous pages). Taken from W. Eckstein and H. Verbeek, Report IPP 9/32, MPI Garching, August, 1979.

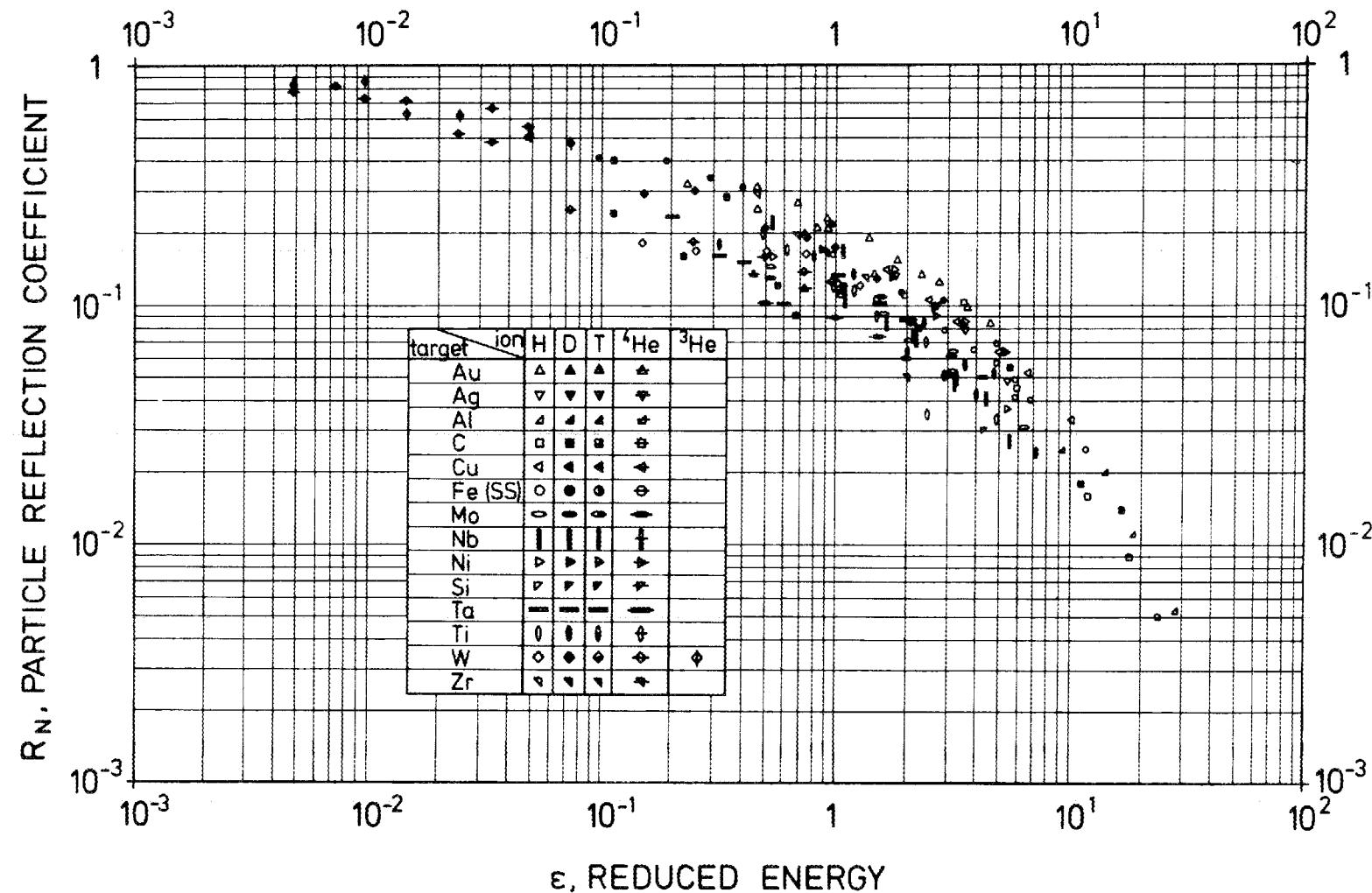


Fig. E-5. Composite Figure Showing Measured Particle Reflection Coefficients for Several Ion-Target Combinations Versus the Reduced Energy  $\epsilon$  (defined on previous pages). Taken from W. Eckstein and H. Verbeek, Report IPP 9/32, MPI Garching, August, 1979.

Particle Reflection Coefficients ( $R_N$ ) for $H^+$ ,  $D^+$ , and  $He^+$  Incident on C

(normal incidence, room temperature)

Energy (keV)	$R_N$ ( $H^+$ on C)	$R_N$ ( $D^+$ on C)	$R_N$ ( $He^+$ on C)
1.0 E-02	4.56 E-01	3.29 E-01	1.07 E-01
2.0 E-02	4.13 E-01	2.75 E-01	8.71 E-02
4.0 E-02	3.64 E-01	2.36 E-01	7.61 E-02
6.0 E-02	3.31 E-01	2.16 E-01	7.20 E-02
1.0 E-01	2.87 E-01	1.93 E-01	6.83 E-02
2.0 E-01	2.23 E-01	1.59 E-01	6.44 E-02
4.0 E-01	1.59 E-01	1.23 E-01	6.02 E-02
6.0 E-01	1.25 E-01	1.02 E-01	5.71 E-02
1.0 E+00	8.73 E-02	7.60 E-02	5.23 E-02
2.0 E+00	4.83 E-02	4.56 E-02	4.38 E-02
4.0 E+00	2.33 E-02	2.34 E-02	3.36 E-02
6.0 E+00	1.42 E-02	1.46 E-02	2.74 E-02
1.0 E+01	7.01 E-03	7.02 E-03	1.99 E-02
2.0 E+01	2.31 E-03	2.43 E-03	1.14 E-02
4.0 E+01	6.27 E-04	5.84 E-04	5.49 E-03
6.0 E+01			3.29 E-03
1.0 E+02			1.56 E-03

References:  $H^+$  and  $D^+$  Projectiles: W. Eckstein and H. Verbeek, Report IPP 9/32, MPI Garching, August 1979 ( $10^{-2}$  to 10 keV); T. Tabata et al., Report IPPJ-AM-18, IPP Nagoya, October 1981 (10-40 keV).

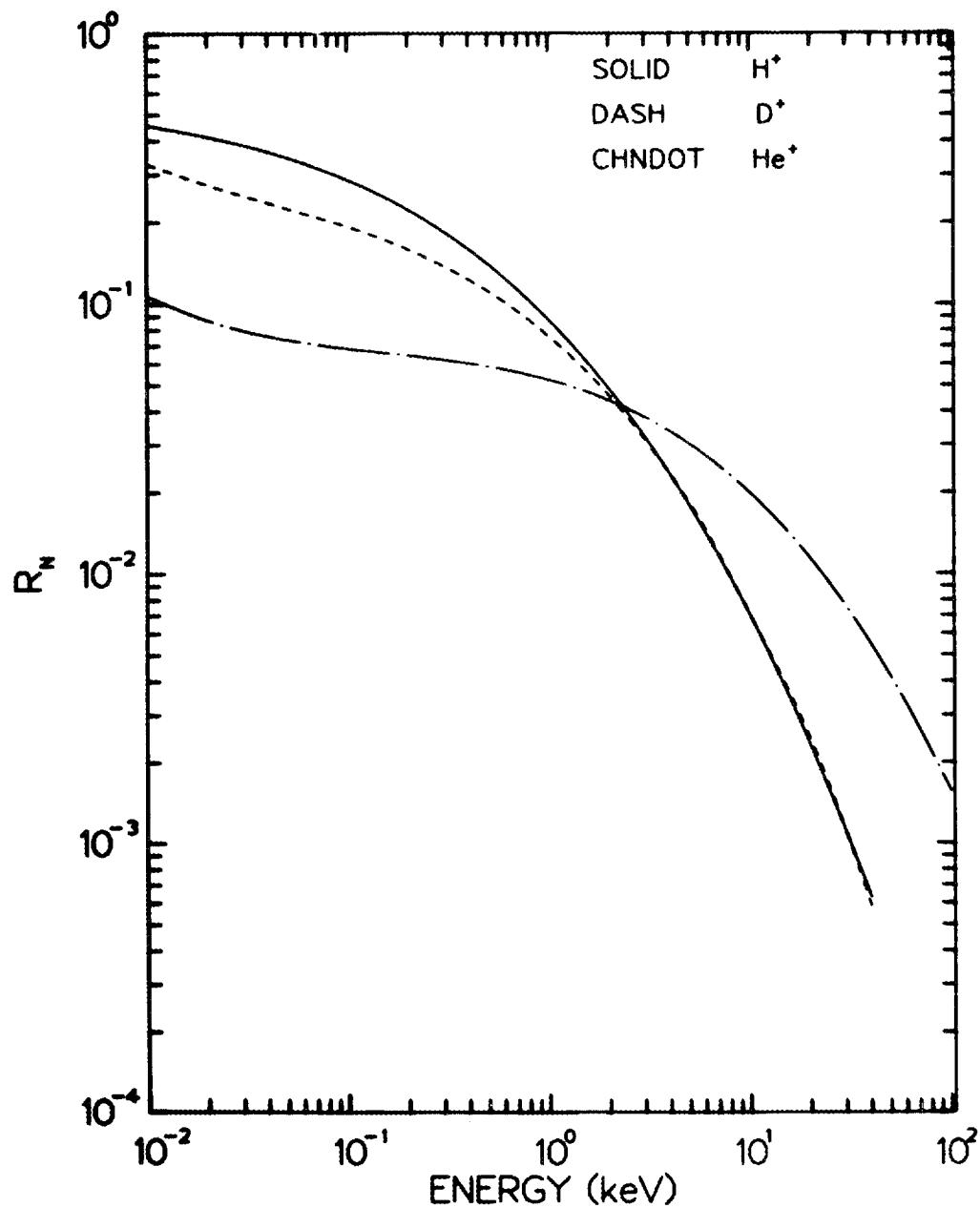
$He^+$  Projectiles: T. Tabata et al., Report IPPJ-AM-18, IPP Nagoya, October 1981.

Accuracy: Unknown,

Notes: (1)  $H^+$ ;  $D^+$ . These data are based primarily on computer models by the TRIM and MARLOWE codes. Experimental data confirm these codes adequately ( $\pm 25\%$ ) at energies above 1 keV. At lower energies there is recent experimental data [E. W. Thomas and M. Braun, J. Appl. Phys. 53, 6446 (1982)] for  $D^+$  that lies above the calculated values by as much as 100% at 30 eV. This discrepancy may be related to the low density form of C used in the experiments (Papyex). It is suggested that the data reproduced here be used for high density forms of C.

(2) For  $He^+$  these values from a computer simulation and there is no experimental confirmation.

Particle Reflection Coefficient for  
 $H^+$ ,  $H_2^+$ ,  $He^+$  on C



Energy Reflection Coefficients ( $R_E$ ) for $H^+$ ,  $D^+$ , and  $He^+$  Incident on C

(normal incidence, room temperature)

Energy (keV)	$R_E$ ( $H^+$ on C)	$R_E$ ( $D^+$ on C)	$R_E$ ( $He^+$ on C)
1.0 E-02	2.65 E-01	1.68 E-01	7.58 E-02
2.0 E-02	2.21 E-01	1.28 E-01	5.66 E-02
4.0 E-02	1.82 E-01	1.01 E-01	4.54 E-02
6.0 E-02	1.59 E-01	8.87 E-02	4.08 E-02
1.0 E-01	1.31 E-01	7.49 E-02	3.63 E-02
2.0 E-01	9.49 E-02	7.59 E-02	3.14 E-02
4.0 E-01	6.29 E-02	4.22 E-02	2.69 E-02
6.0 E-01	4.72 E-02	3.37 E-02	2.43 E-02
1.0 E+00	3.09 E-02	2.41 E-02	2.08 E-02
2.0 E+00	1.54 E-02	1.36 E-02	1.60 E-02
4.0 E+00	6.61 E-03	6.57 E-03	1.13 E-02
6.0 E+00	3.71 E-03	3.94 E-03	8.75 E-03
1.0 E+01	1.63 E-03	1.87 E-03	5.98 E-03
2.0 E+01	4.49 E-04	5.56 E-04	3.14 E-03
4.0 E+01	9.87 E-05	1.28 E-04	1.40 E-03
6.0 E+01			8.01 E-04
1.0 E+02			3.58 E-04

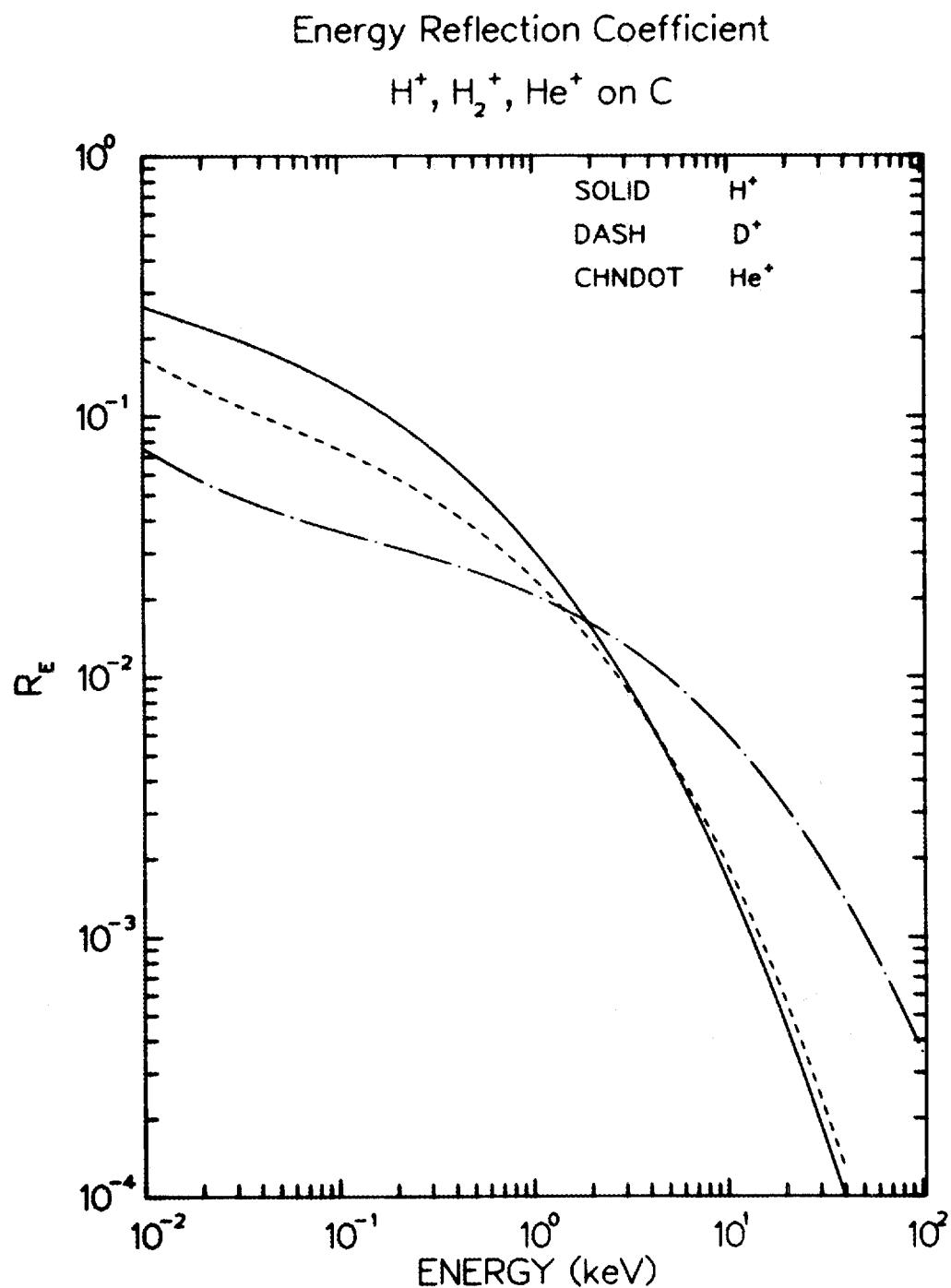
References:  $H^+$  and  $D^+$  Projectiles: W. Eckstein and H. Verbeek, Report IPP 9/32, MPI Garching, August 1979 ( $10^{-2}$  to 10 keV); T. Tabata et al., Report IPPJ-AM-18, IPP Nagoya, October 1981 (10-40 keV).

$He^+$  Projectiles: T. Tabata et al., Report IPPJ-AM-18, IPP Nagoya, October 1981.

Accuracy: Unknown,

Notes: (1)  $H^+$ ;  $D^+$ . These data are based primarily on computer models by the TRIM and MARLOWE codes. Experimental data confirm these codes adequately ( $\pm 25\%$ ) at energies above 1 keV.

(2) For  $He^+$  these values from a computer simulation and there is no experimental confirmation.



Particle Reflection Coefficients ( $R_N$ )for  $H^+$  and  $He^+$  Incident on Al

(normal incidence, room temperature)

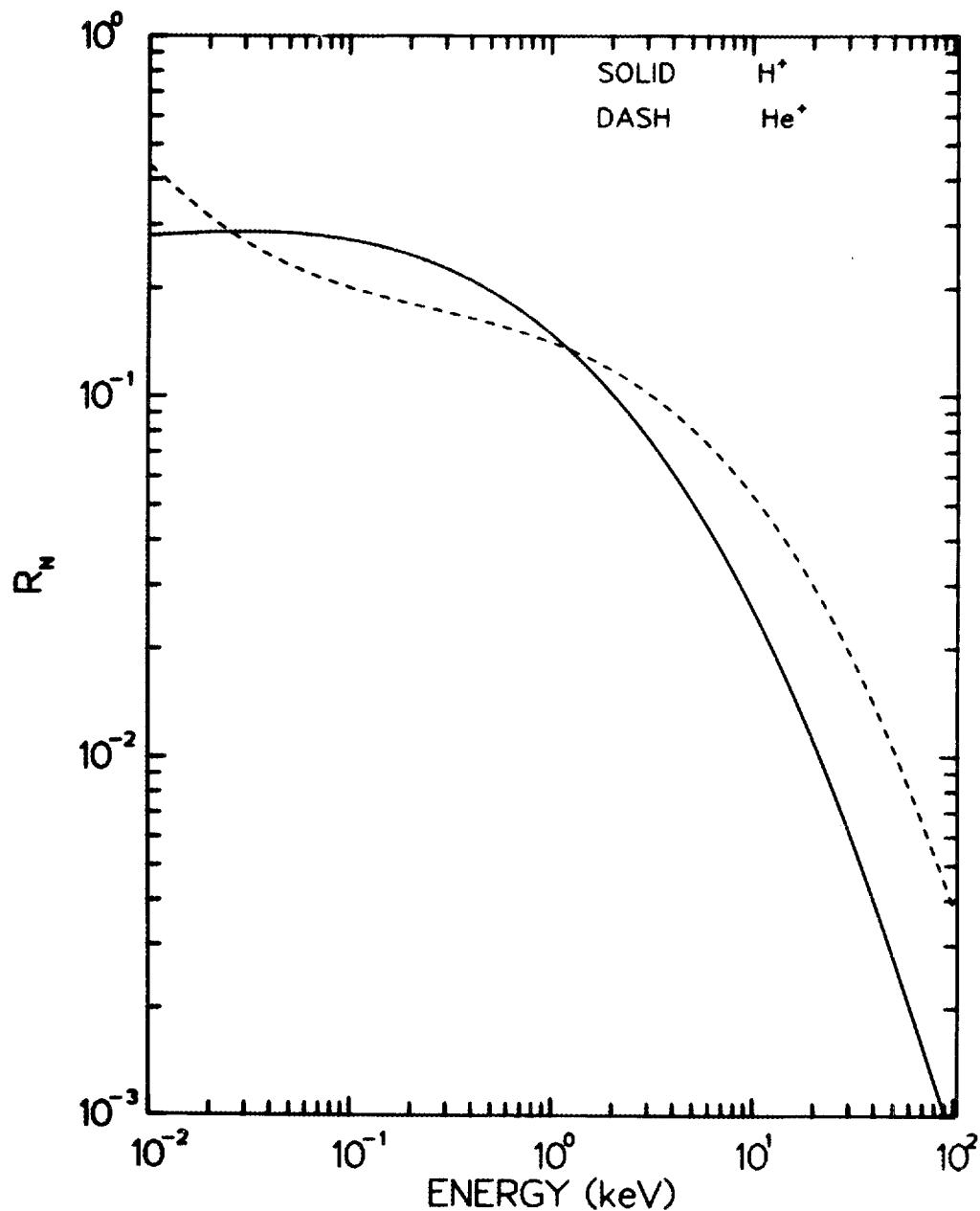
Energy (keV)	$R_N$ ( $H^+$ on Al)	$R_N$ ( $He^+$ on Al)
1.0 E-02	2.79 E-01	4.42 E-01
2.0 E-02	2.85 E-01	3.13 E-01
4.0 E-02	2.86 E-01	2.47 E-01
6.0 E-02	2.82 E-01	2.22 E-01
1.0 E-01	2.72 E-01	2.01 E-01
2.0 E-01	2.47 E-01	1.81 E-01
4.0 E-01	2.10 E-01	1.65 E-01
6.0 E-01	1.84 E-01	1.55 E-01
1.0 E+00	1.49 E-01	1.41 E-01
2.0 E+00	1.01 E-01	1.18 E-01
4.0 E+00	6.14 E-02	9.02 E-02
6.0 E+00	4.30 E-02	7.34 E-02
1.0 E+01	2.56 E-02	5.31 E-02
2.0 E+01	1.11 E-02	2.99 E-02
4.0 E+01	4.02 E-03	1.41 E-02
6.0 E+01	2.04 E-03	8.25 E-03
1.0 E+02	7.91 E-04	3.67 E-03

Reference: T. Tabata et al., Report IPPJ-AM-18, IPP Nagoya, October 1981.

Accuracy: Unknown.

Notes: These data are largely based on a theoretical interpolation from data for other materials and have been confirmed experimentally only for  $H^+$  at energies above 10 keV.

Particle Reflection Coefficient for  
 $H^+$  and  $He^+$  on Al



Energy Reflection Coefficients ( $R_E$ )for  $H^+$  and  $He^+$  Incident on Al

(normal incidence, room temperature)

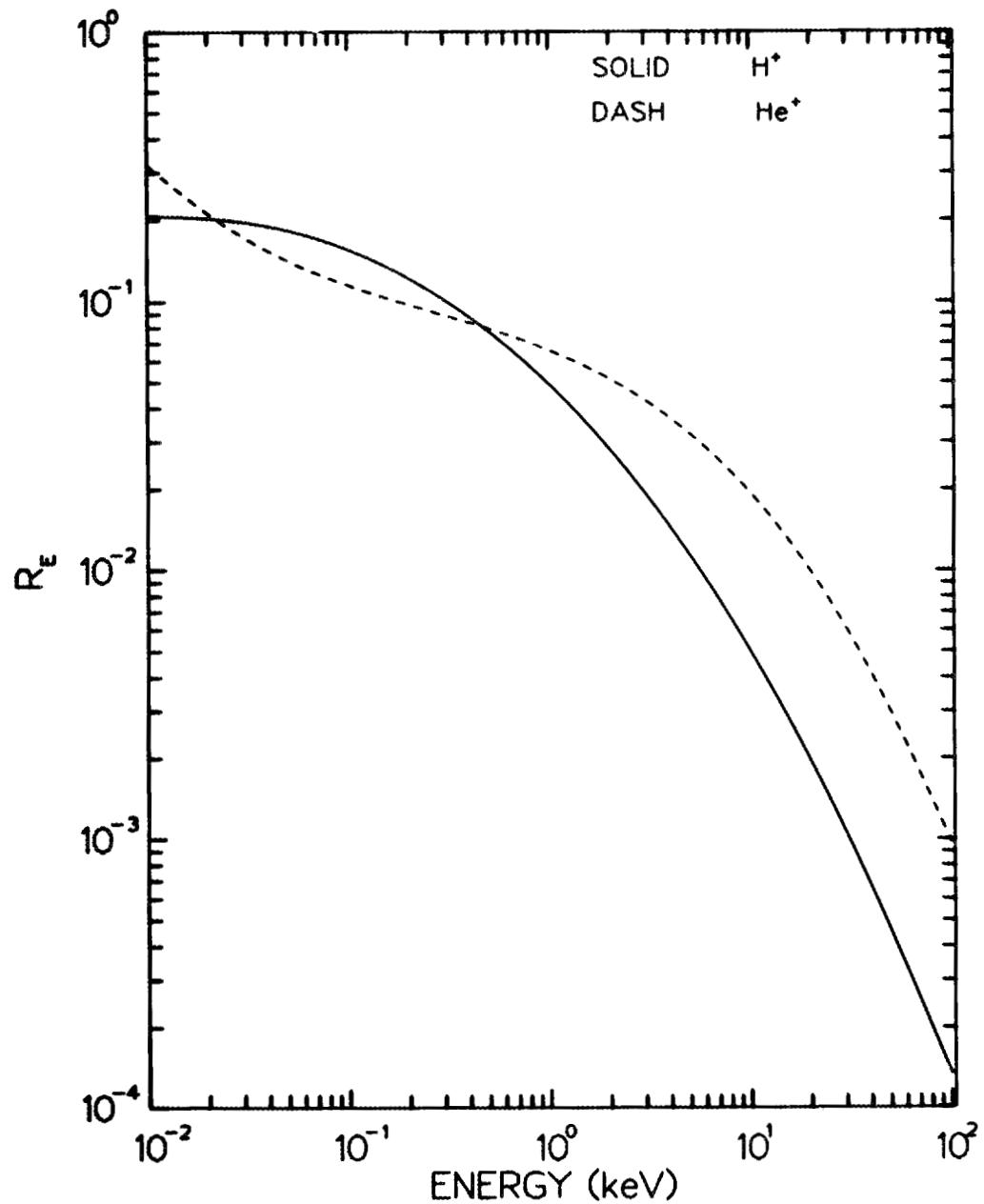
Energy (keV)	$R_E$ ( $H^+$ on Al)	$R_E$ ( $He^+$ on Al)
1.0 E-02	2.05 E-01	3.23 E-01
2.0 E-02	2.04 E-01	2.10 E-01
4.0 E-02	1.90 E-01	1.54 E-01
6.0 E-02	1.77 E-01	1.33 E-01
1.0 E-01	1.55 E-01	1.15 E-01
2.0 E-01	1.22 E-01	9.72 E-02
4.0 E-01	8.74 E-02	8.33 E-02
6.0 E-01	6.91 E-02	7.56 E-02
1.0 E+00	4.90 E-02	6.57 E-02
2.0 E+00	2.81 E-02	5.13 E-02
4.0 E+00	1.44 E-02	3.67 E-02
6.0 E+00	9.29 E-03	2.85 E-02
1.0 E+01	5.02 E-03	1.94 E-02
2.0 E+01	1.96 E-03	9.95 E-03
4.0 E+01	6.69 E-04	4.20 E-03
6.0 E+01	3.35 E-04	2.29 E-03
1.0 E+02	1.31 E-04	9.49 E-04

Reference: T. Tabata et al., Report IPPJ-AM-18, IPP Nagoya, October 1981.

Accuracy: Unknown.

Notes: These data are largely based on a theoretical interpolation from data for other materials. Experimental tests are confirmed to a few energies at about 10 keV where experiment lies 30% below the data quoted here.

Energy Reflection Coefficient for  
 $H^+$  and  $He^+$  on Al



Particle Reflection Coefficients ( $R_N$ ) for  
 $H^+$ ,  $D^+$ , and  $He^+$  Incident on Ti  
 (normal incidence, room temperature)

Energy (keV)	$R_N$ ( $H^+$ on Ti)	$R_N$ ( $D^+$ on Ti)	$R_N$ ( $He^+$ on Ti)
1.0 E-02	3.31 E-01	6.22 E-01	7.93 E-01
2.0 E-02	3.17 E-01	4.67 E-01	5.23 E-01
4.0 E-02	3.07 E-01	3.78 E-01	3.90 E-01
6.0 E-02	3.01 E-01	3.43 E-01	3.36 E-01
1.0 E-01	2.91 E-01	3.08 E-01	2.86 E-01
2.0 E-01	2.71 E-01	2.69 E-01	2.38 E-01
4.0 E-01	2.41 E-01	2.32 E-01	2.02 E-01
6.0 E-01	2.18 E-01	2.09 E-01	1.83 E-01
1.0 E+00	1.86 E-01	1.78 E-01	1.61 E-01
2.0 E+00	1.38 E-01	1.34 E-01	1.31 E-01
4.0 E+00	9.24 E-02	9.06 E-02	1.01 E-01
6.0 E+00	6.91 E-02	6.79 E-02	8.45 E-02
1.0 E+01	4.48 E-02	4.38 E-02	6.44 E-02
2.0 E+01	2.19 E-02	2.08 E-02	4.08 E-02
4.0 E+01	9.10 E-03	8.14 E-03	2.29 E-02
6.0 E+01	5.00 E-03	4.24 E-03	1.53 E-02
1.0 E+02	2.14 E-03	1.66 E-03	8.54 E-03

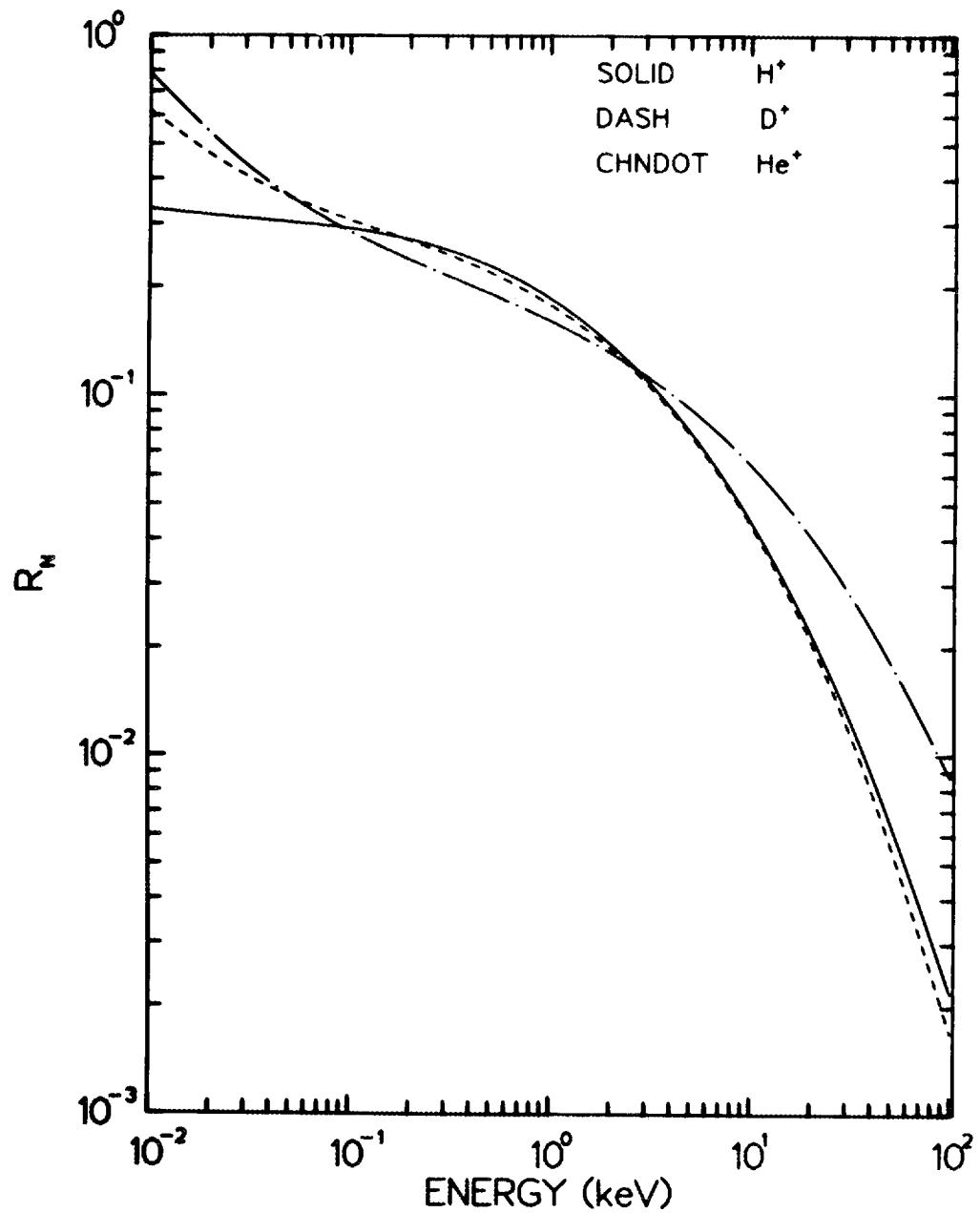
References: T. Tabata et al., Report IPPJ-AM-18, IPP Nagoya, October 1981.

Accuracy: Unknown.

Notes: (1) These data are based generally on a theoretical formulation. They have been confirmed experimentally at energies between 1 and 10 keV to within 20% for most cases.

(2) It has been shown [Oen and Robinson, J. Nucl. Mat. 76 and 77, 370 (1978)] that as hydrogen builds up in the Ti the reflection coefficient decreases to a value appropriate to  $TiH_2$ .

Particle Reflection Coefficient for  
 $H^+$ ,  $D^+$ , and  $He^+$  on Ti



Energy Reflection Coefficients ( $R_E$ ) for  
 $H^+$ ,  $D^+$ , and  $He^+$  Incident on Ti  
 (normal incidence, room temperature)

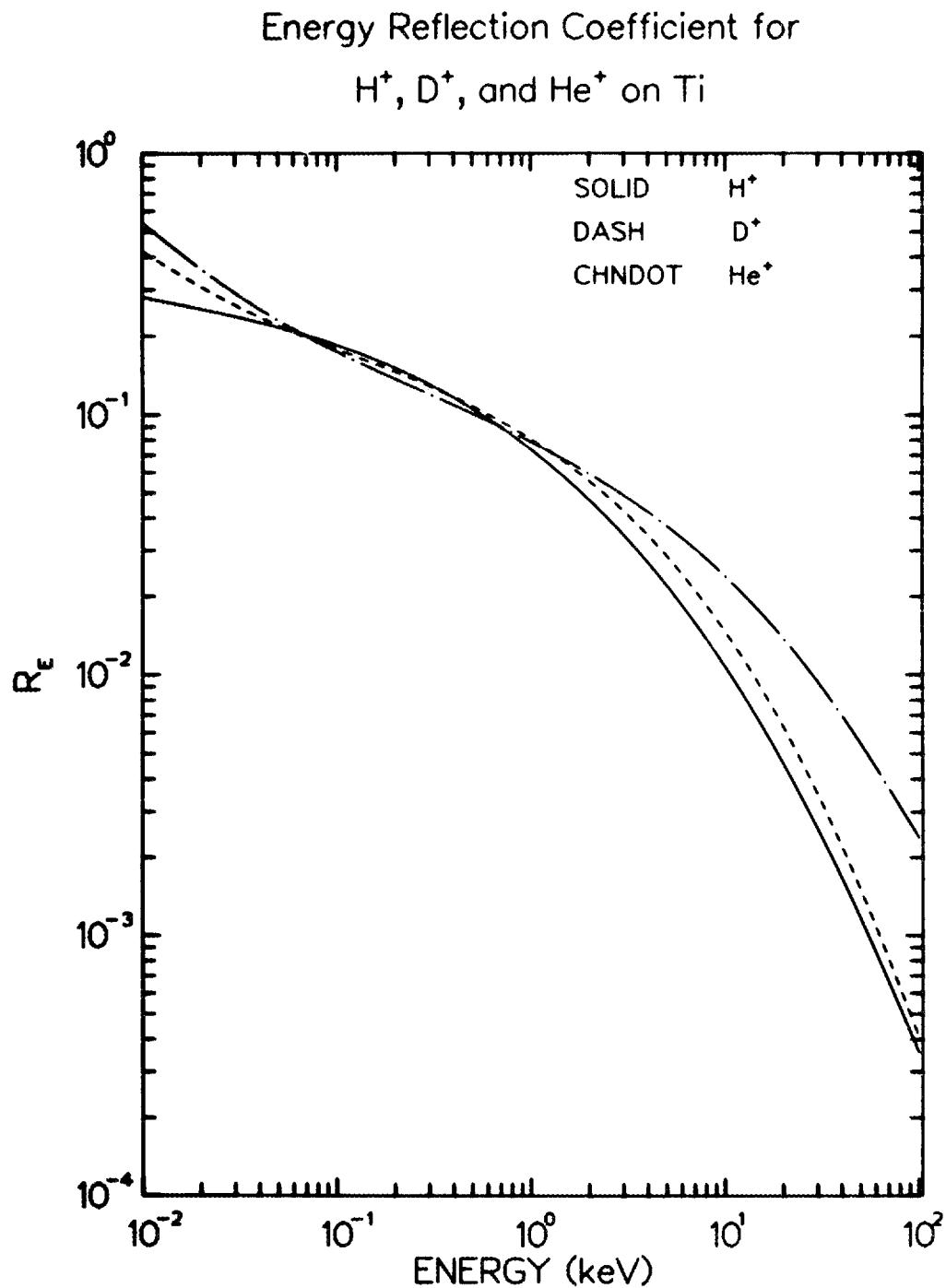
Energy (keV)	$R_E$ ( $H^+$ on Ti)	$R_E$ ( $D^+$ on Ti)	$R_E$ ( $He^+$ on Ti)
1.0 E-02	2.80 E-01	4.24 E-01	5.46 E-01
2.0 E-02	2.53 E-01	3.06 E-01	3.57 E-01
4.0 E-02	2.25 E-01	2.36 E-01	2.53 E-01
6.0 E-02	2.08 E-01	2.07 E-01	2.12 E-01
1.0 E-01	1.84 E-01	1.78 E-01	1.74 E-01
2.0 E-01	1.51 E-01	1.46 E-01	1.37 E-01
4.0 E-01	1.16 E-01	1.17 E-01	1.09 E-01
6.0 E-01	9.65 E-02	1.00 E-01	9.46 E-02
1.0 E+00	7.35 E-02	8.06 E-02	7.86 E-02
2.0 E+00	4.68 E-02	5.55 E-02	5.92 E-02
4.0 E+00	2.69 E-02	3.43 E-02	4.22 E-02
6.0 E+00	1.84 E-02	2.43 E-02	3.34 E-02
1.0 E+01	1.07 E-02	1.46 E-02	2.39 E-02
2.0 E+01	4.57 E-03	6.31 E-03	1.38 E-02
4.0 E+01	1.68 E-03	2.23 E-03	7.06 E-03
6.0 E+01	8.65 E-04	1.09 E-03	4.47 E-03
1.0 E+02	3.46 E-04	3.97 E-04	2.33 E-03

References: T. Tabata et al., Report IPPJ-AM-18, IPP Nagoya, October 1981.

Accuracy: Unknown.

Notes: (1) These data are based generally on a theoretical formulation. They have been confirmed experimentally at energies between 1 and 10 keV to within 20% for most cases.

(2) It has been shown [Oen and Robinson, J. Nucl. Mat. 76 and 77, 370 (1978)] that as hydrogen builds up in the Ti the reflection coefficient decreases to a value appropriate to  $TiH_2$ .



Particle Reflection Coefficients ( $R_N$ ) for  
 $H^+$ ,  $D^+$ , and  $He^+$  Incident on Fe and on Stainless Steel  
 (normal incidence, room temperature)

Energy (keV)	$R_N$ ( $H^+$ on Fe)	$R_N$ ( $D^+$ on Fe)	$R_N$ ( $He^+$ on Fe)
1.0 E-02	8.35 E-01	8.26 E-01	8.42 E-01
2.0 E-02	6.84 E-01	6.38 E-01	5.77 E-01
4.0 E-02	5.98 E-01	5.39 E-01	4.27 E-01
6.0 E-02	5.63 E-01	5.04 E-01	3.69 E-01
1.0 E-01	5.28 E-01	4.72 E-01	3.14 E-01
2.0 E-01	4.81 E-01	4.38 E-01	2.60 E-01
4.0 E-01	4.27 E-01	4.01 E-01	2.20 E-01
6.0 E-01	3.87 E-01	3.74 E-01	2.00 E-01
1.0 E+00	3.31 E-01	3.33 E-01	1.76 E-01
2.0 E+00	2.45 E-01	2.63 E-01	1.46 E-01
4.0 E+00	1.60 E-01	1.85 E-01	1.16 E-01
6.0 E+00	1.18 E-01	1.41 E-01	9.89 E-02
1.0 E+01	7.40 E-02	9.26 E-02	7.84 E-02
2.0 E+01	3.50 E-02	4.43 E-02	5.33 E-02
4.0 E+01	1.47 E-02	1.70 E-02	3.30 E-02
6.0 E+01	8.40 E-03	8.69 E-03	2.36 E-02
1.0 E+02	4.25 E-03	3.26 E-03	1.46 E-02

References:  $H^+$  and  $D^+$  Projectiles: W. Eckstein and H. Verbeek, Report IPP 9/32, MPI Garching, August 1979 ( $10^{-2}$  to 10 keV); T. Tabata et al., Report IPPJ-AM-18, IPP Nagoya, October 1981 (10 to  $10^2$  keV).

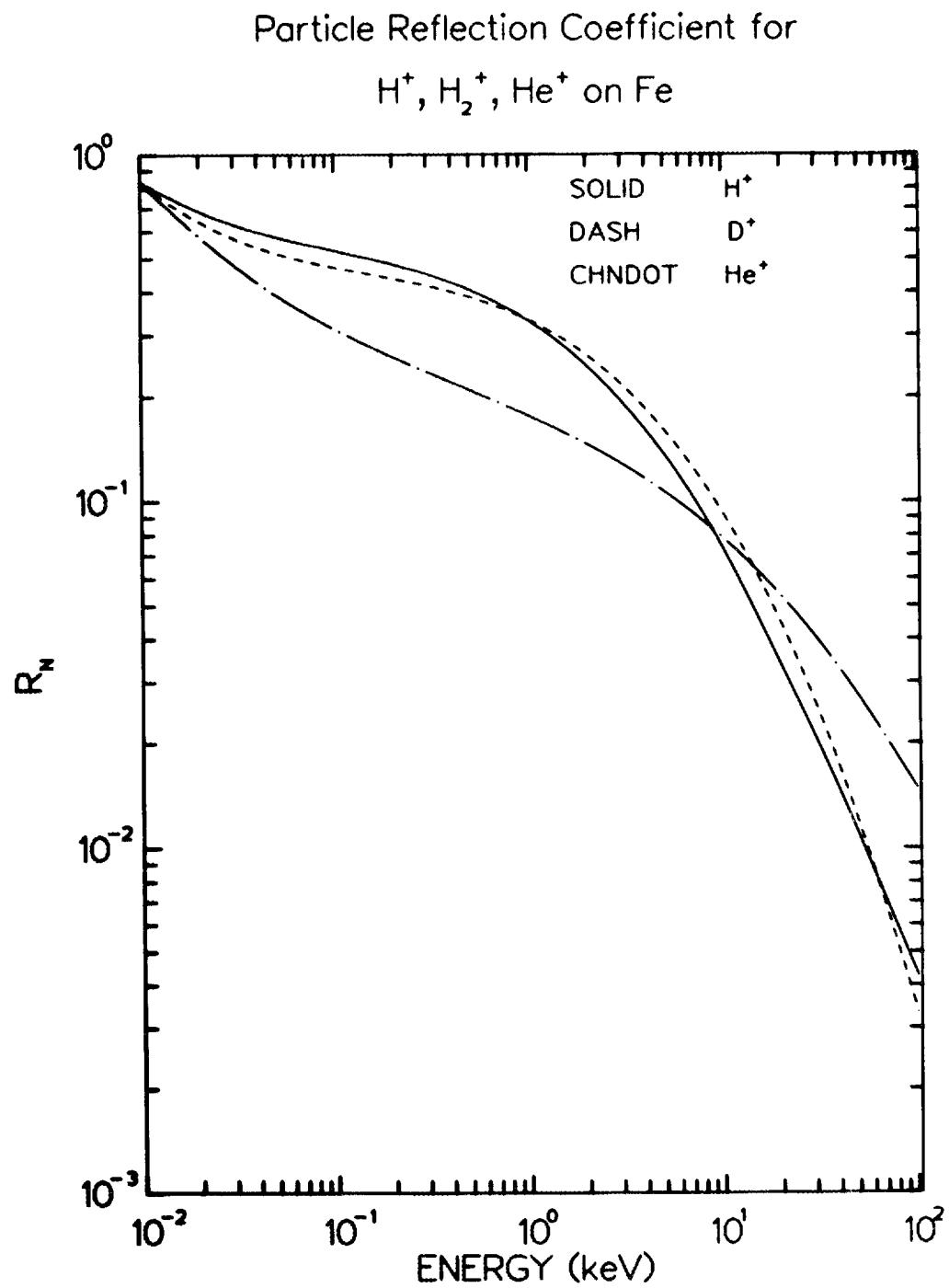
$He^+$  Projectiles: T. Tabata et al., Report IPPJ-AM-18, IPP Nagoya, October 1981.

Accuracy: Unknown.

Notes: (1) The data are largely for Fe but are expected also to be appropriate for stainless steel.

(2) Data for  $H^+$  and  $D^+$  are based primarily on computer models by the TRIM and MARLOWE codes. Experimental data for stainless steel at 2.5 to 15.0 keV agree with the model calculations which are for Fe.

(3) Data for  $He^+$  are from a theoretical calculation that has not been confirmed by experiment.



Energy Reflection Coefficients ( $R_E$ ) for  
 $H^+$ ,  $D^+$ , and  $He^+$  Incident on Fe and on Stainless Steel  
 (normal incidence, room temperature)

Energy (keV)	$R_E$ ( $H^+$ on Fe)	$R_E$ ( $D^+$ on Fe)	$R_E$ ( $He^+$ on Fe)
1.0 E-02	6.26 E-01	5.93 E-01	6.25 E-01
2.0 E-02	4.96 E-01	4.46 E-01	4.21 E-01
4.0 E-02	4.16 E-01	3.64 E-01	3.01 E-01
6.0 E-02	3.81 E-01	3.31 E-01	2.54 E-01
1.0 E-01	3.42 E-01	2.98 E-01	2.08 E-01
2.0 E-01	2.92 E-01	2.61 E-01	1.62 E-01
4.0 E-01	2.39 E-01	2.23 E-01	1.27 E-01
6.0 E-01	2.06 E-01	1.99 E-01	1.10 E-01
1.0 E+00	1.62 E-01	1.66 E-01	9.14 E-01
2.0 E+00	1.07 E-01	1.20 E-01	6.91 E-02
4.0 E+00	6.07 E-02	7.65 E-02	5.00 E-02
6.0 E+00	4.03 E-02	5.48 E-02	4.03 E-02
1.0 E+01	2.20 E-02	3.31 E-02	2.97 E-02
2.0 E+01	8.55 E-03	1.40 E-02	1.83 E-02
4.0 E+01	2.90 E-03	4.75 E-03	1.02 E-02
6.0 E+01	1.52 E-04	2.24 E-03	6.29 E-03
1.0 E+02	6.70 E-04	7.60 E-04	3.98 E-03

References:  $H^+$  and  $D^+$  Projectiles: W. Eckstein and H. Verbeek, Report IPP 9/32, MPI Garching, August 1979 ( $10^{-2}$  to 10 keV); T. Tabata et al., Report IPPJ-AM-18, IPP Nagoya, October 1981 (10 to  $10^2$  keV).

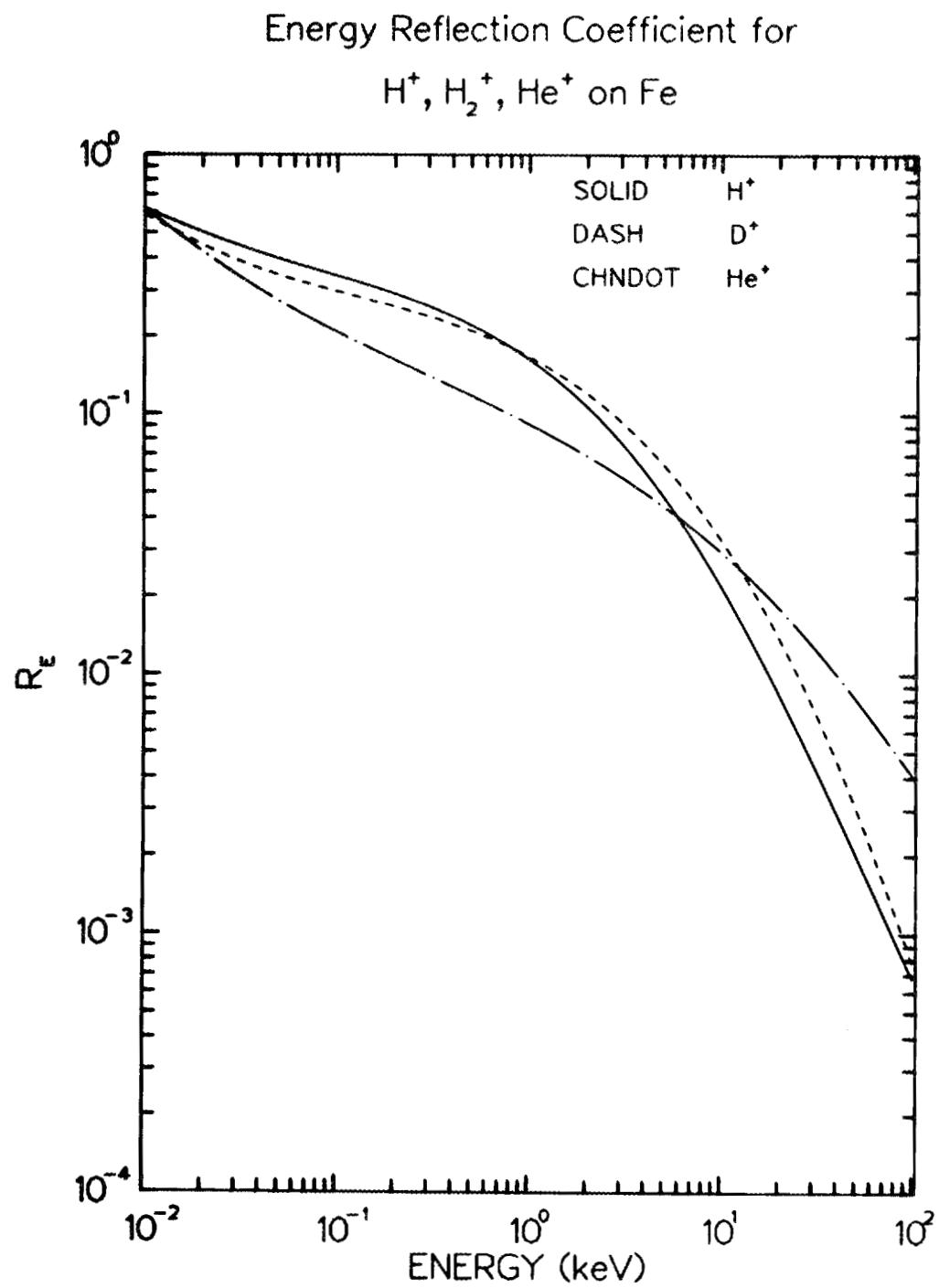
$He^+$  Projectiles: T. Tabata et al., Report IPPJ-AM-18, IPP Nagoya, October 1981.

Accuracy: Unknown.

Notes: (1) The data are largely for Fe but are expected also to be appropriate for stainless steel.

(2) Data for  $H^+$  and  $D^+$  are based primarily on computer models by the TRIM and MARLOWE codes. Experimental data for stainless steel at 2.5 to 15.0 keV agree to a few percent with the model calculations which are for Fe.

(3) Data for  $He^+$  are from a theoretical calculation that has not been confirmed by experiment only to 15 keV.



Particle Reflection Coefficients ( $R_N$ )for  $H^+$ ,  $D^+$ , and  $He^+$  Incident on Mo

(normal incidence, room temperature)

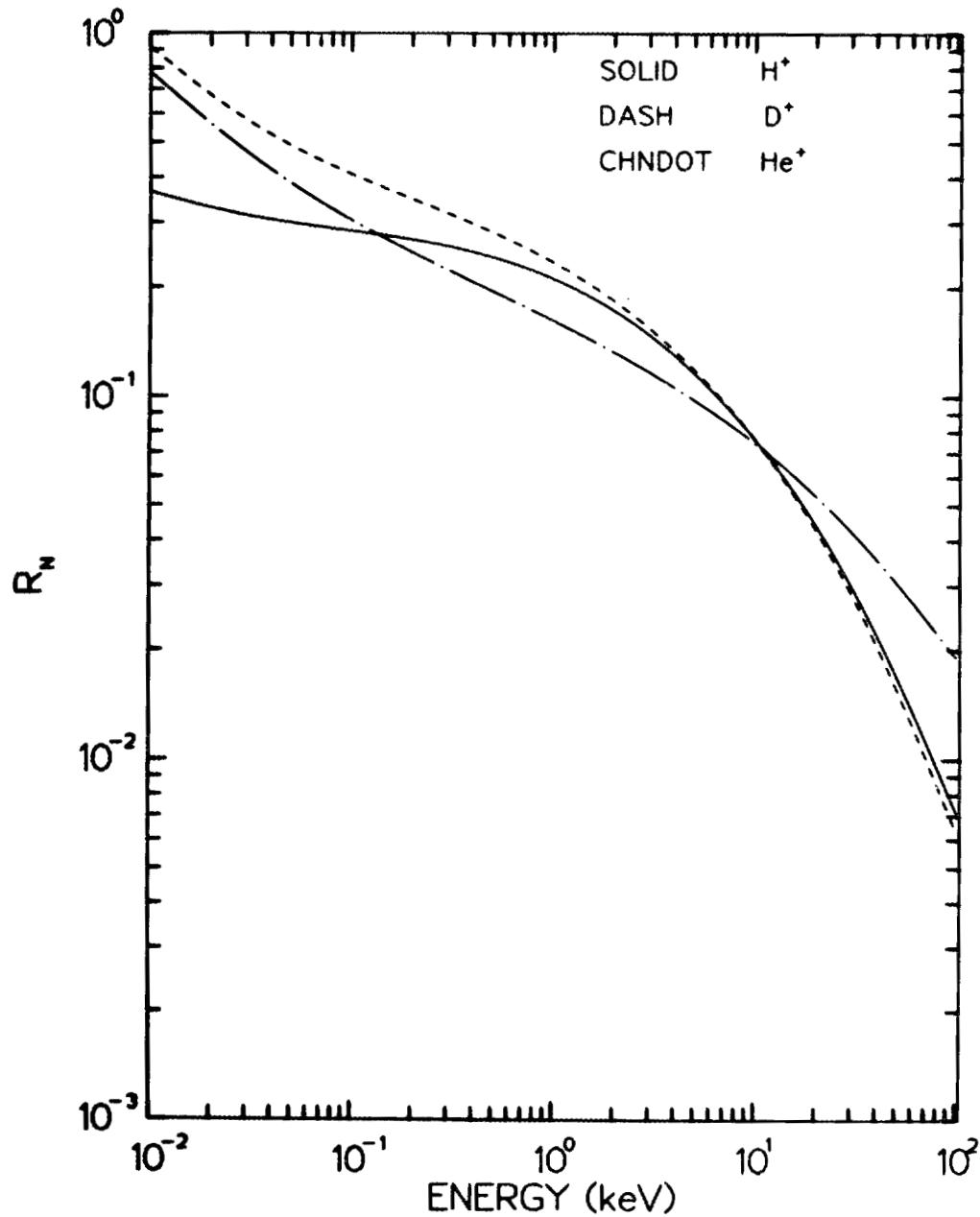
Energy (keV)	$R_N$ ( $H^+$ on Mo)	$R_N$ ( $D^+$ on Mo)	$R_N$ ( $He^+$ on Mo)
1.0 E-02	3.66 E-01	9.22 E-01	7.87 E-01
2.0 E-02	3.28 E-01	6.69 E-01	5.57 E-01
4.0 E-02	3.06 E-01	5.24 E-01	4.18 E-01
6.0 E-02	2.96 E-01	4.65 E-01	3.61 E-01
1.0 E-01	2.85 E-01	4.09 E-01	3.06 E-01
2.0 E-01	2.70 E-01	3.49 E-01	2.49 E-01
4.0 E-01	2.50 E-01	2.99 E-01	2.07 E-01
6.0 E-01	2.34 E-01	2.70 E-01	1.86 E-01
1.0 E+00	2.11 E-01	2.34 E-01	1.62 E-01
2.0 E+00	1.73 E-01	1.84 E-01	1.33 E-01
4.0 E+00	1.30 E-01	1.34 E-01	1.06 E-01
6.0 E+00	1.05 E-01	1.07 E-01	9.18 E-02
1.0 E+01	7.64 E-02	7.62 E-02	7.45 E-02
2.0 E+01	4.43 E-02	4.30 E-02	5.35 E-02
4.0 E+01	2.23 E-02	2.09 E-02	3.60 E-02
6.0 E+01	1.39 E-02	1.27 E-02	2.75 E-02
1.0 E+02	7.01 E-03	6.20 E-03	1.88 E-02

References: T. Tabata et al., Report IPPJ-AM-18, IPP Nagoya, October 1981.

Accuracy: Unknown.

Notes: (1) These data are based generally on a theoretical formulation. They have been confirmed experimentally at energies between 2.5 and 20 keV to within +5%.

Particle Reflection Coefficient for  
 $H^+$ ,  $H_2^+$ ,  $He^+$  on Mo



Energy Reflection Coefficients ( $R_E$ )  
 for  $H^+$ ,  $D^+$ , and  $He^+$  Incident on Mo  
 (normal incidence, room temperature)

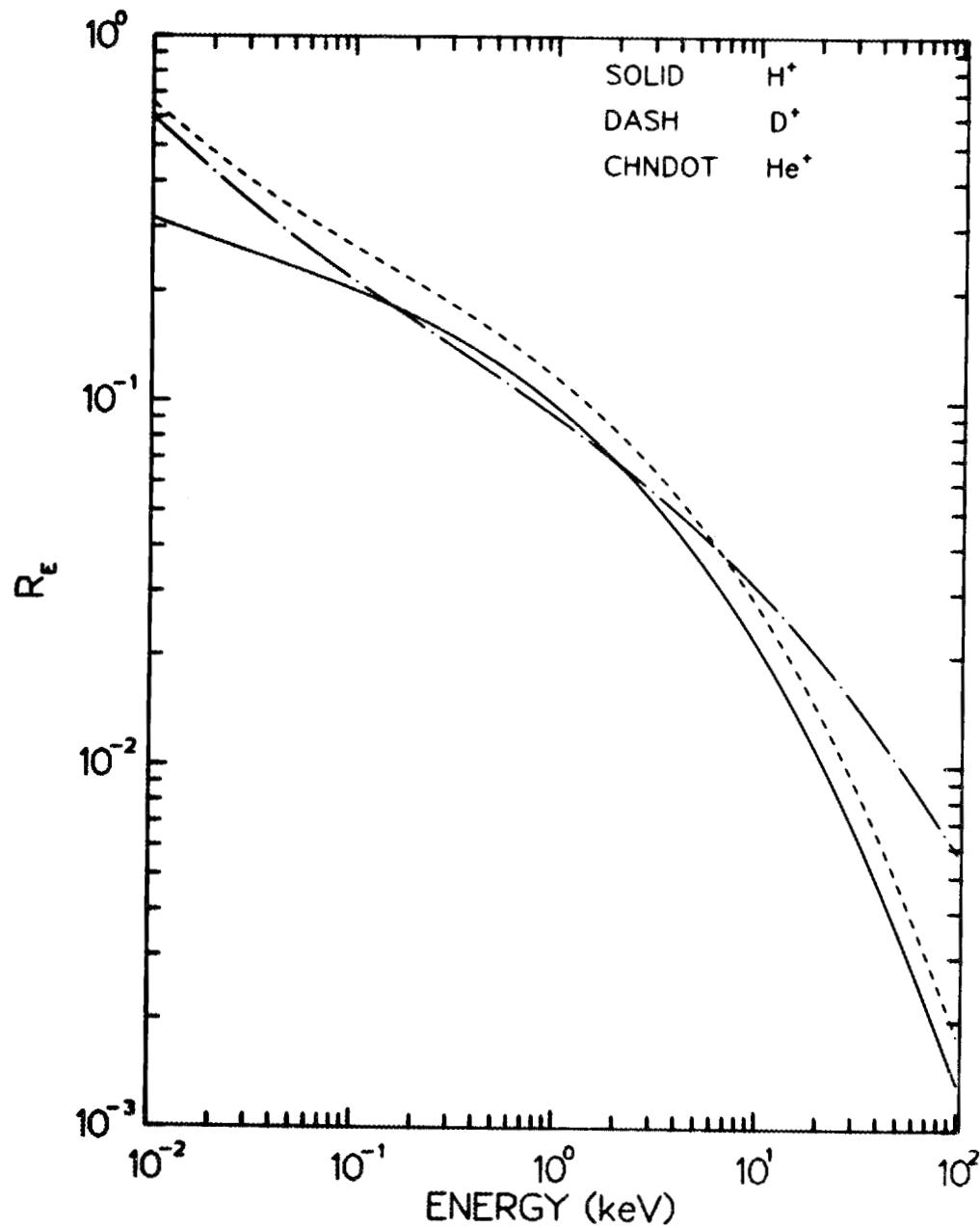
Energy (keV)	$R_E$ ( $H^+$ on Mo)	$R_E$ ( $D^+$ on Mo)	$R_E$ ( $He^+$ on Mo)
1.0 E-02	3.18 E-01	6.61 E-01	6.05 E-01
2.0 E-02	2.77 E-01	4.78 E-01	4.24 E-01
4.0 E-02	2.43 E-01	3.64 E-01	3.10 E-01
6.0 E-02	2.24 E-01	3.15 E-01	2.62 E-01
1.0 E-01	2.01 E-01	2.66 E-01	2.14 E-01
2.0 E-01	1.70 E-01	2.12 E-01	1.65 E-01
4.0 E-01	1.38 E-01	1.67 E-01	1.28 E-01
6.0 E-01	1.20 E-01	1.44 E-01	1.10 E-01
1.0 E+00	9.67 E-02	1.16 E-01	9.06 E-02
2.0 E+00	6.81 E-02	8.31 E-02	6.82 E-02
4.0 E+00	4.41 E-02	5.51 E-02	4.98 E-02
6.0 E+00	3.28 E-02	4.15 E-02	4.07 E-02
1.0 E+01	2.14 E-02	2.77 E-02	3.08 E-02
2.0 E+01	1.08 E-02	1.43 E-02	2.01 E-02
4.0 E+01	4.79 E-03	6.49 E-03	1.23 E-02
6.0 E+01	2.79 E-03	3.80 E-03	8.91 E-03
1.0 E+02	1.31 E-03	1.78 E-03	5.69 E-03

References: T. Tabata et al., Report IPPJ-AM-18, IPP Nagoya, October 1981.

Accuracy: Unknown.

Notes: (1) These data are based generally on a theoretical formulation. They have been confirmed experimentally at energies between 2.5 and 20 keV to within +5%.

Energy Reflection Coefficient for  
 $H^+$ ,  $H_2^+$ ,  $He^+$  on Mo



Example of Charge State Distributions of Scattered Particles. Data Show, at a Specific Recoil Energy, the Fraction of Total Recoil Flux which is H, H<sup>+</sup>, and H<sup>-</sup>. For Stainless Steel Bombarded with 10 keV Protons (normal incidence, room temperature)

Recoil Energy (keV)	Charge State Fraction (%)		
	N <sup>0</sup> /N <sup>tot</sup>	N <sup>+</sup> /N <sup>tot</sup>	N <sup>-</sup> /N <sup>tot</sup>
0.0	100.0	0.0	0.0
1.0 E+00	90.7	5.0	4.5
2.0 E+00	88.5	7.0	5.5
3.0 E+00	87.6	8.0	5.2
4.0 E+00	87.0	8.7	4.8
5.0 E+00	86.5	9.4	4.5
6.0 E+00	85.9	10.2	3.8
7.0 E+00	85.5	11.0	3.5
8.0 E+00	85.1	12.0	2.8
9.0 E+00	84.7	13.0	2.4

Reference:

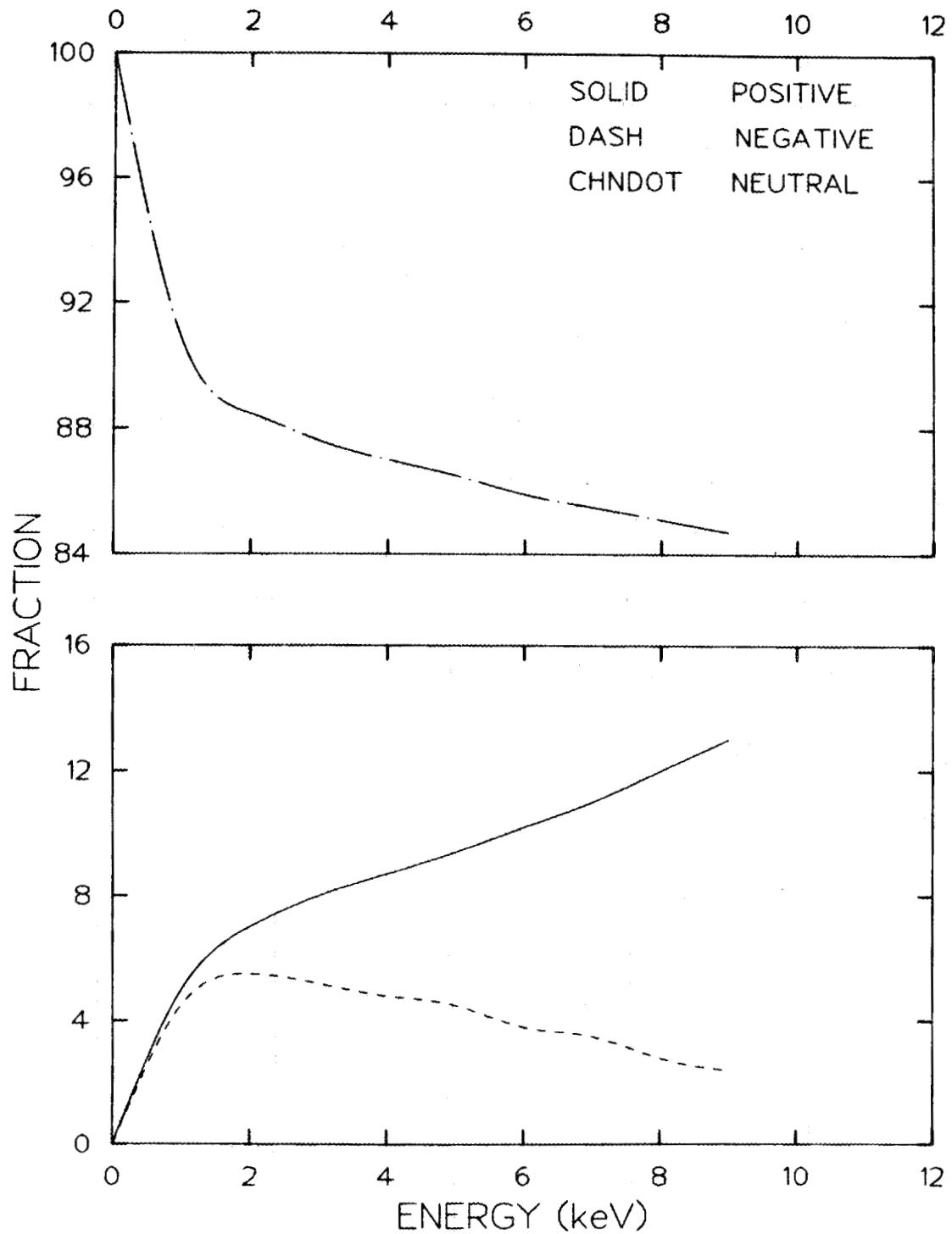
W. Eckstein, F. E. P. Matschke, and H. Verbeek, J. Nucl. Mat. 63, 199 (1976).

Accuracy: + 1%.

Notes: (1) The data are to be interpreted as follows. For an impact energy E<sub>0</sub> a recoil energy interval dE is selected centered on a recoil energy E. The ratios presented are the flux of scattered particles, with the defined charge state, recoiling into the interval dE, divided by the total flux of all particles (i.e., all charge states) into that same interval dE.

(2) It is generally found that these ratios are approximately the same for all target materials and are independent of incident energy, incident angle and exit angle. (See R. Behrisch et al., in Atomic Collisions in Solids, ed. by S. Datz et al., Plenum Publ. Corp., New York, 1975, p. 315).

## Charge State Fractions



## Example of Energy Distributions for Different Scattering Angles.

Data for 5 kev H<sup>+</sup> Incident on Stainless Steel at an Angle

of 45° to the Surface Normal

(room temperature)

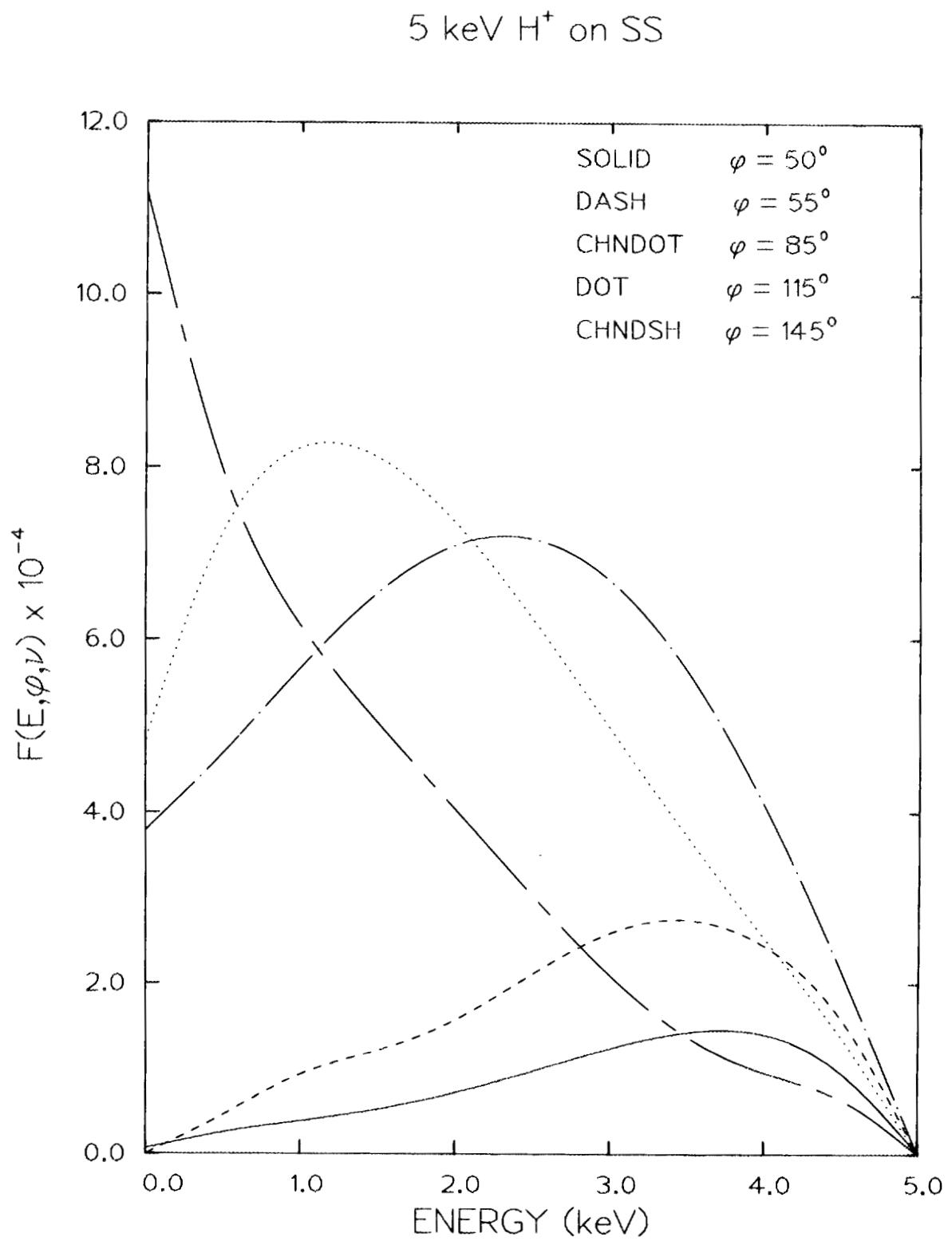
Reflected Flux (defined below) at scattering angle  $\phi$  (defined below)

Recoil Energy (keV)	$\phi = 50^\circ$	55°	85°	115°	145°
0	5.30 E-06	0	3.80 E-04	4.82 E-04	1.12 E-03
5.0 E-01	2.57 E-05	4.47 E-05	4.66 E-04	7.27 E-04	7.93 E-04
1.0 E+00	3.83 E-05	9.51 E-04	5.67 E-04	8.22 E-04	6.17 E-04
1.5 E+00	5.23 E-05	1.21 E-04	6.55 E-04	8.11 E-04	5.04 E-04
2.0 E+00	7.21 E-05	1.57 E-04	7.10 E-04	7.35 E-04	4.04 E-04
2.5 E+00	9.77 E-05	2.12 E-04	7.17 E-04	6.23 E-04	3.03 E-04
3.0 E+00	1.24 E-04	2.60 E-04	6.68 E-04	4.97 E-04	2.10 E-04
3.5 E+00	1.43 E-04	2.75 E-04	5.63 E-04	3.72 E-04	1.38 E-04
4.0 E+00	1.41 E-04	2.44 E-04	4.08 E-04	2.53 E-04	9.59 E-05
4.5 E+00	9.83 E-05	1.61 E-04	2.14 E-04	1.38 E-04	6.58 E-05
5.0 E+00	0	0	0	0	0

References: W. Eckstein and H. Verbeek, J. Nucl. Mater. 93 and 94, 518 (1980).

Accuracy: Relative values +10%.

- Notes:
- (1) The data are for a quantity equal to the number of scattered particles per incident particle and per steradian reflected into the energy interval of 64.3 eV.
  - (2) The incident beam, reflected particles and surface normal are all in the same plane. Incidence angle (45°) is measured from the surface normal. Scattering angle is defined, as in the original publication, as the deviation from the projectile's trajectory. Thus a scattering angle of 50° is a direction 85° (180-45-50) from the surface normal; a scattering angle of 145° in a direction 0° (180-45-145) from the surface normal.
  - (3) Substantial further information of this type for other energies and materials is to be found in Report IPP 9/32, by W. Eckstein and H. Verbeek, Max-Planck Institute fur Plasmaphysik, Garching, August 1979. See also references cited therein.





**F. TRAPPING AND REEMISSION**

### Introductory Notes

The subjects of trapping, retention and reemission remain in a confused state. Each is in fact an operationally defined quantity related to the circumstances of an experiment; none can be regarded as a fundamental physical quantity. Two approaches may be used in modelling device operation. One may adopt a model for the thermal energy processes occurring in a candidate wall material and predict behavior using fundamental quantities such as diffusion solubility and recombination. Alternatively one may use an empirical measurement of a specific signal (e.g., reemission rate). Both approaches are discussed below and relevant input data provided on the following pages of tables and graphs.

**1. Modelling.** In principle the reemission and retention of fuel in a wall material may be represented by a model that uses solubility, diffusion and surface recombination. This may be used to predict the behavior of a device wall for the specific conditions of flux, temperature and time expected in a device; the model may include the important temporal dependence of these quantities. We define below the relevant parameters and list major references for modelling codes. The principal limitation of this approach is that the quoted parameters are for virgin materials and are undoubtedly incorrect for a wall material during device operation. For example the data for diffusion are for undamaged metals; undoubtedly radiation enhanced diffusion in a radiation damaged material will be greatly different.

- (a) **Diffusivity.** Hydrogen migration in a metal is characterized by Diffusivity  $D$  that can be written as an Arrhenius equation

$$D = D_0 \exp(-E_D/kT) . \quad (1)$$

Here  $T$  is material temperature,  $E_D$  is the migration energy for diffusion and  $k$  is Boltzmann's constant. In the tabular data we quote  $D_0$  and  $E_D$  from which  $D$  may be computed.

- (b) **Solubility.** The solubility  $S$  of hydrogen in a metal is given by Sievert's law.

$$S = S_0 \sqrt{P} \exp(-E_S/kT) . \quad (2)$$

$E_S$  is the heat of solution,  $P$  is gas pressure and again  $T$  is temperature. In the tabular data we quote  $S_0$  and  $E_S$  from which  $S$  may be computed.

- (c) **Recombination.** The rate at which hydrogen atoms recombine on a surface to form molecules which desorb is operationally defined by the equation

$$\phi = 2\alpha k_r c^2 . \quad (3)$$

Here  $\phi$  is the flux of desorbing molecules (measured in terms of the number of atoms desorbed per  $\text{cm}^2$  per sec),  $c$  is the near surface volume concentration of hydrogen atoms ( $\text{atoms}/\text{cm}^3$ ),  $\sigma$  is a dimensionless surface roughness factor (true surface area/projected area) and the factor 2 is introduced because each molecule contains two atoms. The quantity  $k_r$  is a constant of proportionality called the recombination rate. Most measurements of recombination rate provide a value of  $2\sigma k_r$  with no specification of  $\sigma$ . It is normally found that  $2\sigma k_r$  obeys an Arrhenius expression of the form

$$2\sigma k_r = 2\sigma k_{ro} \exp(-E_r/kT) \quad (4)$$

where  $E_r$  is an activation energy for recombination,  $T$  is material temperature and  $k_{ro}$  is a constant. In the tabular data we quote  $2\sigma k_{ro}$  and  $E_r$  from which  $2\sigma k_r$  can be calculated.

The reader is cautioned that the whole definition of this quantity may be incorrect. The reemission of surface hydrogen must involve first a diffusion of atoms to a recombination site, secondly the recombination itself and thirdly the reemission of a molecule from the surface. The measured recombination rate includes all three factors. It has been suggested (Jin-gor Chang and E. W. Thomas, J. Appl. Phys., to be published) that for a steel surface the recombination rate measured through application of Eq. 3 is in fact not the recombination step at all; for C and O recombination on Pt it has been suggested [J. D. Doll and D. L. Freeman, Surf. Sci. 134, 769 (1983)] that in fact surface diffusion is the rate limiting step.

- (d) Models. A variety of modelling codes have been used to interrelate the fundamental quantities. A major limitation is that the quoted values of  $D$ ,  $S$  and  $2\sigma k_r$  are for virgin materials exposed to thermal energy particles while in practice wall materials will be radiation damaged and sputter eroded; moreover particle impact is energetic. Principle references to codes: -

DIFFUSE - M. I. Baskes, Sandia National Laboratories, Report SAND80-8201 (1980).

PERI - P. Wienhold, M. Profant, F. Waelbroeck, J. Winter, J. Nucl. Mater. 93 and 94, 866 (1980).

ELM Model - D. K. Brice, B. L. Doyle and W. R. Wampler, J. Nucl. Mater. 111 and 112, 598 (1982).

Gaussian Trapping Model - K. Sone and G. M. McCracken, J. Nucl. Mater. 111 and 112, 606 (1982).

- 2. Direct Measurement. Data on trapping and reemission are traditionally presented in various forms. Experiments may record what is retained in a surface or what is emitted from a surface as a function of such parameters

as cumulative dose, projectile energy, target temperature, radiation damage and other preliminary treatments. In the data compendium we have generally retained the method of presentation employed in the original publication. The forms of display, their definitions, and relationships are as follows.

- (a) Reemission refers to the emission of gas from the target while the target is being bombarded by the projectile ions; the reemission rate is generally measured by the rise in partial pressure of the projectile species as monitored in the vessel which contains the target. If the flux of ions (or atoms) incident on the surface is  $F_i$  and the flux of atoms emerging is  $F_e$ , then the rate of reemission, expressed as a percentage, is given by:

$$\text{reemission rate } R (\%) = \frac{F_e}{F_i} \times 100$$

The general form of reemission rate as a function of dose is shown in Fig. 1; reemission rate is plotted as a function of cumulative areal

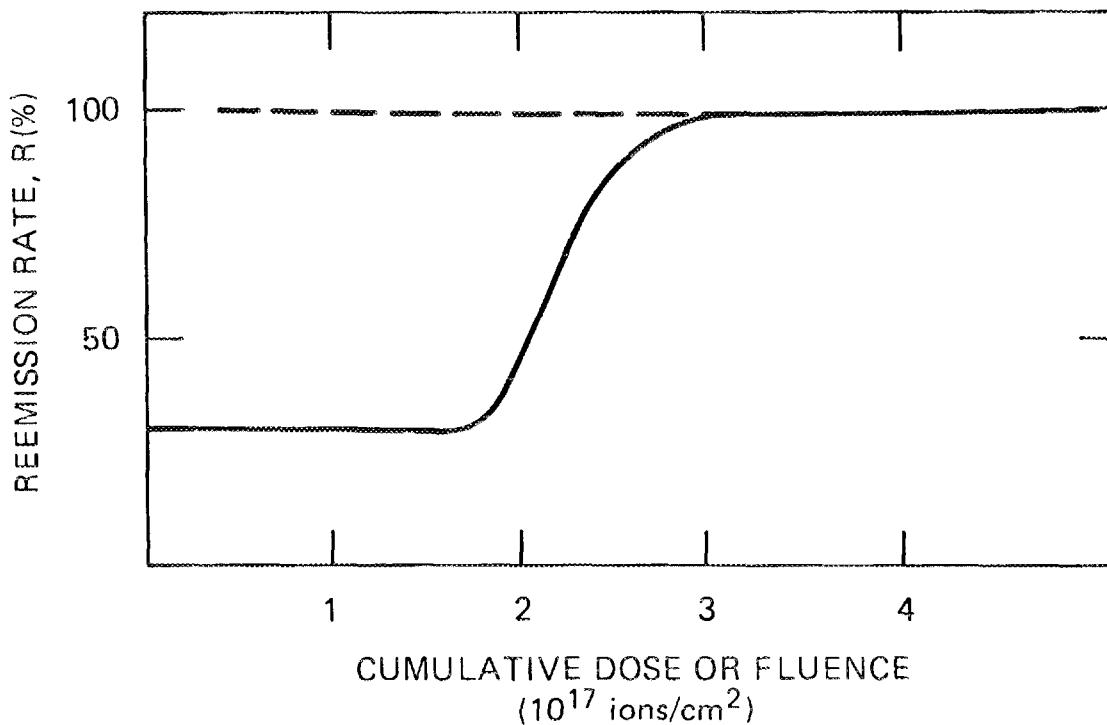


Fig. 1. General form of reemission rate as a function of dose.

dose (ions or atoms/cm<sup>2</sup>), otherwise known as Fluence. At low dose the reemission is equal to the backscattered fraction; all ions not backscattered are retained or trapped. As dose increases the reemission rate increases to a saturated value, which is normally 100%; at this value an atom is ejected for every ion or atom incident.

- (b) Trapping refers to the fraction of the incident flux which is retained in the target; this is generally determined by a direct measure of the retained projectile density. The measured quantity is the areal density of retained projectiles, or Trapped Fluence (atoms/cm<sup>2</sup>), plotted as a function of the incident projectile dose or fluence; a facsimile of such a presentation is shown in Fig. 2. For

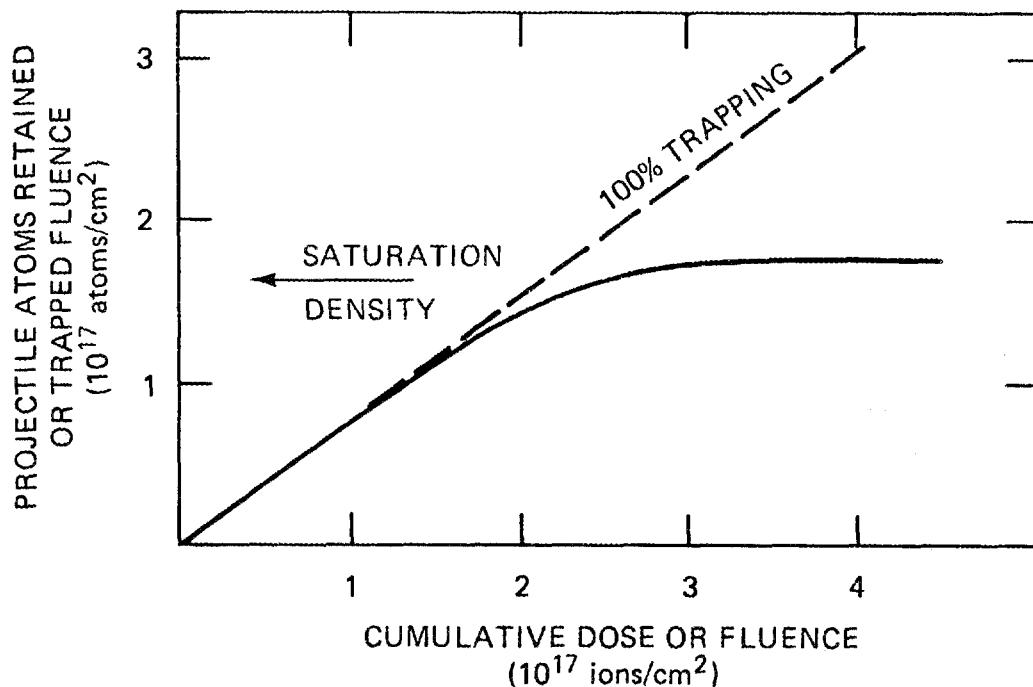


Fig. 2. Retained projectile as a function of dose.

low dose the trapped density increases linearly with fluence; however, the trapped density is less than incident fluence by an amount equal to the fraction backscattered. The dashed line shows the behavior expected if all incident particles not reflected are retained. At high dose the trapped density saturates, corresponding to the 100% reemission in Fig. 1; at this point, for each new ion incident one atom in the target is ejected.

One can relate the presentations of Figs. 1 and 2 as follows: The projectile atoms retained (Fig. 2) is equal to

$$\left(1 - \frac{R}{100}\right) \times \text{Fluence} ,$$

where R is the reemission rate (in %) from Fig. 1.

- (c) Saturation Density is the areal density of the retained atoms at saturation (i.e., at 100% reemission); in Fig. 1 it is the number of atoms represented by the area between the reemission curve and the 100% reemission line. An alternative terminology is Fluence Trapped at 100% Reemission.
- (d) Trapping Coefficient is the probability that an incident ion will be retained. Its maximum value of unity represents the condition where each incident ion is retained. The trapping coefficient will vary with fluence (or dose), eventually dropping to zero when the target saturates and each new ion incident causes one atom to be ejected. Trapping coefficient is equal to

$$1 - \frac{R}{100}$$

where R is the reemission rate (in %) discussed in note 2a above.

- (e) It should be noted that the reemission behavior is closely related to Temperature. The behavior shown in Figs. 1 and 2 is appropriate to temperatures where the implanted species has negligible diffusion. At temperatures where diffusion is significant the rising portion of Fig. 1 commences at essentially zero dose; this means also that the retained density of atoms displayed in Fig. 2 always falls below the 100% trapping line.
- (f) Replacement Cross Sections refer to the replacement of implanted species (e.g., D) by the arrival of a subsequent atom (such as H). In general, the cross section is evaluated as follows: the target is implanted with one species (e.g., D) to a saturation density (or trapped fluence at saturation) of  $n_{\text{sat}}$  atoms/cm<sup>2</sup>. Subsequently the second species (e.g., H<sup>+</sup>) is directed onto the target with a flux density  $J_o$  (atoms/cm<sup>2</sup>s), and the trapped fluence decreases with time t as

$$n = n_{\text{sat}} \exp - (J_o \sigma t) .$$

Consequently, the rate of removal of the first species (D in our example) is given by

$$\frac{dn}{dt} = n_{\text{sat}} J_o \sigma \exp - (J_o \sigma t) .$$

$\sigma$  is called the replacement cross section (or sometimes the gas sputtering cross section).

- (g) Replacement Efficiency is related to replacement cross section defined in note 2f above. It is the number of primary implanted atoms (in our example, D) removed for every secondary particle (in our example, H) incident;  $dn_D/dn_H$  for our example. It is often plotted as a function of the ratio of the fluence of incoming secondary particles (H in our sample) to the saturation density of the primary implant (D in our example), that is to say, as a function of  $n_H/n_{sat}$ .

3. Major Reviews. Two major reviews and data compendium are available.

- (a) R. A. Langley et al., Nucl. Fusion, Special Edition, "Data Compendium for Plasma - Surface Interactions (1984) - see particularly Chapter 3.
- (b) S. Yamaguchi, K. Ozawa, Y. Nakai and Y. Sugizaki, Japan Atomic Energy Research Institute, Report JAERI-M 82-118 (Aug. 1982).

Selected Values of Hydrogen (H) Diffusivity and  
Solubility for Various Metals and Alloys

$$D = D_0 \exp - E_d/kT \quad \text{cm}^2 \text{ s}^{-1}$$

$$S = S_0 P^{1/2} \exp - E_s/kT \quad \text{H/cm}^3 (\text{atm})^{1/2}$$

Material	$D_0$ $\frac{\text{cm}^2}{\text{s}}$	$E_d$ eV	$S_0$ $\frac{\text{H}}{\text{cm}^3 (\text{atm})^{1/2}}$	$E_s$ eV	Ref <sup>1</sup>
Carbon	3.3 E-02	4.3 E 00	9.0 E 15	-1.4 E 00	a
Aluminum	2.1 E-01	4.7 E-01	3.1 E 21	8.4 E-01	b
Titanium	1.8 E-02	5.4 E-01	1.5 E 20	-4.9 E-01	c
304 Stainless	2.0 E-03	5.4 E-01	7.7 E 19	1.1 E-01	d
Nickel	6.9 E-03	4.2 E-01	3.1 E 20	1.6 E-01	e
INC 718	1.0 E-02	5.2 E-01	4.1 E 19	6.0 E-02	f
Copper	1.1 E-02	4.0 E-01	1.3 E 20	3.7 E-01	b
Molybdenum I	4.8 E-03	3.9 E-01	2.7 E 20	5.4 E-01	g
Molybdenum II	2.4 E-04	1.1 E-01	2.3 E 21	6.8 E-01	h
Tungsten	4.1 E-03	3.9 E-01	6.9 E 20	9.8 E-01	i

- References: (a) R. A. Causey, T. S. Elleman and K. Verghese, Carbon 17, 323 (1979).  
 (b) W. Eichenauer and A. Pebler, Z. Metallkd. 48, 373 (1957).  
 (c) R. J. Wasilewsky and G. M. Kehl, Metallurgical 50, 225 (1954). J. R. Morton and D. S. Stark, Trans. Faraday Soc. 56, 354 (1960).  
 (d) M. R. Louthan and R. D. Derrick, Corros. Sci. 15, 287 (1965).  
 (e) J. Volkl and G. Alefeld in Diffusion in Solids, edited by A. S. Nowick and J. J. Burton, Academic Press, 231 (1975). W. M. Robertson, Z. Metallkd. 64, 436 (1973).  
 (f) W. M. Robertson, Metallurgical Trans. 8A, 1709 (1977).  
 (g) W. G. Perkins, J. Vac. Sci. Technol. 10, 543 (1973). W. A. Oates and R. B. McLellan, Scr. Metall. 6, 349 (1972).  
 (h) H. Katsuta, R. B. McLellan, K. Furukawa, J. Phys. Chem. Solids 43, 533 (1982).  
 (i) R. Frayenfelder, J. Vac. Sci. Technol. 6, 388 (1969). R. Frayenfelder, J. Chem. Phys. 48, 3955 (1967).

- Notes: (1) This material is quoted in toto from a review by R. A. Langley et al., Nucl. Fusion, Special Edition, "Data Compendium for Plasma-Surface Interactions" (1984).  
 (2) For explanation of symbols, see introduction.  
 (3) The data are all for materials that have not been subjected to radiation damage.  
 (4) Two values are quoted for Molybdenum because there is controversy in the literature.

Selected Values for Deuterium (D) Recombination  
on Steel and Gold

$$2\sigma k_r = 2\sigma k_{ro} \exp - E_r/kT$$

Material	Condition	$2\sigma k_{ro}$ $\text{cm}^4/\text{s}$	$E_r (\text{eV})$	Ref.
304 Stainless	Electro polished	1.3 E-17	8.1 E-01	(a)
304 Stainless	Sputter cleaned	9.6 E-20	3.4 E-01	(a)
Gold	Polycrystalline - no surface contamination (not dependent on prior bombardment)	2.2 E-23	3.2 E-01	(b)

- References: (a) S. M. Myers and W. R. Wampler, J. Nucl. Mater. 111 & 112, 579 (1982).  
 (b) Jin-gor Chang and E. W. Thomas, (to be published).

Accuracy: The data for steel should be used with great caution. Values are greatly influenced by pre-treatment that changes surface composition. None of the data quoted here is for properly defined surfaces and values ranging from  $10^{-29} \text{ cm}^4 \text{ s}^{-1}$  to  $10^{-24} \text{ cm}^4 \text{ s}^{-1}$  are reported in the literature for 300 K stainless steel [see review by Langley, Nucl. Fusion, Special Edition, "Data Compendium for Plasma-Surface Interactions," (1984)].

Notes: The data are determined for temperatures in the range 425 K to 575 K for steel and 400 K to 550 K for gold.

Trapped Fluence as a Function of Incident  
 Fluence for 50-, 150-, and 300-eV D<sup>+</sup> on C  
 (normal incidence, room temperature,  
 polycrystalline material)

Fluence Incident (D <sup>+</sup> ions/cm <sup>2</sup> )	Fluence Trapped (D atoms/cm <sup>2</sup> )		
	<u>50 eV</u>	<u>150 eV</u>	<u>300 eV</u>
2.0 E 15	1.2 E 15	1.4 E 15	2.0 E 15
3.0 E 15	1.7 E 15	2.0 E 15	3.0 E 15
5.0 E 15	2.6 E 15	3.3 E 15	5.0 E 15
1.0 E 16	4.4 E 15	6.2 E 15	1.0 E 16
2.0 E 16	6.6 E 15	1.2 E 16	2.0 E 16
3.0 E 16	8.0 E 15	1.6 E 16	2.6 E 16
5.0 E 16	9.8 E 15	2.0 E 16	3.5 E 16
1.0 E 17	1.2 E 16	2.6 E 16	4.7 E 16
2.0 E 17	1.3 E 16	2.9 E 16	5.5 E 16
3.0 E 17	1.4 E 16	3.0 E 16	5.8 E 16
5.0 E 17	1.4 E 16	3.0 E 16	6.0 E 16
1.0 E 18	1.4 E 16	3.0 E 16	6.1 E 16

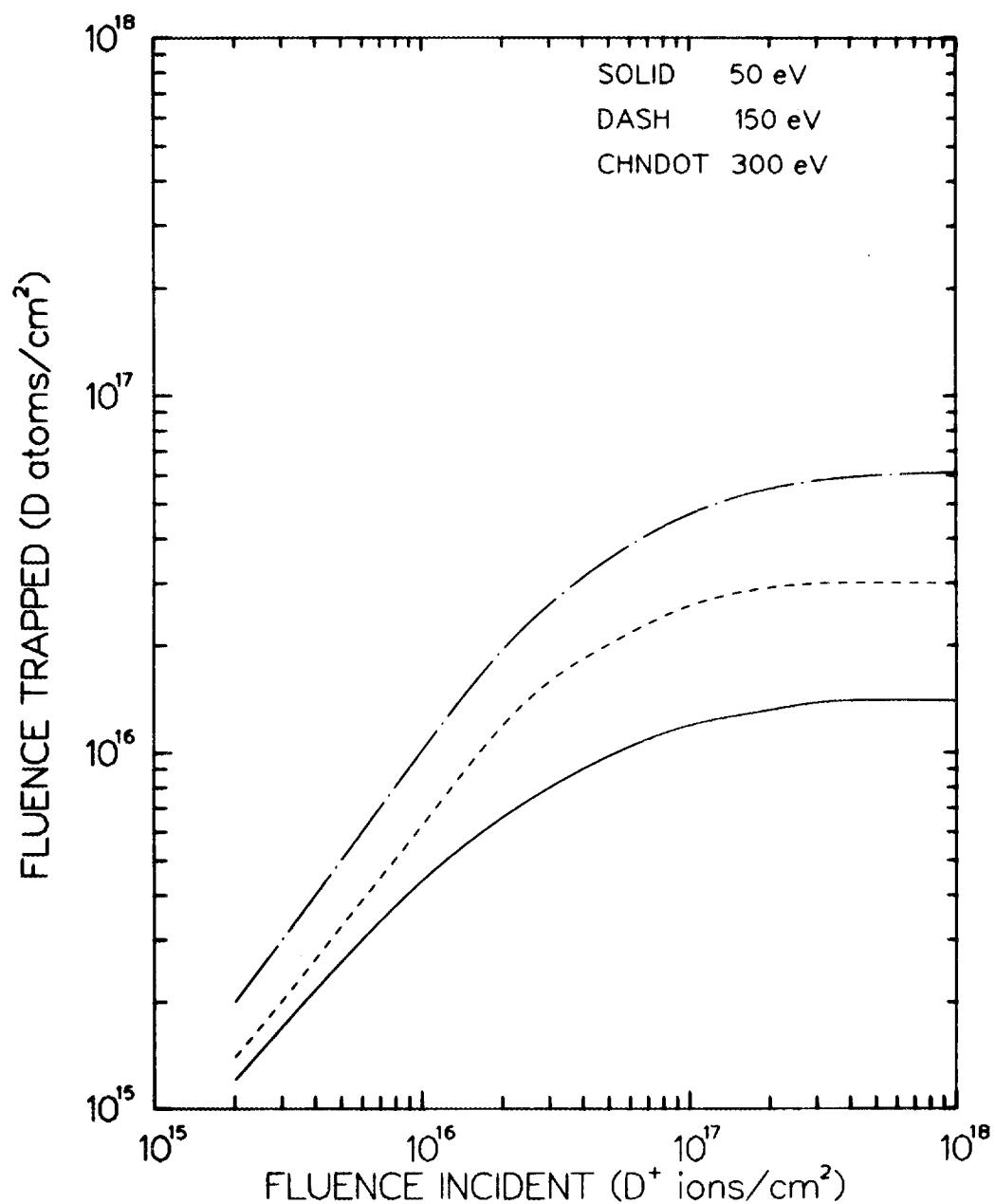
Reference:

G. Staudenmaier et al., J. Nucl. Mater. 84, 149 (1979).

Accuracy: Unspecified

Note: (1) For a definition of trapping see note 2b at the beginning of this section.

Trapped Fluence vs. Incident Fluence  
for 50, 150, and 300 eV D<sup>+</sup> on C



Trapped Fluence as a Function of Incident  
 Fluence for 500-eV, 700-eV, and 1-keV D<sup>+</sup> on C  
 (normal incidence, room temperature  
 polycrystalline material)

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Fluence Incident (D <sup>+</sup> ions/cm <sup>2</sup> )	Fluence Trapped (D atoms/cm <sup>2</sup> )		
	<u>500 eV</u>	<u>700 eV</u>	<u>1 keV</u>
2.0 E 15	2.0 E 15	2.0 E 15	2.0 E 15
3.0 E 15	3.0 E 15	3.0 E 15	3.0 E 15
5.0 E 15	5.0 E 15	5.0 E 15	5.0 E 15
1.0 E 16	1.0 E 16	1.0 E 16	1.0 E 16
2.0 E 16	2.0 E 16	2.0 E 16	2.0 E 16
3.0 E 16	3.0 E 16	3.0 E 16	3.0 E 16
5.0 E 16	5.0 E 16	5.0 E 16	5.0 E 16
1.0 E 17	7.8 E 16	8.7 E 16	9.3 E 16
2.0 E 17	8.8 E 16	1.1 E 17	1.2 E 17
3.0 E 17	9.0 E 16	1.2 E 17	1.3 E 17
5.0 E 17	9.0 E 16	1.2 E 17	1.3 E 17
1.0 E 18	9.0 E 16	1.2 E 17	1.3 E 17

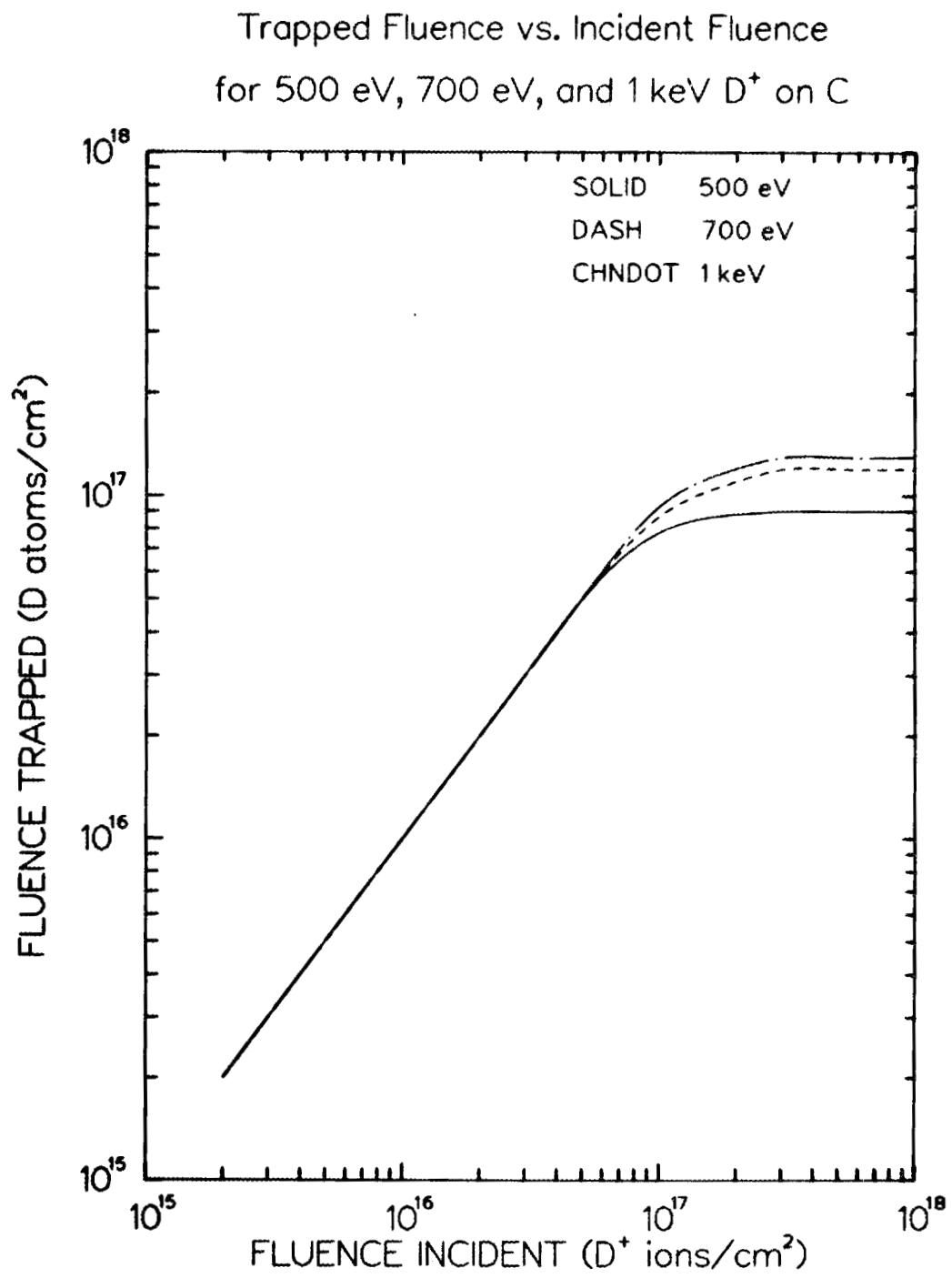
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Reference:

G. Staudenmaier et al., J. Nucl. Mater. 84, 149 (1979).

Accuracy: Unspecified

Note: (1) For a definition of trapping see note 2b at the beginning of this section.



## Fluence Trapped at Saturation

for D<sup>+</sup> on C(normal incidence, room temperature,  
polycrystalline material)

---

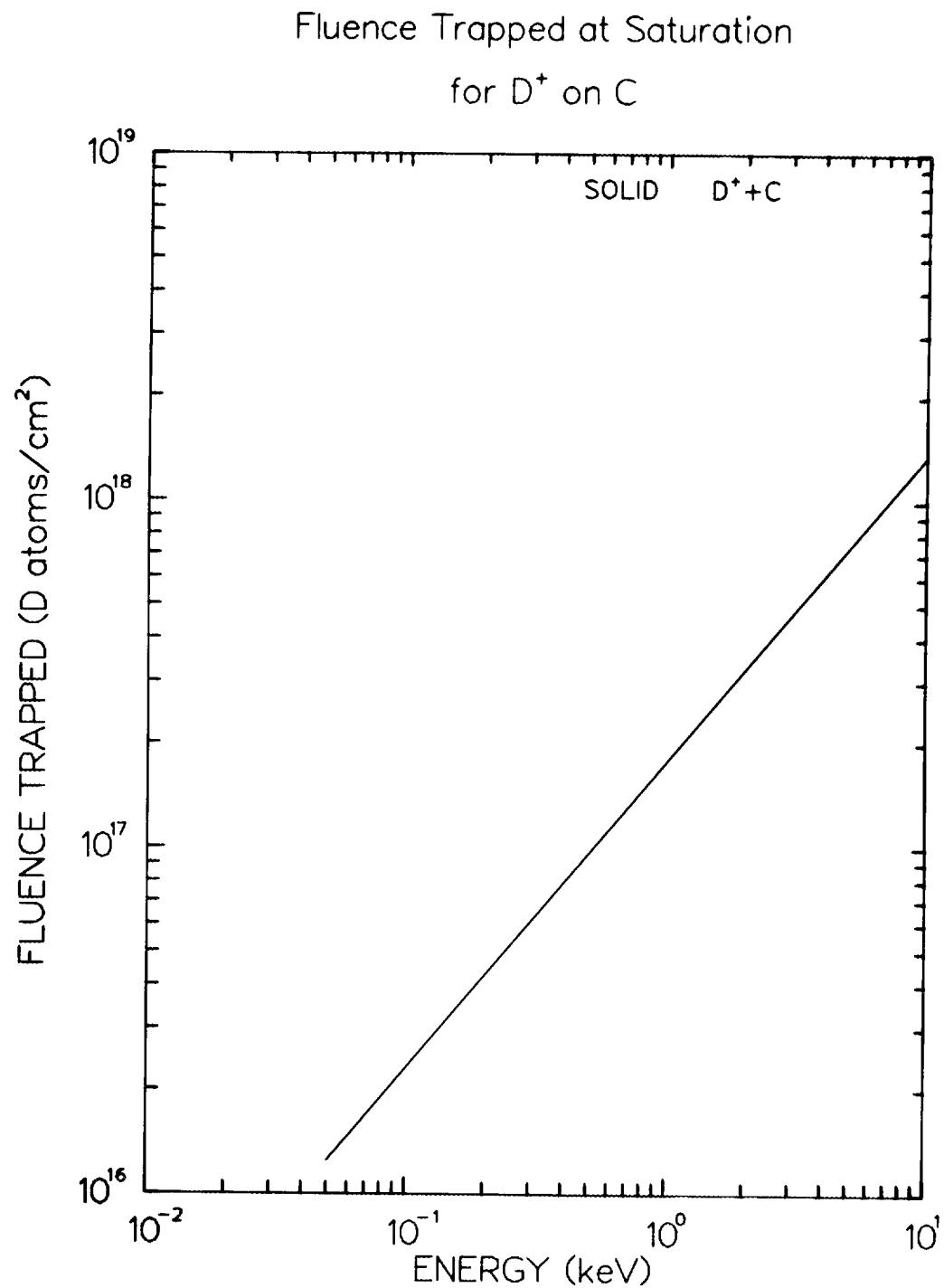
Energy (keV)	Fluence Trapped at Saturation (D atoms/cm <sup>2</sup> )
5.0 E-02	1.3 E 16
7.0 E-02	1.7 E 16
1.0 E-01	2.3 E 16
2.0 E-01	4.1 E 16
3.0 E-01	5.9 E 16
5.0 E-01	9.7 E 16
7.0 E-01	1.3 E 17
1.0 E 00	1.7 E 17
2.0 E 00	3.2 E 17
3.0 E 00	4.6 E 17
5.0 E 00	7.5 E 17
7.0 E 00	1.0 E 18
1.0 E 01	1.4 E 18

---

Reference:G. Staudenmaier et al., J. Nucl. Mater. 84, 149 (1979).Accuracy: ±10%

Notes: (1) For a definition of trapped fluence and its relationship to reemission, see note 2b at the beginning of this section.

(2) The carbon used here is a flexible polycrystalline graphite strip known by the commercial name of "Papyex" (Le Carbone, France).



Reemission of Deuterium at Various  
 Temperatures for 20-keV D<sup>+</sup> on C  
 (normal incidence, various temperatures,  
 polycrystalline material)

---

Fluence Incident (D <sup>+</sup> ions/cm <sup>2</sup> )	Reemission Rate (%)			
	<u>293 K</u>	<u>773 K</u>	<u>973 K</u>	<u>1273 K</u>
0.0 E 00	0.0 E 00	0.0 E 00	0.0 E 00	0.0 E 00
2.0 E 16	0.0 E 00	0.0 E 00	0.0 E 00	6.0 E 00
4.0 E 16	0.0 E 00	0.0 E 00	0.0 E 00	1.1 E 01
6.0 E 16	0.0 E 00	0.0 E 00	2.0 E 00	1.4 E 01
8.0 E 16	0.0 E 00	0.0 E 00	7.0 E 00	2.6 E 01
1.0 E 17	0.0 E 00	0.0 E 00	1.0 E 01	3.5 E 01
2.0 E 17	0.0 E 00	0.0 E 00	5.0 E 01	4.6 E 01
4.0 E 17	0.0 E 00	4.0 E 00	7.7 E 01	5.3 E 01
6.0 E 17	0.0 E 00	1.1 E 01	8.4 E 01	5.5 E 01
8.0 E 17	0.0 E 00	2.4 E 01	8.7 E 01	5.6 E 01
1.0 E 18	3.0 E 00	3.5 E 01	9.0 E 01	5.6 E 01
1.2 E 18	1.0 E 01	4.4 E 01	9.1 E 01	
1.4 E 18	2.0 E 01	5.0 E 01		
1.6 E 18	2.7 E 01	5.5 E 01		
1.8 E 18	3.4 E 01	5.8 E 01		
2.0 E 18	3.7 E 01	6.1 E 01		

---

Reference:

S. K. Erents, Inst. Phys. Conf. Ser. 28, 318 (1976).

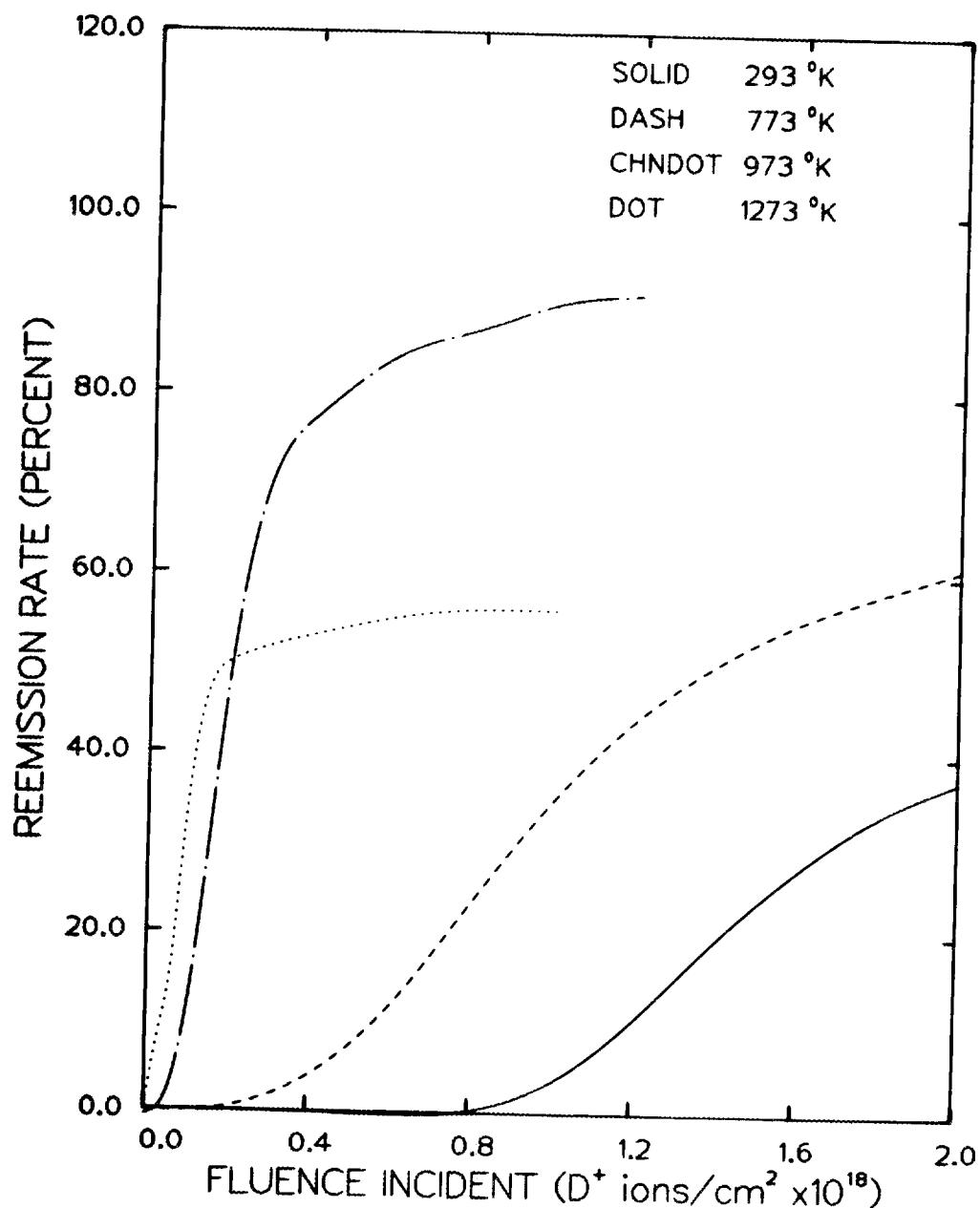
Accuracy: Unknown

Notes: (1) For a definition of reemission and how it relates to trapping, see note 2a at the beginning of this section.

(2) The type of carbon used was not specified.

(3) The above data represent the reemission of deuterium in the form of D<sub>2</sub> and HD. In addition, there is some reemission of CD<sub>4</sub> at higher temperatures; this is believed to be less than 5% of the total deuterium emission.

Reemission of Deuterium  
for 20 keV D<sup>+</sup> on C



Trapped Fluence at 50, 150, and 300 eV  
 as a Function of Incident Fluence for D<sup>+</sup> on Si  
 (normal incidence, room temperature,  
 single crystal)

---



---

Fluence Incident  
 (D<sup>+</sup> ions/cm<sup>2</sup>)

Fluence Trapped  
 (D atoms/cm<sup>2</sup>)

	<u>50 eV</u>	<u>150 eV</u>	<u>300 eV</u>
1.0 E 15			1.0 E 15
2.0 E 15			2.0 E 15
3.0 E 15	1.0 E 15	1.6 E 15	3.0 E 15
5.0 E 15	1.5 E 15	2.8 E 15	5.0 E 15
1.0 E 16	2.5 E 15	5.5 E 15	9.0 E 15
2.0 E 16	4.1 E 15	9.2 E 15	1.5 E 16
3.0 E 16	5.3 E 15	1.2 E 16	1.8 E 16
5.0 E 16	6.7 E 15	1.5 E 16	2.3 E 16
1.0 E 17	8.5 E 15	1.8 E 16	2.8 E 16
2.0 E 17	9.2 E 15	1.8 E 16	3.1 E 16
3.0 E 17	9.3 E 15	1.8 E 16	3.1 E 16
5.0 E 17			3.1 E 16
1.0 E 18			3.1 E 16

---

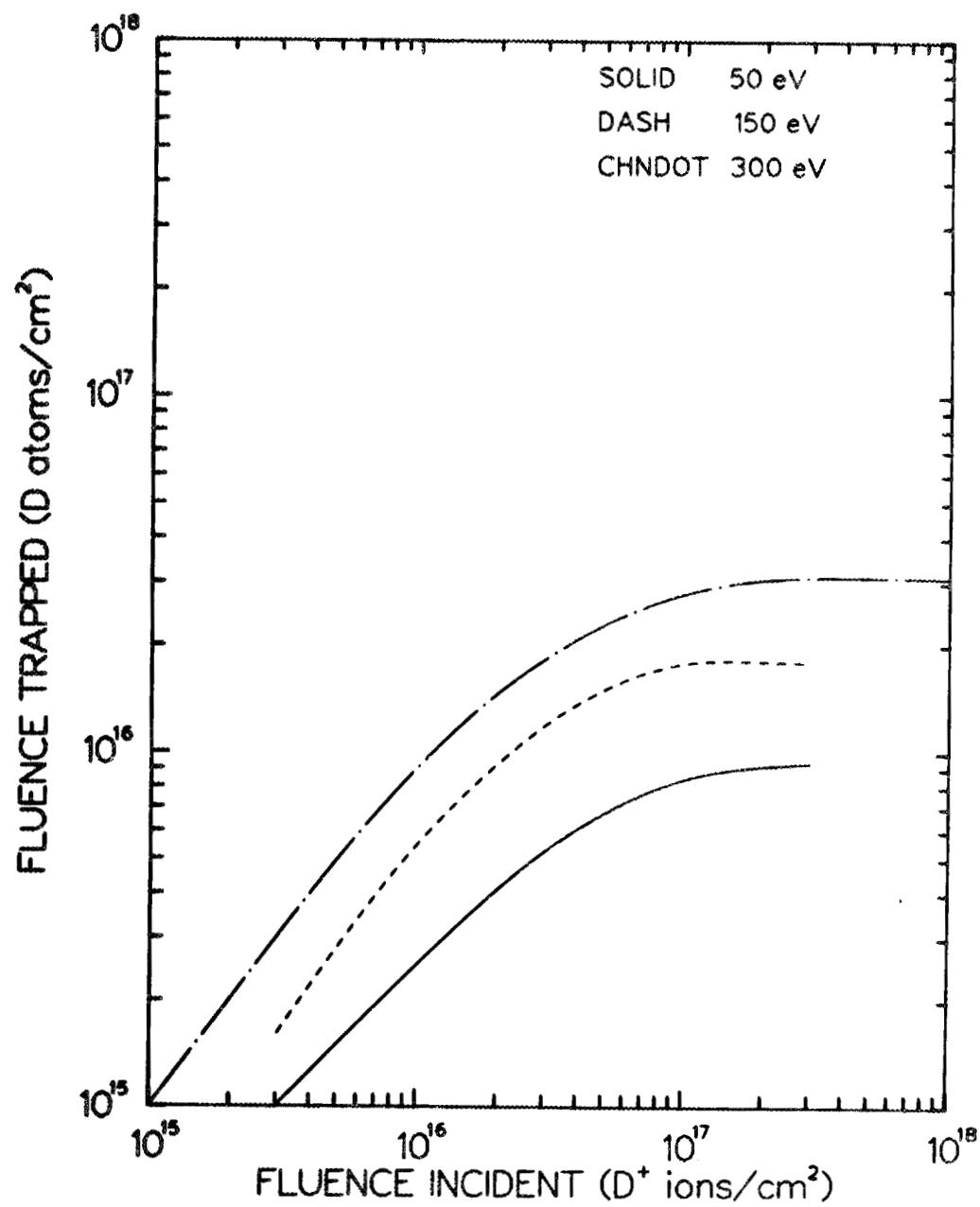
Reference:

G. Staudenmaier et al., J. Nucl. Mater. 84, 149 (1979).

Accuracy: Unknown

Note: (1) For a definition of trapping see note 2b at the beginning of this section.

Trapped Fluence vs. Incident Fluence  
for 50, 150, and 300 eV D<sup>+</sup> on Si



Trapped Fluence at 500 eV, 700 eV, and 1 keV  
 as a Function of Incident Fluence for D<sup>+</sup> on Si  
 (normal incidence, room temperature,  
 single crystal)

---



---

Fluence Incident (D <sup>+</sup> ions/cm <sup>2</sup> )	Fluence Trapped (D atoms/cm <sup>2</sup> )		
	500 eV	700 eV	1 keV
1.0 E 15	1.0 E 15	1.0 E 15	1.0 E 15
2.0 E 15	2.0 E 15	2.0 E 15	2.0 E 15
3.0 E 15	3.0 E 15	3.0 E 15	3.0 E 15
5.0 E 15	5.0 E 15	5.0 E 15	5.0 E 15
1.0 E 16	1.0 E 16	1.0 E 16	1.0 E 16
2.0 E 16	2.0 E 16	2.0 E 16	2.0 E 16
3.0 E 16	2.8 E 16	3.0 E 16	3.0 E 16
5.0 E 16	4.0 E 16	4.5 E 16	5.0 E 16
1.0 E 17	4.9 E 16	5.8 E 16	7.2 E 16
2.0 E 17	5.1 E 16	6.7 E 16	8.0 E 16
3.0 E 17	5.3 E 16	7.0 E 16	8.3 E 16
5.0 E 17	5.4 E 16	7.0 E 16	8.5 E 16
1.0 E 18	5.4 E 16	7.0 E 16	8.5 E 16

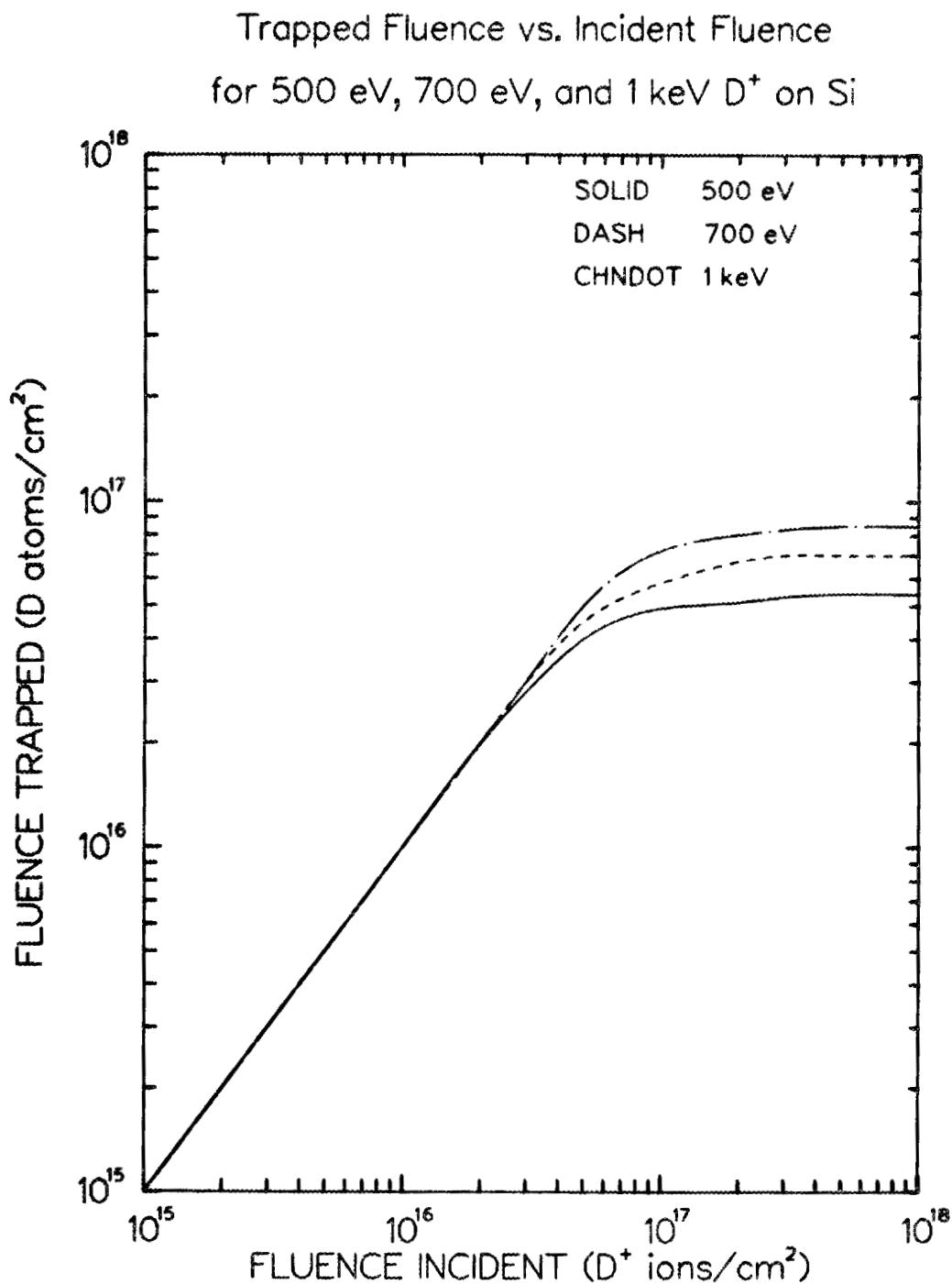
---

Reference:

G. Staudenmaier et al., J. Nucl. Mater. 84, 149 (1979).

Accuracy: Unknown

Note: (1) For a definition of trapping see note 2b at the beginning of this section.



## Fluence of Deuterium Trapped at Saturation

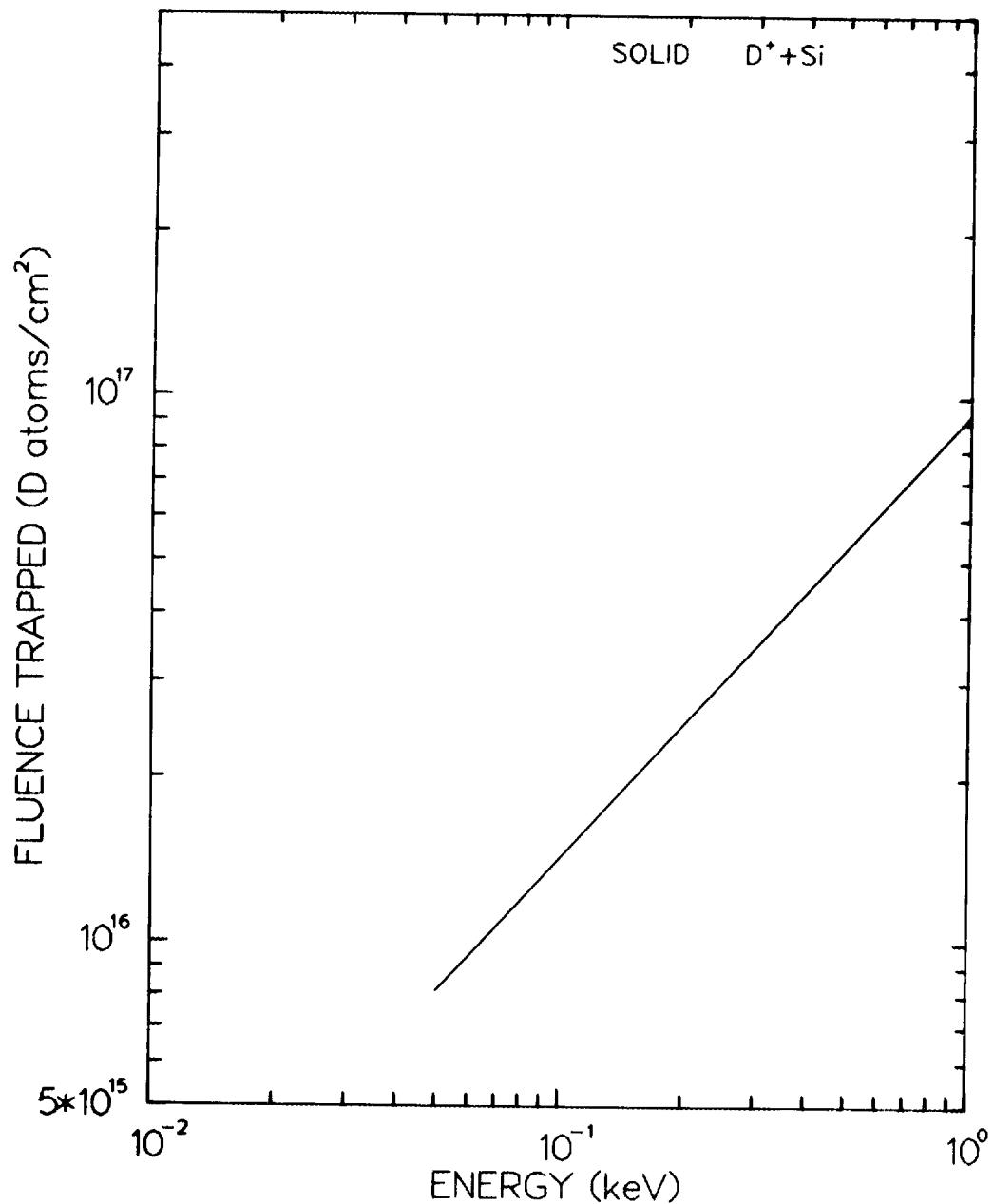
for D<sup>+</sup> on Si(normal incidence, room temperature,  
polycrystalline target)

Energy (keV)	Fluence Trapped at Saturation (D atoms/cm <sup>2</sup> )
5.0 E-02	8.0 E 15
7.0 E-02	1.1 E 16
1.0 E-01	1.4 E 16
2.0 E-01	2.5 E 16
3.0 E-01	3.5 E 16
5.0 E-01	5.4 E 16
7.0 E-01	7.0 E 16
1.0 E 00	9.2 E 16

Reference:G. Staudenmaier et al., J. Nucl. Mater. 84, 149 (1979).Accuracy: ±10%

Note: (1) For a definition of trapped fluence and its relationship to reemission, see note 2b at the beginning of this section.

Fluence Trapped at Saturation  
for D<sup>+</sup> on Si



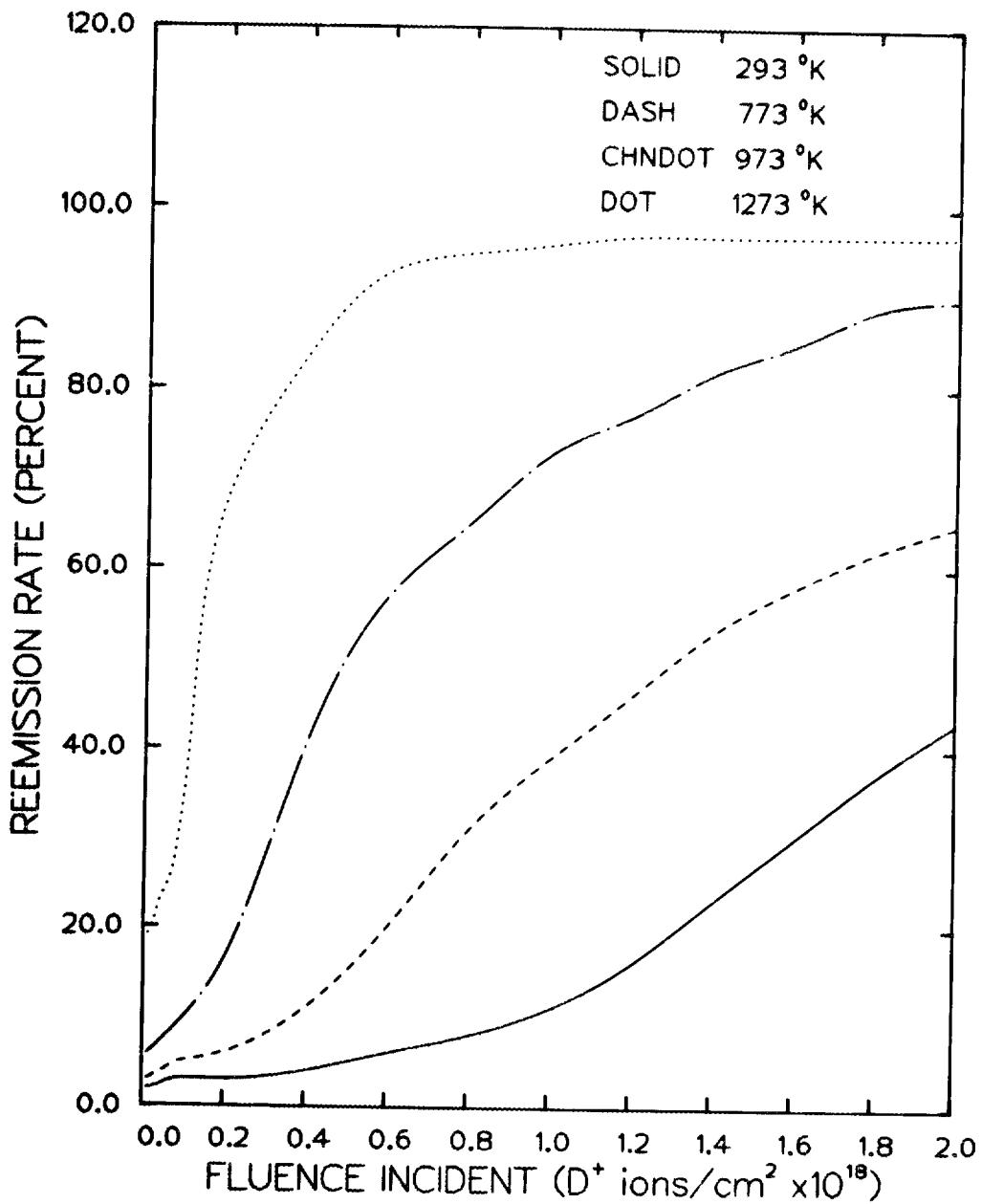
## Reemission of Deuterium at Various Temperatures

for 20-keV D<sup>+</sup> on SiC(normal incidence, various temperatures,  
20-keV energy, polycrystalline target)

Fluence Incident (D <sup>+</sup> ions/cm <sup>2</sup> )	Reemission Rate (%)			
	<u>293 K</u>	<u>773 K</u>	<u>973 K</u>	<u>1273 K</u>
0.0 E 00	0.0 E 00	0.0 E 00	0.0 E 00	1.6 E 01
2.0 E 16	2.0 E 00	3.0 E 00	6.0 E 00	2.0 E 01
4.0 E 16	2.0 E 00	4.0 E 00	7.0 E 00	2.3 E 01
6.0 E 16	3.0 E 00	4.0 E 00	8.0 E 00	2.5 E 01
8.0 E 16	3.0 E 00	5.0 E 00	9.0 E 00	2.9 E 01
1.0 E 17	3.0 E 00	5.0 E 00	1.0 E 01	3.6 E 01
2.0 E 17	3.0 E 00	6.0 E 00	1.6 E 01	6.8 E 01
4.0 E 17	4.0 E 00	1.1 E 01	4.1 E 01	8.6 E 01
6.0 E 17	6.0 E 00	2.0 E 01	5.7 E 01	9.3 E 01
8.0 E 17	8.0 E 00	3.1 E 01	6.5 E 01	9.5 E 01
1.0 E 18	1.1 E 01	3.9 E 01	7.3 E 01	9.6 E 01
1.2 E 18	1.6 E 01	4.6 E 01	7.7 E 01	9.7 E 01
1.4 E 18	2.3 E 01	5.3 E 01	8.2 E 01	9.7 E 01
1.6 E 18	3.0 E 01	5.8 E 01	8.5 E 01	9.7 E 01
1.8 E 18	3.7 E 01	6.2 E 01	8.9 E 01	9.7 E 01
2.0 E 18	4.3 E 01	6.5 E 01	9.0 E 01	9.7 E 01

Reference:S. K. Erents, Inst. Phys. Conf. Ser. 28, 318 (1976).Accuracy: UnknownNote: (1) For a definition of reemission and how it relates to trapping, see note 2a at the beginning of this section.

Reemission of Deuterium  
for 20 keV D<sup>+</sup> on SiC



## Trapping Coefficient as a Function of

Dose for 18-keV D<sup>+</sup> Impact on Ti(normal incidence, various temperatures,  
18-keV energy, polycrystalline target)

---

Fluence Incident (D <sup>+</sup> ions/cm <sup>2</sup> )	Trapping Coefficient			
	477 K	531 K	699 K	728 K
8.0 E 16			8.7 E-01	8.3 E-01
1.0 E 17			8.6 E-01	7.8 E-01
2.0 E 17			6.8 E-01	4.7 E-01
3.0 E 17	9.4 E-01	9.2 E-01	5.0 E-01	3.4 E-01
5.0 E 17	9.3 E-01	8.9 E-01	3.9 E-01	2.3 E-01
7.0 E 17	9.2 E-01	8.6 E-01	3.5 E-01	2.0 E-01
1.0 E 18	9.0 E-01	8.3 E-01	3.1 E-01	1.7 E-01
2.0 E 18	8.8 E-01	7.7 E-01	2.6 E-01	1.4 E-01
3.0 E 18	8.6 E-01	7.3 E-01	2.4 E-01	1.3 E-01
5.0 E 18	8.3 E-01	6.8 E-01	2.2 E-01	1.2 E-01

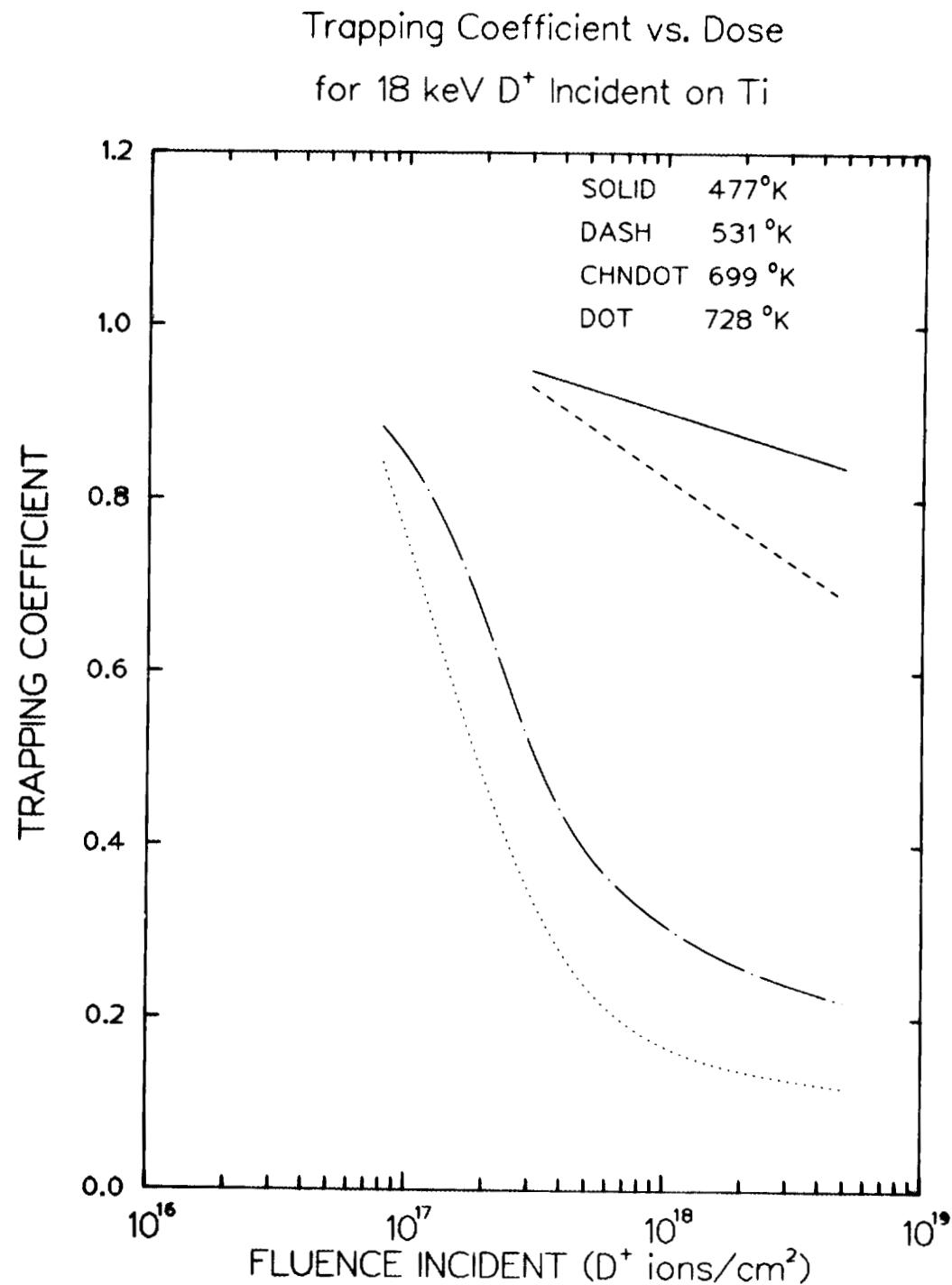
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Reference:

E. S. Hotston and G. M. McCracken, J. Nucl. Mater. 68, 277 (1977).

Accuracy: UnknownNotes: (1) For a definition of trapping coefficient see note 2d at the beginning of this section.

(2) At low dose the coefficient should tend asymptotically to 0.97 because 3% of the beam is backscattered.



Trapping Coefficient as a Function of Temperature  
 at a Fixed Fluence (or Dose) for 18-keV D<sup>+</sup> Incident on Ti  
 (normal incidence; various temperatures; fixed fluence,  
 or dose, of  $5 \times 10^{18}$  ions cm<sup>-2</sup>; energy of 18 keV;  
 polycrystalline target)

---

Temperature (K)	Trapping Coefficient
1.0 E 02	1.3 E-01
2.0 E 02	8.0 E-01
3.0 E 02	9.6 E-01
4.0 E 02	9.6 E-01
5.0 E 02	8.8 E-01
6.0 E 02	4.4 E-01
7.0 E 02	1.7 E-01
8.0 E 02	5.0 E-02
9.0 E 02	3.0 E-02

---

Reference:

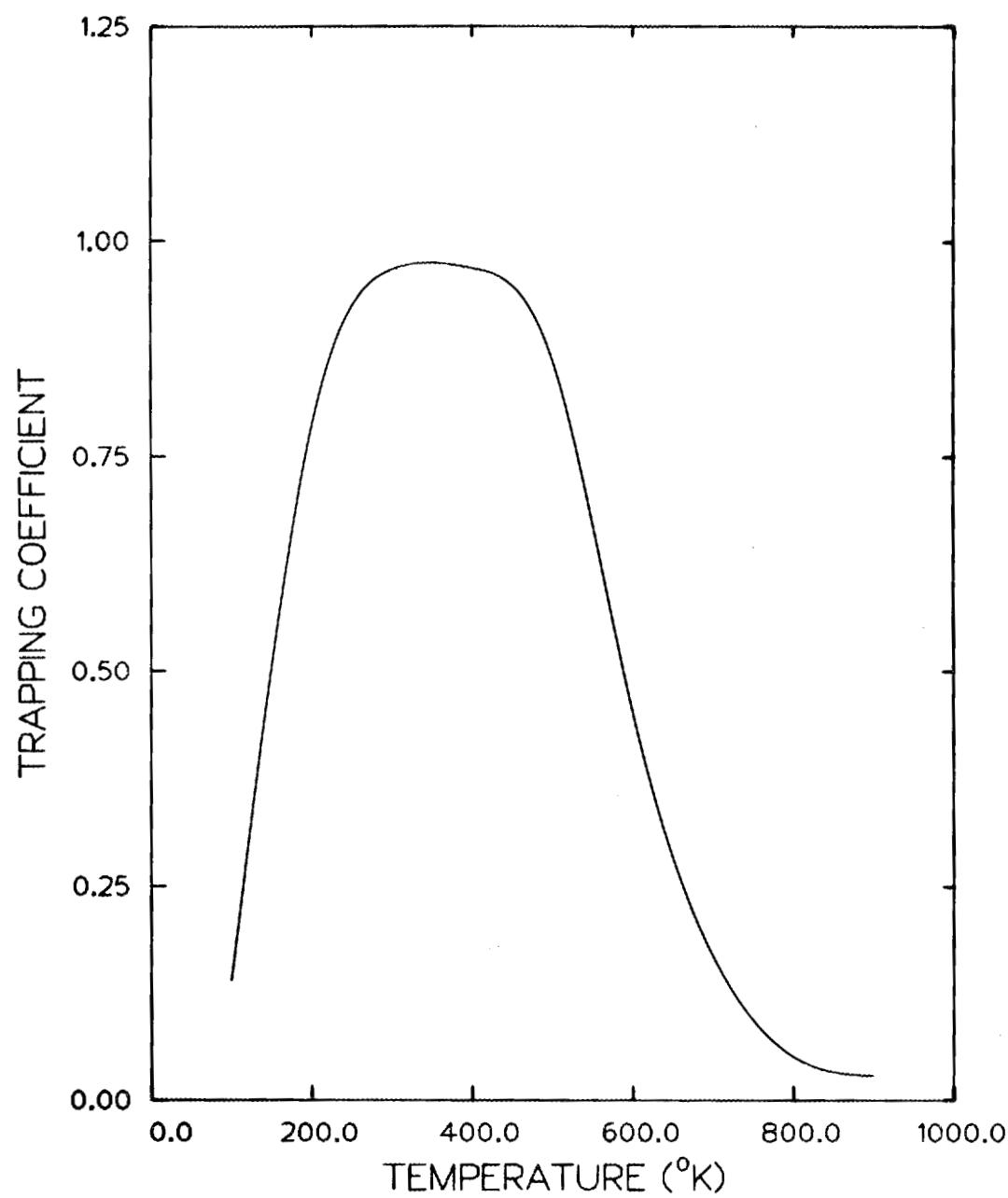
G. M. McCracken et al., Proc. 4th Int. Vacuum Congress, Inst. Phys. Conf. Ser. 5, 149 (1968).

Accuracy: Unknown. The random scatter of the data points about the line given here is approximately  $\pm 10\%$ .

Notes: (1) For a definition of trapping coefficient see note 2d at the beginning of this section.

(2) The data are for a fixed incident fluence (or dose) of  $5 \times 10^{18}$  D<sup>+</sup> ions cm<sup>-2</sup>. For information on how trapping coefficient varies with incident fluence, see adjacent figures.

Trapping Coefficient vs. Temperature  
for 18 keV D<sup>+</sup> Incident on Ti



## Trapping Coefficient as a Function of Energy

at a Fixed Dose for H<sup>+</sup> Incident on Ti(normal incidence, temperature in the  
region 403 to 503 K)

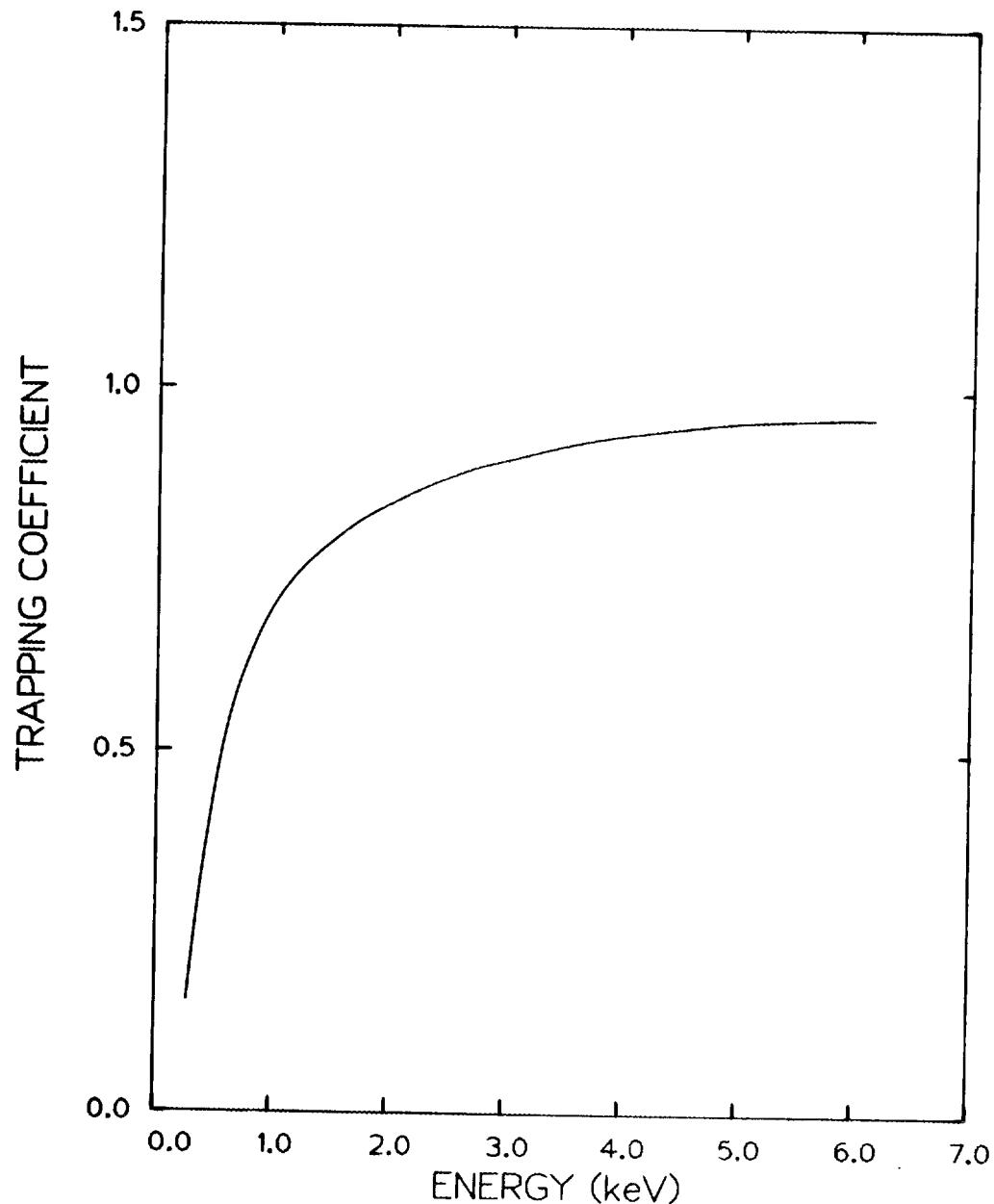
Energy (keV)	Trapping Coefficient
3.0 E-01	1.7 E-01
5.0 E-01	4.5 E-01
1.0 E 00	7.8 E-01
2.0 E 00	8.2 E-01
3.0 E 00	9.0 E-01
4.0 E 00	9.4 E-01
5.0 E 00	9.7 E-01
6.0 E 00	9.5 E-01

Reference:J. Bohdansky et al., J. Nucl. Mater. 63, 115 (1976).Accuracy: See below.Notes: (1) For a definition of trapping coefficient see note 2d at the beginning of this section.

(2) Below 1 keV the data are believed to represent not Ti, but rather titanium oxide, which exists as a film on the sample. Thus, below 1 keV the accuracy of the data (insofar as they refer to Ti) are suspect.

(3) Fluence or dose used in the bombardment was between  $3 \times 10^{19}$  and  $5 \times 10^{20}$  ions  $\text{cm}^{-2}$ .

Trapping Coefficient vs. Energy  
for  $H^+$  Incident on Ti



## Fluence Trapped at Saturation

for D<sup>+</sup> on Stainless Steel

(normal incidence, 90 K or 150 K temperature)

Energy (keV)	Fluence Trapped at Saturation (D atoms/cm <sup>2</sup> )
1.25 E-01	2.4 E 16
2.0 E-01	3.6 E 16
3.0 E-01	5.3 E 16
5.0 E-01	8.8 E 16
7.0 E-01	1.2 E 17
1.0 E 00	1.7 E 17
2.0 E 00	3.4 E 17
3.0 E 00	5.0 E 17
5.0 E 00	8.1 E 17
7.0 E 00	1.0 E 18
1.0 E 01	1.3 E 18
1.5 E 01	1.6 E 18

References:

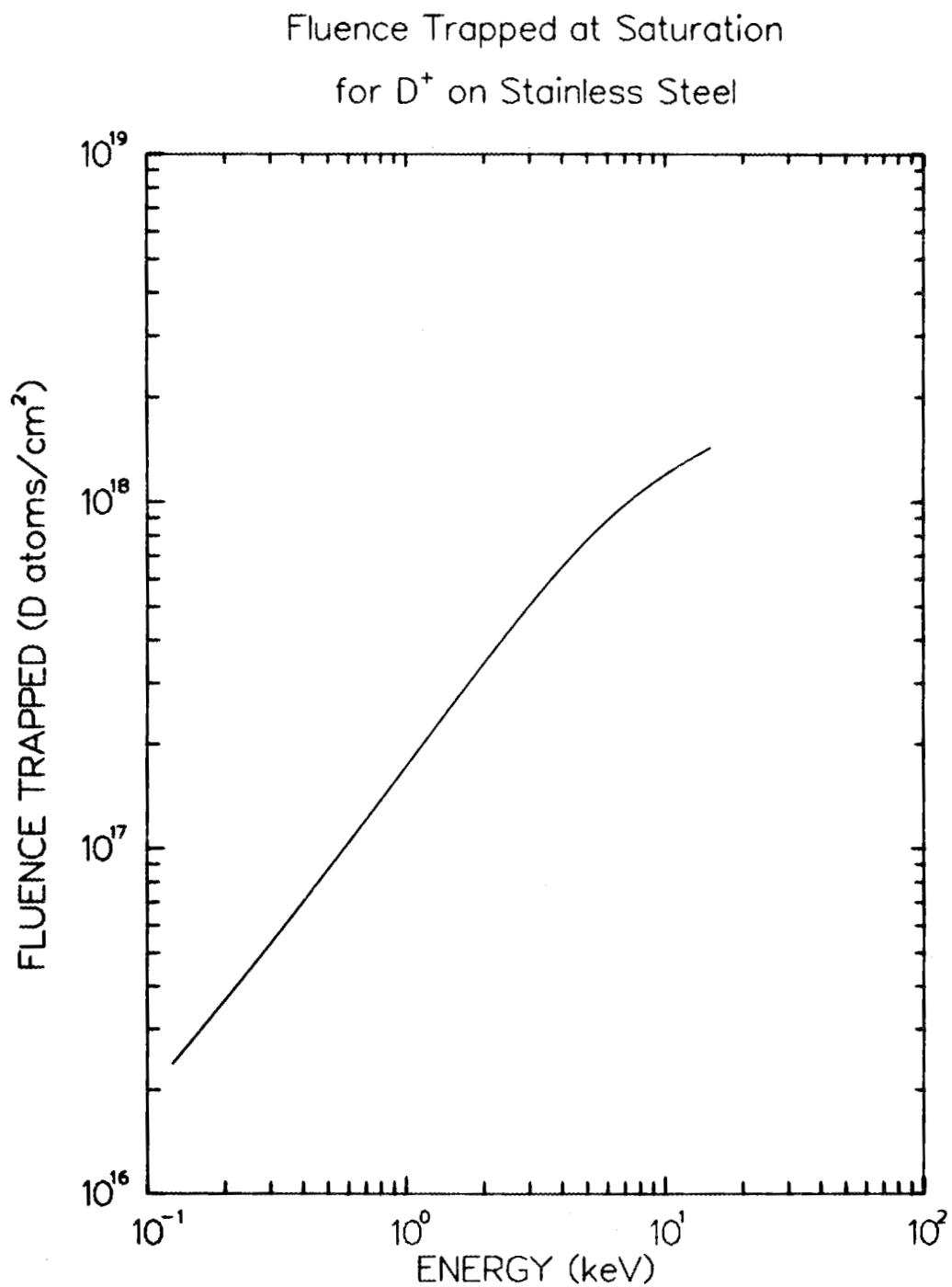
E. W. Thomas, J. Appl. Phys. 51, 1176 (1980).  
 R. S. Blewer et al., J. Nucl. Mater. 76 and 77, 305 (1978).

Accuracy: ±10%

Notes: (1) For a definition of trapped fluence and its relationship to reemission, see note 2b at the beginning of this section.

(2) Data up to 1 keV are by Thomas and are for a temperature of 90 K. Data at 1 keV and above are by Blewer et al., at a temperature of 150 K. The two data sets are in agreement at 1 keV.

(3) The work by Thomas uses type 304 stainless steel; the work by Blewer uses type 321.



Reemission of Deuterium Due to D<sup>+</sup> Impact on  
 Stainless Steel (Type 304) at Low Temperature  
 (normal incidence, 90 K temperature)

---

Fluence Incident (D <sup>+</sup> ions/cm <sup>2</sup> )	Reemission Rate (%)			
	D <sup>+</sup> (125 eV)	D <sup>+</sup> (250 eV)	D <sup>+</sup> (500 eV)	D <sup>+</sup> (750 eV)
0.0 E 00	5.0 E 01	4.0 E 01	4.0 E 01	3.5 E 01
2.0 E 16	5.0 E 01	4.0 E 01	4.0 E 01	3.5 E 01
4.0 E 16	5.5 E 01	4.6 E 01	4.0 E 01	3.5 E 01
5.0 E 16	8.5 E 01	5.2 E 01	4.0 E 01	3.5 E 01
6.0 E 16	9.5 E 01	5.9 E 01	4.0 E 01	3.5 E 01
8.0 E 16	1.0 E 02	7.2 E 01	4.0 E 01	3.5 E 01
1.0 E 17	1.0 E 02	8.5 E 01	4.0 E 01	3.5 E 01
1.2 E 17		9.7 E 01	5.1 E 01	3.5 E 01
1.4 E 17		1.0 E 02	7.6 E 01	3.5 E 01
1.6 E 17		1.0 E 02	9.6 E 01	3.8 E 01
1.8 E 17			9.9 E 01	5.2 E 01
2.0 E 17			1.0 E 02	6.3 E 01
2.5 E 17			1.0 E 02	8.8 E 01
3.0 E 17				9.8 E 01
3.5 E 17				1.0 E 02
4.0 E 17				1.0 E 02

---

Reference:

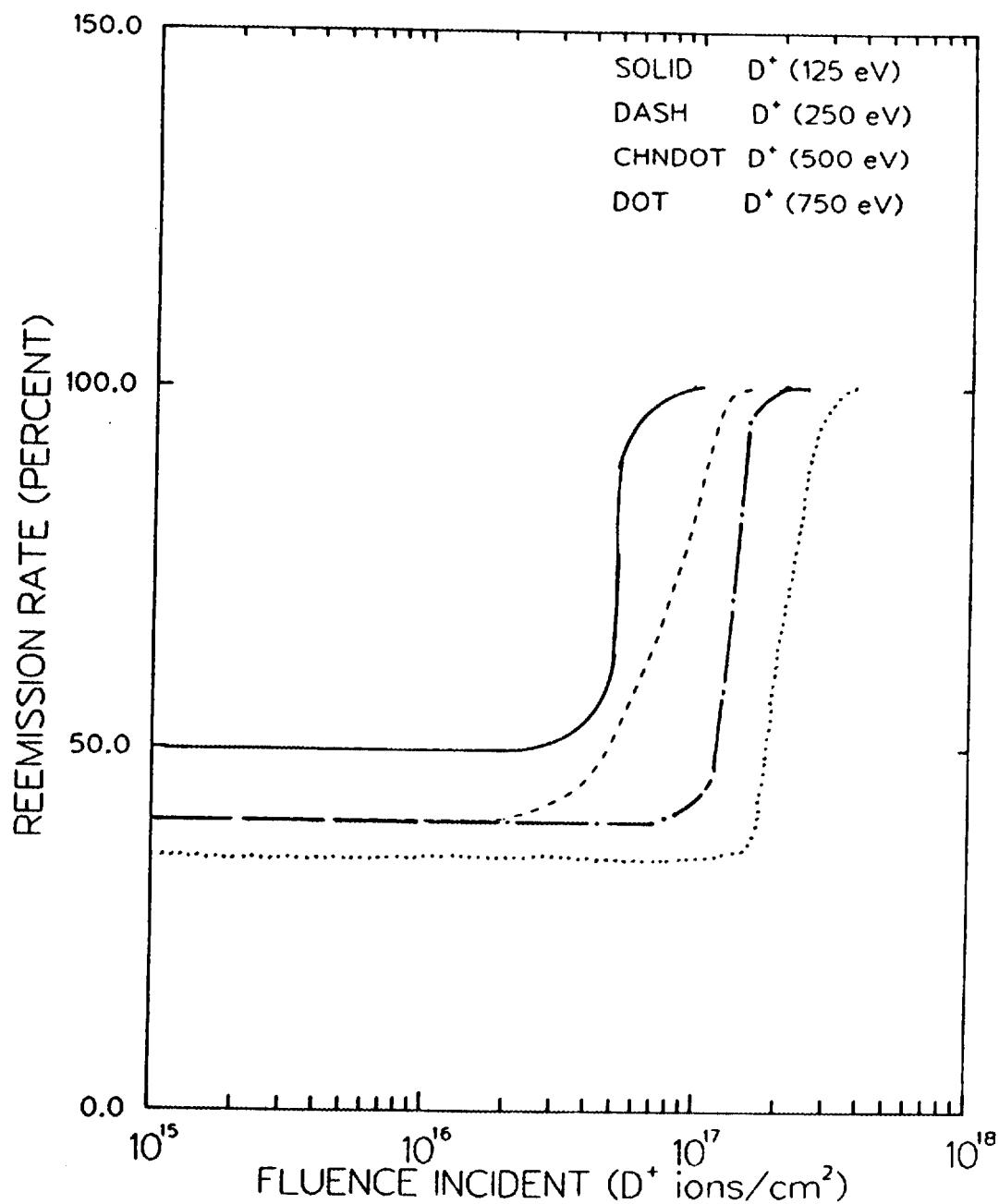
E. W. Thomas, J. Appl. Phys. 51, 1176 (1980).

Accuracy: ±10%

Notes: (1) For a definition of reemission rate and how it relates to trapping, see note 2b at the beginning of this section.

(2) Further data for higher D<sup>+</sup> energies are to be found in the following table.

Reemission of Deuterium due to D<sup>+</sup> Impact  
on Stainless Steel



Reemission of Deuterium Due to D<sup>+</sup> Impact  
 on Stainless Steel (Types 304 and 321) at  
 Low Temperature  
 (normal incidence, 90 to 120 K temperature)

---

Fluence Incident (D <sup>+</sup> ions/cm <sup>2</sup> )	Reemission Rate (%)			
	D <sup>+</sup> (1 keV)	D <sup>+</sup> (4 keV)	D <sup>+</sup> (7 keV)	D <sup>+</sup> (14 keV)
0.0 E 00	3.0 E 01	1.6 E 01	1.3 E 01	4.0 E 00
1.0 E 17	3.0 E 01	1.6 E 01	1.3 E 01	4.0 E 00
2.0 E 17	4.4 E 01	1.6 E 01	1.3 E 01	4.0 E 00
3.0 E 17	7.3 E 01	1.6 E 01	1.3 E 01	4.0 E 00
4.0 E 17	8.4 E 01	1.8 E 01	1.4 E 01	4.0 E 00
6.0 E 17	9.8 E 01	2.3 E 01	1.6 E 01	5.0 E 00
8.0 E 17	1.0 E 02	4.3 E 01	1.8 E 01	6.0 E 00
1.0 E 18	1.0 E 02	6.8 E 01	3.2 E 01	7.0 E 00
1.2 E 18		9.0 E 01	5.4 E 01	1.6 E 01
1.5 E 18		1.0 E 02	8.8 E 01	3.0 E 01
2.0 E 18		1.0 E 02	9.7 E 01	5.0 E 01
2.5 E 18			1.0 E 02	7.0 E 01
3.0 E 18			1.0 E 02	9.0 E 01
3.5 E 18				9.7 E 01
4.0 E 18				1.0 E 02

---

References:

R. S. Blewer et al., J. Nucl. Mater. 76 and 77, 305 (1978) (data for 4, 7, and 14 keV at 120 K temperature; E. W. Thomas, Georgia Institute of Technology, J. Appl. Phys. 51, 1176 (1980)).

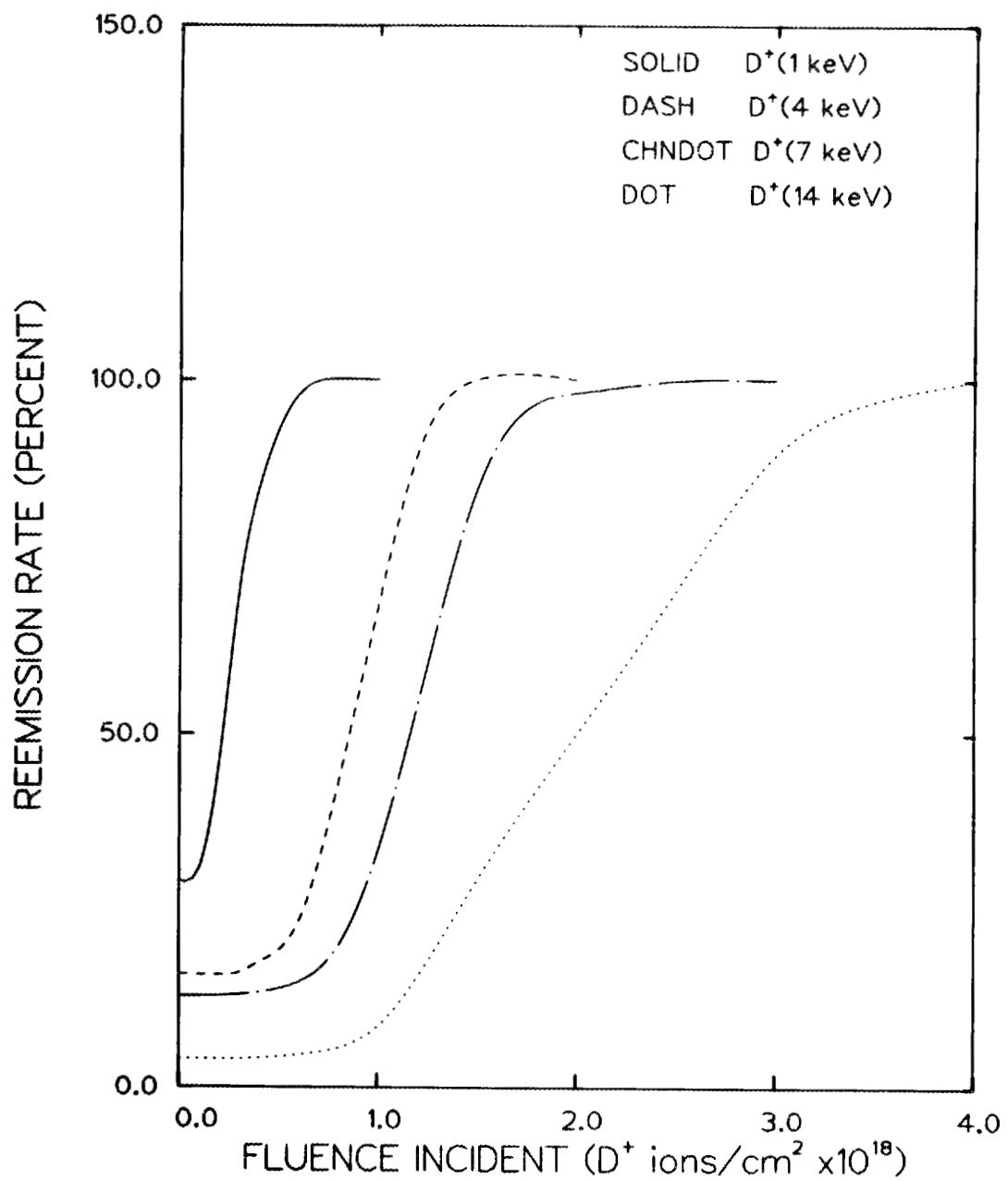
Accuracy: ±10%

Notes: (1) For a definition of reemission rate and how it relates to trapping, see note 2a at the beginning of this section.

(2) Further data for lower D<sup>+</sup> energies are to be found in the preceding table.

(3) Type 304 stainless steel was used for the 1-keV data, type 321 for the remainder.

Reemission of Deuterium due to D<sup>+</sup> Impact  
on Stainless Steel



Reemission of Deuterium Due to  $D^+$  Impact on Stainless

Steel at Room Temperature and Above

(normal incidence; data are for room temperature, but 500 K data are identical)

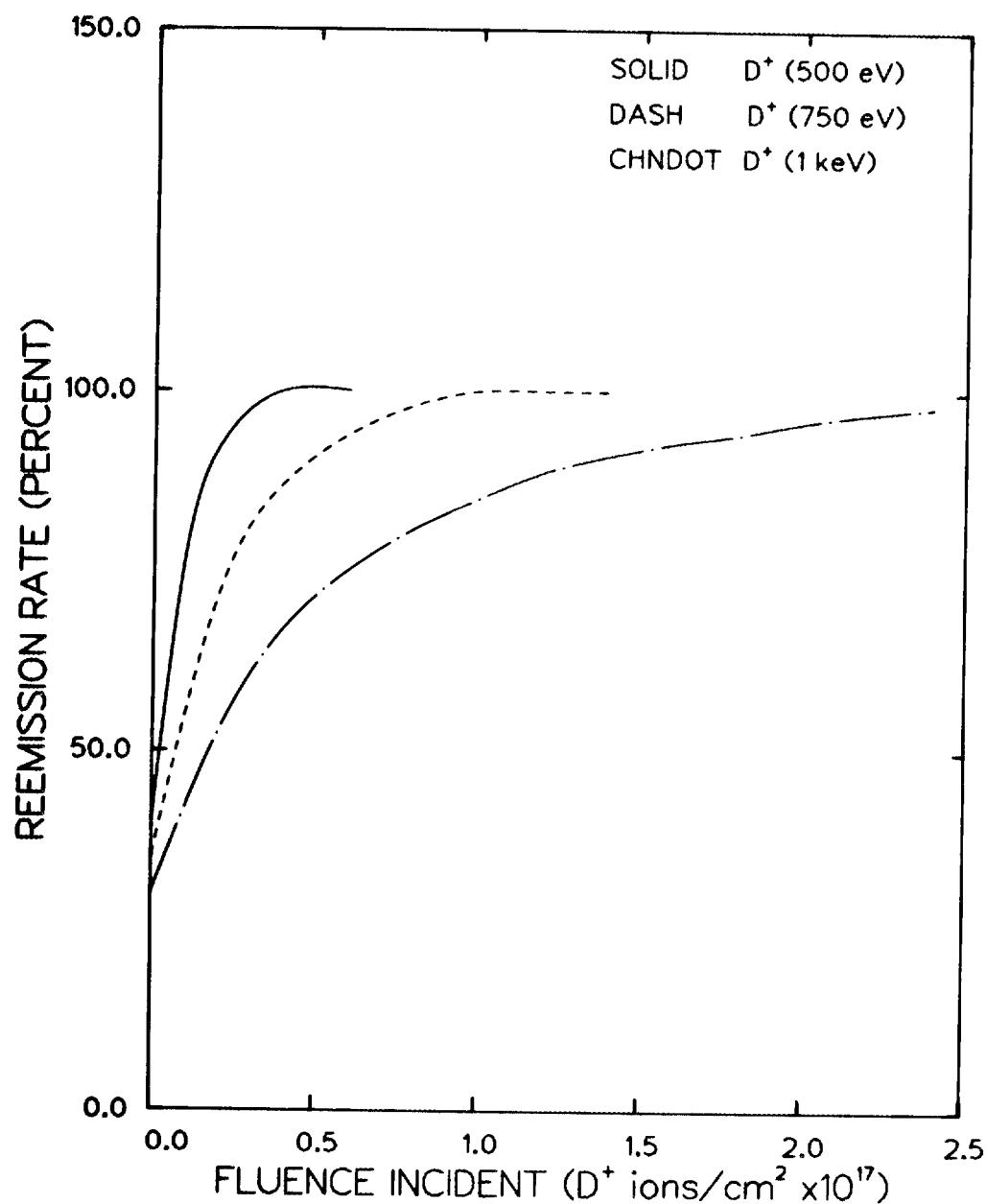
Fluence Incident ( $D^+$ ions/cm <sup>2</sup> )	Reemission rate (%)		
	$D^+$ (500 eV)	$D^+$ (750 eV)	$D^+$ (1000 eV)
0.0 E 00	4.0 E 01	3.5 E 01	3.0 E 01
1.0 E 16	7.8 E 01	5.5 E 01	4.2 E 01
2.0 E 16	9.2 E 01	7.2 E 01	5.3 E 01
4.0 E 16	1.0 E 02	8.7 E 01	6.7 E 01
6.0 E 16	1.0 E 02	9.4 E 01	7.5 E 01
8.0 E 16		9.8 E 01	8.1 E 01
1.0 E 17		1.0 E 02	8.5 E 01
1.2 E 17		1.0 E 02	8.9 E 01
1.4 E 17		1.0 E 02	9.1 E 01
1.6 E 17			9.3 E 01
1.8 E 17			9.4 E 01
2.0 E 17			9.6 E 01
2.2 E 17			9.7 E 01
2.4 E 17			9.8 E 01

Reference:E. W. Thomas, J. Appl. Phys. 51, 1176 (1980).Accuracy: ±10%

Notes: (1) For a definition of reemission rate and how it relates to trapping, see note 2a at the beginning of this section.

(2) Type 304 stainless steel was used.

Reemission of Deuterium due to D<sup>+</sup> Impact  
on Stainless Steel



## Replacement Efficiency of D in Stainless Steel

by Subsequent H Impact

(normal incidence, temperature 150 K)

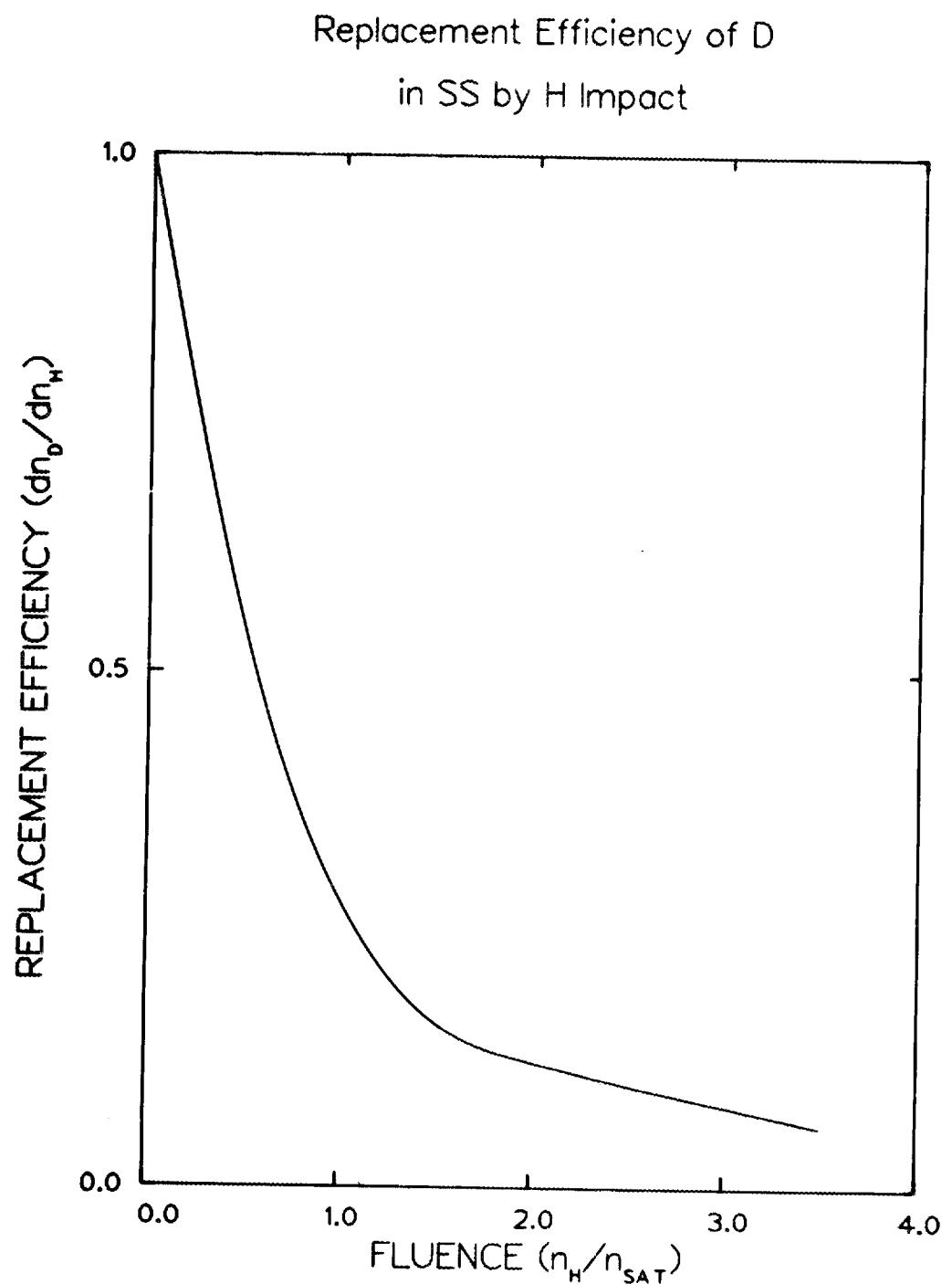
The data for for 1-, 4-, 7-, and 14-keV D replaced,  
 respectively, by 1-, 4-, 7-, and 14-keV H;  
 the result is independent of energy.

Fluence Relative to Saturation ( $n_H/n_{sat}$ )	Replacement Efficiency Deuterium Released per Incident Proton $dn_D/dn_H$
0.0 E 00	1.0 E 00
5.0 E-01	5.4 E-01
1.0 E 00	2.8 E-01
1.5 E 00	1.6 E-01
2.0 E 00	1.1 E-01
2.5 E 00	1.0 E-01
3.0 E 00	8.0 E-02
3.5 E 00	6.0 E-02

Reference:R. S. Blewer et al., J. Nucl. Mater. 76 and 77, 305 (1978).Accuracy: ±10%

Notes: (1) For explanation of this parameter see note 2g at the beginning of this section.

(2) Type 321 stainless steel was used.



Reemission of Deuterium Due to D<sup>+</sup> Impact on Ni

at Various Temperatures

(normal incidence, various temperatures,  
18-keV energy)

Fluence Incident (D <sup>+</sup> ions/cm <sup>2</sup> )	Reemission Rate (%)		
	<u>208 K</u>	<u>273 K</u>	<u>323 K</u>
0.0 E 00	0.0 E 00	0.0 E 00	0.0 E 00
1.0 E 16	3.0 E 00	5.0 E 00	4.9 E 01
2.0 E 16	6.0 E 00	9.0 E 00	6.3 E 01
3.0 E 16	7.0 E 00	1.2 E 01	6.8 E 01
4.0 E 16	8.0 E 00	1.5 E 01	7.1 E 01
5.0 E 16	8.0 E 00	1.8 E 01	7.3 E 01
7.0 E 16	8.0 E 00	2.4 E 01	7.4 E 01
1.0 E 17	8.0 E 00	3.3 E 01	7.4 E 01
1.5 E 17	9.0 E 00	4.3 E 01	
2.0 E 17	1.8 E 01	4.8 E 01	
2.5 E 17		5.3 E 01	

Reference:

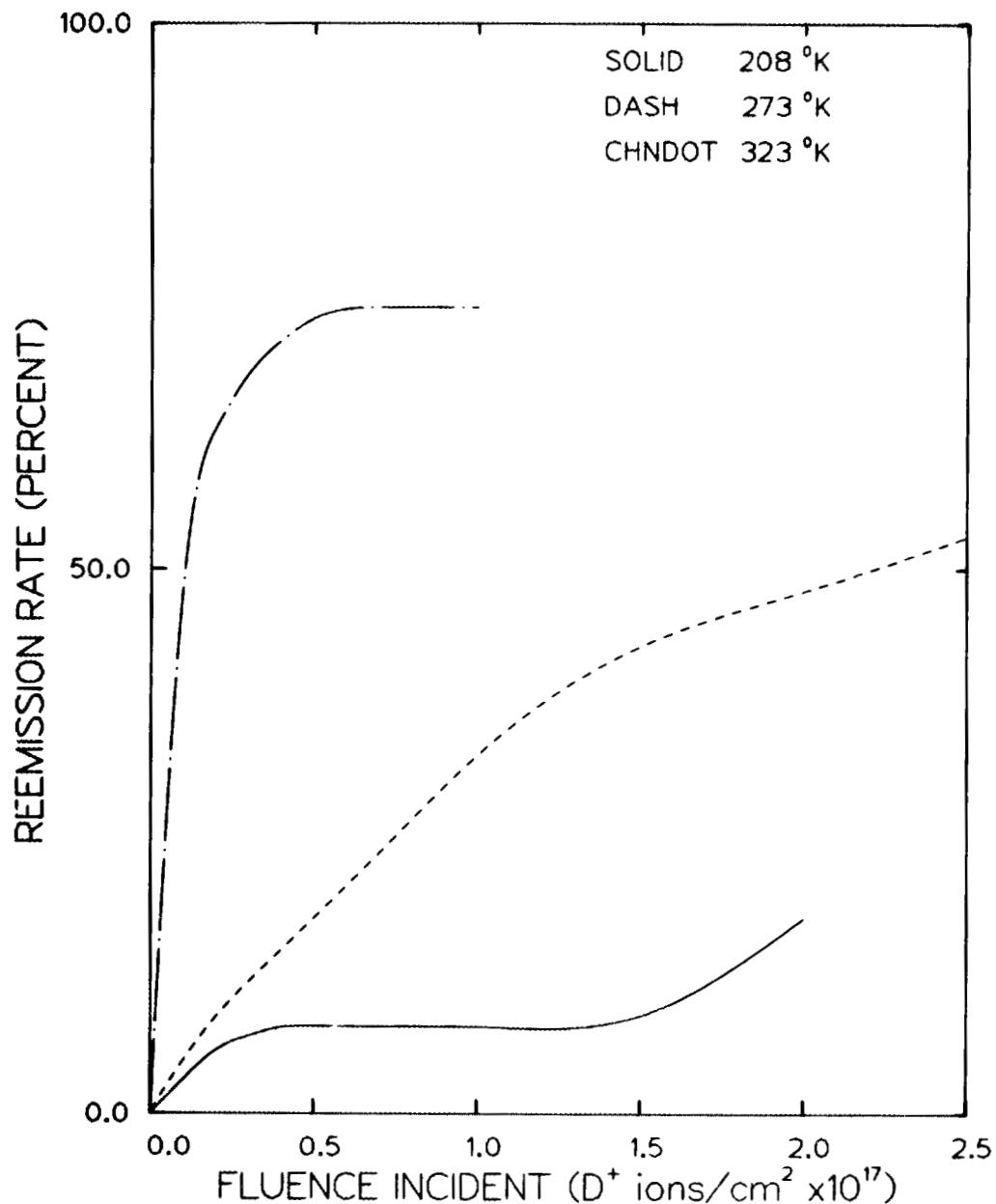
K. Erents and G. M. McCracken, Br. J. Appl. Phys. (J. Phys. D) Ser. 2, 2, 1397 (1969).

Accuracy: Unknown

Notes: (1) For a definition of reemission and how it relates to trapping, see note 2a at the beginning of this section.

(2) A measurement at lower temperature (77 K) is given by K. Erents and G. M. McCracken, Radiat. Eff., 3, 123 (1970).

Reemission of Deuterium due to D<sup>+</sup> Impact  
on Ni



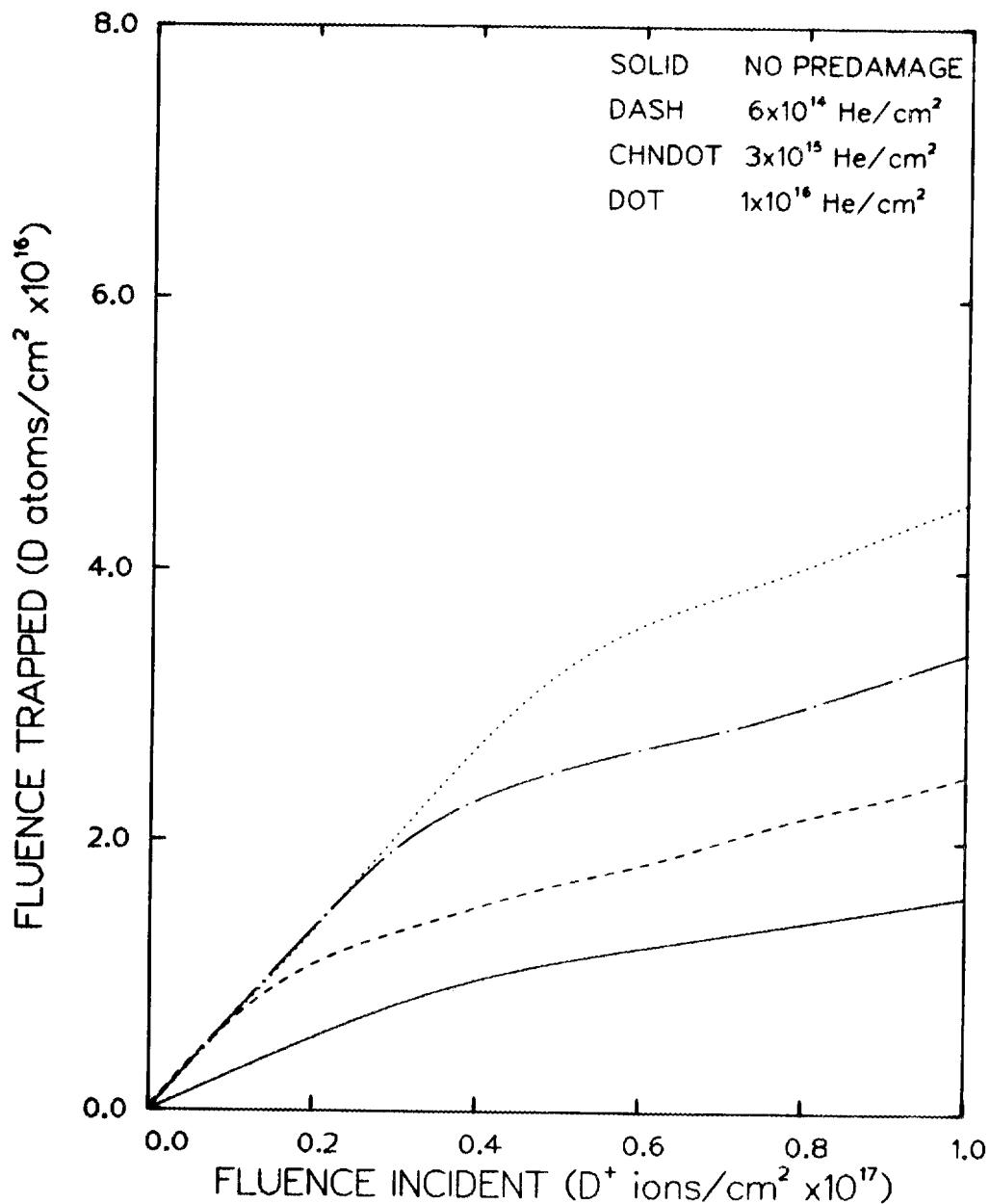
## Trapped Fluence as a Function of Incident Fluence

for D<sup>+</sup> on Mo with Various Predamage Conditions(normal incidence; room temperature; 8-keV  
D<sup>+</sup> energy; predamage by 11-keV He<sup>+</sup> to  
the fluences shown; single crystal target)Fluence Incident  
(D<sup>+</sup> ions/cm<sup>2</sup>)Fluence Trapped  
(D atoms/cm<sup>2</sup>)

<u>No Predamage</u>	Predamage $6 \times 10^{14} \text{He/cm}^2$	Predamage $3 \times 10^{15} \text{He/cm}^2$	Predamage $10^{16} \text{He/cm}^2$
0.0 E 00	0.0 E 00	0.0 E 00	0.0 E 00
1.0 E 16	2.5 E 15	7.0 E 15	7.0 E 15
2.0 E 16	5.5 E 15	1.1 E 16	1.3 E 16
3.0 E 16	8.0 E 15	1.3 E 16	2.0 E 16
4.0 E 16	1.0 E 16	1.5 E 16	2.3 E 16
5.0 E 16	1.1 E 16	1.7 E 16	2.5 E 16
6.0 E 16	1.2 E 16	1.8 E 16	2.7 E 16
7.0 E 16	1.3 E 16	2.0 E 16	3.8 E 16
8.0 E 16	1.4 E 16	2.2 E 16	4.0 E 16
9.0 E 16	1.5 E 16	2.3 E 16	4.3 E 16
1.0 E 17	1.6 E 16	2.5 E 16	4.5 E 16

Reference:J. Bottinger et al., J. Appl. Phys. 48, 920 (1977).Accuracy: UnknownNotes: (1) For a definition of trapping see note 2b at the beginning of this section.(2) "Predamage" is created by a preliminary bombardment with 11-keV He<sup>+</sup> to the dose indicated; no quantitative measure of the damage was made.(3) The cited reference includes additional data for predamage with other projectiles (Ne<sup>+</sup>, Bi<sup>+</sup>).(4) The data are for an aligned signal crystal of Mo. Limited studies on polycrystalline Mo show similar behavior [see S. T. Picraux et al., J. Nucl. Mater. 63, 110 (1976)].(5) Additional data are to be found in work by G. M. McCracken and S. K. Erents, in Applications of Ion Beams to Metals, ed. by S. T. Picraux et al. (Plenum Publ. Corp., New York, 1974), p. 585.

Trapped Fluence vs. Incident Fluence  
for D<sup>+</sup> on Mo





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## Inconel target

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 $\text{H}_2^+$  + Ni C-8, 9  
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